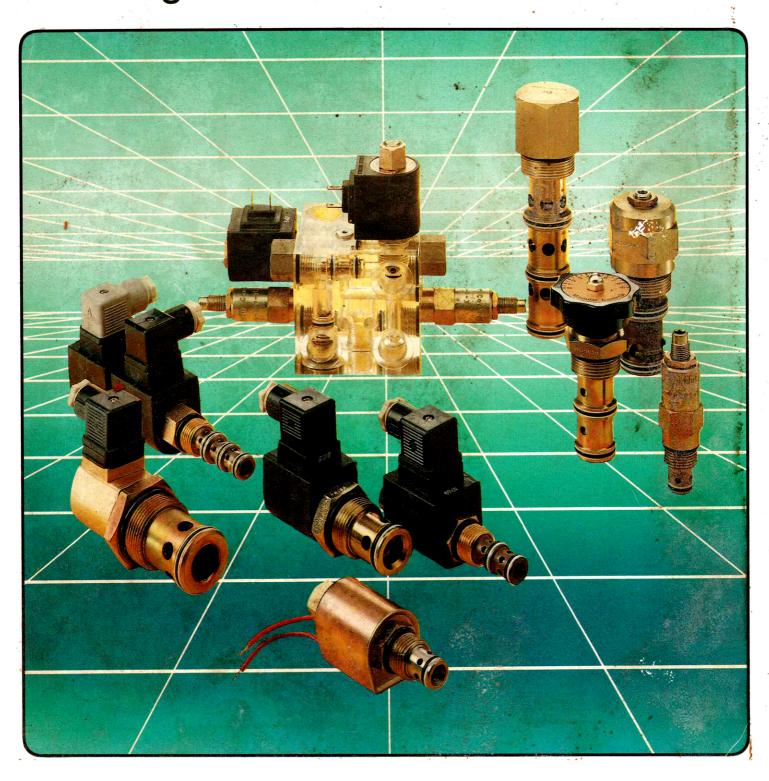


MODULAR

Screw-in cartridge valves



Screw-in cartridge valve technology

... to fullfil widely varying needs

Vickers Modular cartridge and manifold systems are extensively used for convenient and reliable spacesaving hydraulic installations:

- Construction equipment
- Farm machinery
- Utility service vehicles
- Refuse equipment
- Marine applications
- Forestry equipment
- Mining equipment
- Lift trucks
- Machine tools
- Plastics processing machines
- Robotics and materials handling equipment
 Aerial work-platforms
- and a host of further industrial and mobile applications









Typical applications for screw-in cartridge valve technology

- Fast and reliable hydraulic control on cotton pickers (Photo courtesy J. I. Case)
 High performance hydraulic systems on mining trucks (Photo courtesy Dresser)
 Efficient system solution for an aerial work

- platform (Photo courtesy Calavar)

 (Photo courtesy Calavar)

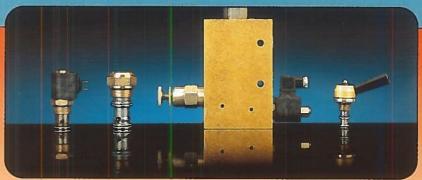
 (Omputer-controlled vertical machining center (Photo courtesy Mazak)

The screw-in cartridge valve

with 5 effective advantages

Outstanding choice of function/size combinations

- Full range of functions: pressure, flow and directional, including proportional control models. Variations include check valves, shut-off valves, brake release valves and pipe-break valves (velocity fuses).
- Choice of actuation: solenoid, electro-proportional, hydraulic or manual (rotary or linear).
- Multiple variations based on three nominal sizes: 10, 16 and 20.



2-position, spring offset, poppet type solenoid valve

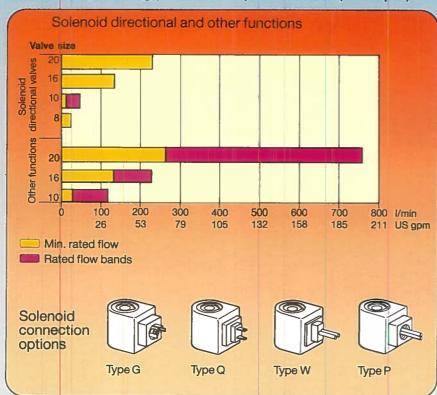
Differential pressure sensing valve

Electro-hydraulic proportional priority flow regulator

Manual rotary valve

Application benefits

- 3 sizes, each with up to 8 functional groups accommodated in up to 4 cavities per size.
- A range of AC and DC solenoid voltages and connector types.
- 2 Selection from a broad flow range For operating pressures up to 345 bar (5000 psi).



Application benefit

 Wide range of flow ratings and solenoid connections from which to select the right cartridge for a particular application.

- Choice of pressure and flow adjustment ranges and methods.
- Customized, economically-priced system solutions for widely differing hydraulic circuits.

3 Standard single-cavity housings

For line-mounted valves

2-way 3-way (short)





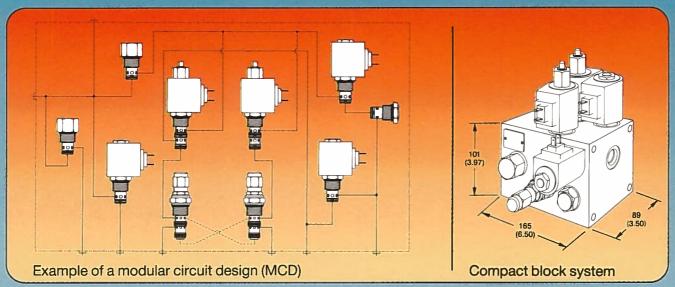
2 ranges of standard housings, each in 4 cavity types, for valve sizes 10, 16 and 20.

- Light-duty range (SAE ports): 207 bar (3000 psi).
- Heavy-duty range (SAE and BSPF port options): NFPA pressure-rated (10 million cycle fatigue rating) to 207 bar (3000 psi).

Application benefits

- Standardized assembly.
- Off-the-shelf availability.
- Effective alternative to customized MCD packages.
- Fast and convenient system mockup for prototype development.

4 Custom-designed MCD manifolds for cost-effective systems



Vickers Modular MCDs (Modular Circuit Designs) are valve packages containing any combination of screw-in cartridge valves in a manifold block dedicated to the hydraulic control of a particular application. MCDs can be as extensive as necessary to meet the most complex and/or stringent specifications, or as simple as two or three cartridges in a basic single manifold.

Modular Circuit Design may be designed and made by Vickers Modular or by customers. Manifolds can be designed to house the requisite cartridges, pilot pistons, orifice discs and any other components needed for individual applications. Vickers standard-cavity tooling provides precision machining of standard cartridge cavities.

5 Extensive compatibility

Vickers Modular screw-in cartridge valves in high power manifolds can be combined with other Vickers components: e. g. slip-in cartridge valves (to DIN 24342) and ISO 4401-sized directional valves, to solve virtually any machine circuit requirement.

Application benefits

- Efficient and fuss-free systems.
 The cartridge concept facilitates improved productivity from customized circuits.
- Maximum savings on piping and fittings costs, plus faster installation and commissioning (start-up).
 Fewer potential leakage points,
- Fewer potential leakage points, ensuring cleaner, safer application environments.
- Increased ability to withstand vibration, giving optimum machine reliability.
- Faster on-site servicing, or troubleshooting, of screw-in valves concentrated in one place, maximizing machine utilization potential.
- Response time and power-transmission efficiency gains, by eliminating many of the hoses, tubes and fittings necessary in traditional installations.
- Compact, neat assemblies, making for space and weight savings.

Block using Vickers Modular screw-in and Vickers slip-in cartridge valves



Application benefits

- Combinations can be built into a dedicated MCD manifold.
- Components sourced from a single manufacturer.

The complete screw-in cartridge valve range

A selection for today's and tomorrow's applications

Function	Series	Max. rated flow I/rnin (USgpm)	Max. operating pressure, bar (psi)
Solenoid directional controls	8 10 16 20	23 (6) 45 (12) 132 (35) 227 (60)	207 (3000)
2 Non-solenoid directional controls	10 16 20	30 (8) 132 (35) 265 (70)	207 (3000)
Proportional pressure and flow controls	10 16	57 (15) 132 (35)	207 (3000)
4 Pressure controls	10 16	114 (30) 303 (80)	345 (5000)
5 Flow controls	10 16 20	68 (18) 227 (60) 634 (150)	207 (3000)
6 Check valves	10 16 20	76 (20) 189 (50) 340 (90)	207 (3000) 207 (3000) 207 (3000)
7 Load controls	10 16	76 (20) 151 (40)	345 (5000)
8 Logic elements	10 16 20	57 (15) 189 (50) 303 (80)	345 (5000)















This catalog provides technical details of the extensive range of Vickers Modular screw-in cartridge valves and standard assemblies

All backed by our comprehensive services...

- Manifold circuit designs specially geared to your hydraulic applications.
- Worldwide presence in 54 countries with technical expertise to answer your questions and provide solutions.
- Products available from all sales locations.

... and complemented by the Vickers product range.

- Single and multiple pumps
- Hydraulic motors and cylinders
- Pressure, flow, check and directional controls
- Proportional controls
- Electronics and microprocessor controls
- Packaged systems and components

Plus DIN 24342 slip-in cartridge valves



Advanced hydraulic plus electronic components and systems – the right choice.

Contents

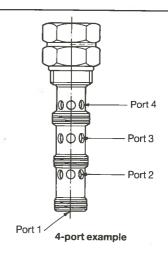
Cartridge valves

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Supporting information:	24	
Hydraulic fluids, temperatu filtration recommendations		000
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Cartridge valve function guide and index

Notes:

- Port identities of single-cartridge forms start at the bottom, always port 1, and are numbered in ascending order according to the number of ports.
- indicates that higher pressure models can be made available; consult your local sales engineer.



Solenoid directional controls

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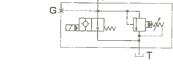
Two-way two-position (2/2) m	nodels					
Functional symbol	Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
SV1/2-8(V)-C SV1/2-10(V)-C	SV1/2-8(V)-C	Poppet type	Single cartridge	23 (6)	207 (3000)	22
	SV1-10(V)-C	Poppet type	Single cartridge	45 (12)	207 (3000)	26
SV1/2-8(V)-O SV5-10(V)-O	SV2-10(V)-C	Poppet type	Single cartridge	23 (6)	207 (3000)	26
	SV1/2-8(V)-O	Poppet type	Single cartridge	23 (6)	207 (3000)	24
SV3-10(V)-C SV1-16(V)-C	SV5-10(V)-O	Poppet type	Single cartridge	45 (12)	207 (3000)	29
SV2-20(V)-C	SV3-10(V)-C	Poppet type	Single cartridge	45 (12)	207 (3000)	26
SV4-10(V)-C	SV1-16(V)-C	Two-stage poppet type	Single cartridge	132 (35)	207 (3000)	39
	SV2-20(V)-C	Two-stage poppet type	Single cartridge	227 (60)	207 (3000)	43
2	SV4-10(V)-C	Spool type	Single cartridge	23 (6)	207 (3000)	26
SV3-**(V)-O	SV3-10(V)-O	Poppet type	Single cartridge	45 (12)	207 (3000)	29
SV4-10(V)-O	SV3-16(V)-O	Two-stage poppet type	Single cartridge	132 (35)	207 (3000)	41
1	SV3-20(V)-O	Two-stage poppet type	Single cartridge	227 (60)	207 (3000)	45
7 T 1 + WW 2 1	SV4-10(V)-O	Spool type	Single cartridge	23 (6)	207 (3000)	29

unctional symbol	osition (3/2) models	Model	Features	Form	Rated flow	Max.	Page
anodonal symbol		series			l/min (US gpm)	pressure bar (psi)	
SV1	2	SV1-10(V)-3	Spooltype	Single cartridge	23 (6)	207 (3000)	31
SV4	21 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	SV4-10(V)-3M	Spool type with manual override	Single cartridge	From port 1 to 2 = 19 (5) Other flow paths = 23 (6)	207 (3000)	31
our-way two-po	sition (4/2) models						
SV1 2 4	SV4 2 4	SV1/2/3/4/5 -10(V)-4	Spool type	Single cartridge	23 (6)	207 (3000)	33
V2	SV5	SV7-10(V)-4M	Spool type with manual override	Single cartridge	17 (4.5)	207 (3000)	,33
214	2 4			·		9 1	
v3 2 4 4 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	SV7-10(V)-4M						
our-way three-p	osition (4/3) models			: <u>-</u>	70		
V9-10(V)-A 2 ₁₋₁ 4	SV9-10(V)-E	SV9-10	Double solenoid spool type	Single cartridge	11 (3)	207 (3000)	36
ol. II 3 1 Sol. I	Sol. II 3 1 Sol. I						
/9-10(V)-B	SV9-10(V)-F						
2 14 Sol. II 3 1 Sol. I	Sol. II 3 1 1 Sol. I						•
V9-10(V)-D	SV9-10(V)-G						
ol. II 3 1 Sol. I	Sol. II 31 1 Sol. I						
hree-way four-p	osition (3/4) models						
SV1-10(V)-CC3	SV1-10(V)-OC3	SV1-10(V)-CC/ CO/OC/OO	Dual cartridge form	Std. valve package	45 (12)	207 (3000)	. 47
Valve 1	2 Valve 1 Valve 2	2				8	
SV1-10(V)-CO3	SV1-10(V)-OO3			ā.			
Valve	Valve 2	2					
Solenoid coi guid	de						49
			*				
0							

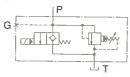
Mass salass	- 1 -1 -11 -12					00	incins
	oid directio						Page 51
Manually operate	d pull-to-open dire	ctional valves, two	o-way two posit	ion (2/2) mode	els		
Functional symbol		Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
. [4	2	MPV1-10	Poppet type	Single cartridge	45 (12)	207 (3000)	71
Manually operate	d semi-rotary direc	tional valves, thre	e-way two-posi	ition (3/2) mod	lels		
MRV3-10(V)-D2/E2	MRV3-1*(V)-K	MRV3-10(V) -D2/E2	Detented, lever op.	Single cartridge	23 (6)	207 (3000)	75
1 1 1	3, 12	MRV3-10(V)-K	Knob op.	Single cartridge	23 (6)	207 (3000)	73
		MRV3-16(V)-K	Knob op.	Single cartridge	64 (17)	207 (3000)	73
Manually operate	d semi-rotary direc	tional valves, thre	e-way three-po	sition (3/3) mo	odels		
2	13	MRV3-10(V) -D/E	Detented, lever op.	Single cartridge	23 (6)	207 (3000)	75
71	1	MRV3-16(V)-D	Detented, lever op.	Single cartridge	64 (17)	207 (3000)	75
Manually operate	d semi-rotary direc	tional valves, four	-way two-positi	ion (4/2) mode	els		
HXI:	4 2	MRV4-10(V)-K	Knob op.	Single cartridge	11 (3)	207 (3000)	78
<i>»</i> LEXII.	3 1	MRV4-16(V)-K	Knob op.	Single cartridge	45 (12)	207 (3000)	78
Manually operated	d semi-rotary direc	tional valves, four	-way three-pos	ition (4/3) mod	lels		
MRV4-10 MRV4-16	MRV5-10 MRV5-16	MRV4/5/6-10(V) -D/E	Detented, lever op.	Single cartridge	11 (3)	207 (3000)	80
) X 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	MRV4/5-16(V) -D	Detented, lever op.	Single cartridge	45 (12)	207 (3000)	80
MRV6-10							
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2						99
	ectional valves, two	-way, two-position	on (2/2) series	/e			
1	31	PTS7-10	Ext. piloted, spring offset	Single cartridge	30 (8)	207 (3000)	60
<u></u> ▶(<u>+</u>)[2						
Pilot operated dire	ectional valves, thre	ee-way two-posit	ion (3/2) series				
PTS1-10/16/20	PTS2-10/16/20	PTS*-10	Ext. piloted, spring offset	Single cartridge	30 (8)	207 (3000)	52
1 2 4	1	PTS*-16	Ext. piloted, spring offset	Single cartridge	132 (35)	207 (3000)	54
PTS3-10/16/20	2	PTS*-20	Ext. piloted, spring offset	Single cartridge	265 (70)	207 (3000)	56
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	PTS5-10	Ext. piloted, spring offset	Single cartridge	11 (3)	207 (3000)	58
21. 14	PT95-16	DTCC 16			SE		

Pilot operated directional valves,	four-way, two-pos	ition (4/2) series				
Functional symbol	Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
5	PTS6-10	Ext. piloted, spring offset	Single cartridge	23 (6)	207 (3000)	62
Shuttle valves, three-way two-po	sition		·			
1 2 3	DSV1-10	No-spring type	Single cartridge	23 (6)	207 (3000)	64
ransmission shuttle valves, thre	e-way three-positi	on (3/3) series				
0SV4-**(V)-O-O	DSV4-10	Spring centered	Single cartridge	26 (7)	345 (5000)	66
4 2	DSV4-16	Spring centered	Single cartridge	114 (30)	345 (5000)	66
SV4-"(V)-C-O		4				
rake release valves, four-way th	ree-position (4/3)	series				
3 -	DSV5-10	Spring centered	Single cartridge	5,5 (1.5)	207 (3000)	6
4 1						
					Pi	age 8
ressure relief valves	Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	
ressure relief valves unctional symbol		Features Poppet type	Single	l/min	Max. pressure	Pag
ressure relief valves unctional symbol /1, RV6 and RV7 RV2	series		Single cartridge	I/min (US gpm)	Max. pressure bar (psi)	Pag 8
ressure relief valves unctional symbol	RV1-10	Poppet type	Single cartridge Single cartridge Single	1/min (US gpm) 38 (10)	Max. pressure bar (psi) 207 (3000)■	Pag 8
ressure relief valves unctional symbol /1, RV6 and RV7 RV2	RV1-10	Poppet type Poppet type	Single cartridge Single cartridge Single cartridge Single cartridge Single	I/min (US gpm) 38 (10) 114 (30)	Max. pressure bar (psi) 207 (3000) 207 (3000) ■	Pag 8
ressure relief valves unctional symbol /1, RV6 and RV7 RV2	RV1-10 RV2-10 RV3(A)-10	Poppet type Poppet type Poppet type	Single cartridge Single cartridge Single cartridge Single cartridge Single cartridge Single	1/min (US gpm) 38 (10) 114 (30) 76 (20)	Max. pressure bar (psi) 207 (3000) 207 (3000) 207 (3000) 207 (3000) ■	Pag 8 8 8 8
ressure relief valves unctional symbol /1, RV6 and RV7 RV2	RV1-10 RV2-10 RV3(A)-10 RV3-16	Poppet type Poppet type Poppet type Poppet type	Single cartridge	I/min (US gpm) 38 (10) 114 (30) 76 (20) 303 (80)	Max. pressure bar (psi) 207 (3000) 207 (3000) 207 (3000) 207 (3000) □	Pag 8 8 8
ressure relief valves unctional symbol /1, RV6 and RV7 RV2	RV1-10 RV2-10 RV3(A)-10 RV3-16 RV5(A)-10	Poppet type Poppet type Poppet type Poppet type Spool type	Single cartridge	1/min (US gpm) 38 (10) 114 (30) 76 (20) 303 (80) 114 (30)	Max. pressure bar (psi) 207 (3000) 207 (3000) 207 (3000) 207 (3000) 207 (3000) □	Pag 8 8 8 8
RV3(A) and RV8(A)	RV1-10 RV2-10 RV3(A)-10 RV3-16 RV5(A)-10	Poppet type Poppet type Poppet type Poppet type Spool type Spool type	Single cartridge	1/min (US gpm) 38 (10) 114 (30) 76 (20) 303 (80) 114 (30) 303 (80)	Max. pressure bar (psi) 207 (3000) 207 (3000) 207 (3000) 207 (3000) 207 (3000) 207 (3000) 207 (3000) 3000 (3000)	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8

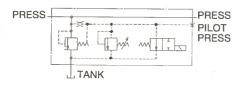
	Pressure relief valves with soleno	old operated bypas	ss or venting				
1000	Functional symbol	Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
SRV2-10(V)-*-O	SRV2-10	Double cartridge design	Std. valve package	114 (30)	207 (3000)	116	
	G*	SRV1-16	Triple cartridge design	Std. valve package	227 (60)	207 (3000)	113



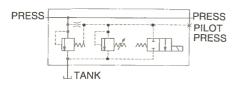
SRV2-10(V)-*-C



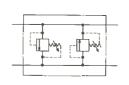
SRV1-16(V)-*-O



SRV1-16(V)-*-C



Cross-line pressure relief valves



CRV3-10	Double cartridge design	Std. valve package	76 (20)	207 (3000)	109
CRV3-16	Double cartridge design	Std. valve package	303 (80)	207 (3000)	111
CRV5-16	Double cartridge design	Std. valve package	303 (80)	207 (3000)■	111

Pressure reducing valves

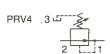
PRV1



PRV2



PRV1-10	with reverse relief	Single cartridge	15 (4)	207 (3000)	91
PRV2-10	Two-stage with reverse relief	Single cartridge	45 (12)	207 (3000)	91
PRV2-16	Two-stage with reverse relief	Single cartridge	151 (40)	207 (3000)■	94
PRV4-10	Direct acting without reverse relief	Single cartridge	15 (4)	207 (3000)	91



Pressure sequence	e valves					. (4)	
Functional symbol		Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
PSV1/5-10	PSV1-16	PSV1-10	Normally closed	Single cartridge	23 (6)	165 (2400)	96
3 2	3	PSV1-16	Normally closed	Single cartridge	95 (25)	207 (3000)	98
PSV2-10	'Lj PSV3-10	PSV2-10	Normally closed	Single cartridge	23 (6)	165 (2400)	100
3 2	W 2	PSV3-10	Normally closed	Single cartridge	23 (6)	165 (2400)	100
11	3 1	PSV4-10	Normally closed	Single cartridge	15 (4)	207 (3000)■	100
PSV4-10	PSV7-10	PSV5-10	Normally closed	Single cartridge	7,6 (2)	207 (3000)	96
11	2	PSV7-10	Normally closed	Single cartridge	23 (6)	124 (1800)	100
PSV8-10	PSV10-10	PSV8-10	Normally open	Single cartridge	23 (6)	207 (3000)	103
3 2	3 2	PSV10-10	Normally closed	Single cartridge	23 (6)	207 (3000)	103
Unloading valves							
2	3	PUV3-10	Pilot-size unloader	Single cartridge	3,8 (1.0)	207(3000)	105
Accumulator disc	harge valves			 3.			
	3	ADV1-16	Normally open. Externally piloted to close	Single cartridge	30 (8)	207 (3000)	107
1 4	2						
			.;≠				
		ř					
14							9

Flow controls

Flow restrictors, adjustable series						age 116
Functional symbol	Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
FCV6-10(V)-*-NV(F) MRV2-10/16 NV1-10	FCV6-10	Needle type with reverse flow check option	Single cartridge	45 (12)	207 (3000)	152
2 / 1	FCV6-16	Needle type	Single cartridge	208 (55)	207 (3000)	15
FCV6-10(V)-*-FF/10/20/40	MRV2-10(V) -B/D/E/L	Semi-rotary spool, lever op.	Single cartridge	57 (15)	207 (3000)	149
2 1	MRV2-10(V)-K	Semi-rotary spool, knob op.	Single cartridge	57 (15)	207 (3000)	146
	MRV2-16(V) -B/D/E/L	Semi-rotary spool, lever op.	Single cartridge	170 (45)	207 (3000)	149
1	MRV2-16(V)-K	Semi-rotary spool, knob op.	Single cartridge	170 (45)	207 (3000)	146
NV1-16/20	NV1-10	Needle type	Single cartridge	45 (12)	~207 (3000)	142
2	NV1-16	Needle type with fixed reverse restrictor	Single cartridge	151 (40)	207 (3000)	144
,	NV1-20	Needle type with fixed reverse restrictor	Single cartridge	265 (70)	207 (3000)	144
Pressure compensated flow contro	ols, two-way series		= 0.0			
FR1-10/16/20 FR2-10/16	FR1-10	Pre-set type	Single cartridge	23 (6)	207 (3000)	120
1 2 1 2	FR1-16	Pre-set type	Single cartridge	114 (30)	207 (3000)	120
	FR1-20	Pre-set type	Single cartridge	227 (60)	207 (3000)	120
FR4-10(V)-**T-H**/S** All other FR4 models	FR2-10	Adjustable factory-set	Single cartridge	38 (10)	207 (3000)	123
IN & REG	FR2-16	Adjustable type	Single cartridge	114 (30)	207 (3000)	123
IN REG.	FR4-10	Adjustable type with reverse flow check option	Std. valve package	38 (10)	207 (3000)	126
	FR4-16	Adjustable type	Std. valve package	114 (30)	207 (3000)	126
Pressure compensated priority flov	v controls, three-w	ay series				
PFR1-10/16 PFR2-10/16	PFR1-10	Pre-set type	Single cartridge	23 (6)	207 (3000)	131
3 1 3	PFR1-16	Pre-set type	Single cartridge	114 (30)	207 (3000)	131
2 2	PFR2-10	Adjustable type	Single cartridge	38 (10)	207 (3000)	134
PFR4-10(V)-***-H1/ All other PFR4 model: H3/S1/S3	PFR2-16	Adjustable type	Single cartridge	114 (30)	207 (3000)	134
IN REG. IN REG	PFR4-10	Adjustable with reverse flow check option	Std. valve package	57 (15)	207 (3000)	137
BYPASS	S PFR4-16	Adjustable type	Std. valve package	151 (40)	207 (3000)	137

					-	COI	ntents
Velocity fuses (pipe-break valves)							
Functional symbol	Model series	Fe	atures	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
4 2	VF1-10	Pr	e-set type	Single cartridge	23 (6)	207 (3000)	157
	VF1-16	Pr	e-set type	Single cartridge	114 (30)	207 (3000)	157
	VF1-20	Pr	e-set type	Single cartridge	227 (60)	207 (3000)	157
Fusing direction Reverse flow direction							
Flow divider/combiners, pressure c	ompensated s	eries					
FDC*-10/16	FDC1-10	St	andard type	Single cartridge	45 (12)	207 (3000)	160
4 2	FDC1-16	St	andard type	Single cartridge	151 (40)	207 (3000)	160
3	FDC1-20	St	andard type	Std. valve package	378 (100)	207 (3000)	163
FDC*-20	FDC3-10	Tr ty _l	ansmission be	Single cartridge	45 (12)	207 (3000)	165
	FDC3-16	Tr	ansmission be	Single cartridge	227 (60)	207 (3000)	165
V	FDC3-20	Tr ty	ansmission oe	Std. valve package	378 (100)	207 (3000)	168
4							
Check valves						Pa	age 170
Check valves, direct-acting series					-		
Functional symbol	Model	Fe	atures	Form	Rated flow	Max.	Page

Check valves, dire	ect-acting series							
Functional symbol		Model series	Fe	atures	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
		CV1-10		ll or ppet types	Single cartridge	45 (12)	207 (3000)	17
CV1/3-10 CV1-16 CV2-20	CV5-10	CV1-16	Po	ppet type	Single cartridge	151 (40)	207 (3000)	173
2 	1 }	CV2-20	Po	ppet type	Single cartridge	227 (60)	207 (3000)	175
Ŷ I1		CV3-10	Po	ppet type	Single cartridge	76 (20)	207 (3000)	171
		CV5-10	Po	ppet type	Single cartridge	45 (12)	207 (3000)	171
Pilot operated che	eck valves, single	pilot series						
SPC1-10/16/20	SPC2-10/16	SPC1-10	Po	ppet type	Std. valve package	45 (12)	207 (3000)	18
CYL	3	SPC1-16	Po	ppet type	Std. valve package	151 (40)	207 (3000)	180
		SPC1-20	Po	ppet type	Std. valve package	227 (60)	207 (3000)	18
VALVE PLOT	2 1	SPC2-10	Po	ppet type	Single cartridge	23 (6)	207 (3000)	177
		SPC2-16	Po	ppet type	Single cartridge	114 (30)	207 (3000)	179
16					54			

Functional symbol	Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
C1 C2	DPC1-10	Poppet type	Std. valve package	45 (12)	207 (3000)	187
	DPC1-16	Poppet type	Std. valve package	151 (40)	207 (3000)	189
V1 V2	DPC1-20	Poppet type	Std. valve package	227 (60)	207 (3000)	191
Check valves, direct-acting, with	thermal expansion	n relief function				
1 - 72	RV4-10	Poppet check and ball relief	Single cartridge	45 (12)	207 (3000)	193

Proportional controls

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Pressure relief val	ves						
Functional symbol		Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
ERV1-10/16	ERV2-10	ERV1-10	Two-stage design	Single cartridge	57 (15)	207 (3000)	196
1 2	1 2	ERV1-16	Two-stage design	Single cartridge	132 (35)	207 (3000)	196
		ERV2-10	Direct-acting design	Single cartridge	2,8 (0.75)	34,5 (500)	200
Pressure compen	sated flow control	s, priority/bypa	ss type				
INLET	/ REGULATED	EPFR1-10	Triple cartridge design	Std. valve package	57 (15)	207 (3000)	203
DRAIN -	BYPASS	EPFR1-16	Triple cartridge design	Std. valve package	170 (45)	207 (3000)	203

	a conti	010					- α	ge 201
Counte	erbalance or	holding valves, v	vith reverse fre	ee-flow checks a	nd externally pilo	ted		
Functio	onalsymbol		Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
N	VICV1-10	50.	MCV1-10	Remotely controlled	Std. valve package	76 (20)	207 (3000)	21
C V		MCV3-16	Remotely controlled w adj. opening		95 (25)	345 (5000)	21	
MCV9-10) D	MCV3-16	MCV9-10	Remotely controlled	Single cartridge	15 (4)	345 (5000)	20
2	3	2 13						
Dual c	ounterbalan	ce or holding val	es, with rever	se free-flow chec	ks and internally	piloted		
MCV2	VI	V2	MCV2-10	_	Std. valve package	76 (20)	207 (3000)	21
			MCV4-10	With make-uport	up Std. valve package	76 (20)	207 (3000)	21
MCV4	C1	C2	MCV4-16	With make-uport	Std. valve package	151 (40)	207 (3000)	21
101004	V1	TANK V2	MCV5-10	With brake- control port	Std. valve package	76 (20)	207 (3000)	22
	01	C2	MCV5-16	With brake- control port	Std. valve package	151 (40)	207 (3000)	22
MCV5	V1	V2						

Logic elements

Page 225

Pressure compensators (hydros	stats), two-way mod	lels					
Functional symbol	Model series	Fe	atures	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
	PCS3-10	Sp	ool type	Single cartridge	38 (10)	207 (3000)	233
3 2	PCS3-16	Sp	ooltype	Single cartridge	114 (30)	207 (3000)	233
1	PCS3-20	Sp	ooltype	Single cartridge	189 (50)	207 (3000)	233
Pressure compensators (hydro	stats), three-way (p	riority 1	low) mode	ls			
	PCS4-10	Sp	ool type	Single cartridge	57 (15)▲	207 (3000)	236
4 \$ 3	PCS4-16	Sp	ool type	Single cartridge	151 (40)▲	207 (3000)	236
	PCS4-20	Sp	ooltype	Single cartridge	265 (70)▲	207 (3000)	236
▲ Input flow 18							

Modulating orifice	cartridges						ntents
Functional symbol		Model series	Features	Form	Rated flow I/min (US gpm)	Max. pressure bar (psi)	Page
MOS1-**(V)-F	MOS1-**(V)-M	MOS1-10	Spool type	Single cartridge	38 (10)	207 (3000)	239
3 2	3 2	MOS1-16	Spool type	Single cartridge	132 (35)	207 (3000)	239
Differential pressu	<u> </u>			_		······································	
DPS2-**(V)-F	DPS2-**(V)-P	DPS2-10(V) -F/P/R/V	Spool type	Single cartridge	57 (15)	345 (5000)	242
	DPS2-10(V) -B/S/T	Poppet type	Single cartridge	57 (15)	345 (5000)	242	
1 3	2 3	DPS2-16(V) -F/P/R/V	Spool type	Single cartridge	189 (50)	345 (5000)	242
DPS2-**(V)-R 2 3	DPS2-**(V)-V	DPS2-16(V) -B/S/T	Poppet type	Single cartridge	189 (50)	345 (5000)	242
	- W	DPS2-20(V) -F/P/R/V	Spool type	Single cartridge	303 (80)	345 (5000)	242
1	2 3	DPS2-20(V) -B/S/T	Poppet type	Single cartridge	303 (80)	345 (5000)	242
DPS2-**(V)-B	DPS2-**(V)-S						
1 2 3	1 3						
DPS2-*1	*(V)-T						
	2 3						

Cartridge valve alphanumeric index

Model	Page	Model	Page	Model	Page
ADV1-16	107	MRV3-16(V)-K	73	RV1-10	84
CRV3-10	109	MRV4-10(V)-D/E	80	RV2-10	84
CRV3-16	111	MRV4-10(V)-K	78	RV3(A)-10	84
CRV5-16	111	MRV4-16(V)-D	80	RV3-16	88
CV1-10	171	MRV4-16(V)-K	78	RV4-10	193
CV1-16	173	MRV5-10/16	80	RV5(A)-10	84
CV2-20	175	MRV6-10	80	RV5-16	88
CV3-10	171	NV1-10	142	RV6-10	84
CV5-10	171	NV1-16/20	144	RV7-10	84
DPC1-10	187	PCS3-10/16/20	233	RV8(A)-10	84
DPC1-16	189	PCS4-10/16/20	236	SPC1-10	181
DPC1-20	191	PFR1-10/16	131	SPC1-16	183
DPS2-10/16/20	242	PFR2-10/16	134	SPC1-20	185
DSV1-10	64	PFR4-10/16	137	SPC2-10	177
DSV4-10/16	66	PRV1-10	91	SPC2-16	179
DSV5-10	69	PRV2-10	91	SRV1-16	113
EPFR1-10/16	203	PRV2-16	94	SRV2-10	116
ERV1-10/16	196	PRV4-10	91	SV1-8(V)-C	22
ERV2-10	200	PSV1-10	96	SV1-8(V)-O	24
FCV6-10	152	PSV1-16	98	SV1-10(V)-C	26
FCV6-16	155	PSV2-10	100	SV1-10(V)-3	31
FDC1-10/16	160	PSV3-10	100	SV1-10(V)-4	33
FDC1-20	163	PSV4-10	100	SV1-10(V)-**3	47
FDC3-10/16	165	PSV5-10	96	SV1-16(V)-C	39
FDC3-20	168	PSV7-10	100	SV2-8(V)-C	22
FR1-10/16/2 <mark>0</mark>	120	PSV8-10	103	SV2-8(V)-O	24
FR2-10/16	123	PSV10-10	103	SV2-10(V)-C	26
FR4-10/16	126	PTS1-10	52	SV2-10(V)-4	33
MCV1-10	212	PTS1-16	54	SV2-20(V)-C	43
MCV2-10	215	PTS1-20	56	SV3-10(V)-C	26
MCV3-16	210	PTS2-10	52	SV3-10(V)-O	29
MCV4-10/16	218	PTS2-16	54	SV3-10(V)-4	33
MCV5-10/16	221	PTS2-20	56	SV3-16(V)-O	41
MCV9-10	208	PTS3-10	52	SV3-20(V)-O	45
MOS1-10/16	239	PTS3-16	54	SV4-10(V)-C	26 29
MPV1-10	71	PTS3-20	56	SV4-10(V)-O	
MRV2-10(V)-B/D/E/L	149	PTS4-16	54	SV4-10(V)-3M	31 33
MRV2-10(V)-K	146	PTS5-10	58	SV4-10(V)-4	29
MRV2-16(V)-B/D/E/L	149	PTS5-16	54 62	SV5-10(V)-O SV5-10(V)-4	33
MRV2-16(V)-K	146	PTS6-10	54	SV7-10(V)-4M	33
MRV3-10(V)-D/E	75	PTS6-16 PTS7-10	60	SV9-10	36
MRV3-10(V)-K	73 75	PUV3-10	105	VF1-10/16/20	157
MRV3-16(V)-D	75	1.042-10	105	V1 1 10/10/20	101
20					

Solenoid operated directional controls

An unrivalled product range comprising Vickers Modular solenoid operated screw-in cartridge valves, designed for electrical control of industrial and mobile applications.

The valves are offered with the widest choice of flow paths and position options to satisfy most requirements. These options include:

- Two-way, two-position with normally-open and normally-closed options
- Three-way, two-position
- Four-way, two-position
- Four-way, three-position
- Three-way, four-position

Solenoids

The valves in this catalog are offered with a choice of six different standard coil ratings and four types of electrical connection. Other coil ratings and connections can be supplied.

All coils are physically interchangeable and are suitable for continuous duty at rated voltage without danger of burnout or failure.

Standard AC coils are internally rectified to supply them with DC current. This means that they have no "inrush" current values. However, these AC coils can require protection from high-voltage surges generated in some electrical circuits containing highly inductive or capacitive components. For more information see page 49.

Since all Vickers Modular coils are basically DC types, only the coils need be changed if converting a solenoid operated directional valve from AC to DC, or DC to AC.

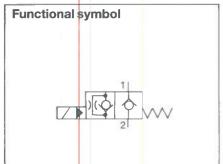
Approvals

CSA approvals are being sought for all coils listed in this catalog (see page 49).

Currently available but not cataloged here are solenoid valves with explosion-proof housings that are CSA approved, and recognized by US Underwriters Laboratories Inc. These valves are for use in mining and other hazardous environments. For further information consult your local sales engineer.

Solenoid directional valves, two-way two-position (2/2), normally-closed series

SV1/2-8(V)-C



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Loctited Port 2, nominal inlet

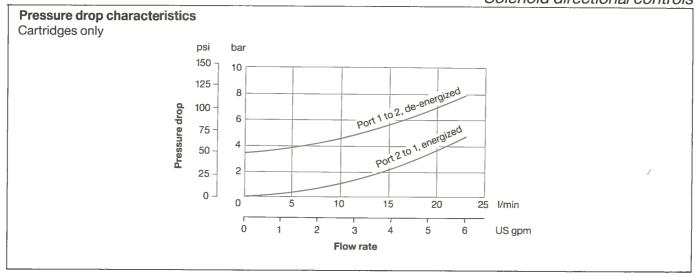
Model a	nd orderin	g code	
SV * -8(V	/)-C-0-***	*	
1 2	3	4	
1 Type 1 = 7 2 = 7	o suit cavit o suit cavit	y size C1-8 y size C2-8	-2 -2

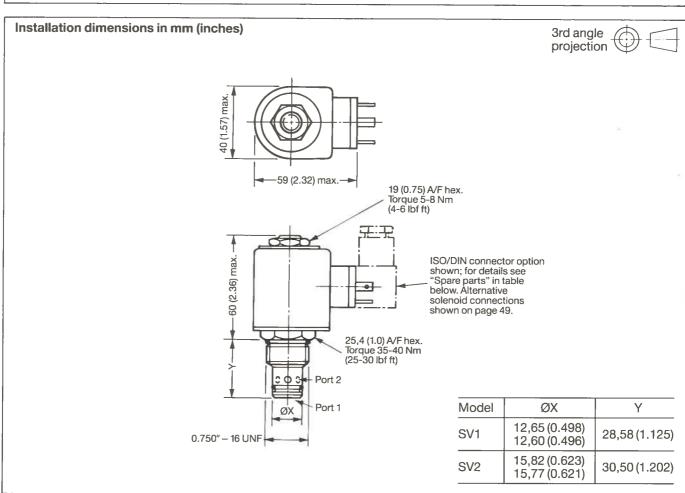
2				mpatibility	
	Blar	ik	=	Antiwear hydraulic	oil
	V		=	As above or with	
				phosphate-ester (alkyl type)	not

3	Volt	age ra	ating		Amps	Lead color
	00	= 1	lo coil		_	
	12D	= 1	2VDC		1,50	Red
	24D	= 2	4VDC		0,75	Black
	36D	= 3	6VDC		0,50	Blue
	24A	= 2	4VAC		0,75	Orange
		6	60/50 H	z	•	
	115/		15VAC		0,16	Yellow
			60 Hz/			
			10VAC	,		
		_	60 Hz			
	230/		30VA0		0,08	Red/
		6	60/50 H	Z		White

4	Comin	3C L	or types
	Blank	=	No coil
	G	=	ISO 4400 (DIN 43650)
			connector. Order
			requisite connector plug
			separately; see "Spare
			parts" on next page.
	Р	=	1/2" NPT conduit port, with
			leadwire
	Q	=	Spade terminal (option for
			DC voltages only)
	W	=	Leadwire (option for DC
			and 24VAC only)

Operating data Performance data is typical with fluid at	: 28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, both ports	207 bar (3000 psi)
Ratedflow	23 l/min (6 US gpm)
Pressure drop characteristics	See graph on next page
Electrical characteristics and options	See 3 and 4 in "Model code" above, and page 49
Hydraulic fluids, temperature ranges and filtration recommendations	See [2] in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size for: SV1-8 cartridges SV2-8 cartridges	C1-8-2 C2-8-2 For dimensions see page 247
Mass, cartridge including solenoid	0,4 kg (0.87 lb) approx.
Housing options	No standard housings available
Spare parts	See next page

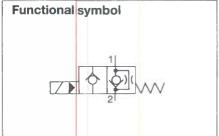




Spare parts	
The only parts available are: a. Seal kits comprising external seals and back-up rings for:	Kit no.
SV1-8-C	SK-8-2
SV1-8V-C	SK-8V-2
SV2-8-C	SK-8-2A
SV2-8V-C	SK-8V-2A
b. Solenoid coil and ancillary parts	See page 49
c. ISO/DIN connector plug options:	Part no.
Black, marked B	710775
Gray, marked A	710776
•	For dimensions see page 50

Solenoid directional valves, two-way two-position (2/2), normally-open series

SV1/2-8(V)-O



Functional	symbol

Typical sec Solenoid or	tion nitted

nominal

Port 1, nominal outlet

		•		
Model	and orderin	g code		
	/) -O- 0-***	-		
1 Type 1 = 2 =	To suit cavity To suit cavity	y size C y size C	1-8- 2-8-	-2 -2
2 Fluid	d compatibi	lity		

	V		hate-ester (pe)	not
3	Volt	age rating	Amps	Lead
				colo

Blank = Antiwear hydraulic oil

						4
3	Volt	age	rating		Amps	Lead color
	00	=	No coil		_	_
	12D	=	12VDC		1,50	Red
	24D		24VDC		0,75	Black
	36D	=	36VDC		0,50	Blue
	24A	=	24VAC		0,75	Orange
			60/50 H	lz		
	115	Α =	115VA		0,16	Yellow
			60 Hz/			
			110VAC)		
			50 Hz			
	230	Α =	230VA	0	0,08	Red/
			60/50 H	łz	•	White

4	Connector types
	Blank - No coil

G = ISO 4400 (DIN 43650) connector. Order requisite connector plug separately; see "Spare parts" on next page.

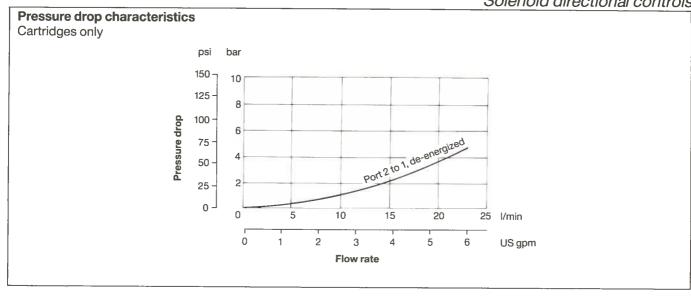
= ½" NPT conduit port, with leadwire

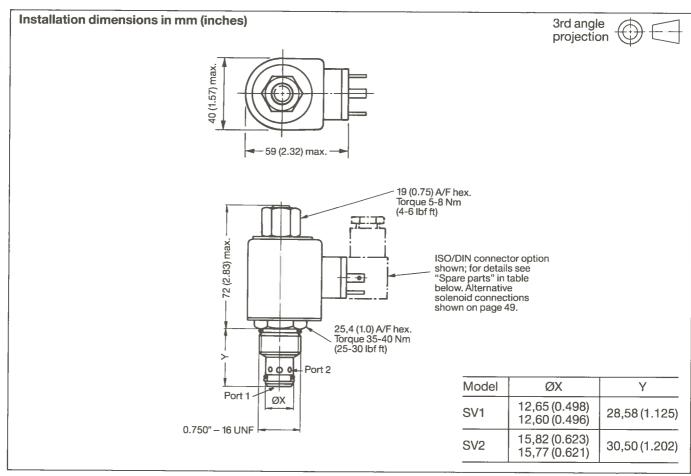
Q = Spade terminal (option for DC voltages only)

= Leadwire (option for DC and 24VAC only)

Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, both ports	207 bar (3000 psi)
Ratedflow	23 l/min (6 US gpm)
Pressure drop characteristics	See graph on next page
Electrical characteristics and options	See 3 and 4 in "Model code" above, and page 49
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size for: SV1-8 cartridges SV2-8 cartridges	C1-8-2 C2-8-2 For dimensions see page 247
Mass, cartridge including solenoid	0,4 kg (0.87 lb) approx.
Housing options	No standard housings available
Spare parts	See next page

Loctited

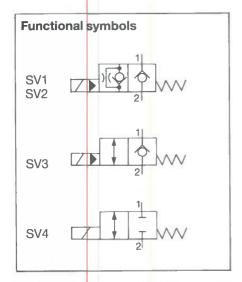


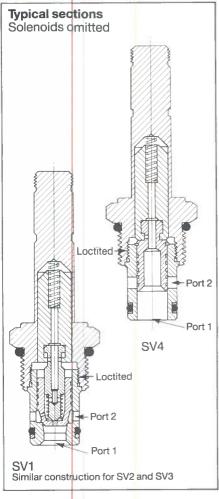


Spare parts		
The only parts available are: a. Seal kits comprising external seals and back-up rings for:	Kit no.	
SV1-8-O	SK-8-2	
SV1-8V-O	SK-8V-2	
SV2-8-O	SK-8-2A	
SV2-8V-O	SK-8V-2A	
b. Solenoid coil and ancillary parts	See page 49	
c. ISO/DIN connector plug options:	Part no.	
Black, marked B	710775	
Gray, marked A	710776	
	For dimensions see page 50	

Solenoid directional valves, two-way two-position (2/2), normally-closed series

SV1/2/3/4-10(V)-C





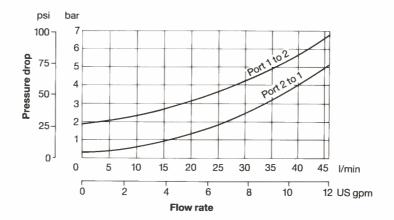
Model and ordering code SV * -10(V)-C- * -**** *		2G =	With SAE 8 s With G¼" (B\$ With G¾" (B\$	SPF) size	ports
1 Z 3 4 5	4	Voltag	e rating	Amps	Lead color
See also "Functional symbols section 1 = Poppet type, two-stag flow 2 = Poppet type, two-stag acting 3 = Poppet type, two-stag reverse flow 4 = Spool type, direct actir	e, high e, fast e, free	12D : 24D : 36D : 24A : 115A :	= No coil = 12VDC = 24VDC = 36VDC = 24VAC 60/50 Hz = 115VAC 60 Hz/ 110VAC 50 Hz	1,50 0,75 0,50 0,75	Red Black Blue Orange Yellow
Pluid compatibility Blank = Antiwear hydrauli V = As above or with phosphate-ester alkyl type	_	Conne	= 230VAC 60/50 Hz ector types = No coil = ISO 4400	0,08 (DIN 436	Red/ White
3 Form 0 = Cartridge only In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size port In NFPA fatigue-rated hous 207 bar (3000 psi) max. 6H = With SAE 6 size port Continued in next column	ing;	P Q W	connector. Order requisite connector plug separately; see "Spare parts", two pages on. = 1/2" NPT conduit port, with leadwire = Spade terminal (option fo DC voltages only) = Leadwire (option for DC and 24VAC only)		
Operating data					_

Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, both ports	207 bar (3000 psi)
Rated flow: SV1 & SV3 models SV2 & SV4 models	45 I/min (12 US gpm) 23 I/min (6 US gpm)
Pressure drop characteristics	See graphs on next page
Electrical characteristics and options	See 4 and 5 in "Model code" above, and also page 49
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266
Installation dimensions, cartridge only	See two pages on
Cavity size	C-10-2 See page 247 for dimensions
Mass, cartridge including solenoid	0,4 kg (0.87 lb) approx.
Housing options: Standard light duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See two pages on

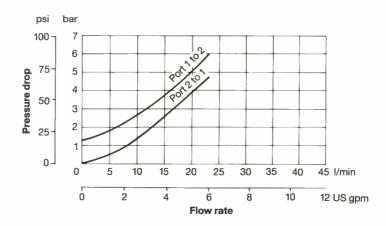
Pressure drop characteristics

Cartridges only

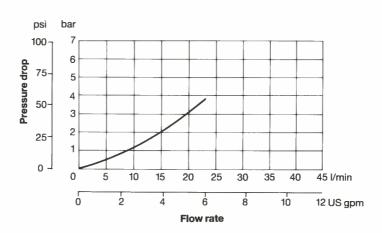
SV1 & SV3

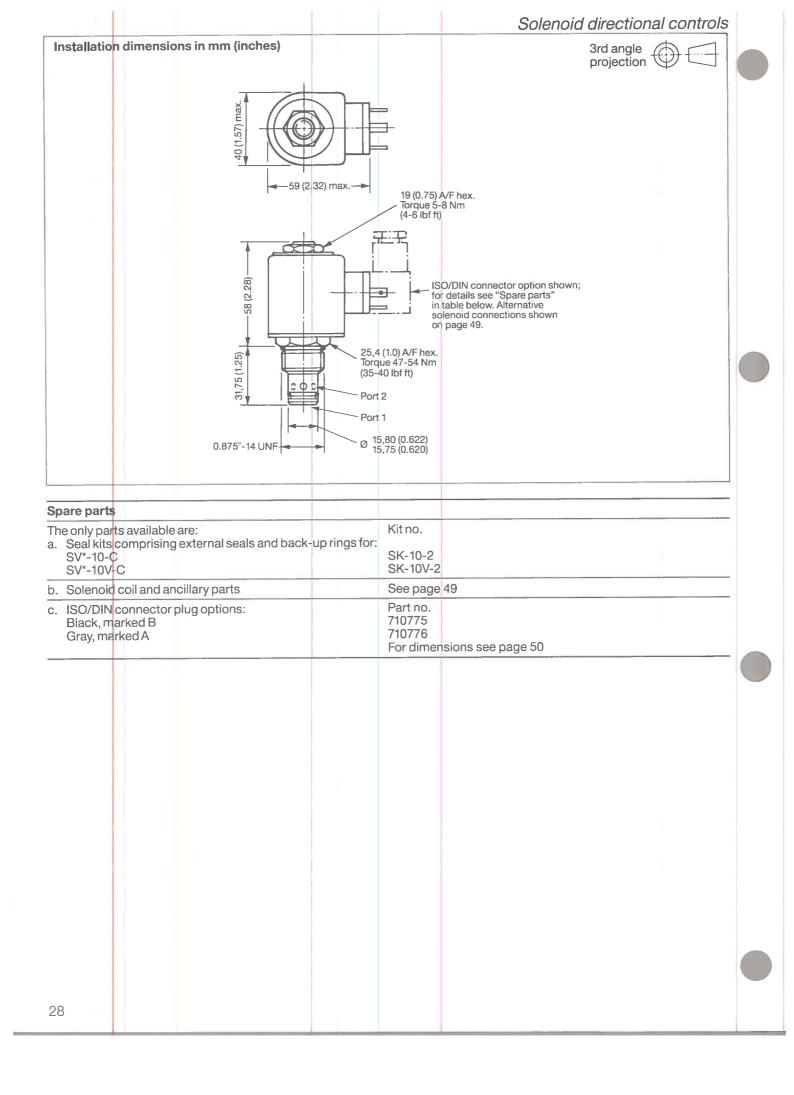


SV2



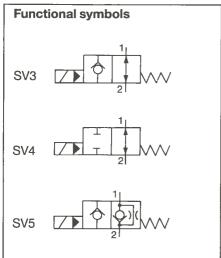
SV4

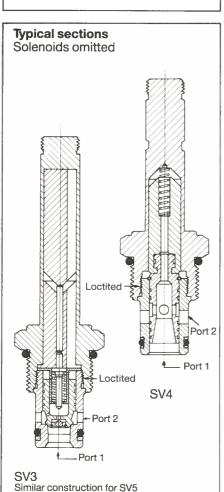




Solenoid directional valves, two-way two-position (2/2), normally-open series

SV3/4/5-10(V)-O





Model and ordering code	4 Voltage rating Am	ps Lead color
SV * -10(V)-O- * -*** *	00 = No coil —	_
1 2 3 4 5	12D = 12VDC 1,5	
	24D = 24VDC = 0.7	
1 Type	36D = 36VDC = 0.5	
See also "Functional symbols" section	24A = 24VAC 0,7 60/50 Hz	5 Orange
3 = Poppet type	115A = 115VAC 0,16	6 Yellow
4 = Spool type	60 Hz/	
5 = Poppet type	110VAC	
	50 Hz	
2 Fluid compatibility	230A = 230VAC 0,0 60/50 Hz	
Blank = Antiwear hydraulic oil V = As above or with	60/50 H2	White
phosphate-ester (not	5 Connector types	
alkyl type)	Blank = No coil	
	G = ISO 4400 (DIN	
3 Form	connector. Or	
0 = Cartridge only	requisite conr separately; se	
In light-duty housing;	parts" on next	
207 bar (3000 psi) max.	P = ½"NPTcondu	
6T = With SAE 6 size ports	leadwire	
	Q = Spade termin	
In NFPA fatigue-rated housing;	DC voltages o W = Leadwire (opt	
207 bar (3000 psi) max. 6H = With SAE 6 size ports	W = Leadwire (opt and 24VAC or	
8H = With SAE 8 size ports	und 2477.00	",,
2G = With G1/4" (BSPF) size ports		
3G = With G%" (BSPF) size ports		

Operating data Performance data is typical with fluid a	at 28 cSt (132 SUS) and 38°C (100°F)		
Max. pressure, both ports	207 bar (3000 psi)		
Rated flow: SV3 & SV5 models SV4 models	45 l/min (12 US gpm) 23 l/min (6 US gpm)		
Pressure drop characteristics	See graphs on next page		
Electrical characteristics and options	See 4 and 5 in "Model code" above, and also page 49		
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266		
Installation dimensions, cartridge only	See next page		
Cavity size	C-10-2 See page 247 for dimensions		
Mass, cartridge including solenoid	0,4 kg (0.87 lb) approx.		
Housing options: Standard light duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer		
Spare parts	See next page		

Solenoid directional controls Pressure drop characteristics Cartridges only SV3 and SV5 SV4 psi bar psi bar 100 100 7 6 6 Pressure drop Pressure drop 75 75 5 4 50 50 3 3 2 25 25 0 0 -35 0 10 30 40 45 l/min 10 25 30 35 40 45 I/min 5 15 20 25 15 20 12 US gpm 0 2 2 6 10 6 8 10 12 US gpm 4 8 Flow rate Flow rate Installation dimensions in mm (inches) 3rd angle projection 40 (1.57) max. .59 (2.32) max. 19 (0.75) A/F hex. Torque 5-8 Nm (4-6 lbf ft) SV3 and SV5 models 58 (2.28), SV4 models 70 (2.76) ISO/DIN connector option shown; for details see "Spare parts" in table below. Alternative solenoid connections shown on page 49. 25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft) 31,75 (1.25) 000 Port 2 Ø 15,80 (0.622) 15,75 (0.620) 0.875"-14 UNF Spare parts Kit no. The only parts available are: a. Seal kits comprising external seals and back-up rings for: SK-10-2 SV3 or SV5-10-O SK-10V-2 SV3 or SV5-10V-O SK2-10-2 SV4-10-0 SV4-10V-O SK2-10V-2 See page 49 b. Solenoid coil and ancillary parts ISO/DIN connector plug options: Part no.

710775 710776

For dimensions see page 50

Black, marked B

Gray, marked A

30

Solenoid directional valves, three-way two-position (3/2) series

SV1-10(V)-3 SV4-10(V)-3M

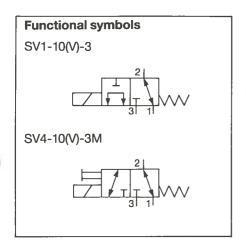
Mass, cartridge including solenoid

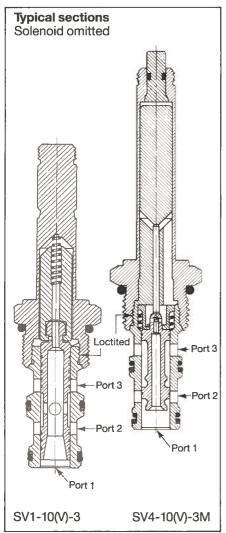
Standard fatigue-rated type

Housing options: Standard light duty type

Customized types

Spare parts





Model and ordering code	2G = With G1/4" (BSPF) size ports 3G = With G3/4" (BSPF) size ports
SV * -10(V)-3 (M) -**-**** 1 2 3 4 5 6	5 Voltage rating Amps Lead color
1 Type 1 or 4. See "Typical sections" and "Functional symbols"	00 = No coil — — — — — — — — — — — — — — — — — — —
Fluid compatibility Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)	24A = 24VAC 0,75 Orange 60/50 Hz 115A = 115VAC 0,16 Yellow 60 Hz/ 110VAC 50 Hz
3 Manual override option M = Manual override, in SV4	230A = 230VAC 0,08 Red/ 60/50 Hz White
models Blank = No override, in SV1models	G Connector types Blank = No coil G = ISO 4400 (DIN 43650)
4 Form 0 = Cartridge only In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 6H = With SAE 6 size ports 8H = With SAE 8 size ports Continued in next column	connector. Order requisite connector plug separately; see "Spare parts" on next page. P = ½" NPT conduit port, with leadwire Q = Spade terminal (option for DC voltages only) W = Leadwire (option for DC and 24VAC only)
Operating data Performance data is typical with fluid at 2	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi)
Rated flow: SV1 SV4: From ports 2 to 1 or 3 to 2 From port 1 to 2	23 I/min (6 US gpm) 23 I/min (6 US gpm) 19 I/min (5 US gpm)
Pressure drop characteristics	See graphs on next page
Electrical characteristics and options	See 5 and 6 in "Model code" above, and also page 49
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-3 See page 247 for dimensions

0,42 kg (0.93 lb) approx.

Consult your local sales engineer

See page 257

See page 253

See next page

Solenoid directional controls Pressure drop characteristics Cartridges only SV1 SV4 psi bar psi bar 90 6 100 75 5 6 75 Pressure drop Pressure drop 5 60 4 4 45 3 50 3 Port 1102 30 2 2 25 15 0 0 20 0 20 25 l/min 10 25 I/min 10 15 0 5 15 5 2 3 5 US gpm 0 2 3 5 US gpm Flow rate Flow rate Installation dimensions in mm (inches) 3rd angle projection 40 (1.57) max. -59 (2.32) max.-19 (0.75) A/F hex. Torque 5-8 Nm (4-6 lbf ft) SV4 models only 76,2 (3.0) SV1 models only ISO/DIN connector option shown; 57,2 (2.25) for details see "Spare parts" in table below. Alternative solenoid connections shown on page 49. 25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft) 46,04 Port 3 0.875"-14 UNF ОФО Port 2

Spare parts Spare		
The only parts available are: a. Seal kits comprising external seals and back-up rings for: SV*-10-3(M) SV*-10V-3(M)	Kit no. SK-10-3 SK-10V-3	
b. Solenoid coil and ancillary parts	See page 49	
c. ISO/DIN connector plug options: Black, marked B Gray, marked A	Part no. 710775 710776 For dimensions see page 50	

Port 1

ØY

ØZ-

Model

SV1

SV4

ØY

15,80 (0.622)

15,75 (0.620)

15,82 (0.623)

15,77 (0.621)

ØΖ

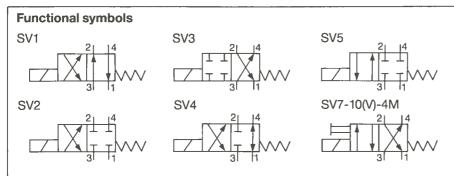
17,40 (0.685)

17,35 (0.683)

17,42 (0.686) 17,37 (0.684)

Solenoid directional valves, four-way two-position (4/2) series

SV1/2/3/4/5/7-10(V)-4(M)



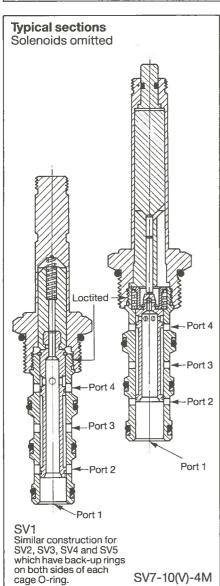
Form 0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 6H = With SAE 6 size ports

8H = With SAE 8 size ports 2G = With G¹/₄" (BSPF) size ports

3G = With G%'' (BSPF) size ports



Model and ordering code SV * -10(V)-4(M)-**-**** * 1 2 3 4 5 6 1 Type 1, 2, 3, 4, 5 or 7; see "Functional symbols" section for details

	riuia (COI	праціоніту
_	Blank	=	Antiwear hydraulic oil
	V	=	As above or with
			phosphate-ester (not
			alkyltyne)

Manual	override option
M =	Manual override, in SV7
	models
Blank =	No override, in all other
	models

5	Voltag	ge ratii	ng	Amps	Lead color
	00	= No	coil	_	_
	12D	= 12V	DC	1,50	Red
	24D	= 24V	DC	0,75	Black
	36D	= 36V	DC	0,50	Blue
	24A	= 24V		0,75	Orange
	115A	= 115 60 H	VAC Hz/	0,16	Yellow
	230A	50 H = 230		0,08	Red/ White
	115A	60/3 = 115 60 F 110' 50 F = 230	50 Hz VAC Hz/ VAC Hz VAC	0,16	Yello Red/

Blank	=	No coil
G	=	ISO 4400 (DIN 43650)
		connector Order
		requisite connector plug
		separately; see "Spare
		parts", two pages on.
D		16" NDT conduit port with

6 Connector types

P = ½"NPT conduit port, with leadwire
Q = Spade terminal (option for

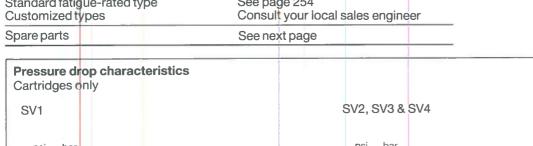
DC voltages only)

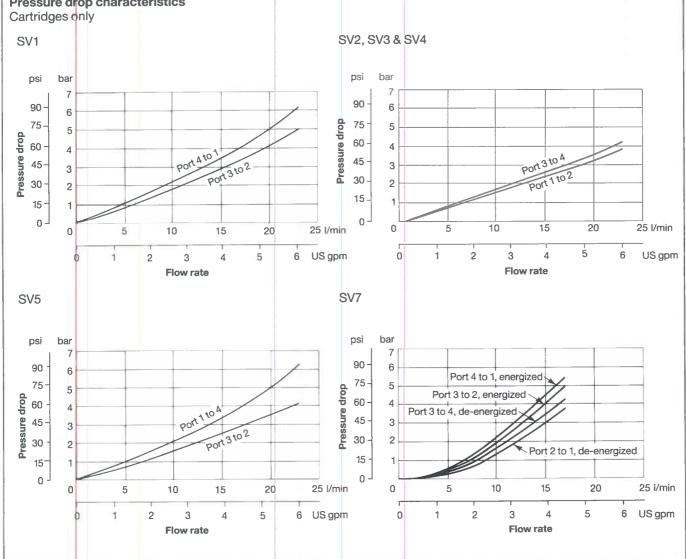
W = Leadwire (option for DC and 24VAC only)

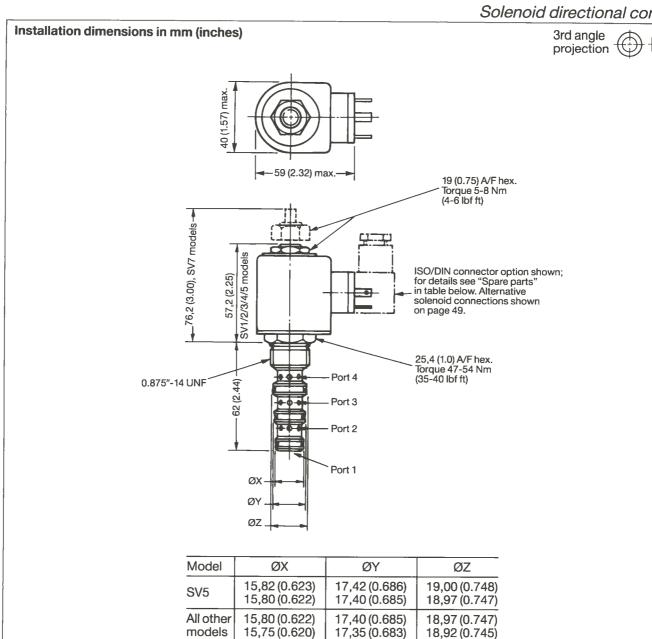
Operating data Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)				
Max. pressure, all ports	207 bar (3000 psi)			
Rated flow: SV7 All other models	17 I/min (4.5 US gpm) 23 I/min (6 US gpm)			
Pressure drop characteristics	See graphs on next page			
Electrical characteristics and options	See 5 and 6 in "Model code" above, and also page 49			
Hydraulic fluids, temperature ranges and filtration recommendations	See 2] in "Model code" and also page 266			
Installation dimensions, cartridge only	See two pages on			

Continued on next page

Cavity size	C-10-4. See page 247 for dimensions
Mass, cartridge including solenoid: SV7 All other models	0,49 kg (1.08 lb) approx. 0,44 kg (0.96 lb) approx.
Housing options: Standard light duty type Standard fatigue-rated type Customized types	See page 258 See page 254 Consult your local sales engineer
Spare parts	See next page



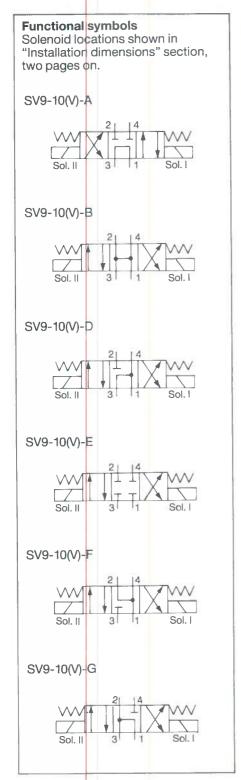


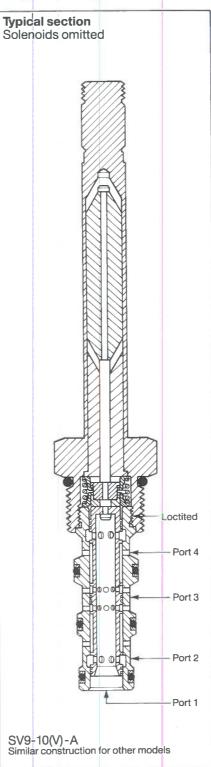


S	Spare parts				
The only parts available are: a. Seal kits comprising external seals and back-up rings for:		Kit no.			
	SV1-10-4 SV1-10V-4 SV2/3/4/5-10-4 SV2/3/4/5-10V-4	SK-10-4 SK-10V-4 SK2-10-4 SK2-10V-4			
	SV7-10-4 SV7-10V-4	SK-10V-4 SK-10V-4			
b.	Solenoid coil and ancillary parts	See page 49			
c.	ISO/DIN connector plug options: Black, marked B Gray, marked A	Part no. 710775 710776 For dimensions see page 50			

Solenoid directional valves, four-way three-position (4/3) series

SV9-10





Model and ordering code

SV 9 -10(V)- * -**-**** *

1 2 3 4 5

Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)

Spool type
A, B, D, E, F & G; see "Functional symbols" section

3 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G3/4" (BSPF) size ports

4	Voltage rating			Amps	Lead color
	00	=	No coil	_	_
	12D	=	12VDC	1,50	Red
	24D	=	24VDC	0,75	Black
	36D	=	36VDC	0,50	Blue
	24A	=	24VAC	0,75	Orange
			60/50 Hz		_
	115A	=	115VAC	0,16	Yellow
			60 Hz/		
			110VAC		
			50 Hz		
	230A	=	230VAC	0,08	Red/
			60/50 Hz	•	White

5 Connector types

Blank = No coil
G = ISO 4400 (DIN 43650)
connector. Order
requisite connector plugs
separately; see "Spare
parts", two pages on.
P = ½" NPT conduit port, with

leadwire

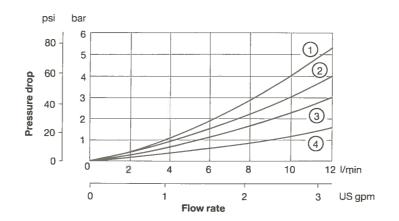
Q = Spade terminal (option for

DC voltages only)
V = Leadwire (option for DC

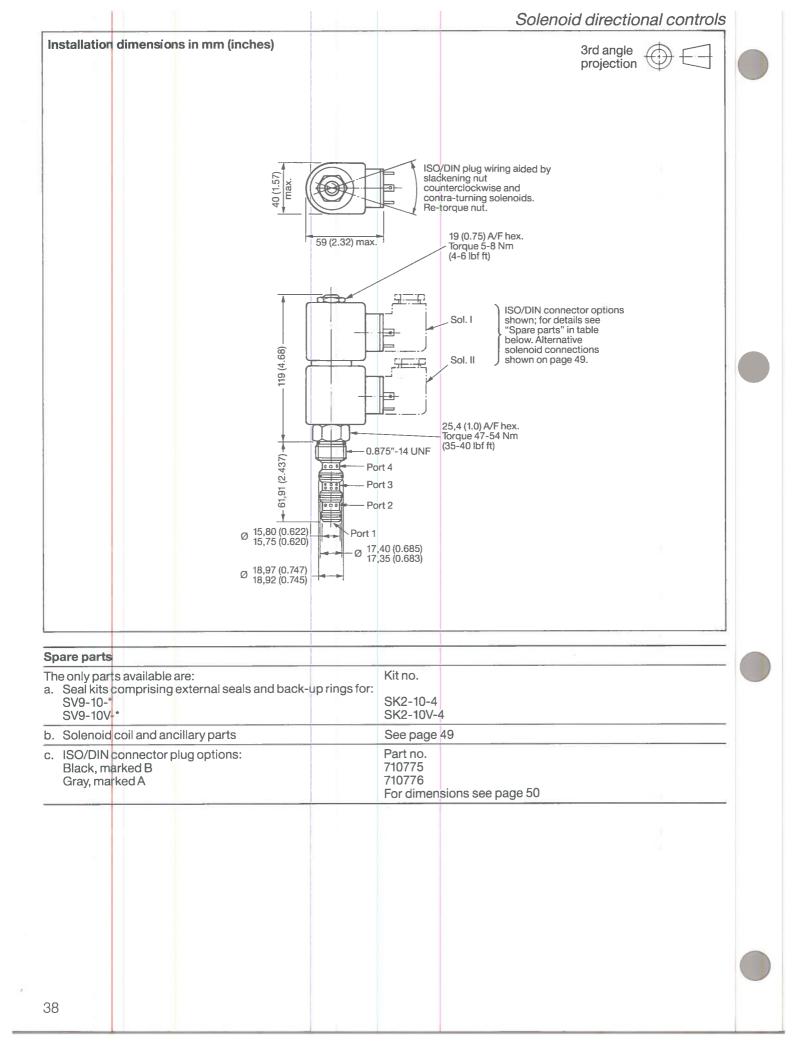
W = Leadwire (option for D and 24VAC only)

Operating data Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)			
Max. pressure, all ports	207 bar (3000 psi)		
Rated flow	11 I/min (3 US gpm)		
Pressure drop characteristics	See graph below		
Electrical characteristics and options	See 4 and 5 in "Model code" on previous page, and also page 49		
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" and also page 266		
Installation dimensions, cartridge only	See next page		
Cavity size	C-10-4. See page 247 for dimensions		
Mass, cartridge including solenoids	0,77 kg (1.7 lb) approx.		
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 258 See page 254 Consult your local sales engineer		
Spare parts	See next page		

Pressure drop characteristics Cartridges only

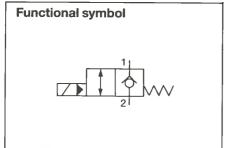


Curve	Spool	Flow path(s)	
1	Α	Port 3 to 2 or 4	
2	ADDFGG	Port 2 or 4 to 1 Port 3 to 2 Port 2 to 1 Port 1 to 2 or 4 Port 3 to 4 Port 4 to 1	
3	B B D D E E G G	Port 3 to 2 or 4 Port 2 or 4 to 1 Port 3 to 4 Port 4 to 1 Port 3 to 2 or 4 Port 2 or 4 to 1 Port 3 to 2 Port 2 to 1	
4	А	Port 3 to 1	



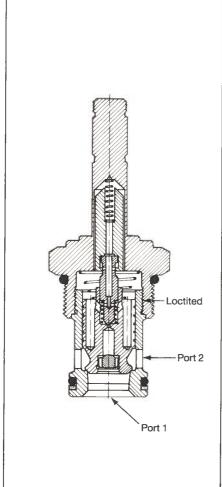
Solenoid directional valves, two-way two-position (2/2), normally-closed series

SV1-16(V)-C



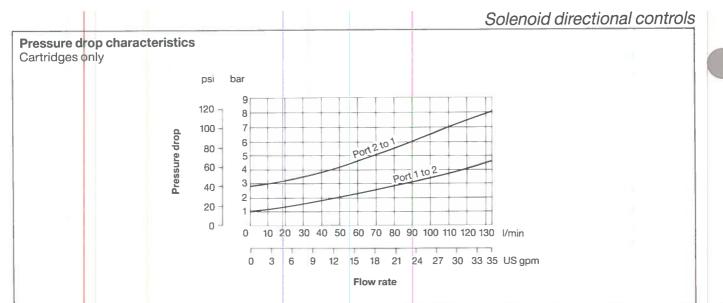
Functional symbol	

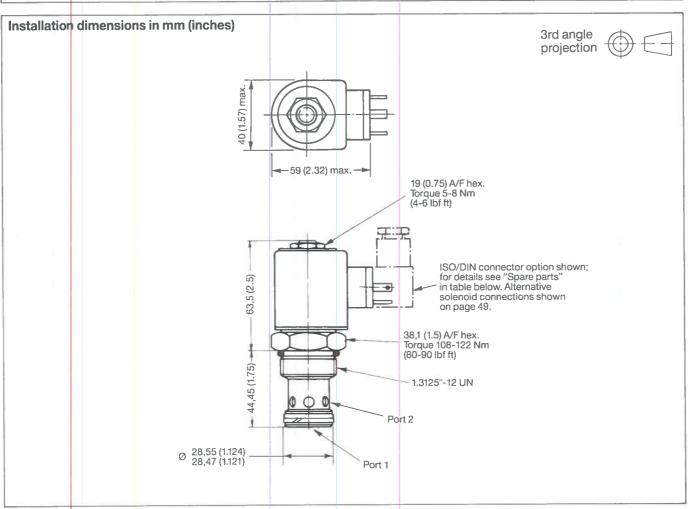
Functional symbol	
Typical section Solenoid omitted	



Model and ordering code	3 Voltage rating Am	•
SV1-16(V)-C-**-*** *	00 = No coil — 12D = 12VDC 1,50 24D = 24VDC 0,75	
Fluid compatibility Blank = Antiwear hydraulic oil V = As above or with	36D = 36VDC 0,50 24A = 24VAC 0,75 60/50 Hz	Blue Orange
phosphate-ester (not alkyl type)	115A = 115VAC 0,16 60 Hz/ 110VAC 50 Hz	Yellow
0 = Cartridge only	230A = 230VAC 0.08 60/50 Hz	Red/ White
In light-duty housing; 207 bar (3000 psi) max. 12T = With SAE 12 size ports In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 10H = With SAE 10 size ports 12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports	Gonnector types Blank = No coil G = ISO 4400 (DIN connector. Order requisite connector. Separately; separts" on next P = ½" NPT conduleadwire Q = Spade termination DC voltages of W = Leadwire (optimand 24VAC on	der ector plug e "Spare page. it port, with al (option for nly) on for DC

Operating data Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)			
Max. pressure, both ports	207 bar (3000 psi)		
Ratedflow	132 l/min (35 US gpm)		
Pressure drop characteristics	See graph on next page		
Electrical characteristics and options	See 3 and 4 in "Model code" above, and also page 49		
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" and also page 266		
Installation dimensions, cartridge only	See next page		
Cavity size	C-16-2. See page 247 for dimensions		
Mass, cartridge including solenoid	1,2 kg (2.7 lb) approx.		
Housing options: Standard light duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer		
Spare parts	See next page		

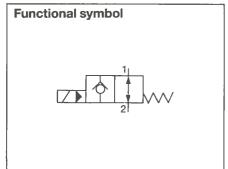




Spare parts	
The only parts available are: a. Seal kits comprising external seals and back-up rings for: SV1-16-C SV1-16V-C	Kit no. SK-16-2 SK-16V-2
b. Solenoid coil and ancillary parts	See page 49
c. ISO/DIN connector plug options: Black, marked B Gray, marked A	Part no. 710775 710776 For dimensions see page 50

Solenoid directional valves, two-way two-position (2/2), normally-open series

SV3-16(V)-O

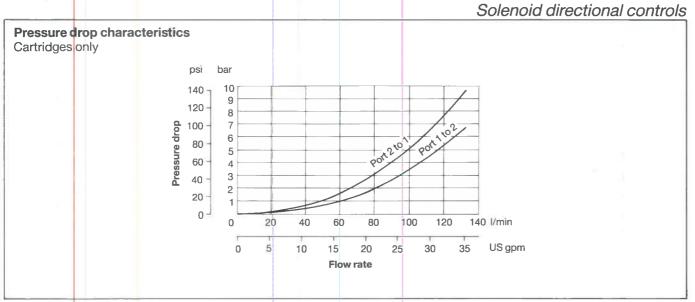


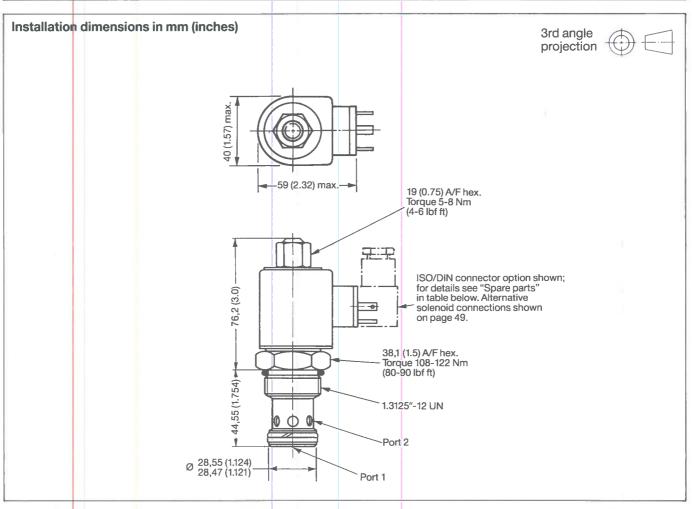
Function	onal symbol

· · · · · · · · · · · · · · · · · · ·	à
Typical section Solenoid omitted	
Loctited Port 2	
Port 1	

Model and ordering code	3 Voltage rating Amps	Lead color
SV3-16(V)-O-**-**** * 1 2 3 4	00 = No coil — 12D = 12VDC 1,50 24D = 24VDC 0,75	Red Black
Fluid compatibility Blank = Antiwear hydraulic oil V = As above or with	36D = 36VDC 0,50 24A = 24VAC 0,75 60/50 Hz	Blue Orange
phosphate-ester (not alkyl type)	115A = 115VAC 0,16 60 Hz/ 110VAC	Yellow
2 Form 0 = Cartridge only	50 Hz 230A = 230VAC 0,08 60/50 Hz	Red/ White
In light-duty housing; 207 bar (3000 psi) max. 12T = With SAE 12 size ports In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 10H = With SAE 10 size ports 12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports	Gonnector types Blank = No coil G = ISO 4400 (DIN 436 connector. Order requisite connects separately; see "Sparts" on next page parts" on next page leadwire Q = Spade terminal (option for and 24VAC only)	or plug Spare ge. ort, with ption for

Operating data Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)			
Max. pressure, both ports	207 bar (3000 psi)		
Rated flow	132 l/min (35 US gpm)		
Pressure drop characteristics	See graph on next page		
Electrical characteristics and options	See 3 and 4 in "Model code" above, and also page 49		
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" and also page 266		
Installation dimensions, cartridge only	See next page		
Cavity size	C-16-2. See page 247 for dimensions		
Mass, cartridge including solenoid	0,9 kg (1.98 lb) approx.		
Housing options: Standard light duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer		
Spare parts	See next page		

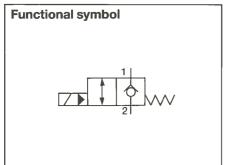




The only parts available are:	Kit no.	
 a. Seal kits comprising external seals and back-up rings for: SV3-16-0 SV3-16V-O 	SK-16-2 SK-16V-2	
b. Solenoid coil and ancillary parts	See page	49
c. ISO/DIN connector plug options: Black, marked B Gray, marked A	Part no. 710775 710776 For dimen	sions see page 50

Solenoid directional valves, two-way two-position (2/2) normally-closed series

SV2-20(V)-C

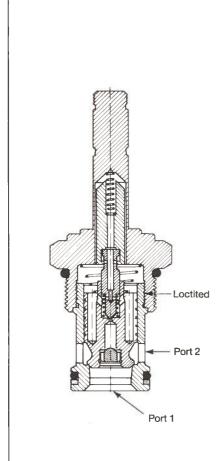


Function	onal symbol

Typical section Solenoid omitted

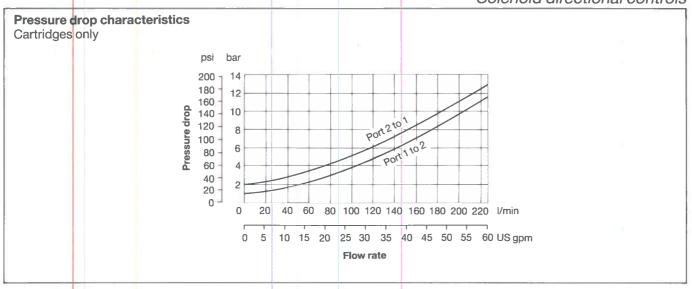
Mo
sv
1
 2

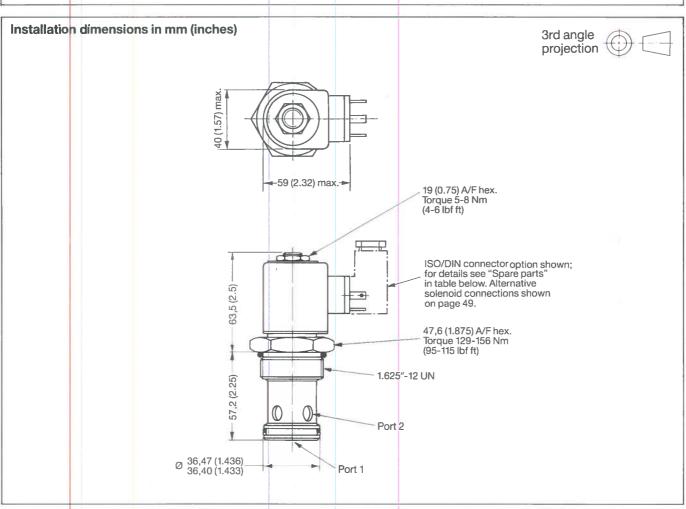
Model and ordering code	3 Voltage rating Am	ps Lead color
SV2-20(V)-C-**-**** *	00 = No coil — 12D = 12VDC 1,50 24D = 24VDC 0,75	
Fluid compatibility Blank = Antiwear hydraulic oil V = As above or with	36D = 36VDC 0,50 24A = 24VAC 0,75 60/50 Hz	
phosphate-ester (not alkyl type)	115A = 115VAC 0,16 60 Hz/ 110VAC 50 Hz	Yellow
0 = Cartridge only	230A = 230VAC 0,08 60/50 Hz	B Red/ White
In light-duty housing;	4 Connector types	
207 bar (3000 psi) max. 16T = With SAE 16 size ports	Blank = No coil G = ISO 4400 (DIN	
In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 12H = With SAE 12 size ports	connector. Ord requisite conn separately; se	ector plug
16H = With SAE 16 size ports 6G = With G¾" (BSPF) size ports 8G = With G1" (BSPF) size ports	parts" on next P = ½" NPT condu- leadwire	page.
	Q = Spade termina	
	DC voltages o W = Leadwire (opti and 24VAC or	on for DC



Max. pressure, both ports	207 bar (3000 psi)
Rated flow	227 l/min (60 US gpm)
Pressure drop characteristics	See graph on next page
Electrical characteristics and options	See 3 and 4 in "Model code" above, and page 49
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-20-2. See page 247 for dimensions
Mass, cartridge including solenoid	0,88 kg (1.93 lb)
Housing options: Standard light duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page



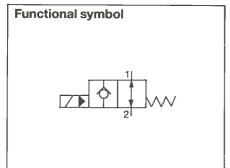




Spare parts	
The only parts available are: a. Seal kits comprising external seals and back-up rings for: SV2-20-C SV2-20V-C	Kit no. SK-20-2 SK-20V-2
b. Solenoid coil and ancillary parts	See page 49
c. ISO/DIN connector plug options: Black, marked B Gray, marked A	Part no. 710775 710776 For dimensions see page 50

Solenoid directional valves, two-way two-position (2/2) normally-open series

SV3-20(V)-O

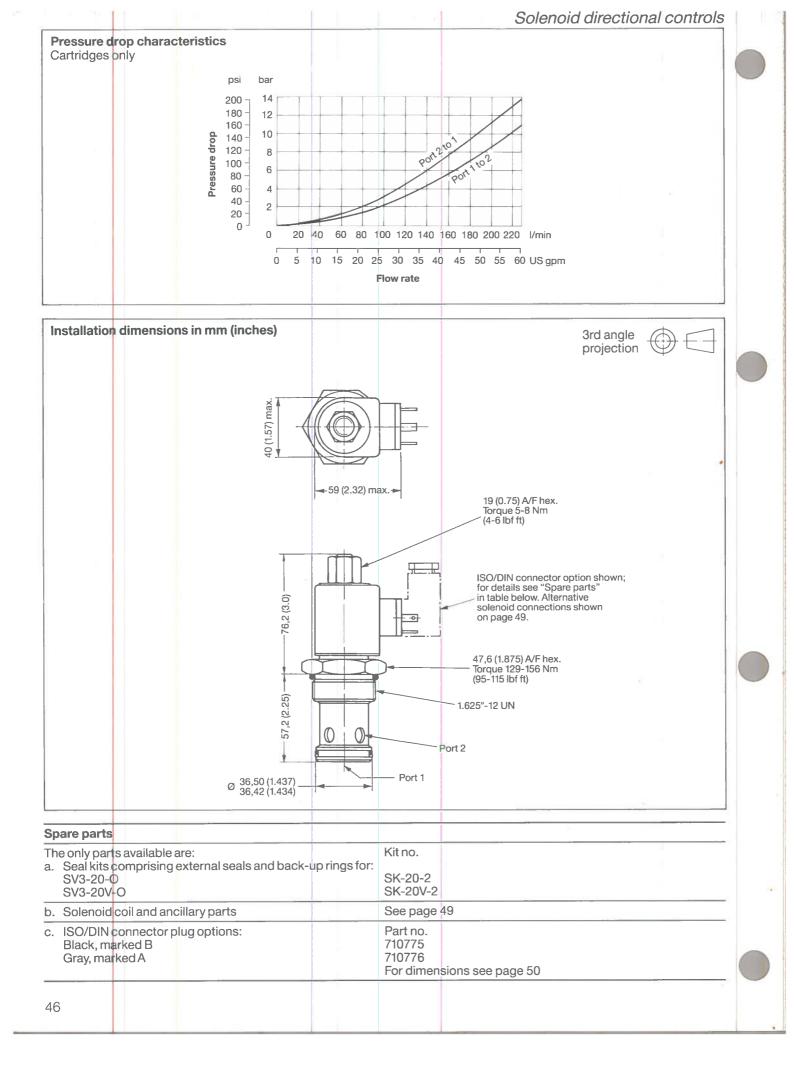


Functional symbol

Typical secti	on
Solenoid omi	itted
	Loctited Port 2

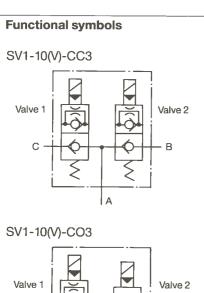
Model and ordering code	3 Voltage rating	Amps Lead color
SV3-20(V)-O-**-****	00 = No coil	
1 2 3 4	12D = 12VDC	1,50 Red
	24D = 24VDC	0,75 Black
1 Fluid compatibility	36D = 36VDC	0,50 Blue
Blank = Antiwear hydraulic oil	24A = 24VAC	0,75 Orange
V = As above or with	60/50 Hz	
phosphate-ester (not	115A = 115VAC	0,16 Yellow
alkyl type)	60 Hz/	
	110VAC	
2 Form	50 Hz	
0 = Cartridge only	230A = 230VAC	0,08 Red/
to Balak da ta a 1	60/50 Hz	White
In light-duty housing;		
207 bar (3000 psi) max.	4 Connector types Blank = No coil	
16T = With SAE 16 size ports		(DIN 43650)
In NFPA fatigue-rated housing;	connecto	
207 bar (3000 psi) max.		connector plug
12H = With SAE 12 size ports		y; see "Spare
16H = With SAE 16 size ports		next page.
6G = With G¾" (BSPF) size ports		onduit port, with
8G = With G1" (BSPF) size ports	leadwire	, , , , , , , , , , , , , , , , , , , ,
	Q = Spade ter	minal (option for
	DC voltag	jes only)
	W = Leadwire	(option for DC
	and 24VA	Conly)

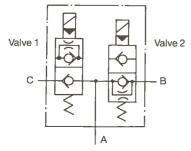
Max. pressure, both ports	207 bar (3000 psi)
Rated flow	227 l/min (60 US gpm)
Pressure drop characteristics	See graph on next page
Electrical characteristics and options	See 3 and 4 in "Model code" above, and also page 49
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-20-2. See page 247 for dimensions
Mass, cartridge including solenoid	1,15 kg (2.53 lb) approx.
Housing options: Standard light duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page



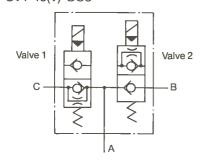
Solenoid directional valves, three-way four-position (3/4) series

SV1-10(V)-CC, CO, OC & OO

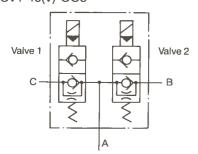




SV1-10(V)-OC3



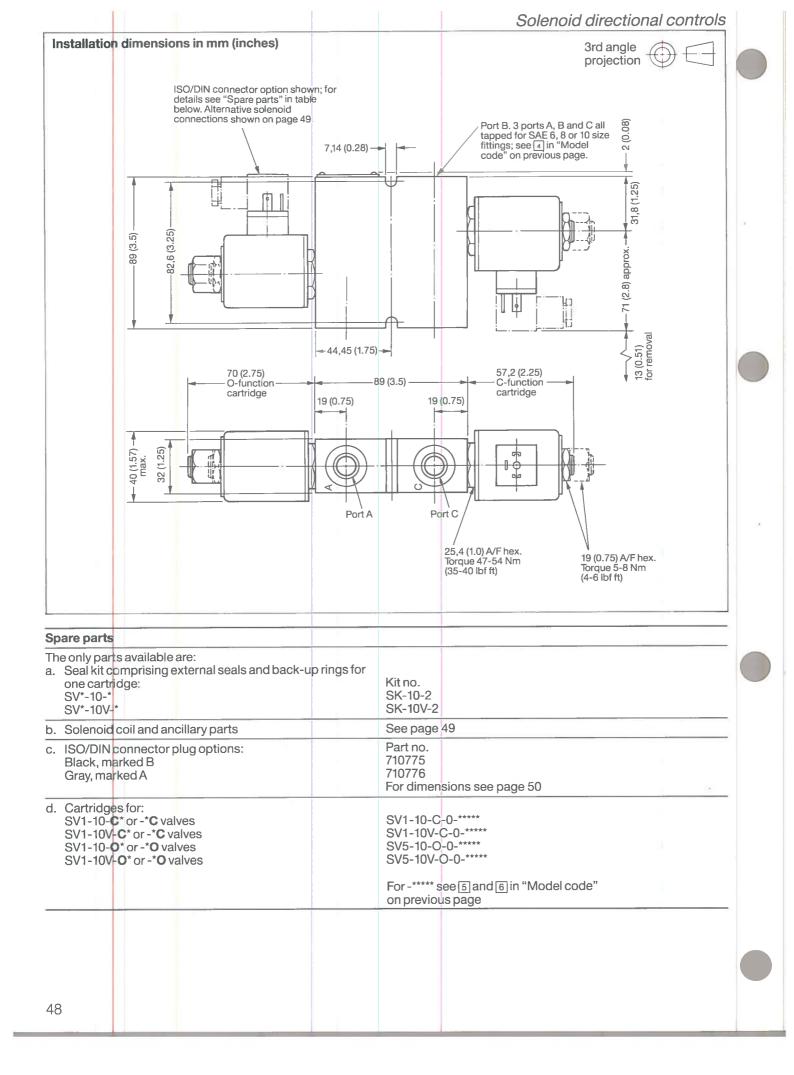
SV1-10(V)-OO3



Model and ordering code	5 Voltage rating	Amps Lead∎ color
SV1-10(V)- * * 3-**- **** *	00 = No coil	
1 23 4 56	12D = 12VDC	1,50 Red
	24D = 24VDC	0,75 Black
Fluid compatibility	36D = 36VDC	0,50 Blue
Blank = Antiwear hydraulic oil	24A = 24VAC	0,75 Orange
V = As above or with	60/50 Hz	
phosphate-ester (not		0,16 Yellow
alkyl type)	60 Hz/ 110VAC	
Notice of flow from a time	50 Hz	
Valve 1 flow functionC = SV1-10-C type cartridge		0,08 Red/
O = SV5-10-0 type cartridge	60/50 Hz	White
O = 0v0=10-0 type cartriage		***************************************
3 Valve 2 flow function	6 Connector types■	
C and O options as in 2	Blank = No coils	
	G = ISO 4400 (
4 Form	connector	
In light-duty housing;		connector plugs
207 bar (3000 psi) max.		/; see "Spare
Not NFPA fatigue-rated.	parts" on r	
6T = With SAE 6 size ports	P = ½" NPT co Q = Spade teri	
8T = With SAE 8 size ports	Q = Spade teri (DC voltag	
10T = With SAE 10 size ports		(DC voltages
	and 24VA	

Standard models have both solenoids with the same characteristics.

Operating data Performance data is typical with fluid at 2	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all ports. Light duty body, not NFPA fatigue-rated	207 bar (3000 psi)
Rated flow	45 l/min (12 US gpm)
Pressure drop characteristics, through cartridges: C-function cartridge O-function cartridge	See page 26, for SV1-10(V)-C See page 29, for SV5-10(V)-O
Electrical characteristics and options	See 5 and 6 in "Model code" above, and also page 49
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" section, and also page 266
Installation dimensions	See next page
Mass, including solenoids	1,6 kg (3.52 lb) approx.
Spare parts	See next page



Solenoid coil guide

General

The solenoid-operated directional valves in this catalog are offered with a choice of six different standard coil ratings and four types of electrical connection. Other coil ratings and connections can be supplied.

All coils are physically interchangeable and are suitable for continuous duty at rated voltage, without the danger of overheating or failure.

Note: When energized for long periods, the coil surface becomes hot and cannot be touched, except perhaps for an instant. However, this is an acceptable operating temperature. Excessive heating would cause smoking and a burning odor.

The operating range of standard voltage coils is +10% to -15% of rated voltage; AC coils are suitable for 50 or 60 Hz supplies. Special coils are available for battery charging circuits or battery-only operated circuits, where wide voltage ranges are encountered.

Power consumption and ampere rating can be determined from the "Model and ordering code" sections throughout pages 22 to 48 inclusive in respect to standard voltage coils. For non-standard rating coils consult your local sales engineer.

Note: Standard AC coils are internally rectified to supply them with DC current. This means that they have no "inrush" current values. However, a voltage surge suppressor may need to be installed in some circumstances, see "Protection of internally rectified AC coils" on this page.

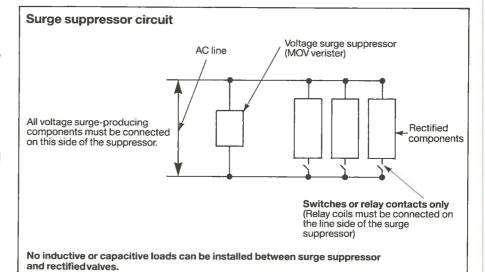
Since all Vickers Modular coil windings are DC, only the coils need be changed if converting a solenoid operated directional valve from AC to DC, or DC to AC.

Protection of internally rectified AC coils

Silicon rectifiers require protection from high voltage surges in some electrical circuits containing highly inductive or capacitive components including certain types of motors, solenoids, relays and transformers. Protection is simple and inexpensive

and consists of installing a commercially available voltage surge suppressor across the AC line supplying the rectified components. The wiring diagram below illustrates the usual method. Note that a single suppressor will normally protect all of the rectified components in the circuit.

Vickers Modular AC solenoid valves use full-wave rectifiers molded into the coil assembly. When surge protection is required an MOV verister such as General Electric VL30LA20A for 115V and the VL250LA15A for 230V AC circuits should be installed.



Approvals

CSA approvals are being sought for all coils listed in the following "Spare parts" table. Consult your local sales engineer as regards current status.

Not shown in this catalog, but available, are explosion-proof housings

that are CSA approved, and recognized by the US Underwriters Laboratories Inc. These products are for use in mining and other hazardous applications.

Spare parts

Molded coils and any associated parts can be ordered by part numbers as indicated in the following table and footnotes. The corresponding MC ref. number and the voltage rating are impressed into the coil surface. Standard voltage coils are listed below.

Coil options	ISO 4400/DIN 43650 plug connection		Spade	
Code	Gae		Qacf	
Voltage	Part no.	MC ref. no.	Part no.	MC ref. no.
12V DC 24V DC 36V DC	565553 565554 566280	30577 30580 30582	565551 565552 566281	30502 30505 30507
24V AC 60/50 Hz 115V AC 60 Hz/110V AC 50 Hz 230V AC 60/50 Hz	565555 565556 565557	30587 30588 30589	566286 —	30510 —

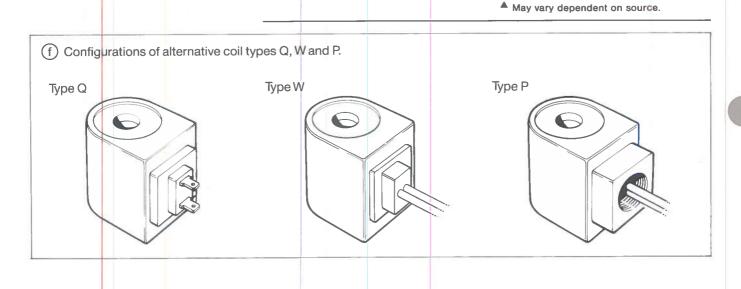
Continued on next page

Solenoid directional controls

Coil options	Leadwire		1/2" NPT conduit tapping	
Code	wab	f	Pad	f
Voltage	Part no.	MC ref. no.	Part no.	MC ref. no.
12V DC 24V DC 36V DC	565966 566250 566282	30534 30537 30539	566283 566284 566285	30545 30548 30550
24V AC 60/50 Hz 115V AC 60 Hz/110V AC 50 Hz 230V AC 60/50 Hz	566287 —	30542 — —	566288 566289 566290	30555 30556 30557

- (a) Requires nameplate part number 565560 and an appropriate nut, either:
 - Part number 565559 (MC ref. number 21042) for normallyopen poppet type valves, or
 - Part number 565558 (MC ref. number 20082) for all other solencid directional valves in this catalog.
- (b) Two leads each of 61 cm (24") length, Ø 1,02 mm (18 AWG) with 0,80 mm (0.031") cross-linked polyethylene insulation.
- © Two 6,35 mm (0.25") wide blade terminals, to SAE J858a, spaced 12,7 mm (0.5") apart.
- d Conventional ½" NPT conduit port allowing connection with Ø12,7 mm (0.5") BX cable. The coil has lead wires as per note b above.

(e) ISO 4400 (DIN 43650) c	onnection. The plug(s) must be ordered separately.
Plug part numbers	710775; black, marked B 710776; gray, marked A
Cable diameter range	Ø8-10 mm (0.31-0.40")
Wire section range	0,5-1,5 mm² (0.0008-0.0023 in²)
Terminals	Screw type
Type of protection	IEC144 Class IP65, when plugs are fitted correctly to the valves with the interface seals (supplied with plugs) in place.
Dimensions in mm (inches)	seal
	26,5 (1.05) 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1



Non-solenoid directional controls

Vickers Modular offers a full range of two-way, three-way and four-way valves operated by external pilot pressure or by a manual knob or lever control.

The combination of external piloting with either an internal drain or an atmospheric vent is ideal for creating system logic and ensuring optimum manifold designs with the wide range of flow path options available.

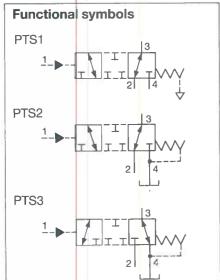
The contents section on page 11 provides basic information that will assist initial selection.

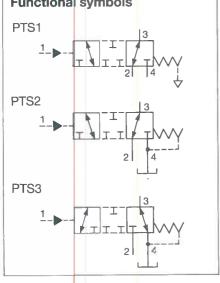
Additionally, numerous cartridge shuttle valves are available. These include:

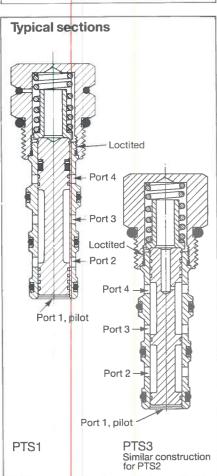
- Conventional models for selecting the source of highest pressure.
- Hydrostatic transmission shuttle valves for diverting partial flow through a cooler or filter to tank.
- Brake-selection shuttle valves for controlling brake application and release.

Pilot operated directional valves, three-way two-position series

PTS1/2/3-10







Model and ordering code

PTS* - 10(V) - ** - ***

2 3 4

1, 2 or 3. See "Functional symbols" section.

2 Fluid compatibility

Blank = Antiwear hydraulic oil As above or with phosphate-ester(not alkyl type)

3 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G3/8" (BSPF) size ports

4 Pilot pressure difference to shift, nominal

 $40 = 2,75 \, \text{bar} \, (40 \, \text{psi})$

80 = 5,5 bar (80 psi)

160 = 11,0 bar (160 psi)

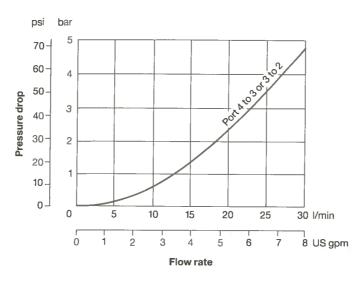
Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressures: Ports 1, 2 and 3 Port 4 of PTS1 valves Port 4 of PTS2/3 valves	207 bar (3000 psi) 207 bar (3000 psi) 21 bar (300 psi)
Rated flow	30 l/min (8 US gpm)
Pilot pressure difference to sh	ift See 4 in "Model code" above
Pilot displacement volume	0,49 cm ³ (0.03 in ³)
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature and filtration recommendation	
Installation dimensions, cartri	dge only See next page
Cavity size	C-10-4 For dimensions see page 247
Mass, cartridge only	0,14 kg (0.32 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 258 See page 254 Consult your local sales engineer
Spare parts	See next page



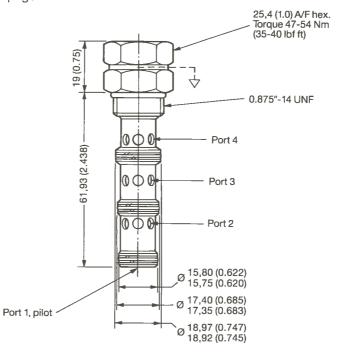
Cartridges only



Installation dimensions in mm (inches)

PTS1

PTS2/3 do not have the atmospheric drain; see "Typical sections" on previous page



Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

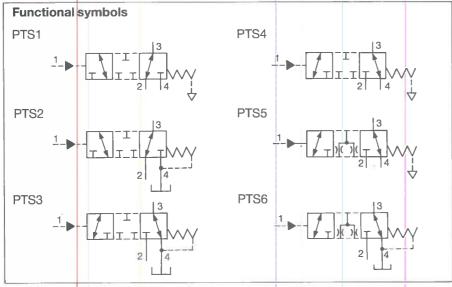
PTS*-10-*

PTS*-10V-*

Kit no. SK2-10-4 SK2-10V-4

Pilot operated directional valves, three-way two-position series

PTS1/2/3/4/5/6-16



2 Fluid compatibility Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 12T = With SAE 12 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

10H = With SAE 10 size ports

12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

Pilot pressure difference to shift,

40 = 2,75 bar (40 psi)

80 = 5.5 bar (80 psi)160 = 11,0 bar (160 psi)

Model and ordering code PTS* - 16(V) - *** - ***

2 3 4 1

symbols" section

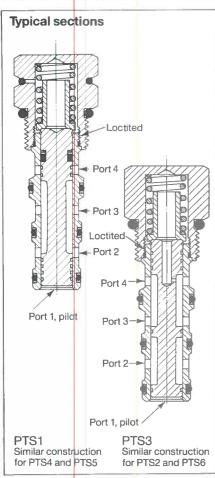
1, 2, 3, 4, 5 or 6. See "Functional

Operating data

1 Type

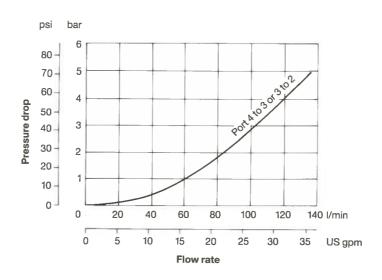
Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressures: Ports 1, 2 and 3 Port 4 of PTS1/4/5 valves Port 4 of PTS2/3/6 valves	207 bar (3000 psi) 207 bar (3000 psi) 21 bar (300 psi)
Rated flow	132 I/min (35 US gpm)
Pilot pressure difference to shift	See 4 in "Model code" above
Pilot displacement volume	1,97 cm³ (0.12 in³)
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-16-4 For dimensions see page 247
Mass, cartridge only	0,5 kg (1.12 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 258 See page 254 Consult your local sales engineer
Spare parts	See next page



Pressure drop characteristics

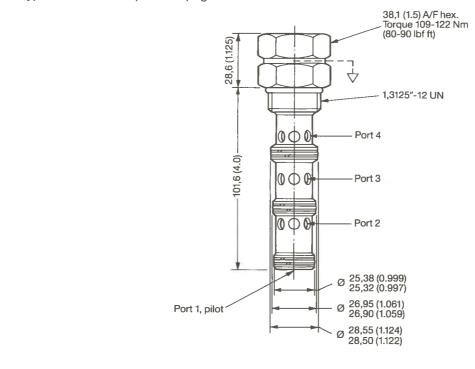
Cartridges only



Installation dimensions in mm (inches)

PTS1/4/5

PTS2/3/6 do not have the atmospheric drain; see "Typical sections" on previous page.



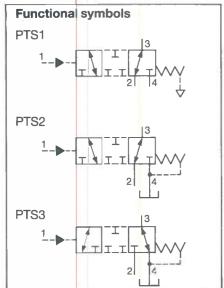
Spare parts

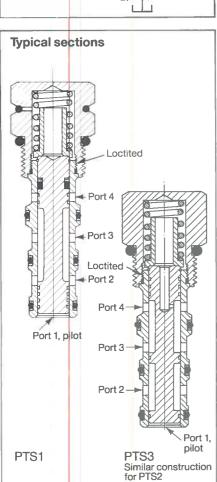
The only parts available are seal kits comprising external seals and back-up rings for:

PTS*-16-* PTS*-16V-* Kit no. SK2-16-4 SK2-16V-4

Pilot operated directional valves, three-way two-position series

PTS1/2/3-20





Model and ordering code

PTS * -20(V)-*** -**
1 2 3 4

Type
1, 2 or 3. See "Functional symbols" section

2 Fluid compatibility
Blank = Antiwear hydraulic oil
V = As above or with
phosphate-ester (not
alkyl type)

Form 0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 16T = With SAE 16 size ports

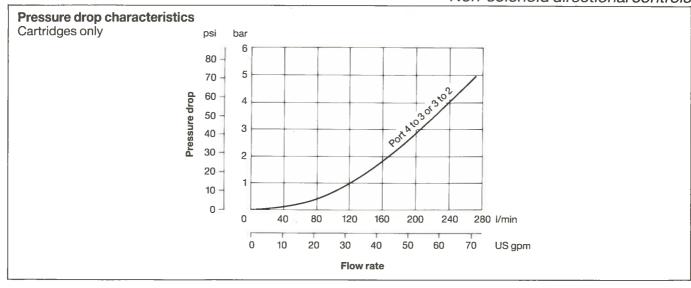
In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

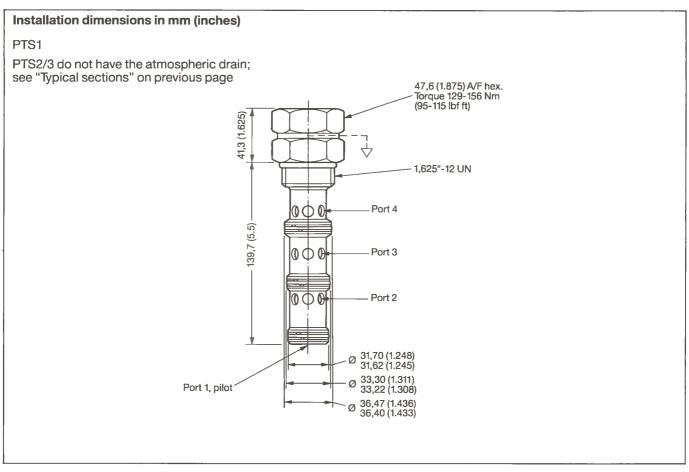
12H = With SAE 12 size ports 16H = With SAE 16 size ports 6G = With G¾" (BSPF) size ports 8G = With G1" (BSPF) size ports Pilot pressure difference to shift, nominal

40 = 2,76 bar (40 psi)80 = 5,5 bar (80 psi)

Operating data Performance data is typical with fluid	at 28 cSt (132 SUS) and 38°C (100°F)
Max. pressures: Ports 1, 2 and 3 Port 4 of PTS1 valves Port 4 of PTS2/3 valves	207 bar (3000 psi) 207 bar (3000 psi) 21 bar (300 psi)
Rated flow	265 I/min (70 US gpm)
Dilat dual distribution at the older	Con Win "Model code" above

1011 102/0 441400		E1 541 (550 po.)			
Rated flow		265 l/min (70 US gpm)			
Pilot pressure difference to sh	nift	See 4 in "Model code" above			
Pilot displacement volume		6,72 cm³ (0.41 in³)			
Pressure drop characteristics	8	See graph on next page			
Hydraulic fluids, temperature and filtration recommendatio		See 2 in "Model code" and also page 266			
Installation dimensions, cartr	idge only	See next page			
Cavity size		C-20-4 For dimensions see page 247			
Mass, cartridge only		1,1 kg (2.4 lb)			
Housing options: Standard light-duty type Standard fatigue-rated type Customized types		See page 258 See page 254 Consult your local sales engineer			
Spare parts		See next page			





Spare parts
The only parts available are seal kits comprising external

seals and back-up rings for:

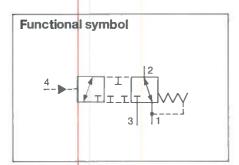
PTS*-20-* PTS*-20V-*

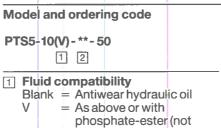
Kit no. SK2-20-4 SK2-20V-4

Pilot operated directional valves, three-way two-position series, with external pilot connection

2 Form

PTS5-10





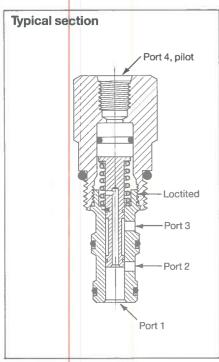
alkyl type)

0 = Cartridge only

In light-duty housing;
207 bar (3000 psi) max.
6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 6H = With SAE 6 size ports 8H = With SAE 8 size ports

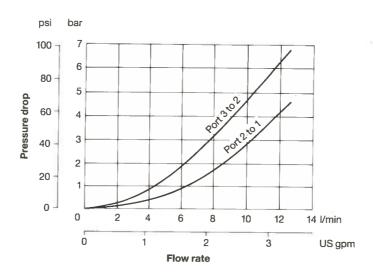
2G = With G¼" (BSPF) size ports 3G = With G¾" (BSPF) size ports



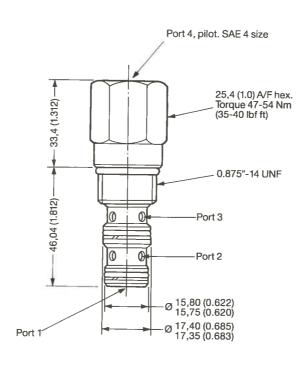
Operating data Performance data	a is typical v	vith fluid at 2	8 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all	ports		207 bar (3000 psi)
Rated flow			11 I/min (3 US gpm)
Pilot pressure diffe	erence to sh	ift	3,45 bar (50 psi) nominal
Pilot displacemen	t volume		0,49 cm ³ (0.03 in ³)
Pressure drop cha	aracteristics		See graph on next page
Hydraulic fluids, to and filtration reco			See 1 in "Model code" and also page 266
Installation dimen	sions, cartr	dge only	See next page
Cavity size			C-10-3 For dimensions see page 247
Mass, cartridge o	nly		0,15 kg (0.33 lb) approx.
Housing options: Standard light-du Standard fatigue- Customized types	rated type		See page 257 See page 253 Consult your local sales engineer
Spare parts			See next page



Cartridges only







Spare parts

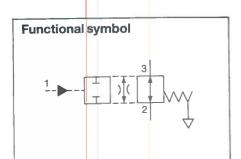
The only parts available are seal kits comprising external seals and back-up rings for: PTS5-10-*

PTS5-10V-*

Kit no. SK2-10-3 SK2-10V-3

Pilot operated directional valves, two-way two-position series

PTS7-10



Model and ordering code

PTS7-10(V) - ** - ***

1 2 3

Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with

phosphate-ester (not alkyl type)

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

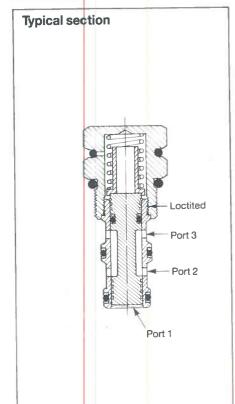
6H = With SAE 6 size ports 8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G3/4" (BSPF) size ports

3 Pilot pressure difference to shift, nominal

40 = 2,75 bar (40 psi) 80 = 5,5 bar (80 psi)

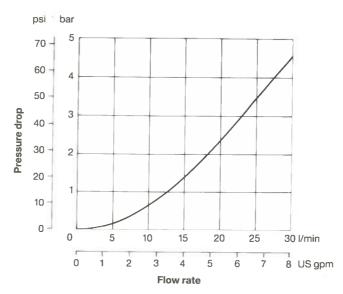
160 = 11,0 bar (160 psi)



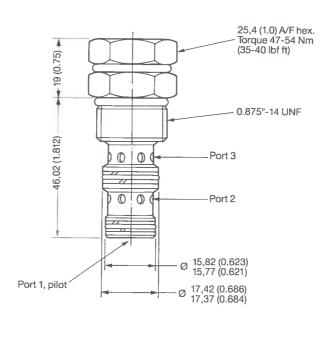
Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, ports 1, 2 and 3	207 bar (3000 psi)
Rated flow	30 I/min (8 US gpm)
Pilot pressure difference to shift	See 3 in "Model code" above
Pilot displacement volume	0,49 cm ³ (0.03 in ³)
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-3 For dimensions see page 247
Mass, cartridge only	0,10 kg (0.23 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer
Spare parts	See next page



Cartridges only







Spare parts

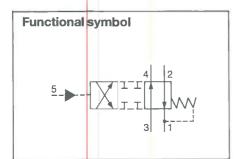
The only parts available are seal kits comprising external seals and back-up rings for: PTS7-10-*

PTS7-10V-*

Kit no. SK2-10-3 SK2-10V-3

Pilot operated directional valves, four-way two-position series, with external pilot connection

PTS6-10



Model and ordering code

PTS6-10(V)-**-60

1 2

1 Fluid compatibility
Blank = Antiwear hydraulic oil
V = As above or with
phosphate-ester (not

alkyl type)

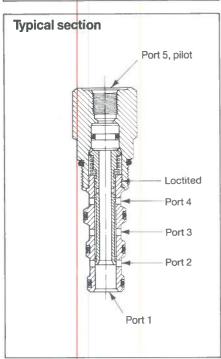
O = Cartridge only

In light-duty housing;
207 bar (3000 psi) max.

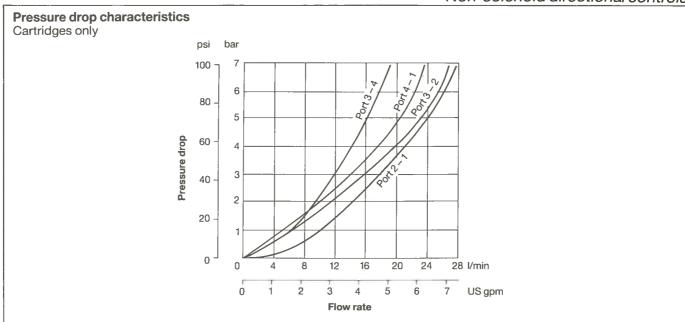
6T = With SAE 6 size ports

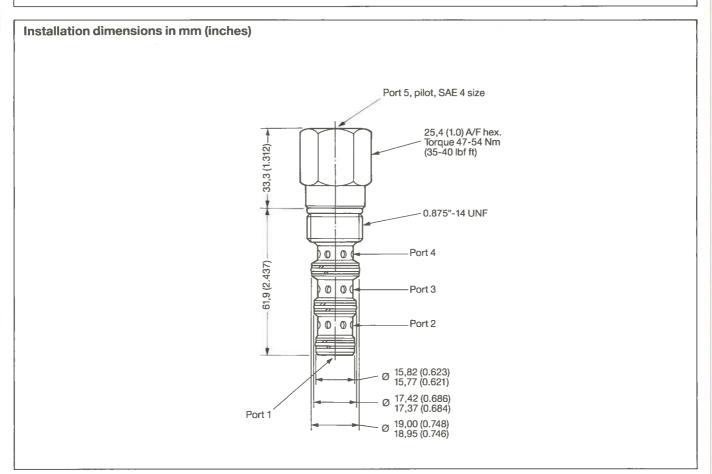
207 bar (3000 psi) max. 6H = With SAE 6 size ports 8H = With SAE 8 size ports 2G = With G1/4" (BSPF) size ports 3G = With G1/4" (BSPF) size ports

In NFPA fatigue-rated housing;



			, , , , , , , , , , , , , , , , , , , ,
Operating data Performance data i	s typical wi	th fluid at 2	8 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all p	orts		207 bar (3000 psi)
Rated flow	·		23 l/min (6 US gpm)
Pilot pressure differ	ence to shif	t	4,2 bar (60 psi) nominal
Pilot displacement	volume		0,49 cm ³ (0.03 in ³)
Pressure drop chara	acteristics		See graph on next page
Hydraulic fluids, ter and filtration recom			See 1 in "Model code" and also page 266
Installation dimensi	ons, cartric	ge only	See next page
Cavity size			C-10-4 For dimensions see page 247
Mass, cartridge onl	у		0,15 kg (0.33 lb) approx.
Housing options: Standard light-duty Standard fatigue-ra Customized types		ě	See page 258 See page 254 Consult your local sales engineer
Spare parts			See next page





Spare parts

The only parts available are seal kits comprising external seals and back-up rings for: PTS6-10-*
PTS6-10V-*

Kit no. SK2-10-4 SK2-10V-4

Shuttle valves, three-way series

DSV1-10(V)-B

Functional symbol

Model and ordering code

DSV1-10(V)-B-**

1

1 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not

alkyl type)

2 Form

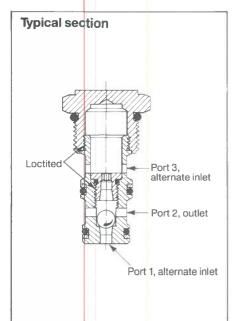
0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports 8H = With SAE 8 size ports

 $2G = With G\frac{1}{4}$ " (BSPF) size ports $3G = With G\frac{3}{4}$ " (BSPF) size ports

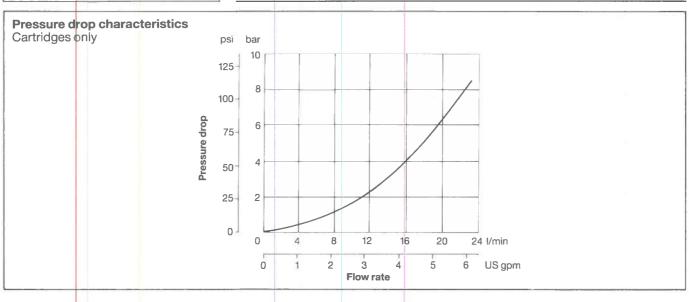


64

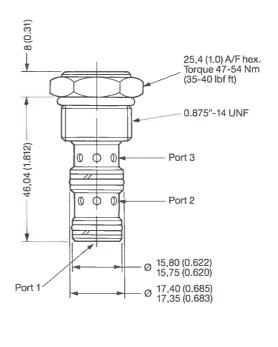
Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Torronnanco data lo typical mitri hala at a	-0 001 (102 000) 4114 00 0 (100 1)
Max. pressure, all ports	207 bar (3000 psi)
Rated flow	23 l/min (6 US gpm)
Pressure drop characteristics	See graph below
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-3 For dimensions see page 247
Mass, cartridge only	0,08 kg (0.18 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer
Spare parts	See next page



Installation dimensions in mm (inches)



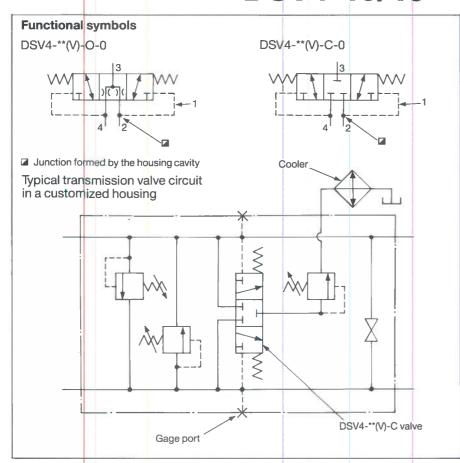
Spare parts

The only parts available are seal kits comprising external seals and back-up rings for: DSV1-10-B DSV1-10V-B

Kit no. SK-10-3 SK-10V-3

Transmission shuttle valves, three-way three-position spring centered series

DSV4-10/16



Model and ordering code

DSV4-**(V)-*-0-***

1234

Nominal size/rated flow

10 = 26 l/min (7 US gpm) 16 = 114 l/min (30 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil

 As above or with phosphate-ester (not alkyl type)

Spool configuration

C = Closed center

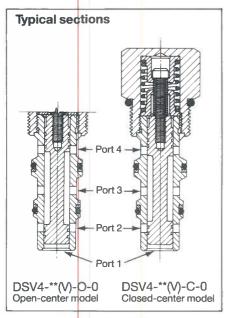
O = Open center

Pressure difference to shift, nominal

 $40 = 2,76 \, \text{bar} \, (40 \, \text{psi})$

 $80 = 5.5 \, \text{bar} \, (80 \, \text{psi})$

 $160 = 11.0 \, \text{bar} (160 \, \text{psi})$



Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Usage	Typically, to divert fluid alternately from either side of a closed-loop transmission for the purpose of cooling and/or filtering. Usually built into a customized housing along with other transmission components, see "Functional symbols".
Max. pressure, all ports	345 bar (5000 psi)
Ratedflow	See 1 in "Model code" above
Pressure difference to shift	See 4 in "Model code" above
Pressure drop characteristics	See graphs on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See two pages on

Cavity size for: DSV4-10

DSV4-16

C-10-4 C-16-4

For dimensions see page 247

Mass, cartridge only:

DSV4-10 DSV4-16

0,14 kg (0.30 lb) 0,5 kg (1.1 lb)

Housing options:

DSV4 valves are normally used in customized transmission valve housings; see the typical circuit in the "Functional Symbols" section on

previous page.

For customized housings

Consult your local sales engineer

It is technically feasible to use a DSV4 valve in a single-cavity housing at

up to 207 bar (3000 psi): Standard light-duty type Standard fatigue-rated type These housings must be ordered separately from the valves.

See page 258 See page 254

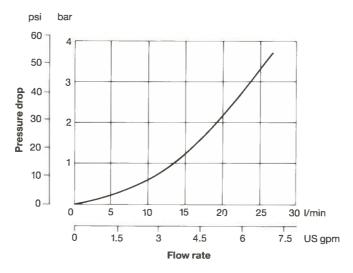
Spare parts

See next page

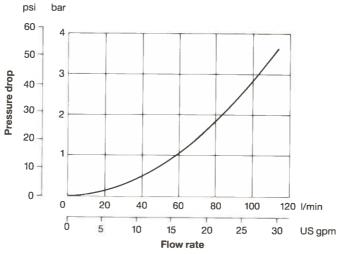
Pressure drop characteristics

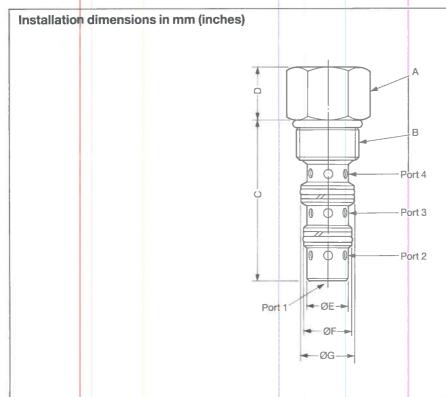
Cartridges only Spool fully shifted

DSV4-10



DSV4-16





Model	A	В	С	D	ØE	ØF	ØG
DSV4-10	25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft)	0.875"-14 UNF	58,34 (2.297)	19 (0.75)	14,3 (0.562)	17,42 (0.686) 17,37 (0.684)	19,00 (0.748) 18,95 (0.746)
DSV4-16	38,1 (1.5) A/F hex. Torque 109-122 Nm (80-90 lbf ft)	1.3125″-12 UN	95,3 (3.75)	29 (1.14)	22.22 (0.875)	26,95 (1.061) 26,90 (1.059)	28,55 (1.124) 28,50 (1.122)

Spare pa	arts
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The only parts available are seal kits comprising external seals and back-up rings for:

DSV4-10-*

DSV4-10V-*

DSV4-16-* DSV4-16V-*

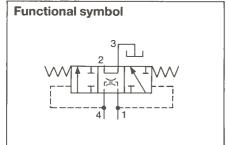
Kit no.

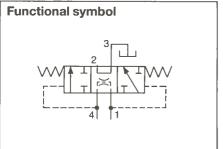
SK-10B-3A

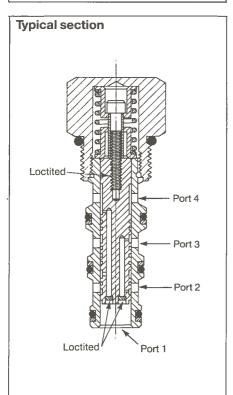
SK-10VB-3A SK-16B-3 SK-16VB-3

Brake release valves, four-way three-position spring centred series

DSV5-10

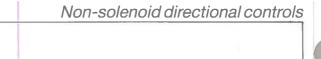


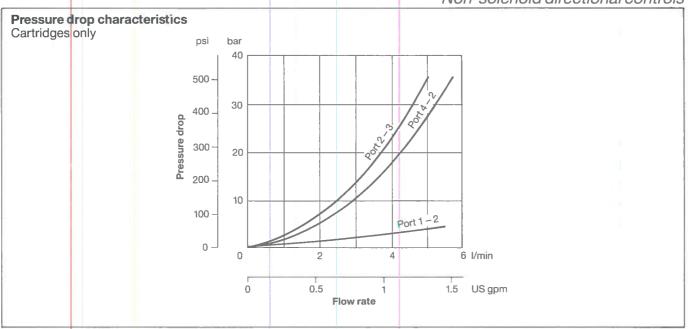


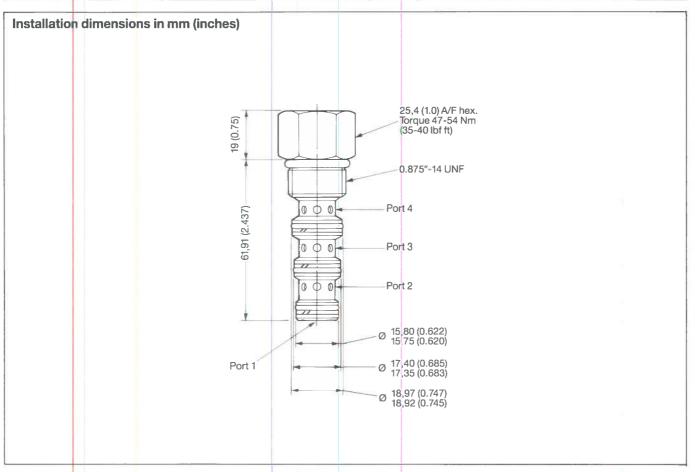


D3 V 3- 10	
Model and ordering code	2 Form 0 = Cartridge only
DSV5-10(V)-** 1 2 1 Fluid compatibility Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not	In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports In NFPA fatigue-rated housing; 207 bar (3000 psi) max.
alkyl type)	6H = With SAE 6 size ports 8H = With SAE 8 size ports 2G = With G¼" (BSPF) size ports 3G = With G¾" (BSPF) size ports
Operating data Performance data is typical with fluid at	: 28 cSt (132 SUS) and 38°C (100°F)
Usage	To allow a spring-applied brake to be applied to a hydraulic motor drive wher a four-way three-position tandem or blocked center valve is centered

	28 cSt (132 SUS) and 38°C (100°F)
Usage	To allow a spring-applied brake to be applied to a hydraulic motor drive when a four-way three-position tandem or blocked center valve is centered
Max. pressure, all ports	207 bar (3000 psi)
Rated flow	5,5 l/min (1.5 US gpm)
Pilot pressure difference to shift	5,5 bar (80 psi) nominal
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-4 For dimensions see page 247
Mass, cartridge only	0,14 kg (0.32 lb)
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 258 See page 254 Consult your local sales engineer
Spare parts	See next page



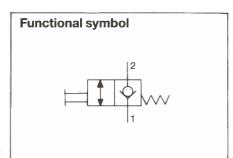




Spare parts		0.00
The only parts available are seal kits comprising external seals and back-up rings for: DSV5-10-* DSV5-10V-*	Kit no. SK-10-4 SK-10V-4	

Manually operated directional valves, two-way two-position pull-to-open series

MPV1-10(V)-K



Model and ordering code MPV1-10(V)-K-***

1 2

1 Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type) Form

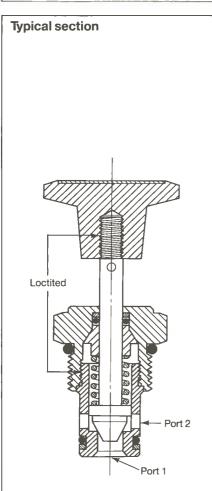
0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

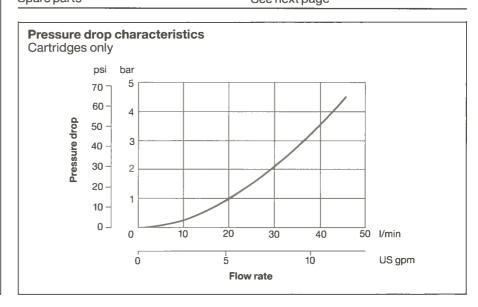
In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 6H = With SAE 6 size ports

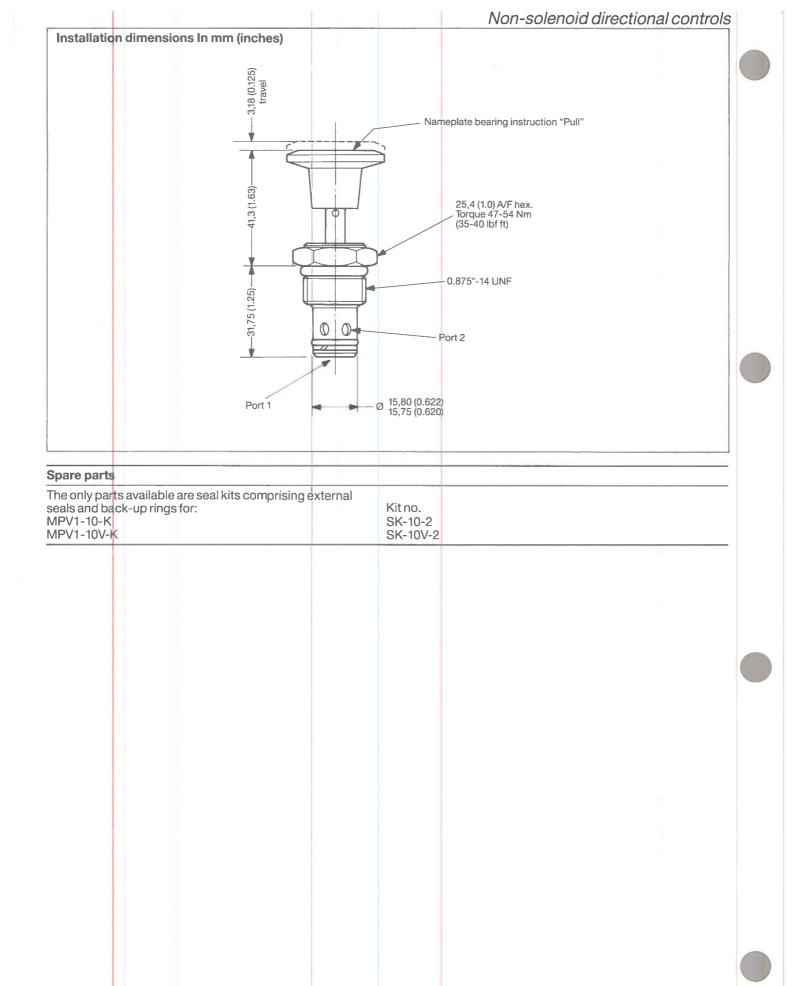
8H = With SAE 8 size ports 2G = With G1/4" (RSPE) size p

 $2G = With G\frac{1}{4}$ " (BSPF) size ports $3G = With G\frac{3}{6}$ " (BSPF) size ports



Operating data Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F) Max. pressure, both ports 207 bar (3000 psi) Rated flow 45 l/min (12 US gpm) Pressure drop characteristics See graph below See 1 in "Model code" above, Hydraulic fluids, temperature ranges and filtration recommendations and also page 266 Installation dimensions, cartridge only See next page Cavity size C-10-2 For dimensions see page 247 Mass, cartridge only 0,11 kg (0.24 lb) approx. Housing options: Standard light-duty type See page 255 Standard fatigue-rated type See page 251 Consult your local sales engineer Customized types Spare parts See next page





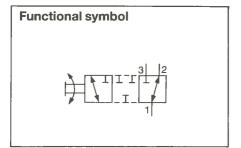
Manual semi-rotary directional valves, three-way two-position series

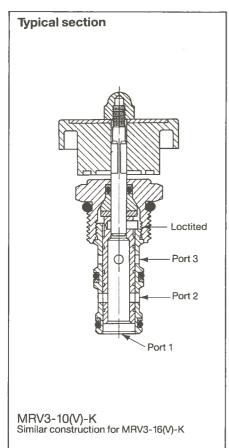
MRV3-10(V)/16(V)-K

Standard fatigue-rated type

Customized types

Spare parts





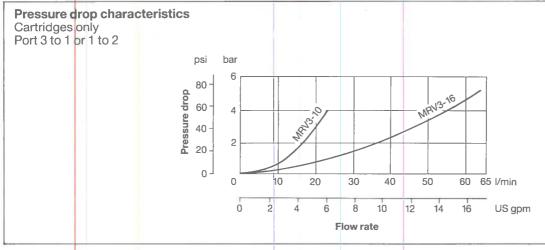
Model and ordering code	3 Form
MRV3- ** (V)-K-***	Code Port size For cartridge 0 = Cartridge only
1 2 3	In light-duty housing;
1 Nominal size/rated flow 10 = 23 l/min (6 US gpm) 16 = 64 l/min (17 US gpm)	207 bar (3000 psi) max. 6T = SAE 6 MRV3-10 12T = SAE 12 MRV3-16
Elank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)	In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 6H = SAE 6 MRV3-10 8H = SAE 8 MRV3-10 2G = G¹/4" (BSPF) MRV3-10 3G = G³/8" (BSPF) MRV3-10 10H = SAE 10 MRV3-16 12H = SAE 12 MRV3-16 4G = G¹/2" (BSPF) MRV3-16 6G = G³/4" (BSPF) MRV3-16
Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi)
Rated flow	See 1 in "Model code" above
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size for: MRV3-10 MRV3-16	C-10-3 C-16-3 For dimensions see page 247
Mass, cartridge only: MRV3-10 MRV3-16	0,12 kg (0.27 lb) approx. 0,32 kg (0.71 lb) approx.
Housing options: Standard light-duty type	See page 257

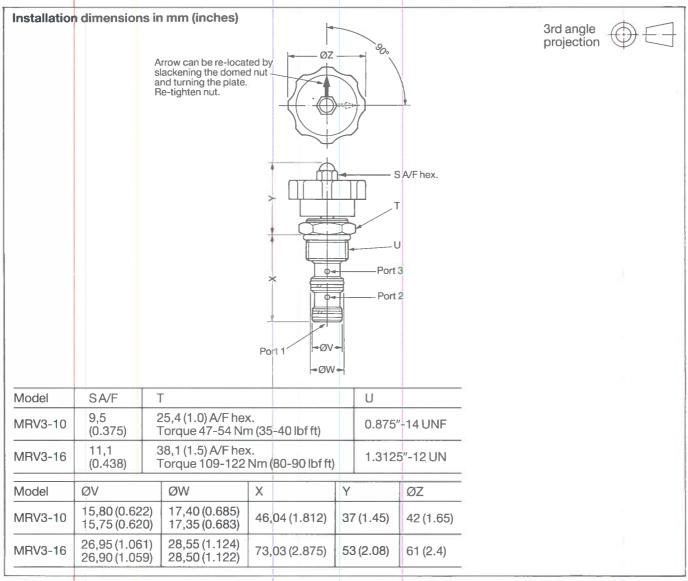
See page 253

See next page

Consult your local sales engineer

Non-solenoid directional controls





0			-	_	-
- 0	μa	ıe	μ	a.	rts

The only parts available are seal kits comprising external seals and back-up rings for: MRV3-10-K

MRV3-10V-K

MRV3-16-K MRV3-16V-K

Kit no.

SK-10-3 SK-10V-3

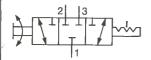
SK2-16-3 SK2-16V-3

Manual semi-rotary directional valves, three-way, two- and three-position detented series

MRV3-10(V)-D(2)/E(2) MRV3-16(V)-D

Functional symbols

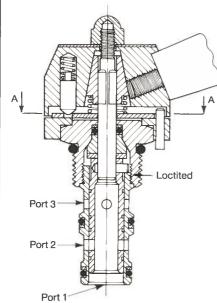
MRV3-10(V)-D/E MRV3-16(V)-D



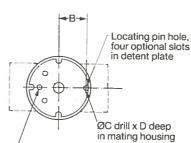
MRV3-10(V)-D2/E2 Two-position models



Typical section



Locating pin installation View on A-A



This hole omitted from detent plate of MRV3-10(V)-D2/E2

MRV3-10(V)-D(2) Similar construction for MRV3-16(V)-D and MRV3-10(V)-E(2) models except latter has a ball lever handle

Model	В	ØC	D
MRV3-10(V)D(2)/E(2)-***	17,07 ±0.05 (0.672 ±0.002)	3,45	4.76
MRV3-16(V)D-***	24,89 ±0.05 (0.980 +0.002)	3,50 (#29 or 0.136 +0.002)	(0.187)

Model and ordering code

MRV3-**(V)-**-**

1234

1 Nominal size/rated flow

10 = 23 l/min (6 US gpm) 16 = 64 l/min (17 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)

3 Operation

D = Lever (3-position detent)

D2 = Lever (2-position detent) (MRV3-10 only)

Ball lever (3-position detent)

(MRV3-10 only)
E2 = Ball lever (2-position detent)

(MRV3-10 only)

4 Form

Code Port size For cartridge 0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max.

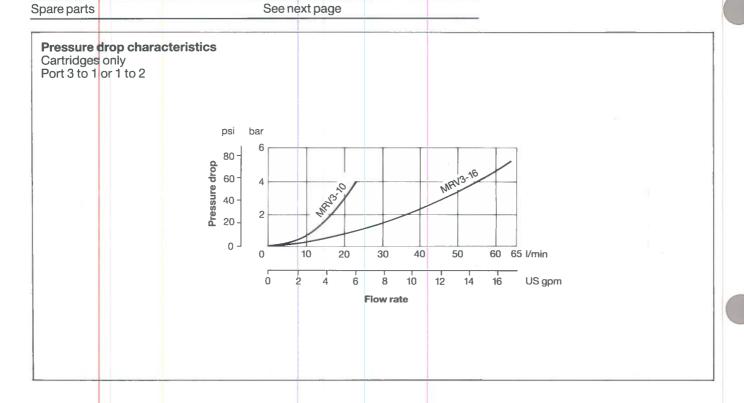
6T = SAE 6 MRV3-10 12T = SAE 12 MRV3-16

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = SAE 6 MRV3-10 8H = SAE 8 MRV3-10 2G = G¼" (BSPF) MRV3-10 3G = G¾" (BSPF) MRV3-10 10H = SAE 10 MRV3-16 12H = SAE 12 MRV3-16

 $4G = G\frac{1}{2}$ " (BSPF) MRV3-16 $6G = G\frac{3}{4}$ " (BSPF) MRV3-16

Operating data Performance data	a is typical with fluid at 2	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, al	ports	207 bar (3000 psi)
Rated flow		See 1 in "Model code" on previous page
Pressure drop ch	aracteristics	See graph below
Hydraulic fluids, t and filtration reco	emperature ranges mmendations	See 2 in "Model code" on previous page, and also page 266
Installation dimer	sions, cartridge only	See next page
Cavity size for: MRV3-10 MRV3-16		C-10-3 C-16-3 For dimensions see page 247
Mass, cartridge o MRV3-10 MRV3-16	nly:	0,22 kg (0.48 lb) approx. 0,53 kg (1.16 lb) approx.
Housing opt ons: Standard light-du Standard fat gue- Customized type	ity type -rated type	See page 257 See page 253 Consult your local sales engineer



Installation dimensions in mm (inches)

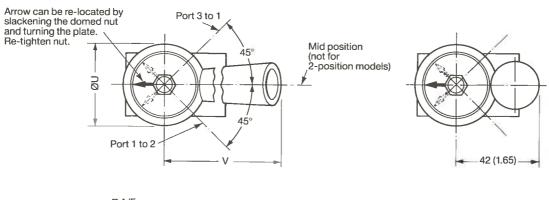


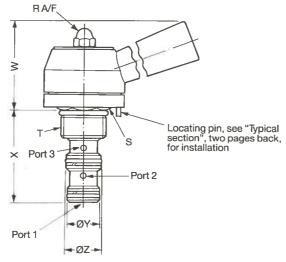


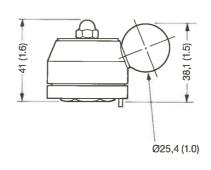


MRV3-**(V)-D(2)

MRV3-10(V)-E(2)







Model	RA/F	S	Т	ØU	٧
MRV3-10	9,5 (0.375)	25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft)	0.875"- 14 UNF	41 (1.61)	83 (3.27)
MRV3-16	11,1 (0.438)	38,1 (1.5) A/F hex. Torque 109-122 Nm (80-90 lbf ft)	1.3125"- 12 UN	58 (2.28)	105 (4.13)

Model	W	X	ØY	ØZ
MRV3-10	58 (2.28)	46,04 (1.812)	15,80 (0.622) 15,75 (0.620)	17,40 (0.685) 17,35 (0.683)
MRV3-16	76 (3.0)	73,03 (2.875)	26,95 (1.061) 26,90 (1.059)	28,55 (1.124) 28,50 (1.122)

Spare parts

The only parts available are seal kits comprising external

seals and back-up rings for:

MRV3-10-*(2) MRV3-10V-*(2) MRV3-16-D

MRV3-16V-D

Kit no.

SK-10-3

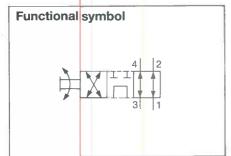
SK-10V-3

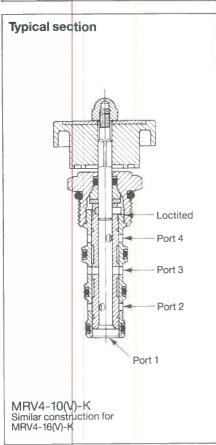
SK2-16-3

SK2-16V-3

Manual semi-rotary directional valves, four-way two-position series

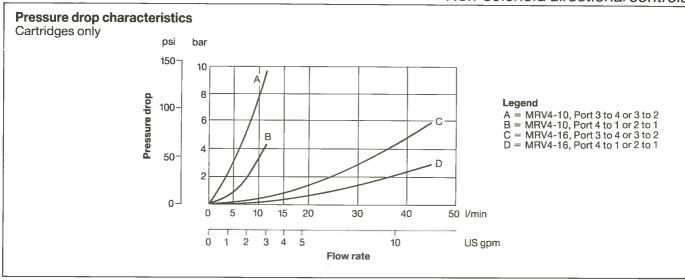
MRV4-10(V)/16(V)-K





Model and ordering code MRV4-**(V)-K-***	3 Form Code Port size For cartridge 0 = Cartridge only
1 Nominal size/rated flow 10 = 11 l/min (3 US gpm) 16 = 45 l/min (12 US gpm)	In light-duty housing; 207 bar (3000 psi) max. 6T = SAE 6 MRV4-10 12T = SAE 12 MRV4-16
2 Fluid compatibility Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)	In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 6H = SAE 6 MRV4-10 8H = SAE 8 MRV4-10 2G = G¹⁄⁄′′ (BSPF) MRV4-10 3G = G³⁄⁄⁄′′ (BSPF) MRV4-10 10H = SAE 10 MRV4-16 12H = SAE 12 MRV4-16 4G = G¹⁄⁄′′ (BSPF) MRV4-16 6G = G³⁄⁄′′ (BSPF) MRV4-16

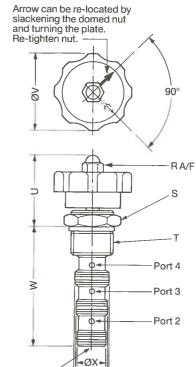
Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi)
Rated flow	See 1 in "Model code" above
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size for: MRV4-10 MRV4-16	C-10-4 C-16-4 For dimensions see page 247
Mass, cartridge only: MRV4-10 MRV4-16	0,17 kg (0.38 lb) approx. 0,44 kg (0.98 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 258 See page 254 Consult your local sales engineer
Spare parts	See next page



Installation dimensions in mm (inches)

3rd angle projection





-ØY→

-ØZ⊸

Port 1

Model	RA/F	S	Т	U	ØV
MRV4-10	9,5 (0.375)	25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft)	0.875"- 14 UNF	37 (1.46)	42 (1.65)
MRV4-16	11,1 (0.438)	38,1 (1.5) A/F hex. Torque 109-122 Nm (80-90 lbf ft)	1.3125"- 12 UN	53 (2.09)	61 (2.4)

Model	W	ØX	ØY	ØZ
MRV4-10	61,91 (2.437)	15,80 (0.622) 15,75 (0.620)	17,40 (0.685) 17,35 (0.683)	18,97 (0.747) 18,92 (0.745)
MRV4-16	101,6 (4.0)	25,37 (0.999) 25,32 (0.997)	26,95 (1.061) 26,90 (1.059)	28,55 (1.124) 28,50 (1.122)

Spare parts

The only parts available are seal kits comprising external

seals and back-up rings for:

MRV4-10-K

MRV4-10V-K

MRV4-16-K

MRV4-16V-K

Kit no.

SK2-10-4

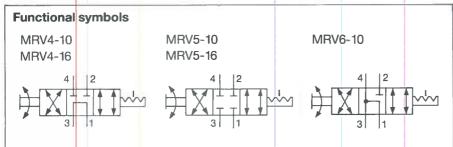
SK2-10V-4

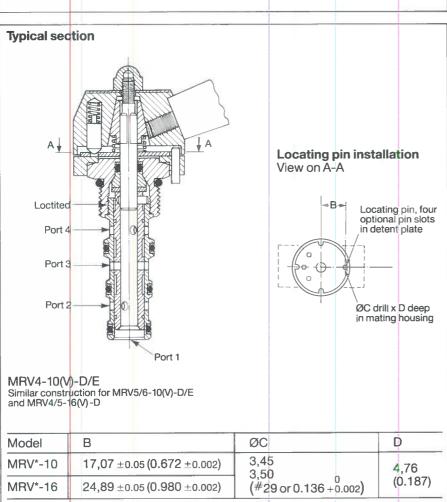
SK2-16-4

SK2-16V-4

Manual semi-rotary directional valves, four-way three-position detented series

MRV4/5/6-10(V)-D/E MRV4/5-16(V)-D





Model and ordering code MRV*-**(V) -*- *** 1 23 4 5 1 Type 4, 5 or 6. See "Functional symbols" 2 Nominal size/rated flow

Fluid compatibility

Blank = Antiwear hydraulic oil

V = As above or with
phosphate-ester (not

alkyl type)

10 = 11 l/min (3 US gpm) 16 = 45 l/min (12 US gpm)

Operation
 D = Lever (3-position detent)
 E = Ball lever (3-position detent),
 MRV*-10 models only

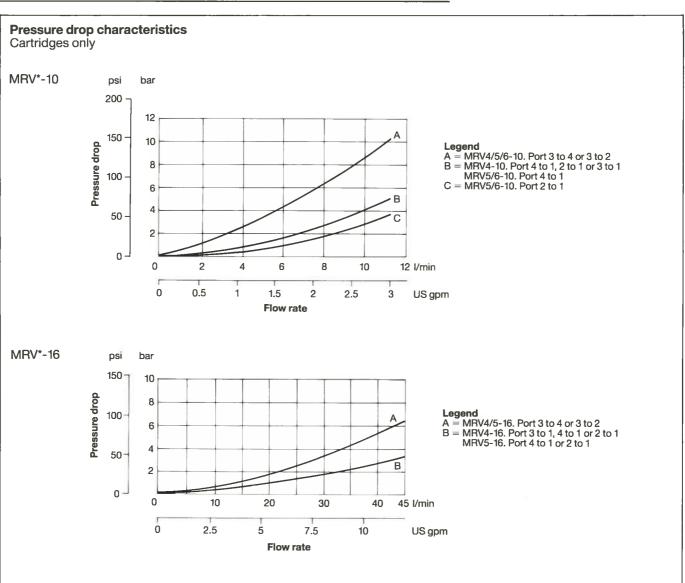
Form
Code Port size For cartridge
0 = Cartridge only

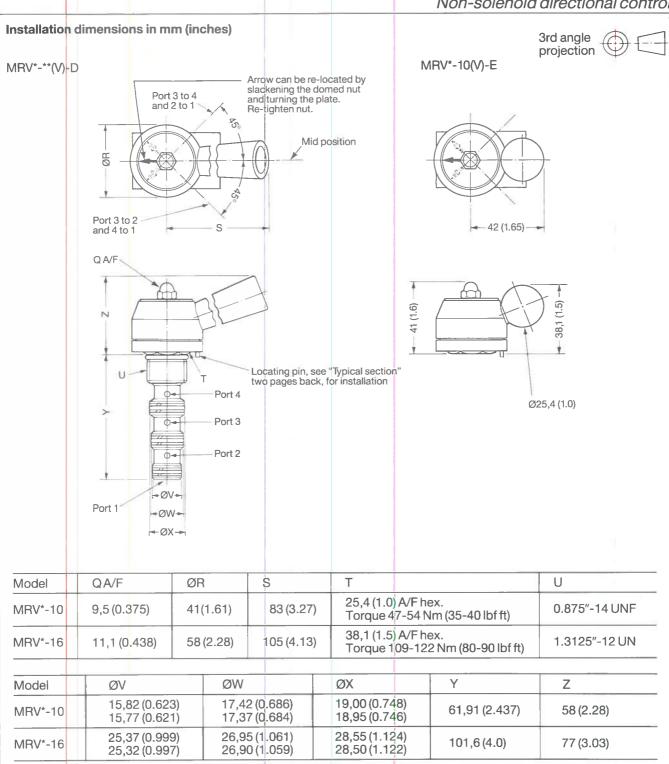
In light-duty housing;
207 bar (3000 psi) max.
6T = SAE 6 MRV*-10
12T = SAE 12 MRV*-16

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. MRV*-10 6H = SAE 6MRV*-10 8H = SAE 8 $2G = G\frac{1}{4}$ " (BSPF) MRV*-10 3G = G%''(BSPF)MRV*-10 MRV*-16 10H = SAE10MRV*-16 12H = SAE12 $4G = G\frac{1}{2}$ " (BSPF) MRV*-16 $6G = G\frac{3}{4}$ " (BSPF) MRV*-16

Operating	data
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Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi)
Rated flow	See 2 in "Model code" on previous page
Pressure drop characteristics	See graphs below
Hydraulic fluids, temperature ranges and filtration recommendations	See 3 in "Model code" on previous page, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size for: MRV*-10 MRV*-16	C-10-4 C-16-4 For dimensions see page 247
Mass, cartridge only: MRV*-10 MRV*-16	0,27 kg (0.59 lb) approx. 0,65 kg (1.43 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 258 See page 254 Consult your local sales engineer
Spare parts	See next page





Spare parts	
The only parts available are seal kits comprising external seals and back-up rings for: MRV4/5/6-10-D/E MRV4/5/6-10V-D/E MRV4/5-16-D MRV4/5-16V-D	Kit no. SK2-10-4 SK2-10V-4 SK2-16-4 SK2-16V-4

Pressure controls

Vickers Modular offers a full range of direct and pilot operated relief, reducing, sequence and unloading valves. The range of variants available is shown on pages 12 to 14, while specific data is given on the following pages. In general, the direct operated products are fastest in response while pilot operated types have a flatter pressure/flow characteristic.

Relief valves

When selecting a relief valve for a specific application, consideration should be given to the following:

Direct operated poppet types (RV1 and RV7)

Suitable for continuous duty with reliable fast response, the RV7 being a low pressure, low cost option. These valves are also suitable for piloting the DPS2 logic elements, see page 242.

- Pilot operated poppet type with reverse free-flow check (RV2) Ideal for use as a service line relief where anticavitation make-up is required. It may also be applied as an internally piloted counterbalance valve in a service line.
- Direct operated poppet type, annular area models (RV3 and RV8)

Sometimes termed a "differential area relief valve". A fast-acting valve, highly tolerant of contaminant and providing an alternative flow path, frequently beneficial in manifold layout. Utilized in CRV3 cross-line relief packages.

- Pilot operated spool type (RV5)
 Well suited for repetitive,
 continuous duty with a low
 pressure-override characteristic.
 Used in CRV5 cross-line relief
 packages.
- Direct operated ball type (RV6) A fast-acting valve for intermittent duty. This low flow, low cost valve may be used as a pilot section for a larger main-stage valve.

Reducing valves

Three types are available:

- Direct operated with relieving feature (PRV1)
- Pilot operated with relieving feature (PRV2)
- Direct operated (PRV4)

The relieving feature is useful where overpressure may occur, e.g. due to external mechanical forces acting on the actuator.

Sequence valves

A complete range of sequence functions is available, including:

- Normally-closed and normallyopen models
- Internal and external pilot options
- Internal and external drain options
- Two- and three- position models

Externally drained models may be used as relief valves in circuits with alternating pressure and tank line functions.

Accumulator unloading valves

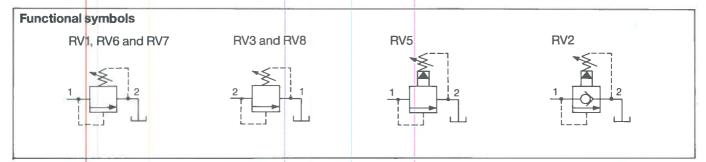
Valves that allow accumulators to be charged to a pre-selected maximum pressure at which the pump is unloaded. The pump does not cut-in until the accumulator pressure has decayed to a pre-selected percentage of maximum pressure. The low-flow PUV3 model can be used as a standalone model for low flow applications, or as a pilot stage in two-stage arrangements for higher flows.

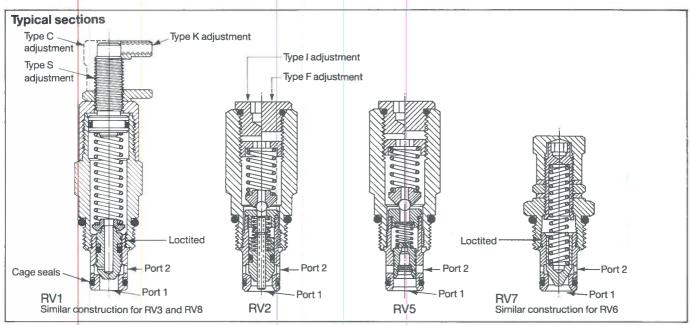
Accumulator discharge valve

This valve is designed to ensure that an accumulator will discharge when pilot pressure is lost, e.g. on pump shutdown.

Pressure relief valves

RV1/2/3/5/6/7/8-10





Model and ordering code

RV * (A)-10(V)-*-**-**/**

12 34567

1 Type and max. power capacity

Code	Description Also see "Functional symbols" section	Max. pressure bar (psi), all ports	Rated flow I/min (US gpm)
1	Direct-acting poppet type	207 (3000)■	38 (10)
2	Two-stage poppet type	207 (3000)	114 (30)
3	Direct-acting poppet type	207 (3000)■	76 (20)
5	Two-stage spool type	207 (3000)■	114 (30)
6	Direct-acting ball type	207 (3000)	15 (4)
7	Direct-acting poppet type	69 (1000)	38 (10)
8	Direct-acting poppet type	207 (3000)	76 (20)
			-

■ For higher pressure models, consult your local sales engineer

2 Cage seals

Blank = For standard valves; seals as shown above.

= Back-up ring on both sides of O-ring. Option for RV3, 5 and 8 models if high pressure is to alternate between both ports e.g. in cross-line relief packages, see CRV3-10 models.

3 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

Continued on next page

4 Cracking pressure setting adjustment

= Cap and nut

= Factory-set, see 6 ▲

= Internal A $K = Knob \blacktriangle$

S = Screw ▲

Options not available with RV6 and RV7 valves

5 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G3/6" (BSPF) size ports

6 Cracking pressure ▲ adjustment range, bar (psi)

RV1 models■

3 = 3.45 - 20.6 (50 - 300)

9 = 6,9-62,0(100-900)

18 = 17,3-124(250-1800)

RV2 models■

3 = 3,45-20,6(50-300)

20 = 6,9-137(100-2000)

RV3 models■

3 = 3,45-20,6(50-300)

6 = 6,9-41,3(100-600)

9 = 13,8-62,0(200-900)

18 = 20,7-124 (300-1800)

27 = 0-189(0-2750)

RV5 models■

3 = 3,45-20,6 (50-300)

20 = 6,9-137(100-2000)

RV6 models■

25 = 3,45-172(50-2500)

RV7 models

2 = 1,73-17,2(25-250)

5 = 3,45-34,4(50-500)

10 = 17,3-68,9(250-1000)

RV8 models■

4 = 3,45-31,0(50-450)

12 = 6,9-86,2(100-1250)

25 = 17,3-172(250-2500)

▲ Differential pressure, inlet-outlet
■ For higher pressure models, consult your

local sales engineer

7 Factory-set cracking pressure

Within ranges in 6 above

Blank = Normal factory setting, at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following

examples: 10 = 68,9 bar (1000 psi)

 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$

Insert required code when ordering.

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

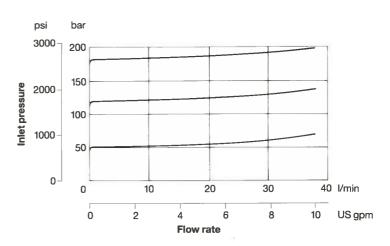
· o.	20 001 (102 000) and 00 0 (100 1)
Cracking pressure adjustment range	See 6 and 7 in "Model code"
Max. power capacity	See 1 in "Model code"
Pressure override characteristics	See graphs below and on next page
Re-seat pressure: RV2 and RV5 valves All other models	Approx. 5,2 bar (75 psi) below cracking pressure Approx. 90% of set cracking pressure
Hydraulic fluids, temperature ranges and filtration recommendations	See 3 in "Model code" on previous page, and also page 266
Installation dimensions, cartridge only	See two pages on
Cavity size	C-10-2 For dimensions see page 247
Mass, cartridge only	0,22 kg (0.48 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See two pages on

Pressure override characteristics

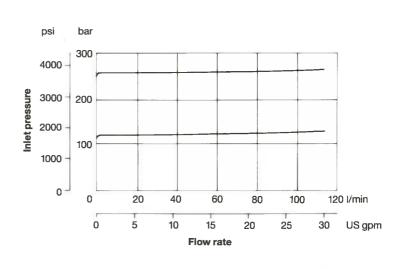
Cartridges only

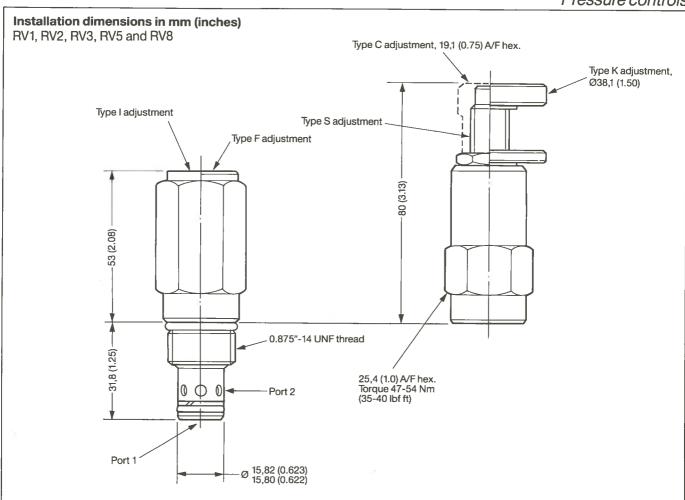
With tank pressure at zero

RV1

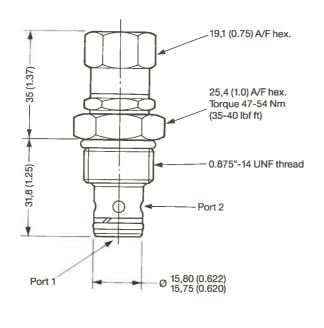


RV2





RV6 and RV7



_	
Port	data

Fort data		
For cartridge F		ort
	Identity	Function
RV1, 2, 5, 6 & 7	1 2	Pressure Tank
RV3 & 8	1 2	Tank Pressure

Spare parts

The only parts available are seal kits comprising external seals and back-up rings for: RV*-10-* RV*-10V-*

Kit no. SK-10-2

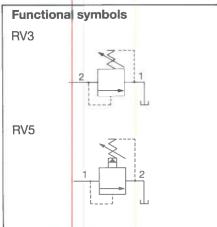
SK-10V-2

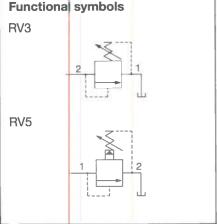
Pressure relief valves

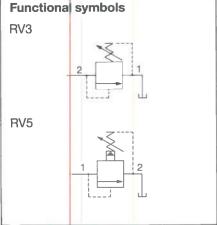
RV3/5-16

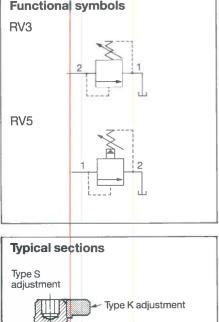
Model and ordering code

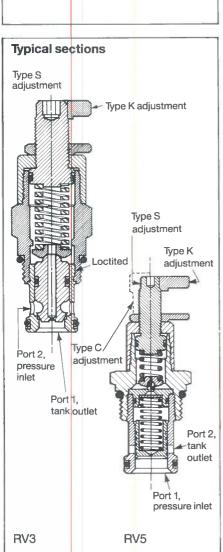
RV* -16(V)- * - ** - ** /**











2 3 4 5 6 Type 1 Direct acting, poppet. 3 Side inlet. Two-stage, spool. Bottom inlet.

2 Fluid compatibility Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

Cracking pressure setting adjustment = Cap and nut (option for RV5 only) = Knob S = Screw 4 Form

In light-duty housing: 207 bar (3000 psi) max. 12T = With SAE 12 size ports Continued in next column

0 = Cartridge only

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 10H = With SAE 10 size ports

12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

[5] Cracking pressure ▲ adjustment range RV3 models $13 = 3,45-89,6 \, \text{bar} \, (50-1300 \, \text{psi})$

RV5 models $30 = 10,35-206 \, \text{bar} \, (150-3000 \, \text{psi})$ For higher pressure models, consult your local sales engineer. ▲ Differential pressure, inlet-outlet

6 Factory-set cracking pressure Within ranges in 5 above Blank = Normal factory setting, at approx. mid-range. User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

10 = 68,9 bar (1000 psi) $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$ Insert required code when ordering.

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports, cartridge only	207 bar (3000 psi). For higher pressure models, consult your local sales engineer
Cracking pressure adjustment range	See 5 and 6 in "Model code" above
Rated flow	303 l/min (80 US gpm)
Stable operation range	30-303 l/min (8-80 US gpm)
Pressure override characteristics	See graph on next page
Reseat pressure: RV3 RV5	Approx. 90% of cracking pressure Approx. 5,2 bar (75 psi) below cracking pressure
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-16-2 For dimensions see page 247
Mass, cartridge only	0,71 kg (1.57 lb) approx.

Housing options:

Standard light-duty type Standard fatigue-rated type

See page 251 **Customized types** Consult your local sales engineer

Spare parts

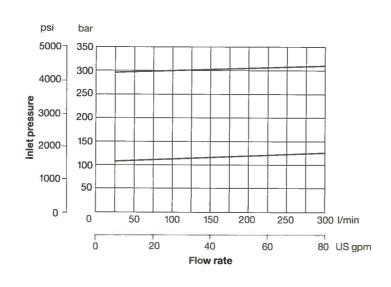
See next page

See page 255

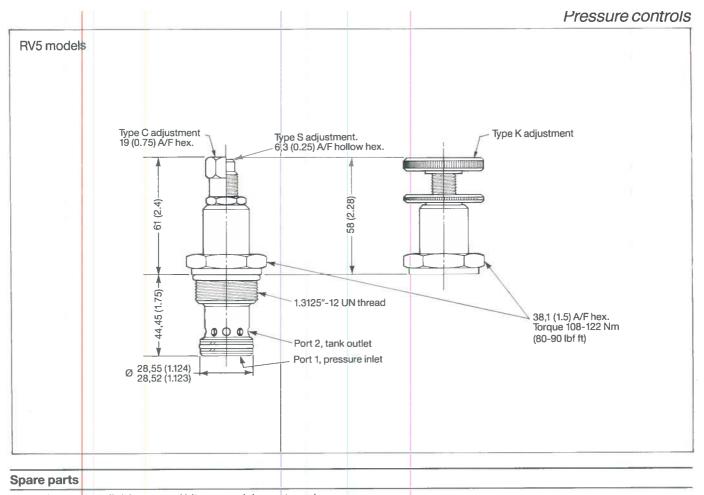


Cartridges only

With tank pressure at zero



Installation dimensions in mm (inches) RV3 models Type K adjustment Type S adjustment 9,5 (0.375) A/F hollow hex. 19 (0.75) A/F hex. 104 (4.09) 38,1 (1.5) A/F hex. Torque 108-122 Nm (80-90 lbf ft) **★**-44,45 (1.75) **→** 1.3125"-12 UN thread Port 2, pressure inlet Port 1, tank outlet Ø 28,55 (1.124) 28,47 (1.121)



The only parts available are seal kits comprising external seals and back-up rings for:
RV3-16-*
RV3-16-*
RV5-16-*

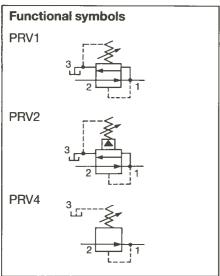
RV5-16V-*

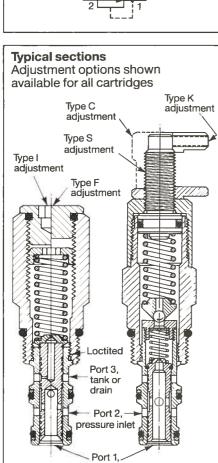
Kit no. SK-16-2 SK-16V-2

SK2-16B-2 SK2-16VB-2

Pressure reducing valves, with or without reverse relief function

PRV1/2/4-10





reduced-pressure outlet

PRV1

Similar construction for PRV4

PRV2

Model and ordering code

PRV * -10(V)- * -**-**/**

1 2 3 4 5 6

1 Type

1, 2 or 4. See "Functional symbols".

2 Fluid compatibility

Blank = Antiwear hydraulic oil As above or with phosphate-ester (not alkyl type)

3 Reduced-pressure adjustment

C = Cap

= Factory-set

= Internal

K = Knob

= Screw

4 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing;

207 bar (3000 psi) max. 6H = With SAE 6 size ports

8H = With SAE 8 size ports

 $2G = With G\frac{1}{4}$ " (BSPF) size ports $3G = With G\frac{3}{6}$ " (BSPF) size ports

5 Reduced-pressure adjustment range, bar (psi)

At zero flow

PRV1 models

2 = 3,5-13,7 (50-200)

6 = 6,9-41,3(100-600)

12 = 13,8-82,7 (200-1200)

24 = 27,6-165(400-2400)

PRV2 models

3 = 3,5-20,7 (50-300)

20 = 6,9-138(100-2000)

For higher pressure models, consult your local sales engineer.

PRV4 models

2 = 3,5-13,7(50-200)

4 = 5,2-27,5(75-400)

06 = 6,9-41,3(100-600)

12 = 13,8-82,7 (200-1200) 24 = 27,6-165 (400-2400)

Factory-set reduced-pressure

Within ranges in 5 above

Blank = Normal factory setting,

at approx. mid-range. User-requested settings in 3,45 bar

(50 psi) steps, coded as in following examples:

 $10 = 68,9 \, \text{bar} \, (1000 \, \text{psi})$

 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$

0,24 kg (0.54 lb) approx.

Insert required code when ordering.

Operating data

Mass, cartridge only

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports, cartridge only: PRV1 and PRV4 PRV2	207 bar (3000 psi) 207 bar (3000 psi). For higher pressure models, consult your local sales engineer
Rated flow: PRV1 and PRV4 PRV2	15 I/min (4 US gpm) 45 I/min (12 US gpm)
Reduced-pressure adjustment range	See "Model code" items 5 and 6 above
Reduced-pressure characteristics	See graphs on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266
Installation dimensions, cartridge only	See two pages on
Cavity size	C-10-3. For dimensions see page 247

Housing options: Standard light-duty type Standard fatigue-rated type Customized types

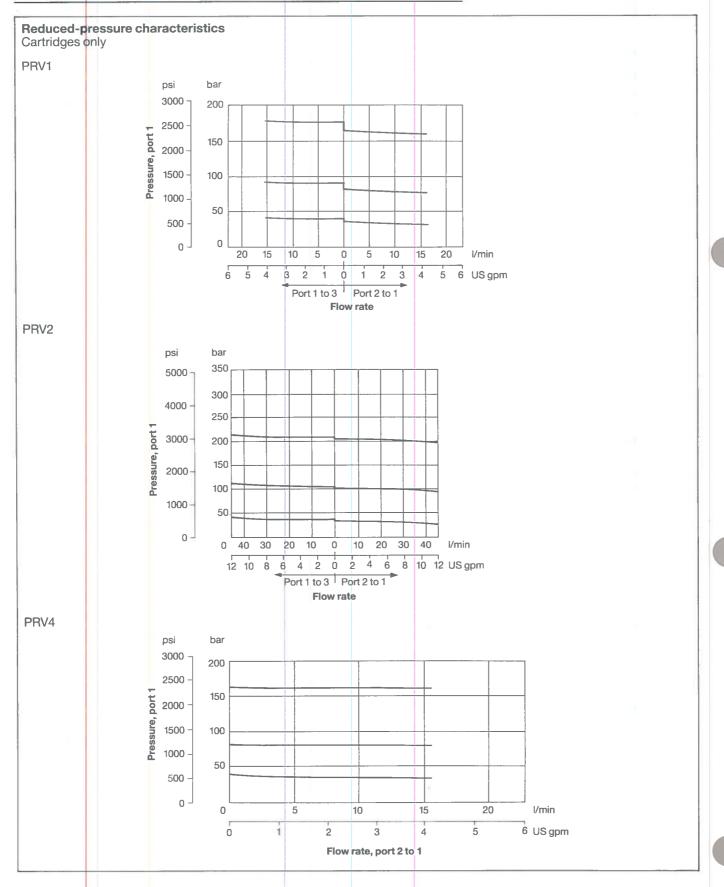
See page 257

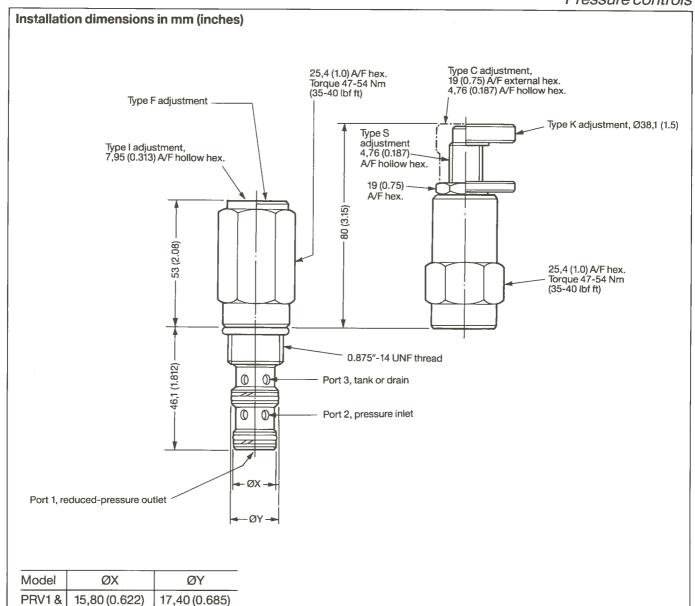
See page 253 Consult your local sales engineer

Spare parts

92

See next page





Spare parts

PRV2

PRV4

The only parts available are seal kits comprising external seals and back-up rings for: PRV*-10-* PRV*-10V-*

17,35 (0.683)

17,42 (0.686)

17,40 (0.685)

15,75 (0.620)

15,82 (0.623)

15,80 (0.622)

Kit no. SK-10-3

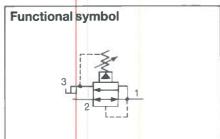
SK-10V-3

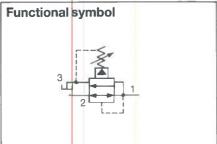
Adjustment options shown

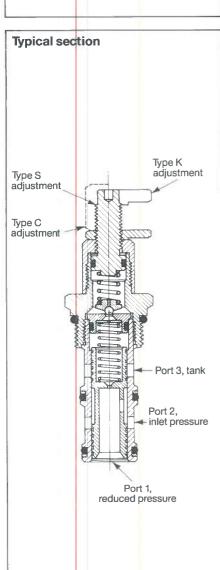
available for all cartridges

Pressure reducing and relieving valves, pilot operated series

PRV2-16







Model and ordering code PRV2-16(V)- * -**-**/**

1 2 3 4 5

Fluid compatibility Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

Reduced-pressure adjustment

= Screw = Knob

= Cap

3 Form 0 = Cartridge only

> In light-duty housing; 207 bar (3000 psi) max.

12T = With SAE 12 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

10H = With SAE 10 size ports 12H = With SAE 12 size ports

4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

[4] Reduced-pressure adjustment range, bar (psi)

At zero flow

30 = 3,45-206 (50-3000)

For higher pressure models, consult your local sales engineer.

Factory-set reduced-pressure

Within ranges in 4 above

Blank = Normal factory setting, at approx. mid-range.

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

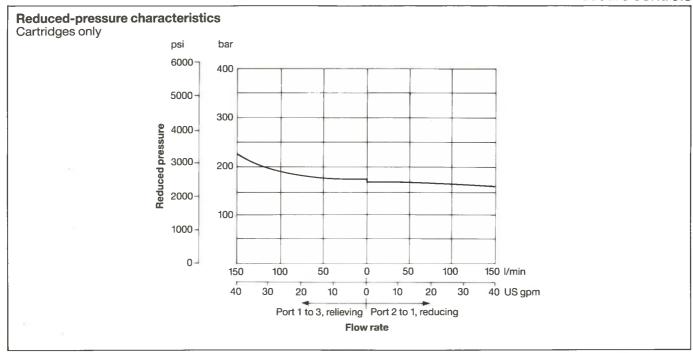
 $10 = 68,9 \, \text{bar} \, (1000 \, \text{psi})$

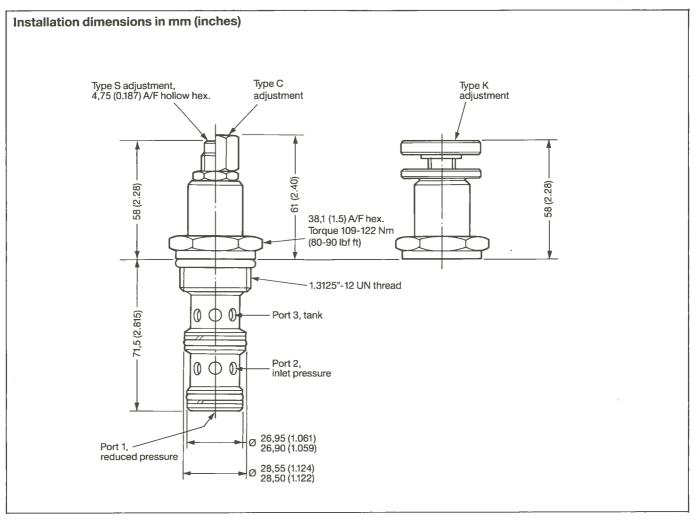
 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$

Insert required code when ordering.

Operating data Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

orionnanco data lo typical with haid at	20 001 (102 000) 4114 00 0 (100 1)
Max. pressure, all ports, cartridge only	207 bar (3000 psi). For higher pressure models, consult your local sales engineer.
Reduced-pressure adjustment range	See 4 in "Model code"
Rated flow	151 I/min (40 US gpm)
Reduced-pressure characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-16-3 For dimensions see page 247
Mass, cartridge only	0,4 kg (0.89 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer
Spare parts	See next page





Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

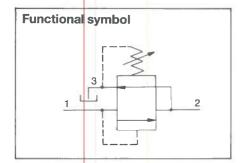
PRV2-16-*

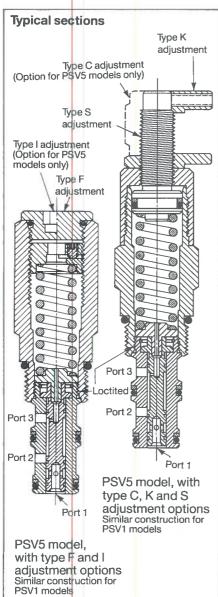
PRV2-16V-*

Kit no. SK-16-3 SK-16V-3

Pressure sequence valves, internally piloted, externally vented series

PSV1/5-10





Model and ordering code PSV * -10(V)- * - ** -**/**

2 3 4 5 6

1 Rated flow

1 = 23 I/min (6 US gpm) 5 = 7,6 I/min (2 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

3 Sequence pressure setting adjustment

C = Cap (option for PSV5 models only)

Factory-set

= Knob

Screw

 Internal (option for PSV5) models only)

Form

0 \(\preceq\) Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports

3G = With G\(^3\)" (BSPF) size ports

5 Sequence cracking pressure adjustment range PSV1 models

> 2 = 3,45-13,7 bar (50-200 psi) 6,9-41,4 bar (100-600 psi)

 $12 = 13,8-82,7 \, \text{bar} (200-1200 \, \text{psi})$

 $24 = 27.6 - 165 \, \text{bar} (400 - 2400 \, \text{psi})$

PSV5 models

5 = 3,45-31,0 bar (50-450 psi)

 $9 = 6.9-62.0 \, \text{bar} (100-900 \, \text{psi})$

14 = 13,8-96,5 bar (200-1400 psi)

28 = 20.7-193 bar (300-2800 psi)

For higher pressure models,

consult your local sales engioneer.

6 Factory-set sequence cracking pressure

Within ranges in 5 above

Blank = Normal factory setting, at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following

examples:

10 = 68,9 bar (1000 psi)

 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$ Insert required code when ordering.

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports, cartridge only: PSV1 PSV5	165 bar (2400 psi) 207 bar (3000 psi). For higher pressure models, consult your local sales engineer.
Rated flow	See 1 in "Model code" above
Sequence cracking pressure adjustment range	See 5 and 6 in "Model code" above
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See [2] in "Model code" above and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-3 For dimensions see page 247
Mass, cartridge only	0,24 kg (0.53 lb) approx.
	Continued on next page

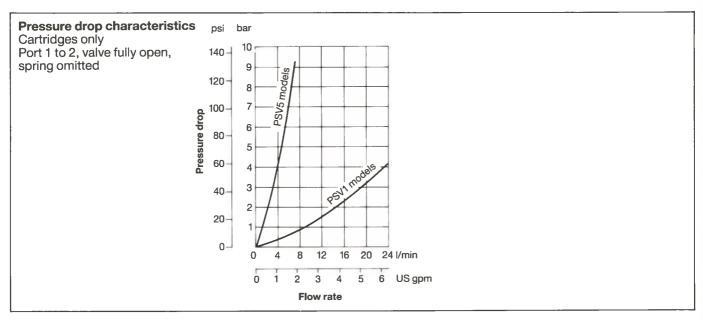
Housing options: Standard light-duty type Standard fatigue-rated type Customized types

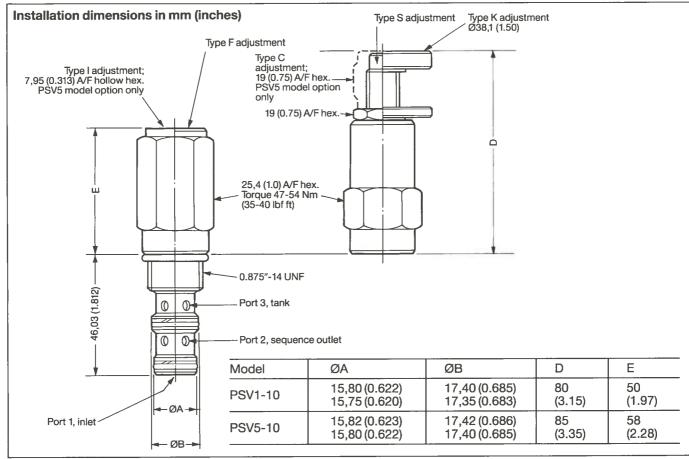
See page 257 See page 253

Consult your local sales engineer

Spare parts

See below





Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

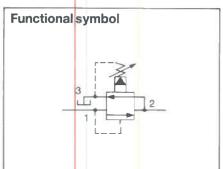
PSV*-10-*

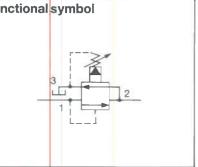
PSV*-10V-*

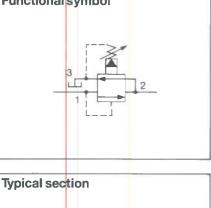
Kit no. SK-10-3 SK-10V-3

Pressure sequence valves, two-stage externally vented series

PSV1-16







Model and ordering code PSV1-16(V)- * -***-**/** 1 2 3 4 5 Fluid compatibility

Blank = Antiwear hydraulic oil As above or with phosphate-ester (not alkyl type)

2 Sequence pressure setting adjustment

C = Cap K + Knob = Screw

3 Form 0 = Cartridge only

> In light-duty housing; 207 bar (3000 psi) max. 12T = With SAE 12 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 10H = With SAE 10 size ports 12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports 4 Sequence cracking pressure adjustment range

30 = 3,45-206 bar (50-3000 psi) For higher pressure models, consult your local sales engineer.

5 Factory-set sequence cracking pressure

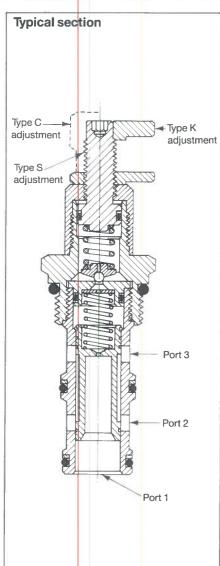
Within ranges in 4 above Blank = Normal factory setting, at approx. mid-range User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

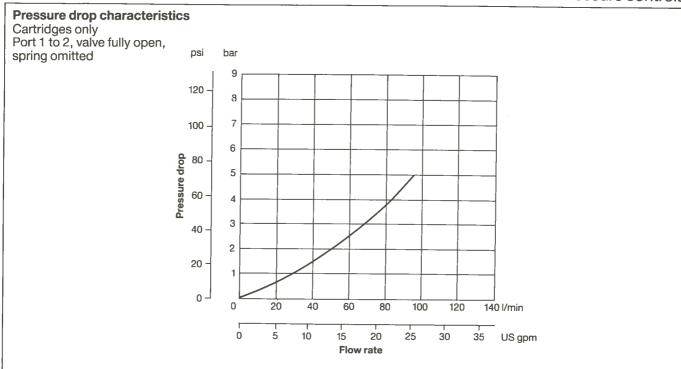
 $= 68,9 \, \text{bar} \, (1000 \, \text{psi})$ 10.5 = 72,4 bar (1050 psi) Insert required code when ordering.

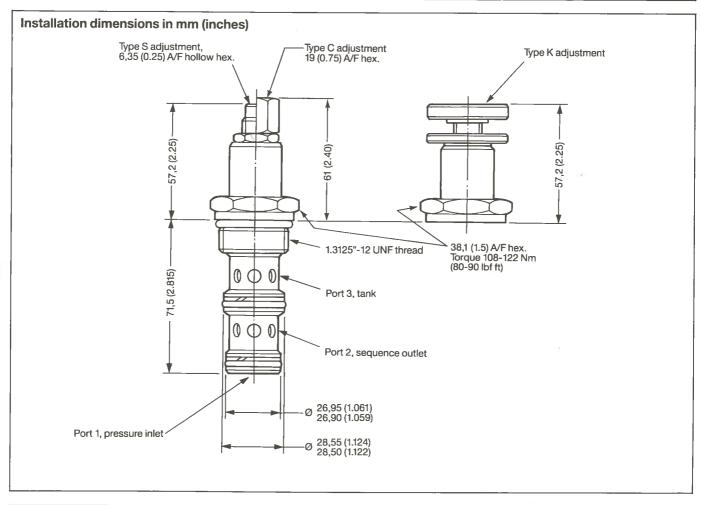
Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports, cartridge only	207 bar (3000 psi). For higher pressure models, consult your local sales engineer.
Rated flow	95 l/min (25 US gpm)
Sequence cracking pressure adjustment range	See 4 and 5 in "Model code" above
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-16-3 For dimensions see page 247
Mass, cartridge only	0,40 kg (0.89 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer
Spare parts Spare parts	See next page







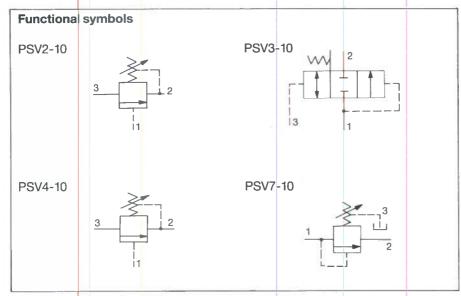
Spare parts

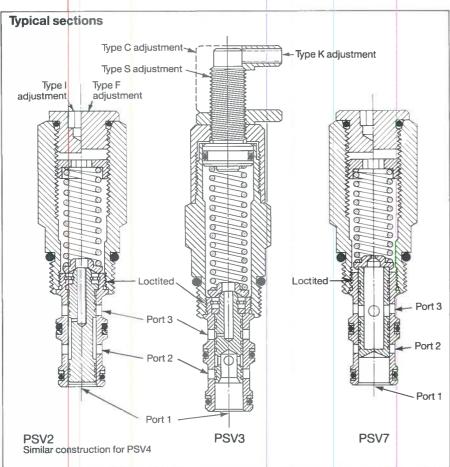
The only parts available are seal kits comprising external seals and back-up rings for:

PSV1-16-* PSV1-16V-* Kit no. SK-16-3 SK-16V-3

Pressure sequence valves, direct-acting series with or without external pilot port

PSV2/3/4/7-10





Model and ordering code

PSV*-10(V)- *- ** - **/**

1 2 3 4 56

1 Type

2, 3, 4 and 7. See "Functional symbols" section.

2 Fluid compatibility

Blank = Antiwear hydraulic oil As above or with phosphate-ester (not alkyl type)

3 Sequence pressure setting adjustment

C = Cap

= Factory-set

= Internal

K = Knob

= Screw

4 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports

8H = With SAE 8 size ports

 $2G = With G\frac{1}{4}$ " (BSPF) size ports

3G = With G3/8" (BSPF) size ports

5 Sequence cracking pressure adjustment range, bar (psi) PSV2 models

2 = 3,45-13,7(50-200)

6 = 6,90-41,3 (100-600) 12 = 13,8-82,7 (200-1200)

24 = 27,6-165(400-2400)

PSV3 models

2 = 3,45-13,7 (50-200) 4 = 5,20-27,5 (75-400)

6 = 6,90-41,3(100-600)

12 = 13,8-82,7(200-1200)

24 = 27,6-165(400-2400)

Continued on next page

PSV4 models

5 = 3,45-31,0 (50-450) 9 = 6,90-62,0 (100-900) 14 = 13,8-96,5 (200-1400) 28 = 20,7-193,1 (300-2800)

For higher pressure models, consult your local sales engineer.

PSV7 models

2 = 3,45-10,3 (50-150)3 = 5,20-20,6 (75-300)

5 = 6,90-31,0 (100-450)

10 = 13,8-65,5 (200-950)18 = 20,7-124 (300-1800) 6 Factory-set sequence cracking pressure

Within ranges in [5]

Blank = Normal factory setting, at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

10 = 68,9 bar (1000 psi) 10.5 = 72,4 bar (1050 psi)

Insert required code when ordering.

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports, cartridge only: PSV2/3 PSV4

165 bar (2400 psi)

207 bar (3000 psi). For higher pressure models, consult your local sales

engineer.

124 bar (1800 psi)

Rated flow: PSV2/3/7 PSV4

PSV7

23 l/min (6 US gpm) 15 l/min (4 US gpm)

Sequence cracking pressure adjustment range

Pressure drop characteristics

See 5 and 6 in "Model code" on previous page and above

Pressure drop characteristics
Hydraulic fluids, temperature ranges and filtration recommendations

See graph below
See [2] in "Model code" on previous page, and also page 266

Installation dimensions, cartridge only
Cavity size

C-10-3 For dimensions see page 247

Mass, cartridge only

0,25 kg (0.54 lb) approx.

Housing options: Standard light-duty type Standard fatigue-rated type

See page 257 See page 253

See next page

Customized types

Consult your local sales engineer

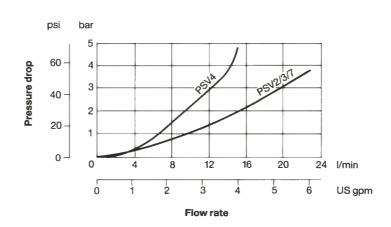
Spare parts

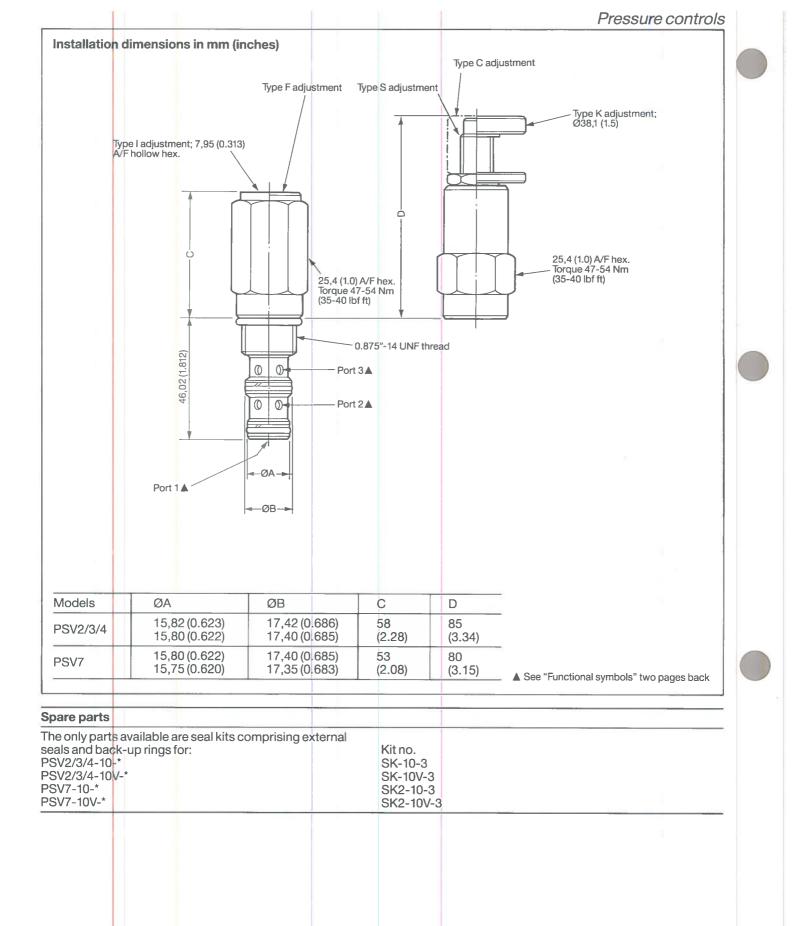
See next page

Pressure drop characteristics

Cartridges only

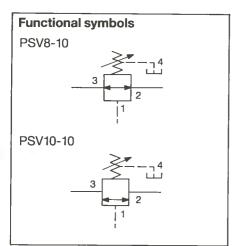
Valve fully open, spring omitted

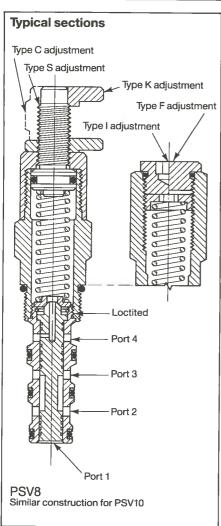




Pressure sequence valves, direct-acting series, externally piloted and drained

PSV8/10-10





Model and ordering code

PSV**-10(V)-* - ***-**/**

23 4 56

1 Type 8 or 10. See "Functional symbols".

2 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

3 Sequence pressure setting adjustment

C = Cap

= Factory-set = Internal

= Knob

S = Screw

4 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing: 207 bar (3000 psi) max.

6H = With SAE 6 size ports Continued in next column

8H = With SAE 8 size ports

 $2G = With G\frac{1}{4}$ " (BSPF) size ports

3G = With G\%" (BSPF) size ports

5 Sequence cracking pressure adjustment range

2 = 3,45-13,7 bar (50-200 psi)

4 = 5,20-27,5 bar (75-400 psi) 6 = 6,90-41,3 bar (100-600 psi)

 $12 = 13,8-82,7 \, \text{bar} (200-1200 \, \text{psi})$

 $24 = 27,6-165 \, \text{bar} (400-2400 \, \text{psi})$

6 Factory-set sequence cracking pressure

Within ranges in [5] above Blank = Normal factory setting, at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

= 68,9 bar (1000 psi)

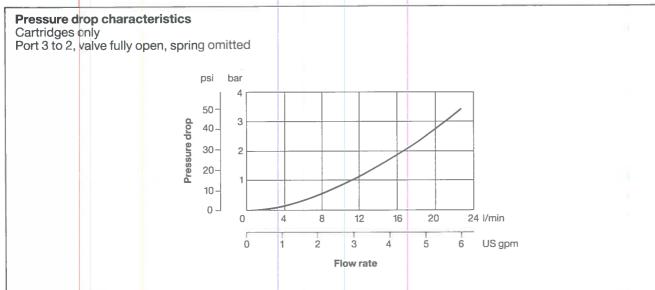
 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$

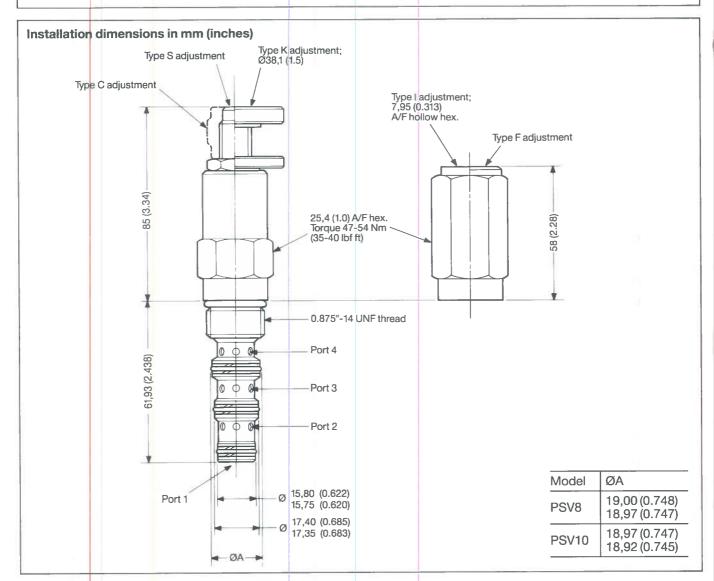
Insert required code when ordering.

Operating data Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

- The state of the	20 00t (102 000) and 30 0 (100 1)
Max. pressure, all ports	207 bar (3000 psi)
Rated flow	23 l/min (6 US gpm)
Sequence cracking pressure adjustment range	See 5 and 6 in "Model code" above
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-4 For dimensions see page 247
Mass	0,27 kg (0.6 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 258 See page 254 Consult your local sales engineer
Spare parts	See next page







Spare parts		
The only par	s available are seal kits comprising e	xternal
	ck-up rings for:	

PSV8/10-10-* PSV8/10-10V-* Kit no. SK2-10-4

SK2-10V-4

Pilot-stage cartridges for pump unloading valves

PUV3-10

Functional symbol

Model and ordering code

PUV3-10(V)-**-***

1 2 3 4

Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not

alkyl type)

2 Pressure setting adjustment

C = Cap

S = Screw

3 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G¼" (BSPF) size ports 3G = With G¾" (BSPF) size ports

4 Loading (closing) pressure, as percentage of unloading

pressure See "Unloading pressure

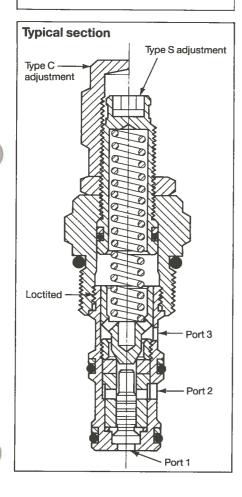
adjustment range" in table below

90 = 90%

85 = 85%

80 = 80%

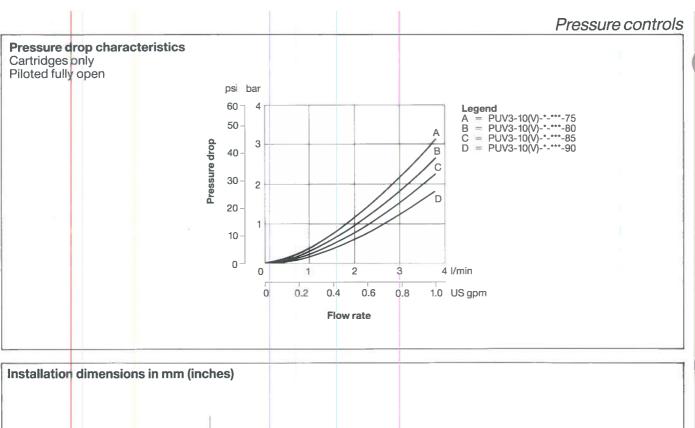
75 = 75%

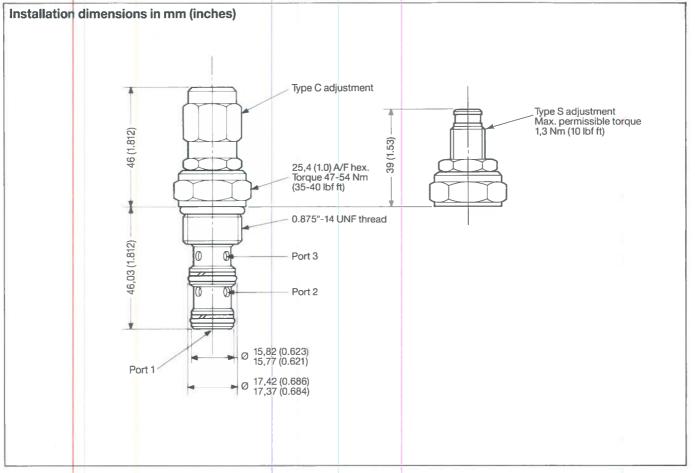


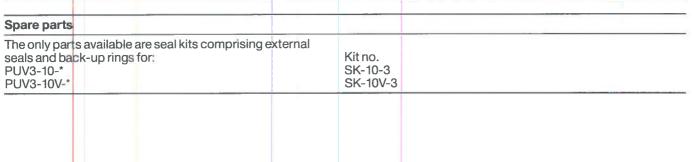
Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Usage	Typically to act as the pilot stage of a two-stage pump unloader for an accumulator system. The main-stage can be a DPS2-**(V)-V-F cartridge (see page 242). Your local sales engineer will be pleased to give advice about forming an appropriate MCD valve package.
Max. pressure, all ports	207 bar (3000 psi)
Rated flow	3,8 l/min (1.0 US gpm)
Unloading pressure adjustment range	2,07-206 bar (30-3000 psi)
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-3 For dimensions see page 247
Mass, cartridge only	0,15 kg (0.33 lb)
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer
Spare parts	See next page



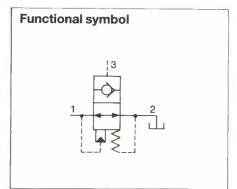


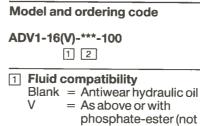


Accumulator discharge valves

2 Form

ADV1-16



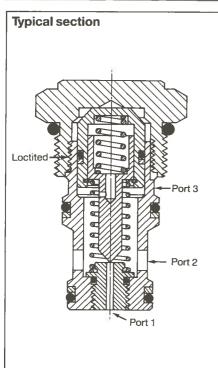


alkyl type)

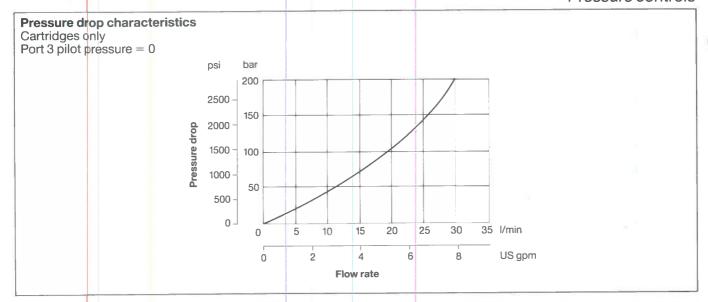
In light-duty housing; 207 bar (3000 psi) max. 12T = With SAE 12 size ports In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

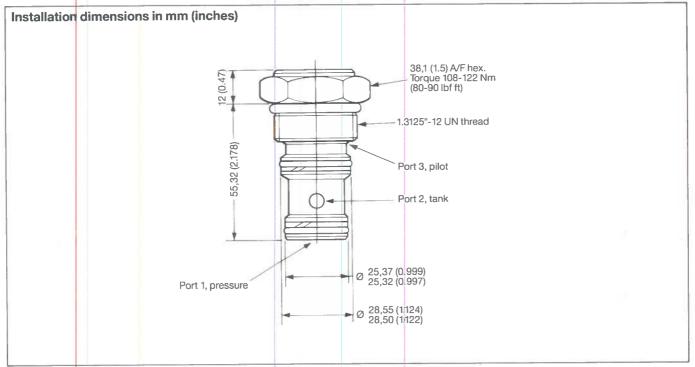
0 = Cartridge only

10H = With SAE 10 size ports 12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports



28 cSt (132 SUS) and 38°C (100°F)
207 bar (3000 psi) <10% of pilot pressure, at port 3
30 l/min (8 US gpm)
5,5-207 bar (80-3000 psi)
4,2 bar (60 psi)
100:1
See graph on next page
See 1 in "Model code" above and also page 266
See next page
C-16-3S For dimensions see page 247
0,28 kg (0.62 lb) approx.
See page 256 See page 252 Consult your local sales engineer
See next page





The only parts available are seal kits comprising external seals and back-up rings for:

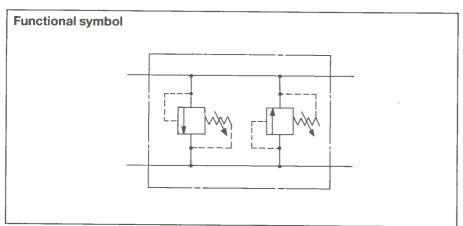
ADV1-16-*** ADV1-16V-**

Kit no.

SK-16-3S SK-16V-3S

Cross-line relief valves, adjustable series

CRV3-10



Model and ordering code

CRV3-10(V)- *-8T-25/**

12 [

1 Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)

2 Cracking pressure setting adjustment ▲

C = Cap

F = Factory-set

S = Screw

3 Factory-set cracking pressure ▲

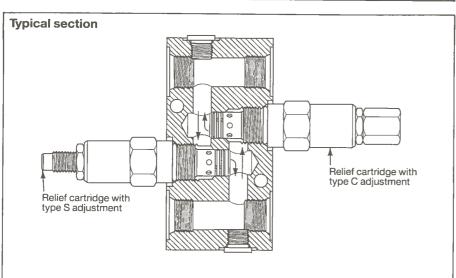
Blank = Normal factory setting, at approx. mid-range, see "Cracking pressure adjustment range" in "Operating data" table below.

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

10 = 68,9 bar (1000 psi) 10.5 = 72,4 bar (1050 psi)

Insert required code when ordering.

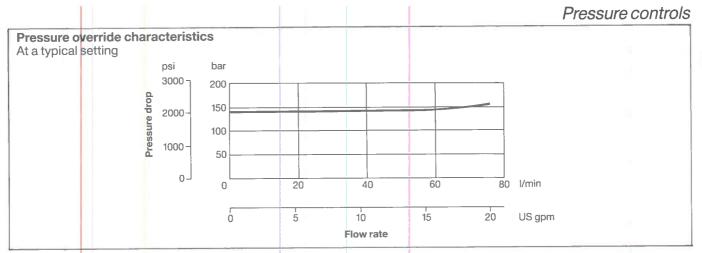
Assumes both cartridges are identical and set at the same pressure. Consult your local sales engineer if they are to be different.

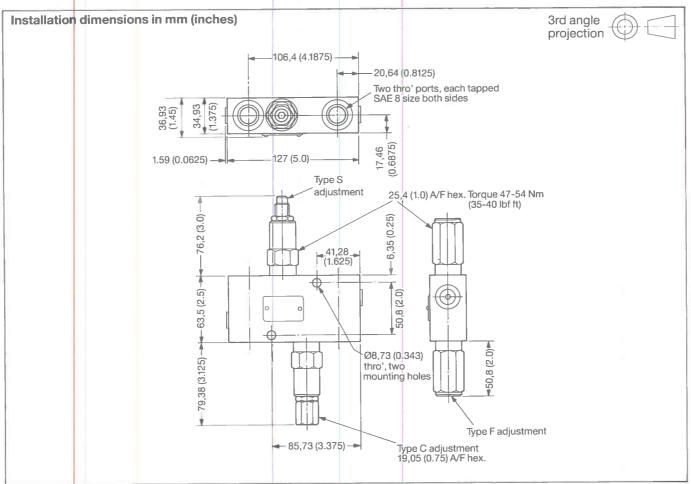


Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

	(/ (/)
Max. pressure, all ports	207 bar (3000 psi), in light duty housing. For higher pressure models, consult your local sales engineer.
Rated flow	76 l/min (20 US gpm)
Cracking pressure adjustment range	17,3-172 bar (250-2500 psi)
Re-seat pressure	Approx. 90% of set cracking pressure
Pressure override characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266
Installation dimensions	See next page
Mass	1,4 kg (3.08 lb) approx.
Spare parts	See next page





Spare parts

The only parts available are:

 Seal kits comprising external seals and back-up rings, one relevant kit per cartridge, for:

CRV3-10-* CRV3-10V-* Kit no. SK2-10B-2 SK2-10VB-2

Relief va ve cartridge (for full details see RV8A-10 models on page 84), two per valve ▲, for:

CRV3-10-C-**-25/**

CRV3-10V-C-**-25/** CRV3-10-F-**-25/**

CRV3-10V-F-**-25/**

CRV3-10-S-**-25/** CRV3-10V-S-**-25/** Cartridge designation

RV8A-10-C-0-25/** RV8A-10V-C-0-25/** RV8A-10-F-0-25/**

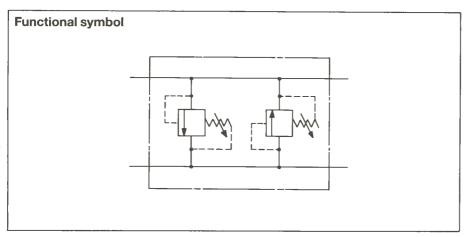
RV8A-10V-F-0-25/** RV8A-10-S-0-25/** RV8A-10V-S-0-25/**

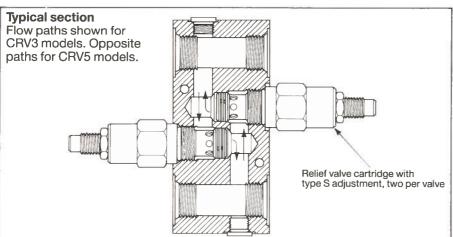
Note: Bold-faced asterisks denote common characteristics in valve and cartridges.

▲ Assumes both cartridges factory-set to the same pressure.

Cross-line relief valves, adjustable series

CRV3/5-16





Model and ordering code

CRV*-16(V)-S-16T-**/**

1 2

3 = Two-stage, poppet type

5 = Two-stage, spool type

2 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not

alkyl type)

3 Cracking pressure adjustment range

25 = 17,3-172 bar (250-2500 psi),

CRV3 models

30 = 3,45-206 bar (50-3000 psi), CRV5 models

4 Factory-set cracking pressure **▲**

Blank = Normal factory setting, at approx. mid-range, see

3 above

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

 $10 = 68.9 \, \text{bar} \, (1000 \, \text{psi})$

 $10.5 = 72,4 \, \text{bar} \, (1050 \, \text{psi})$

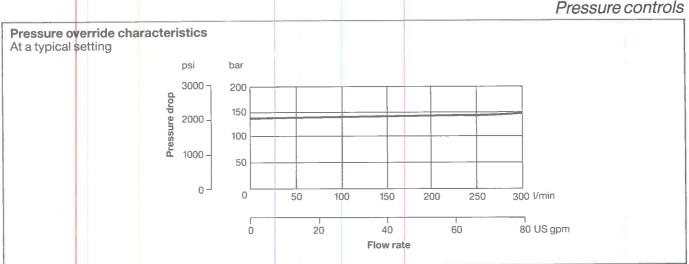
Insert required code when ordering.

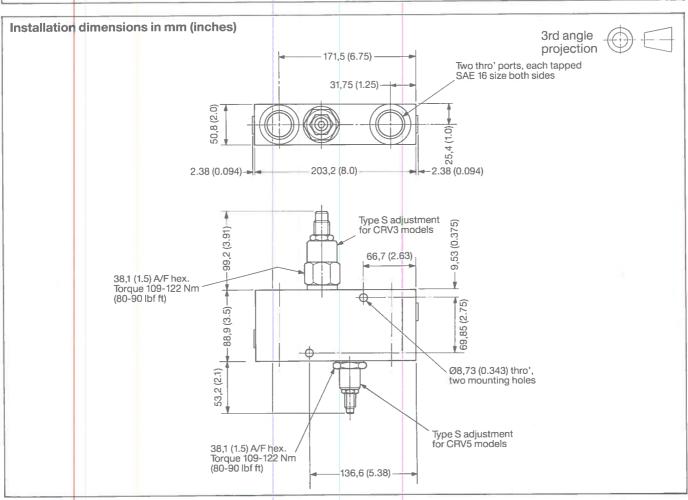
▲ Assumes both cartridges are identical and set at the same pressure. Consult your local sales engineer if they are to be different.

Operating data

Performance data is typical with fluid at 28 cSt (132 SLIS) and 38°C (100°E)

Performance data is typical with fluid at	128 cst (132 sus) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi), in light duty housing. For higher pressure models, consult your local sales engineer.
Rated flow	303 l/min (80 US gpm)
Cracking pressure adjustment range	See 3 and 4 in "Model code" above
Re-seat pressure: CRV3-16 CRV5-16	Approx. 90% of set cracking pressure Approx. 5,2 bar (75 psi)
Pressure override characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions	See next page
Mass	2,5 kg (5.5 lb) approx.
Spare parts	See next page





Spare parts

The only parts available are:

a. Seal kits comprising external seals and back-up rings,

one relevant kit per cartridge, for: CRV*-16-S

CRV*-16V-S

Kit no. SK2-16B-2 SK2-16VB-2

b. Relief valve cartridge (for full details see RV3A and RV5 models on page 84), two per valve ▲, for:

CRV3-16-S-***-25/**

CRV3-16V-S-***-25/** CRV5-16-S-***-30/**

CRV5-16V-S-***-30/**

Cartridge designation

RV3A-16-S-0-25/** RV3A-16V-S-0-25/**

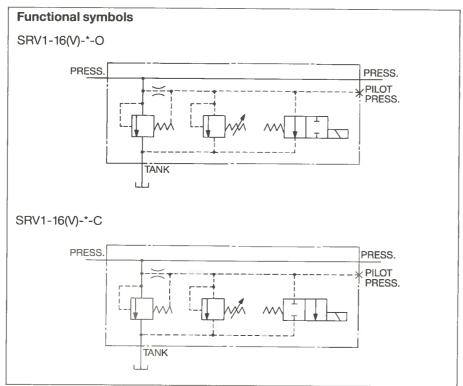
RV5-16-S-0-30/** RV5-16V-S-0-30/**

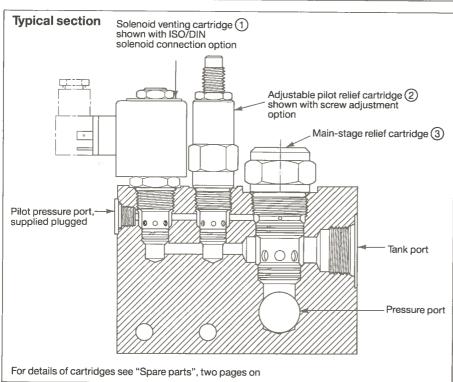
Note: Bold-faced asterisks denote common characteristics in valve and cartridges

▲ Assumes both cartridges factory-set to the same pressure

Adjustable relief valves with solenoid operated venting, normally-open and normally-closed series

SRV1-16





Model and ordering code

SRV1-16(V)-*- *-**- **/**- **** *

1 2 3 4 5 6 7 8

1 Fluid compatibility

Blank = Antiwear hydraulic oil
V = As above or with
phosphate-ester (not
alkyl type)

2 Relief valve cracking pressure adjustment

C = Cap

F = Factory-set

I = Internal

K = Knob

S = Screw

Venting condition, solenoid de-energized

O = Normally open

C = Normally closed

4 Form

In light-duty housing; 207 bar (3000 psi) max.

12T = With SAE 12 size main ports

16T = With SAE 16 size main ports

5 Relief valve cracking pressure adjustment range

3 = 3,45-20,6 bar (50-300 psi)

9 = 6,9-62 bar (100-900 psi)

 $18 = 17,3-124 \, \text{bar} \, (250-1800 \, \text{psi})$

6 Factory-set relief valve cracking pressure

Within ranges in 5 above

Blank = Normal factory setting, at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

10 = 68,9 bar (1000 psi)

 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$

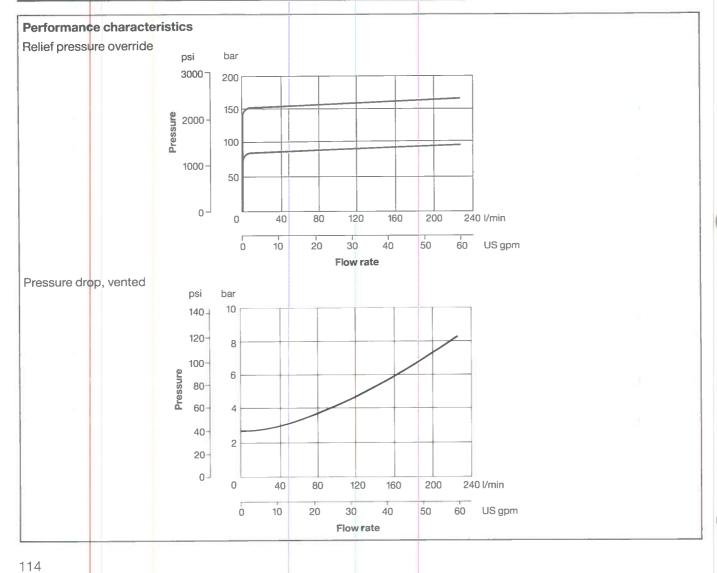
Insert required code when ordering.

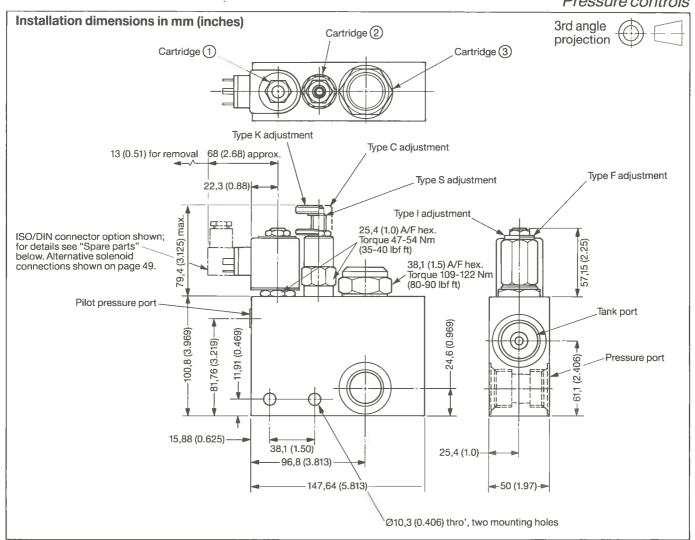
7 Volta	ge rating	Amps	Lead color
00D 12D 24D 36D 24A	= No coil = 12VDC = 24VDC = 36VDC = 24VAC 60/50 Hz	1,50 0,75 0,50 0,75	Red Black Blue Orange

• [I]				
115A = 115VAC 0,16 60 Hz/ 110VAC 50 Hz	Yellow	-	G	= ISO 4400 (DIN 43650) connector. Order requisite connector plug separately; see "Spare
230A = 230VAC 0,08 60/50 Hz	Red/ White		P Q	parts" on next page. = ½" NPT conduit port = Spade terminal
8 Connector types Blank = No coil			W	(DC voltages only) = Leadwire (DC voltages and 24VAC only)
Continued in next column				,,
Operating data				

Operating data
Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports	207 bar (3000 psi) Light-duty housing, <i>not</i> fatigue-rated
Rated flow	227 I/min (60 US gpm)
Relief valve cracking pressure adjustment range	See 5 and 6 in "Model code" on previous page
Performance characteristics	See graphs below
Electrical characteristics and options	See 7 and 8 in "Model code"
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 n "Model code" on previous page, and also page 266
Installation dimensions	See next page
Mass, including solenoid	3,17 kg (7.05 lb) approx.
Spare parts	See next page





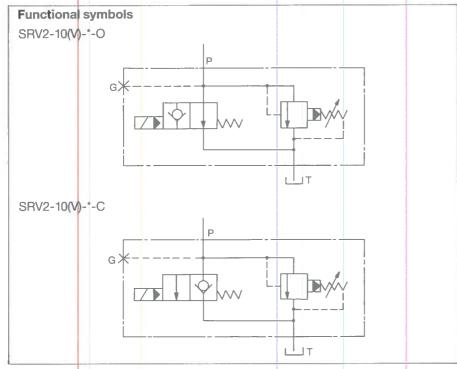
Spare	parts
-------	-------

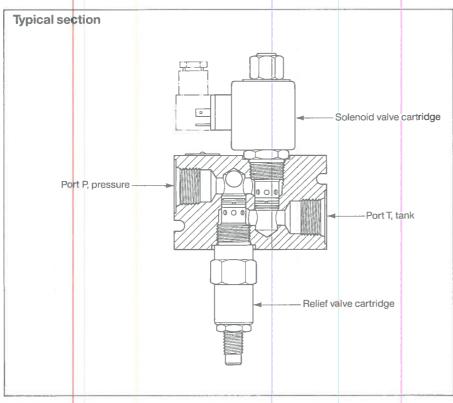
Th a.	e only parts available are: Seal kits comprising external seals and back-up rings, one relevant kit per cartridge: DPS2-16-* DPS2-16V-* RV3-10-* RV3-10V-* SV4-10-* SV4-10-*	Kit no. SK-16-3S SK-16V-3S SK-10-2 SK-10V-2 SK-10-2 SK-10V-2	See page 242 242 84 84 26 & 29 26 & 29
b.	Solenoid venting cartridge 1) for: SRV1-16-*-O-***-**/**-***** SRV1-16V-*-O-***-**/**-***** SRV1-16-*-C-***-**/**-***** SRV1-16V-*-C-***-**/**-*****	Cartridge designation SV4-10-O-0-***** SV4-10V-O-0-***** SV4-10-C-0-*****	29 29 26 26
C.	Pilot relief cartridge ② for: SRV1-16-*-*-****** SRV1-16V-*-*-******	Cartridge designation RV3-10-*-0-**/** RV3-10V-*-0-**/**	84 84
d.	Main-stage relief cartridge (3) for: SRV1-16-* SRV1-16V-*	Cartridge designation DPS2-16-V-F-0-40 DPS2-16V-V-F-0-40	242 242
e.	Solenoid coil and ancillary parts	_	49
f.	ISO/DIN solenoid connector plug options: Black, marked B Gray, marked A	Part no. 710775 710776	50 50

Note: When ordering cartridges their designations must include the same alphanumeric portions (represented above by bold-faced asterisks) as in the SRV1-16 designations.

Adjustable relief valves with solenoid operated bypass, normally-open and normally-closed series

SRV2-10





Model and ordering code

SRV2-10(V)-*-*-8T-**/**- **** *
1 2 3 4 5 6 7

Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)

Relief valve cracking pressure adjustment

C = Cap

= Factory-set

= Internal

K = Knob

S = Screw

Bypass condition, solenoid de-energized

O = Normally open C = Normally closed

A Relief valve cracking pressure adjustment range

3 = 3,45-20,6 bar (50-300 psi)

20 = 6,9-137 bar (100-2000 psi)

 $30 = 17,3-206 \, \text{bar} (250-3000 \, \text{psi})$

5 Factory-set relief valve cracking pressure

Within ranges in 4 above

Blank = Normal factory setting, at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

10 = 68,9 bar (1000 psi)

 $10.5 = 72,4 \, \text{bar} \, (1050 \, \text{psi})$

Insert required code when ordering.

6	Volta	ge	rating	Amps	Lead color
	00D	=	No coil		_
	12D	=	12VDC	1,50	Red
	24D	=	24VDC	0,75	Black
	36D	=	36VDC	0.50	Blue
	24A	=	24VAC 60/50 Hz	0,75	Orange
	115A	=	115VAC 60 Hz/	0,16	Yellow
	230A	=	110VAC 50 Hz 230VAC 60/50 Hz	0,08	Red/ White

Continued on next page

Connector types

Blank = No coil

= ISO 4400 (DIN 43650) connector. Order requisite connector plug separately; see "Spare parts", on next page = ½" NPT conduit port

Q = Spade terminal

(DC voltages only)
= Leadwire (DC voltages W and 24VAC only)

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°E)

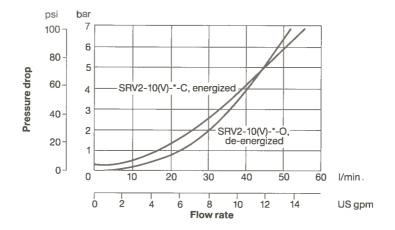
Performance data is typical with fluid at	28 CSt (132 SUS) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi) Light-duty housing, <i>not</i> fatigue-rated
Rated flow	114 l/min (30 US gpm)
Relief valve cracking pressure adjustment range	See 4 and 5 in "Model code" on previous page
Relief valve pressure override characteristics	See RV2-10 graph on page 85
Bypass pressure drop characteristics	See graph below
Electrical characteristics and options	See 6 and 7 in "Model code" on previous page and above
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" on previous page, and also page 266
Installation dimensions	See next page
Mass, including solenoid	1,13 kg (2.48 lb) approx.
Spare parts	See next page

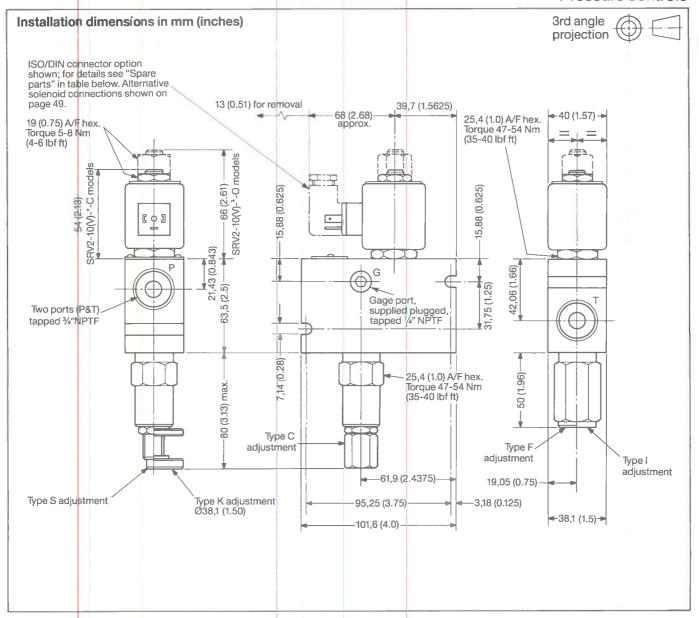
Bypass pressure drop characteristics

Conditions:

- Solenoid de-energized in SRV2-10(V)-*-O models

- Solenoid energized in SRV2-10(V)-*-C models





Spare parts		
The only parts available are: a. Seal kits comprising external seals and back-up rings. Two kits per SRV2 valve required, one for the solenoid valve cartridge and one for the relief valve cartridge: SRV2-10-* SRV2-10V-*	Kit no. SK-10-2, per one cartridge SK-10V-2, per one cartridge	See page — —
b. Solenoid coil and ancillary parts	_	49
c. ISO/DIN solenoid connector plug options: Black, marked B Gray, marked A	Part no. 710775 710776	50 50
d. Solenoid valve cartridge for: SRV2-10-*-O-8T-**/**-***** SRV2-10-*-O-8T-**/**-***** SRV2-10-*-C-8T-**/**-**** SRV2-10-*-C-8T-**/**-****	Cartridge designation SV5-10-O-0-***** SV5-10V-O-0-**** SV1-10-C-0-***** SV1-10V-C-0-****	29 29 26 26
e. Relief valve cartridge for: SRV2-10-*-*-8T-**/** SRV2-10V-*-*-8T-**/**	Cartridge designation RV2-10-*-0-**/** RV2-10V-*-0-**/**	84 84

Note: To complete cartridge designations in d. and e., substitute the appropriate alphanumeric code (from "Model code", two pages back) for the bold-faced asterisks in the cartridge designations

Flow controls

Vickers Modular offers a complete range of flow controls with a variety of features, including:

- Restrictors (non-compensated)
- Pressure compensated valves
- With and without reverse free-flow check
- Pre-set and adjustable
- Priority types, with bypass
- Velocity fuses (pipe-break valves)
- Flow divider/combiners

Notable are the two styles of flow divider/combiner:

FDC1-**

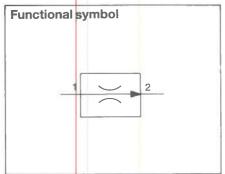
Divides and combines flow of hydraulic fluid to a pre-selected ratio regardless of system load or pressure. Ideal for supplying two sub-circuits from a single pump, but not suitable for differential hydrostatic transmissions.

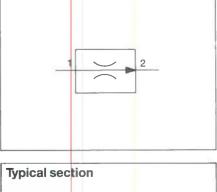
FDC3-**

Patented valves, configured for differential hydrostatic transmissions, allowing vehicles to corner and ensuring that if one wheel spins out then drive is still available to the other.

Pressure compensated flow controls, two-way, pre-set flow series

FR1-10/16/20





Ø 0 0 0 0 0 0 0 0 Loctited Port 2, outlet Port 1, inlet

Model and ordering code

FR1-**(V)-F-*** - **

1 2 3 4

Nominal size/rated flow

10 = 23 l/min (6 US gpm) 16 = 114 l/min (30 US gpm)20 = 227 l/min (60 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. FR1-10 models

6Ti = With SAE 6 size ports

FR1-16 models

12T = With SAE 12 size ports

FR1-20 models

16T = With SAE 16 size ports

Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

FR1-10 models

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports

3G = With G3/8" (BSPF) size ports

FR1-16 models

10H = With SAE 10 size ports

12H = With SAE 12 size ports

4G = With G1/2" (BSPF) size ports

6G = With G3/4" (BSPF) size ports

FR1-20 models

12H = With SAE 12 size ports

16H = With SAE 16 size ports

 $6G = With G\frac{3}{4}$ " (BSPF) size ports

8G = With G1" (BSPF) size ports

[4] Factory-set flow rate, nominal Specify required flow code (US gpm value) (1 US gpm = 3,7853 l/min)

0.5 = 1,89 l/min (0.5 US gpm)

20 = 75,7 l/min (20 US gpm)

Required flow rates must be within: 0,38-22,7 I/min (0.1-6 US gpm), for FR1-10 valves

1,9-113 I/min (0.5-30 US gpm),

for FR1-16 valves 3,8-227 I/min (1.0-60 US gpm),

for FR1-20 valves

Operating data

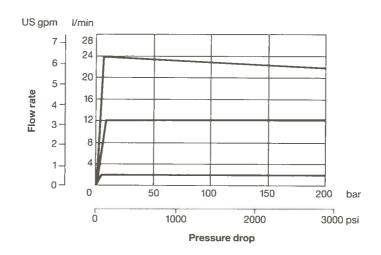
Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, bo	th ports		207 bar (3000 psi)	
Rated flow			See 1 in "Model code"	'above
Factory-set flow ra	ate and max	range	See 4 in "Model code"	'above
Factory-set flow rastandard test cond the following range FR1-10 valves 0,38-1,9 l/min (0.1-1,9-5,6 l/min (1.5-5,7-22,7 l/min (1.5-1)	ditions and vest os: -0.49 US gp 1.49 US gpn	vithin m) 1)	Tolerance ±20% ±15% ±10%	
FR1-16 valves 1,9-10,9 l/min (0.5 11,4-113 l/min (3-3 FR1-20 valves 3,8-18,5 l/min (1-4 19-227 l/min (5-60	30 US gpm)	n)	±15% ±10% ±15% ±10%	
13-227 1/11111 (3-00	US gpiii)		±1070	

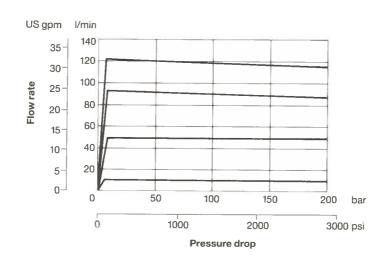
Performance characteristics	See graphs below and on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size: FR1-10 FR1-16 FR1-20	C-10-2 C-16-2 C-20-2 For dimensions see page 247
Mass, cartridge only: FR1-10 FR1-16 FR1-20	0,11 kg (0.25 lb) approx. 0,33 kg (0.72 lb) approx. 0,82 kg (1.80 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page

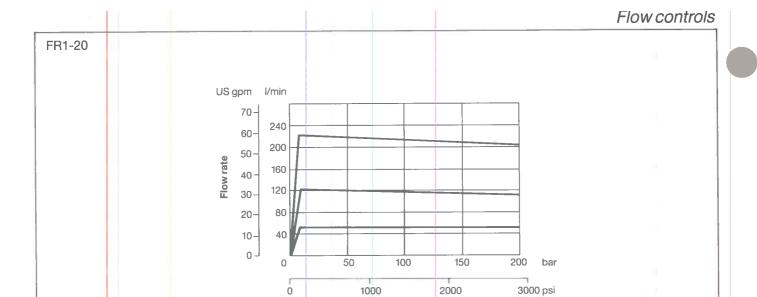
Performance characteristics Cartridges only, at various settings

FR1-10

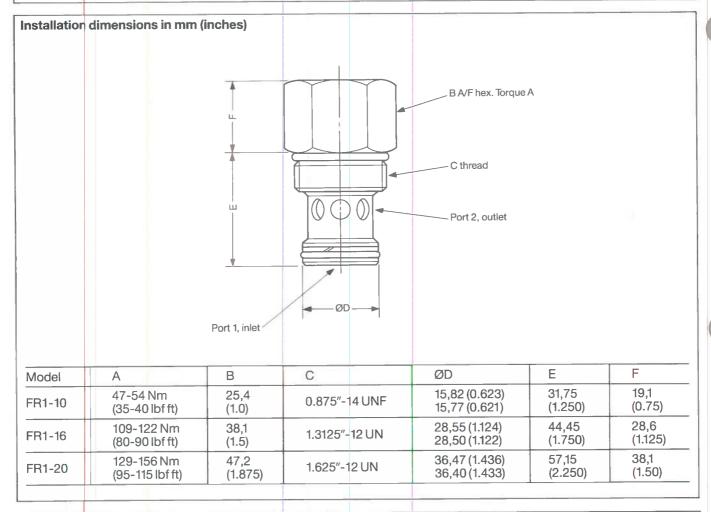


FR1-16





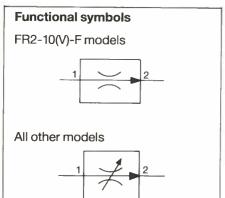
Pressure drop

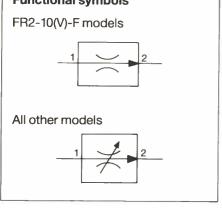


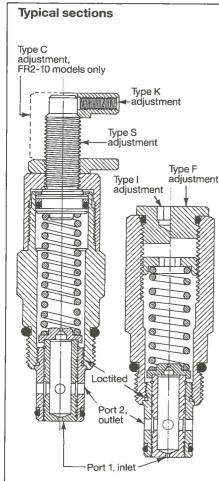
Spare parts	
The only parts available are seal kits comprising external seals and back-up rings for: FR1-10-F FR1-10V-F FR1-16-F FR1-16V-F FR1-20-F FR1-20V-F	Kit no. SK-10-2 SK-10V-2 SK-16-2 SK-16V-2 SK-20-2 SK-20V-2
122	

Pressure compensated flow controls, two-way, adjustable and factory-set series

FR2-10/16







FR2-10 models

Similar construction for FR2-16 models

FR2-10 models

only

Model and ordering code

FR2-**(V)- * -***-** 12345

Nominal size/rated flow

10 = 38 l/min (10 US gpm)16 = 114 l/min (30 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

Option for

only

FR2-10 valve

3 Flow adjustment

C = Cap= Factory-set = Internal

K = KnobS = Screw

4 Form 0 = Cartridge only

In light-duty housing;

207 bar (3000 psi) max. FR2-10 models

6T = With SAE 6 size ports FR2-16 models

12T = With SAE 12 size ports

Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

FR2-10 models

6H = With SAE 6 size ports 8H = With SAE 8 size ports

 $2G = With G\frac{1}{4}$ " (BSPF) size ports

3G = With G\%" (BSPF) size ports

FR2-16 models

10H = With SAE 10 size ports

12H = With SAE 12 size ports

4G = With G1/2" (BSPF) size ports

6G = With G3/4" (BSPF) size ports

5 Factory-set maximum flow rate, nominal

Specify required maximum ▲ flow code (US gpm value) (1 US gpm = 3,7853 l/min) e.g.

0.5 = 1,89 l/min (0.5 US gpm)

20 = 75,7 l/min (20 US gpm)

Required maximum flow rates must be within: 0,38-37,8 l/min (0.1-10 US gpm), for FR2-10 valves 1,9-113 I/min (0.5-30 US gpm), for FR2-16 valves

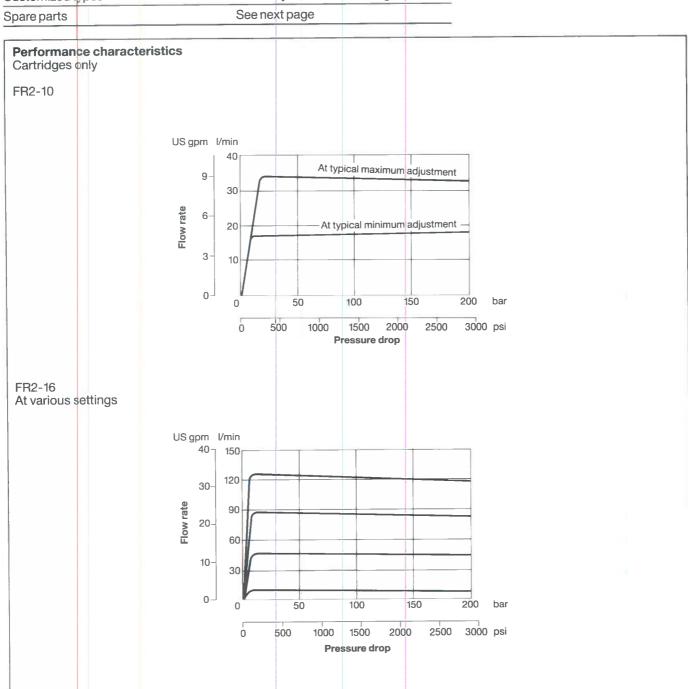
▲ FR2-10(V)-F models should not be adjusted subsequently.

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)				
Max. pressure, both ports	207 bar (3000 psi)			
Rated flow	See 1 in "Model code" above			
Factory-set maximum flow rate	See 5 in "Model code" above			
Factory-set maximum flow rate accuracy under standard test conditions and within the following ranges: FR2-10 valves 0,4-1,9 l/min (0.1-0.49 US gpm) 1,9-7,5 l/min (0.5-1.99 US gpm) 7,6-37,8 l/min (2.0-10.0 US gpm)	Tolerance ±20% ±15% ±10%			
FR2-16 valves 1,9-10,9 l/min (0.5-2.9 US gpm) 11,4-113 l/min (3-30 US gpm)	±15% ±10%			
Flow adjustment range, from factory-set maximum flow rate	Down to 50% of factory-set maximum flow rate			

Continued on next page

Performance characteristics	See graphs below
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size: FR2-10 FR2-16	C-10-2 C-16-2 For dimensions see page 247
Mass, cartridge only: FR2-10 FR2-16	0,22 kg (0.48 lb) approx. 0,71 kg (1.57 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page



Installation dimensions in mm (inches) Type K adjustment, ØJ Type S adjustment Type F adjustment, FR2-10 models only Type I adjustment, FR2-10 models only Type C adjustment, FR2-10 models only 19,1 (0.75) A/F hex. 53 (2.09) 25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft) E A/F hex. Torque G H thread loφ 0 Port 2, outlet **→** ØD → Port 1, inlet

Model	Α	В	ØD	Е	G	Н	ØJ
FR2-10	80 (3.15)	31,75 (1.250)	15,82 (0.623) 15,80 (0.622)	25,4 (1.0)	47-54 Nm (35-40 lbf ft)	0.875"-14 UNF	38,1 (1.5)
FR2-16	104 (4.09)	44,50 (1.750)	28,55 (1.124) 28,47 (1.121)	38,1 (1.5)	109-122 Nm (80-90 lbf ft)	1.3125"-12 UN	50,8 (2.0)

Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

FR2-10-* FR2-10V-* FR2-16-*

FR2-16V-*

Kit no.

SK-10-2

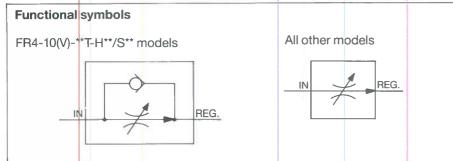
SK-10V-2

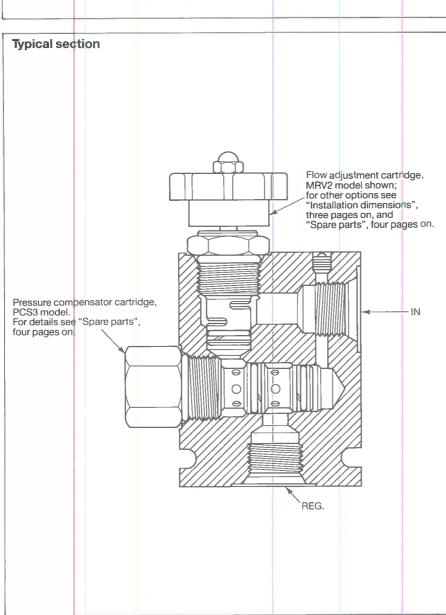
SK-16-2

SK-16V-2

Pressure compensated flow controls, two-way, adjustable series, with or without reverse free-flow check

FR4-10/16





Model and ordering code

FR4-** (V)- ** - *** 1234

☐ Nominal size/rated flow (max. adjustable)

10 = 38 l/min (10 US gpm)16 = 114 l/min (30 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

3 Form

In light-duty housing; 207 bar (3000 psi) max. FR4-10 models

6T = With SAE 6 size ports 8T = With SAE 8 size ports

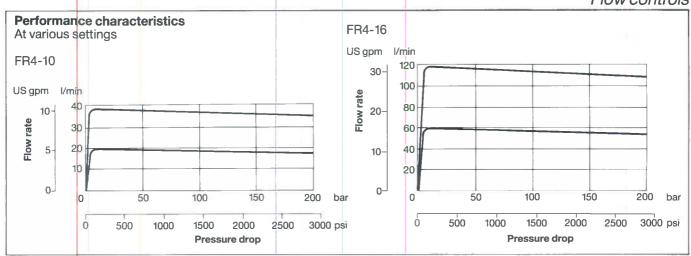
FR4-16 models

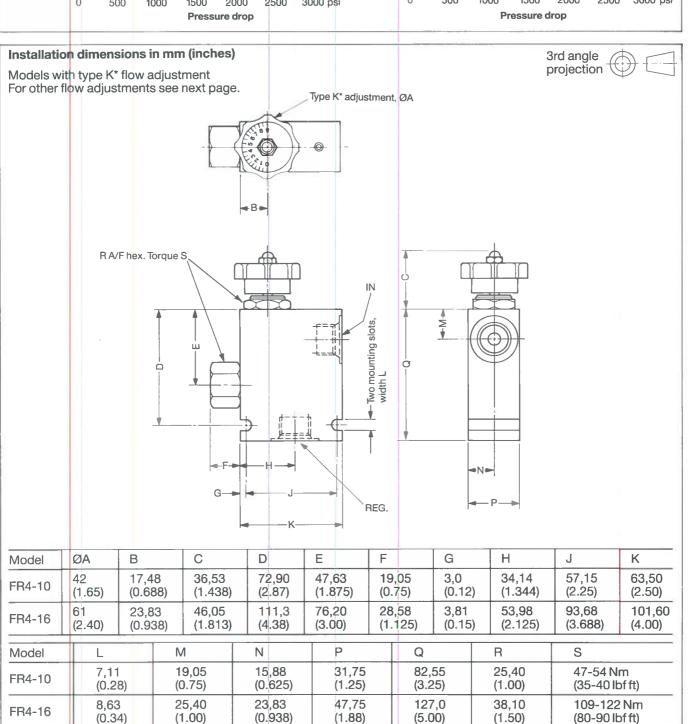
12T = With SAE 12 size ports

16T = With SAE 16 size ports

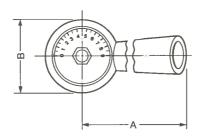
[4] See next page

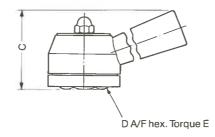
<u></u>	A alice at an a material and	Flancadinatasantusasa	D	
Code	Adjustment type	Flow adjustment range I/min (US gpm)	Reverse free- flow	
For FR4-1	0 models			
D1 D2	Handlever with 10-position detent 180° turn	0,38-18,9 (0.1-5.0) 0,38-34 (0.1-9.0)	No No	
H1 H2 H3 H31 H32	Knob with 3 × 360° turns	0,38-18,9 (0.1-5.0) 0,38-34 (0.1-9.0) 0,38-5,67 (0.1-1.5) 0,38-1,13 (0.1-0.3) 0,38-2,27 (0.1-0.6)	Yes No Yes Yes Yes	
K1 K2	Calibrated knob, 180° turn	0,38-18,9 (0.1-5.0) 0,38-34 (0.1-9.0)	No No	
L1 L2	Handlever with friction lock and 180° turn	0,38-18,9 (0.1-5.0) 0,38-34 (0.1-9.0)	No No	
S1 S2 S3 S31 S32	Screwdriver adjustment with 3 × 360° turns	0,38-18,9 (0.1-5.0) 0,38-34 (0.1-9.0) 0,38-5,67 (0.1-1.5) 0,38-1,13 (0.1-0.3) 0,38-2,27 (0.1-0.6)	Yes No Yes Yes Yes	
For FR4-1	6 models			
D1 D2 D3	Handlever with 10-position detent 180° turn	0,38-37,8 (0.1-10) 0,38-113 (0.1-30) 0,38-75,7 (0.1-20)	No No No	
K1 K2 K3	Calibrated knob with 180° turn	0,38-37,8 (0.1-10) 0,38-113 (0.1-30) 0,38-75,7 (0.1-20)	No No No	
L1 L2 L3	Handlever with friction lock and 180° turn	0,38-37,8 (0.1-10) 0,38-113 (0.1-30) 0,38-75,7 (0.1-20)	No No No	
Operating da		at 28 cSt (132 SUS) and 38°C	(100°F)	
	e, both ports	207 bar (3000 psi) in light-	· · · · · · · · · · · · · · · · · · ·	
	o limits, inlet minus outlet, ressure compensation:	6,9 bar (100 psi) 207 bar (3000 psi)		
Rated flow		See 1 in "Model code" on previous page		
low adjustm	ent options	See 4 in "Model code" at	oove	
Performance	characteristics	See graphs on next page		
	ds, temperature ranges recommendations	See 2 in "Model code" o page, and also page 266	n previous	
nstallation di	mensions	See next page		
/lass: FR4-10 FR4-16		0,51 kg (1.12 lb) approx. 1,75 kg (3.85 lb) approx.		
		See three pages on		





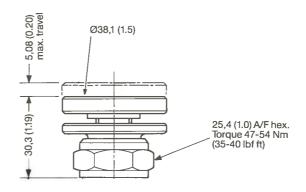
Types L* and D* flow adjustments



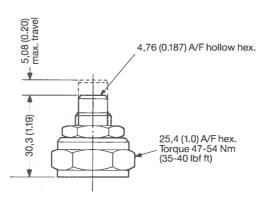


Model	Α	В	С	D	Е
FR4-10	83	40,2	57,2	25,40	47-54 Nm
	(3.25)	(1.58)	(2.25)	(1.00)	(35-40 lbf ft)
FR4-16	105	57,2	76,2	38,10	109-122 Nm
	(4.125)	(2.25)	(3.00)	(1.50)	(80-90 lbf ft)

Type H* flow adjustment Option for FR4-10 models only



Type S flow adjustment Option for FR4-10 models only



Spare parts

The only parts available are complete cartridges and seal kits, the latter comprising external seals and back-up rings

a. Flow adjustment cartridges and related seal kits; for use with antiwear hydraulic oil only

For FR4 valve FR4-10-**T-D1 FR4-10-**T-D2 FR4-10-**T-H1 FR4-10-**T-H3 FR4-10-**T-H31 FR4-10-**T-H32 FR4-10-**T-K1 FR4-10-**T-K2 FR4-10-**T-L1 FR4-10-**T-L1 FR4-10-**T-S1 FR4-10-**T-S3 FR4-16-**T-D1 FR4-16-**T-D1 FR4-16-**T-D3 FR4-16-**T-C3	Cartridge MRV2-10-D-0-0 MRV2-10-D-0-1 FCV6-10-K-0-FF FCV6-10-K-0-N FCV6-10-K-0-1 FCV6-10-K-0-1 FCV6-10-K-0-2 MRV2-10-K-0-0 MRV2-10-L-0-0 MRV2-10-L-0-1 FCV6-10-S-0-F FCV6-10-S-0-N FCV6-10-S-0-1 FCV6-10-S-0-1 MRV2-16-D-0-1 MRV2-16-D-0-1 MRV2-16-D-0-1 MRV2-16-C-0-1 MRV2-16-K-0-1 MRV2-16-K-0-1 MRV2-16-K-0-1	0 149 152 V 152 0 152 0 152 0 152 0 152 5 146 0 146 5 146 0 146 152 V 152 V 152 0 152 0 152 0 152 0 149 0 149 0 146 0 146 0 149	SK-10-2 SK-10-2 SK-10-2 SK2-10-2 SK-10-2 SK-10-2 SK-10-2 SK-10-2 SK-10-2 SK-10-2 SK-10-2 SK-10-2 SK-10-2 SK-10-2 SK-16-2 SK-16-2 SK-16-2 SK-16-2 SK-16-2 SK-16-2 SK-16-2
FR4-16-**T-L1	MRV2-16-L-0-1	0 149	SK-16-2
FR4-16-**T-L2 FR4-16-**T-L3	MRV2-16-L-0-3 MRV2-16-L-0-2		SK-16-2 SK-16-2

b. Flow adjustment cartridges and related seal kits for use with antiwear hydraulic oil or phosphate-ester

Model designations of valves, cartridges and seal kits are as listed above but with "V"-codes added as in the following

example:

For FR4 valve Cartridge FR4-10**V** **T-D1 MRV2-10**V**-D-0-05

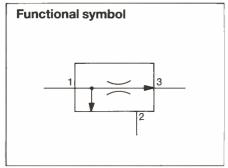
Seal kit SK-10**V**-2

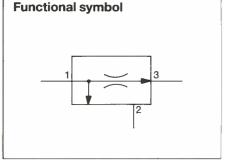
c. Pressure compensator cartridges and related seal kits

For FR4 valve	Cartridge	See page	Seal kit
FR4-10-**T	PCS3-10-0-160	233	SK-10-3
FR4-10V-**T	PCS3-10V-0-160	233	SK-10V-3
FR4-16-**T	PCS3-16-0-160	233	SK-16-3
FR4-16V-**T	PCS3-16V-0-160	233	SK-16V-3

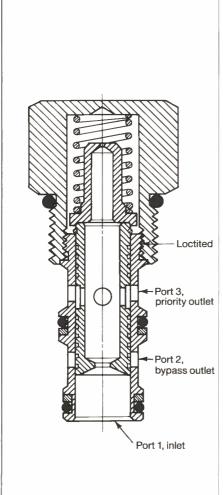
Pressure compensated priority flow controls, three-way, pre-set series

PFR1-10/16





Typical section



PFR1-10

Similar construction for PFR1-16

Model and ordering code

PFR1-**(V)-F-***-**

12 3 4

1 Nominal size/rated flow

10 = 23 l/min (6 US gpm)

16 = 114 l/min (30 US gpm)

[2] Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not

alkyl type)

3 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max.

PFR1-10 models

6T = With SAE 6 size ports

PFR1-16 models

12T = With SAE 12 size ports

Continued in next column

Max. pressure, both ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

PFR1-10 models

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports

3G = With G\(^3\)'' (BSPF) size ports

PFR1-16 models

10H = With SAE 10 size ports

12H = With SAE 12 size ports

 $4G = With G\frac{1}{2}$ " (BSPF) size ports

6G = With G3/4" (BSPF) size ports

4 Factory-set priority flow rate,

Specify required priority-flow code (US gpm value) (1 US gpm = 3,7853 l/min) e.g.

0.5 = 1,89 l/min (0.5 US gpm)

20 = 75,7 l/min (20 US gpm)

Required priority flow rates must be within:

0,38-22,7 l/min (0.1-6 US gpm),

for PFR1-10 valves 1,9-113 I/min (0.5-30 US gpm),

for PFR1-16 valves

207 bar (3000 psi)

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

	(()	
Pressure drop limits, inlet minus		
outlets, for effective pressure		
compensation:		
Minimum	6,9 bar (100 psi)	

207 bar (3000 psi) Maximum Rated flow See 1 in "Model code" above

Max. inlet flow:

PFR1-10 57 I/min (15 US gpm) PFR1-16 151 I/min (40 US gpm)

Factory-set priority flow rate options See 4 in "Model code" above

Factory-set priority flow rate accuracy under standard test conditions and within the following ranges:

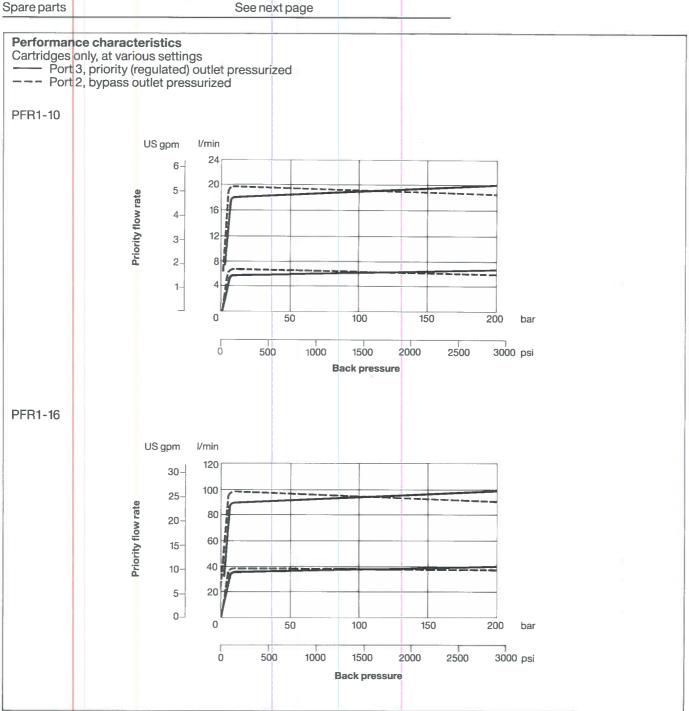
PFR1-10 valves Tolerance 0,4-1,9 l/min (0.1-0.49 US gpm) ±20% 1,9-5,6 l/min (0.5-1.49 US gpm) ±15% 5,7-22,7 l/min (1.5-6.0 US gpm) ±10% PFR1-16 valves ±15%

1,9-10,9 l/min (0.5-2.9 US gpm) 11,4-113 l/min (3-30 US gpm) ±10%

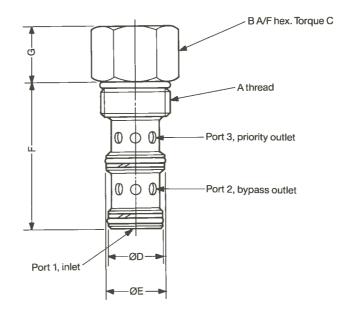
Continued on next page

Performance characteristics	See graphs below
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size: PFR1-10 PFR1-16	C-10-3 C-16-3 For dimensions see page 247
Mass, cartridge only: PFR1-10 PFR1-16	0,12 kg (0.26 lb) approx. 0,38 kg (0.84 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer
Spare parts	See next page

132



Installation dimensions in mm (inches)



Model	Α	В	С	ØD	ØE	F	G
PFR1-10	0.875"-14 UNF	25,4 (1.0)	47-54 Nm (35-40 lbf ft)	15,82 (0.623) 15,77 (0.621)	17,42 (0.686) 17,37 (0.684)	46,02 (1.812)	19,05 (0.75)
PFR1-16	1.3125"-12 UN	38,1 (1.5)	109-122 Nm (80-90 lbf ft)	26,95 (1.061) 26,90 (1.059)	28,55 (1.124) 28,50 (1.122)	73,03 (2.875)	25,4 (1.0)

Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

PFR1-10-F

PFR1-10V-F PFR1-16-F

PFR1-16V-F

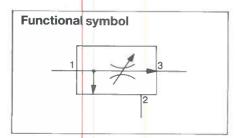
Kit no.

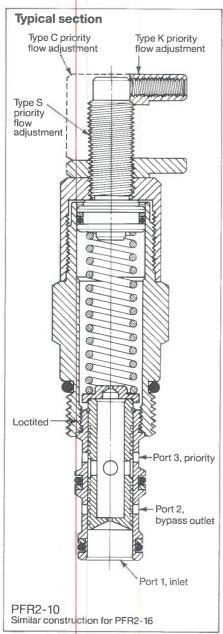
SK-10-3 SK-10V-3

SK-16-3

Pressure compensated priority flow controls, three-way, adjustable series

PFR2-10/16





Model and ordering code

PFR2-**(V)-* - *** - ** 12345

■ Nominal size/rated flow

10 = 38 l/min (10 US gpm) 16 = 114 l/min (30 US gpm)

Fluid compatibility

Blank = Antiwear hydraulic oil As above or with phosphate-ester (not alkyl type)

Priority flow adjustment

C = Cap. Option for PFR2-10 only

K = Knob

= Screw

4 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. PFR2-10 models

6T = With SAE 6 size ports PFR2-16 models

12T = With SAE 12 size ports

Continued in next column

In NFPA fatigue-rated housing: 207 bar (3000 psi) max.

PFR2-10 models

6H = With SAE 6 size ports 8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G\%" (BSPF) size ports

PFR2-16 models

10H = With SAE 10 size ports 12H = With SAE 12 size ports

 $4G = With G\frac{1}{2}$ " (BSPF) size ports $6G = With G\frac{3}{4}$ " (BSPF) size ports

5 Factory-set maximum priority flow rate, nominal

Specify required priority-flow code (US gpm value) (1 US gpm = 3,7853 l/min) e.g.

0.5 = 1,89 l/min (0.5 US gpm)20 = 75.7 l/min (20 US gpm)

Required max. priority flow rate must be within:

0,38-37,8 l/min (0.1-10 US gpm), for PFR2-10 valves

1.9-113 I/min (0.5-30 US gpm), for PFR2-16 valves

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, both ports Pressure drop limits, inlet minus

outlets, for effective pressure compensation:

PFR2-10

PFR2-16

207 bar (3000 psi)

14 bar (200 psi) min. 207 bar (3000 psi) max. 6,9 bar (100 psi min.

207 bar (3000 psi) max.

Rated flow See 1 in "Model code" above

Max. inlet flow: PFR2-10

PFR2-16

57 l/min (15 US gpm) 151 I/min (40 US gpm)

Factory-set max, priority flow rate See 5 in "Model code" above

Factory-set max. priority flow rate accuracy under standard test conditions and within the following

PFR2-10 valves

0,4-1,9 l/min (0.1-0.49 US gpm) 1,9-7,5 l/min (0.5-1.99 US gpm) 7,6-37,8 l/min (2.0-10.0 US gpm)

Tolerance ±20% ±15% ±10%

Continued on next page

)	PFR2-16 valves 1,9-10,9 l/min (0.5-2.9 US gpm) 11,4-113 l/min (3-30 US gpm)	±15% ±10%
	Flow adjustment range, from factory-set max. priority flow	Down to 50% of factory-set maximum
	Performance characteristics	See graphs below
	Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
	Installation dimensions, cartridge only	See next page
	Cavity size: PFR2-10 PFR2-16	C-10-3 C-16-3 For dimensions see page 247
	Mass, cartridge only: PFR2-10 PFR2-16	0,25 kg (0.54 lb) approx. 0,43 kg (0.95 lb) approx.
	Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer
	Spare parts	See next page

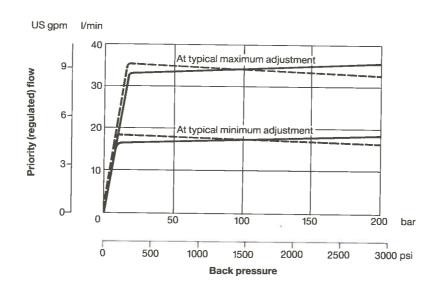
Performance characteristics

Cartridges only

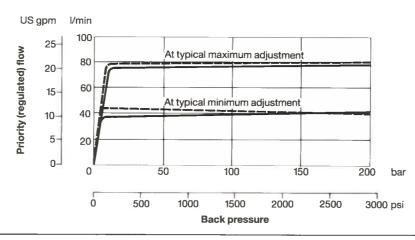
Port 3, priority (regulated) outlet pressurized

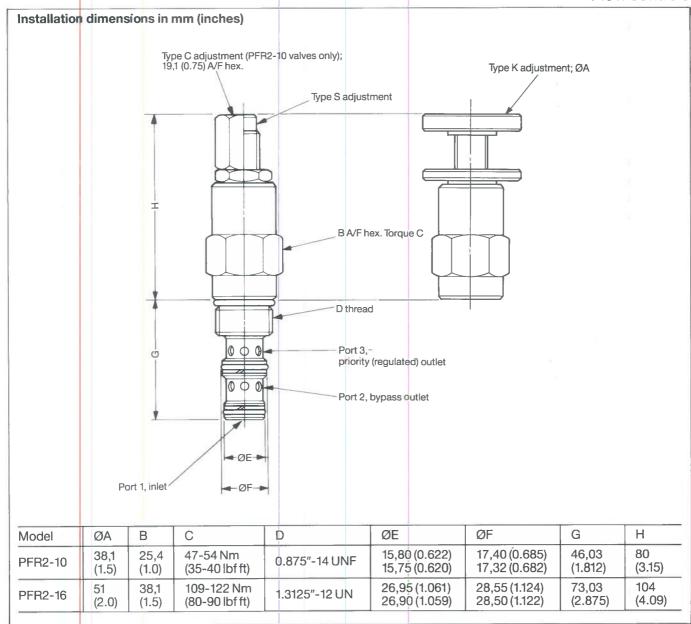
— Port 2, bypass outlet pressurized

PFR2-10



PFR2-16



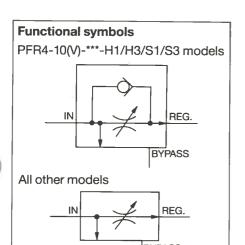


Spare parts	1 4471		2000
The only parts available are seal kits compi seals and back-up rings for: PFR2-10-* PFR2-16-* PFR2-16V-*	rising external	Kit no. SK-10-3 SK-10V-3 SK-16-3 SK-16V-3	

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Pressure compensated priority flow controls, three-way, adjustable series, with or without reverse free-flow check

PFR4-10/16



Model and ordering code

PFR4-**(V)-***-**

1234

1 Nominal size/maximum inlet flow

10 = 57 l/min (15 US gpm)16 = 151 l/min (40 US gpm)

2 Fluid compatibility

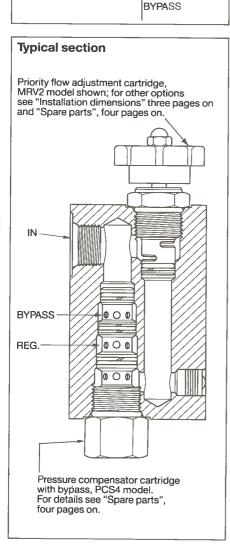
Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

In light-duty housing; 207 bar (3000 psi) max. PFR4-10 models

8T = With SAE 8 size ports

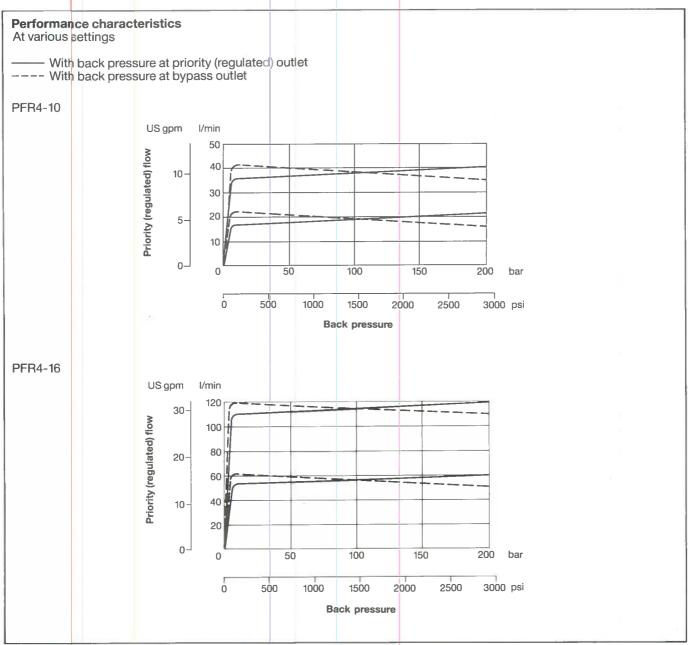
PFR4-16 models

12T = With SAE 12 size ports 16T = With SAE 16 size ports



Priority 1	low adjustment, priority	/ flow range and reverse flo	w
Code	Adjustment type	Priority (regulated) flow adjustment range I/min (US gpm)	Free reverse flow
For PFR4	-10 models		
D1 D2	Handlever with 10-position detent 180° turn	0,38-18,9 (0.1-5.0) 0,38-34 (0.1-9.0)	No No
H1	Knob with 3 × 360° turns	0,38-18,9 (0.1-5.0)	Yes
H2		0,38-34 (0.1-9.0)	No
H3		0,38-5,67 (0.1-1.5)	Yes
K1	Calibrated knob,	0,38-18,9 (0.1-5.0)	No
K2	180° turn	0,38-34 (0.1-9.0)	No
L1	Handlever with friction lock and 180° turn	0,38-18,9 (0.1-5.0)	No
L2		0,38-34 (0.1-9.0)	No
S1	Screwdriver	0,38-18,9 (0.1-5.0)	Yes
S2	adjustment with	0,38-34 (0.1-9.0)	No
S3	3 × 360° turns	0,38-5,67 (0.1-1.5)	Yes
For PFR4	-16 models		
D1	Handlever with	0,38-37,8 (0.1-10)	No
D2	10-position detent	0,38-113 (0.1-30)	No
D3	180° turn	0,38-75,7 (0.1-20)	No
K1 K2 K3	Calibrated knob with 180° turn	0,38-37,8 (0.1-10) 0,38-113 (0.1-30) 0,38-75,7 (0.1-20)	No No No
L1	Handlever with	0,38-37,8 (0.1-10)	No
L2	friction lock and	0,38-113 (0.1-30)	No
L3	180° turn	0,38-75,7 (0.1-20)	No

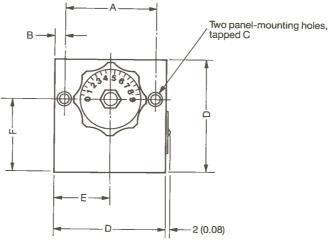
Operating data Performance data is typical with fluid a	t 28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi)
Min. pressure drop, inlet minus priority outlet, for effective pressure compensation	6,9 bar (100 psi)
Regulated priority flow range	See 4 in "Model code" on previous page
Max. inlet flow	See 1 in "Model code" on previous page
Performance characteristics	See graphs below
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
Installation dimensions	See next page
Mass: PFR4-10 PFR4-16	1,24 kg (2.73 lb) approx. 4,54 kg (10.0 lb) approx.
Spare parts Spare parts	See three pages on

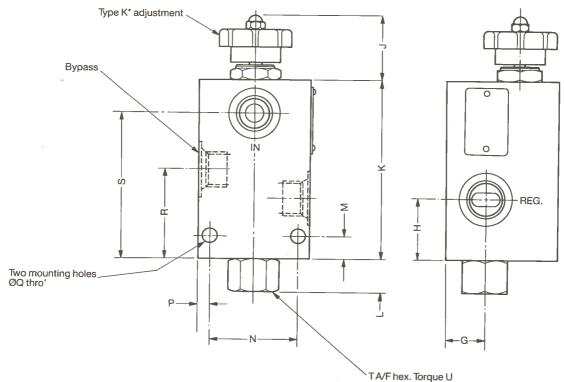


Installation dimensions in mm (inches)

Models with type K* adjustment For other adjustments see next page

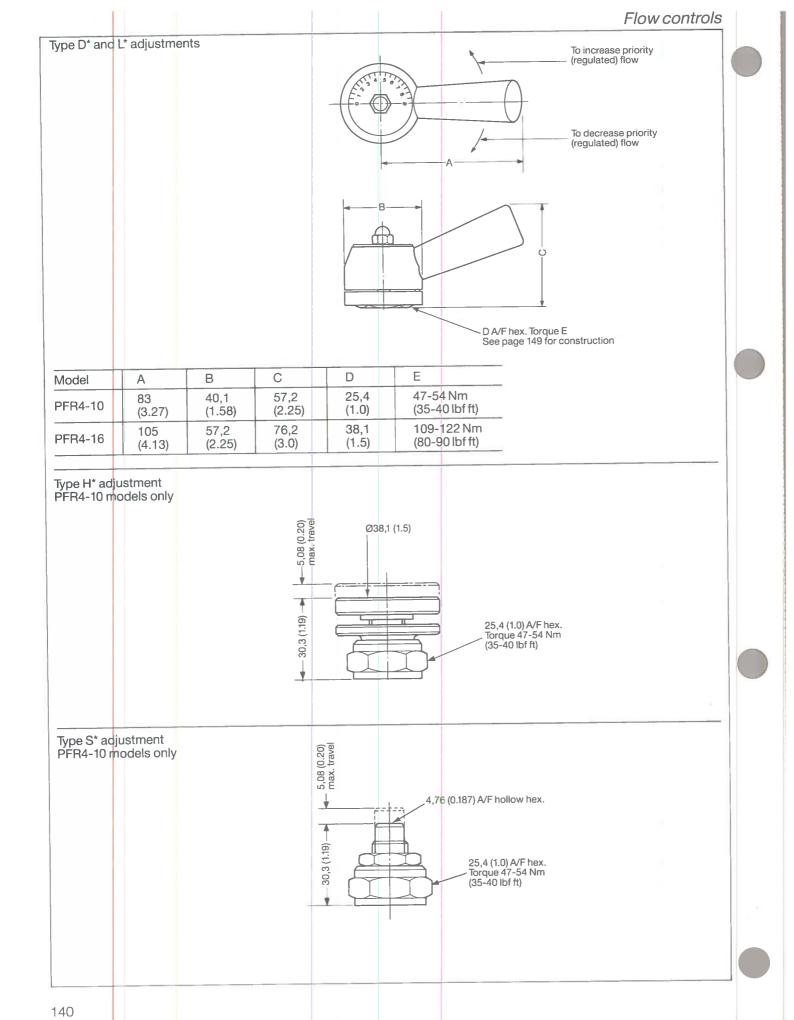






Model	А	В	С	D	E	F"	G	Н	J	K	L
PFR4-10	50,8 (2.0)	6,35 (0.25)	0.3125"-18 UNC × 15 (0.62) full thread	63,5 (2.5)	31,75 (1.25)	41,28 (1.625)	22,2 (0.875)	34,5 (1.36)	37 (1.45)	101,6 (4.0)	19,1 (0.75)
PFR4-16	76,2 (3.0)	12,7 (0.5)	0.50"-13 UNC × 25 (1.0) full thread	101,6 (4.0)	50,8 (2.0)	73,02 (2.875)	41,3 (1.625)	-	46 (1.81)	,	28,6 (1.13)

Model	M	N	Р	ØQ	R	S	Т	U
PFR4-10	12,7	50,8	6,35	8,7	50,42	82,55	2,54	47-54 Nm
	(0.5)	(2.00)	(0.25)	(0.34)	(1.985)	(3.250)	(1.0)	(35-40 lbf ft)
PFR4-16	22,1	76,2	12,7	11,1	82,55	126,2	38,1	109-122 Nm
	(0.87)	(3.00)	(0.50)	(0.56)	(3.250)	(4.97)	(1.5)	(80-90 lbf ft)



Spare parts

The only parts available are complete cartridges and seal kits, the latter comprising external seals and back-up rings

a. Flow adjustment cartridges and related seal kits; for use with antiwear hydraulic oil only

PFR4-16-**1-K2 MRV2-16-K-0-30 146 SK-16-2 PFR4-16-**T-K3 MRV2-16-K-0-20 146 SK-16-2 PFR4-16-**T-L1 MRV2-16-L-0-10 149 SK-16-2 PFR4-16-**T-L2 MRV2-16-L-0-30 149 SK-16-2 PFR4-16-**T-L3 MRV2-16-L-0-20 149 SK-16-2	PFR4-10-**T-H3 PFR4-10-**T-K1 PFR4-10-**T-K1 PFR4-10-**T-K2 PFR4-10-**T-L1 PFR4-10-**T-L1 PFR4-10-**T-L2 PFR4-10-**T-S1 PFR4-10-**T-S2 PFR4-10-**T-S3 PFR4-10-**T-S3 PFR4-16-**T-D1 PFR4-16-**T-D2 PFR4-16-**T-D3 PFR4-16-**T-K1 PFR4-16-**T-K2 PFR4-16-**T-K2 PFR4-16-**T-K2 PFR4-16-**T-K3 PFR4-16-**T-L2	46 49 49 52 52 52 49 49 49 46 46 46 46	SK-16-2 SK-16-2 SK-16-2
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b. Flow adjustment cartridges and related seal kits for use with antiwear hydraulic oil or phosphate-ester

Model designations of valves, cartridges and seal kits are as listed above but with "V"-codes added as in the following example:

For PFR4 valve	Cartridge	Seal kit
PFR4-10 V -**T-D1	MRV2-10 V -D-0-05	SK-10 V -2
		011 101 2

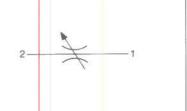
c. Pressure compensator cartridges and related seal kits

For PFR4 valve Cartridge PFR4-10-**T PCS4-10-0-160 PFR4-10V-**T PCS4-10V-0-160 PFR4-16-**T PCS4-16-0-160 PFR4-16V-**T PCS4-16V-0-160	See page 236 236 236 236 236	Seal kit SK3-10-4 SK3-10V-4 SK3-16-4 SK3-16V-4
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Flow restrictors, adjustable needle series

NV1-10

Functional symbol



Model and ordering code

NV1-10(V)- * -**

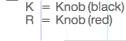
1 2 3

Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

2 Adjustment



3 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max.

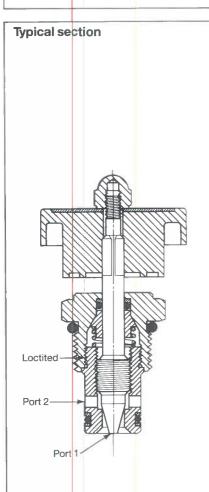
6T = With SAE 6 size ports

In NFPA fatigue-rated housing;

207 bar (3000 psi) max.

6H = With SAE 6 size ports 8H = With SAE 8 size ports

 $2G = With G\frac{1}{4}$ " (BSPF) size ports $3G = With G\frac{3}{6}$ " (BSPF) size ports

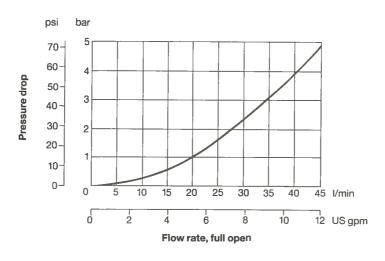


Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

_	
Max. pressure, both ports	207 bar (3000 psi)
Ratedflow	45 l/min (12 US gpm)
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature rang and filtration recommendations	es See 1 in "Model code" above, and also page 266
Instal ation dimensions, cartridge	only See next page
Cavity size	C-10-2 For dimensions see page 247
Mass, cartridge only	0,11 kg (0.24 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page



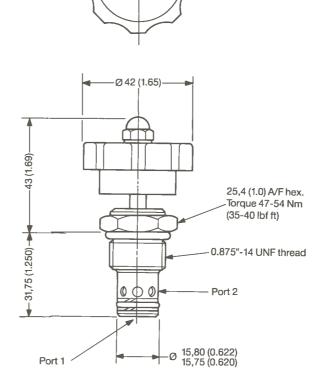
Cartridges only



Installation dimensions in mm (inches)

3rd angle projection





Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

NV1-10-*

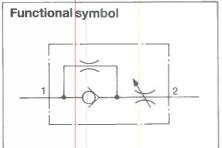
NV1-10V-*

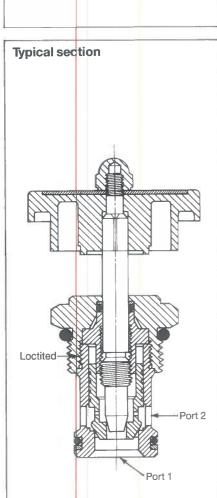
Kit no.

SK2-10-2 SK2-10V-2

Flow restrictors, adjustable needle series, with in-line fixed restrictor in reverse flow mode

NV1-16/20





Similar construction for NV1-20

Model and ordering code

NV1-**(V)-K-***

1 2

1 Nominal size/rated flow

16 = 151 l/min (40 US gpm) 20 = 265 l/min (70 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil

 As above or with phosphate-ester (not alkyl type)

3 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max.

NV1-16 models

12T = With SAE 12 size ports

NV1-20 models

16T = With SAE 16 size ports

Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

NV1-16 models

10H = With SAE 10 size ports

12H = With SAE 12 size ports

4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

NV1-20 models

12H = With SAE 12 size ports

16H = With SAE 16 size ports

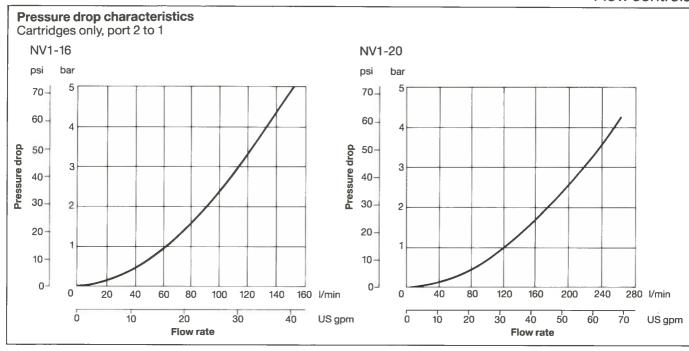
6G = With G3/4" (BSPF) size ports

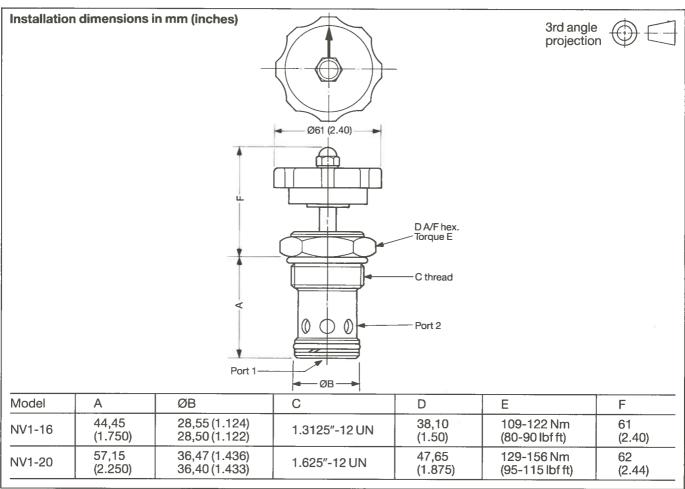
8G = With G1" (BSPF) size ports

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, both ports	207 bar (3000 psi)
Rated flow	See 1 in "Model code" above
Pressure drop characteristics	See graphs on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size: NV1-16 NV1-20	C-16-2 C-20-2 For dimensions see page 247
Mass, cartridge only: NV1-16 NV1-20	0,34 kg (0.76 lb) approx. 0,59 kg (1.3 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page





Spare parts

The only parts available are seal kits comprising external
seals and back-up rings for:

NV1-16-K

NV1-16V-K

NV1-20-K NV1-20V-K Kit no. SK-16-2

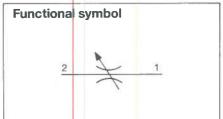
SK-16V-2

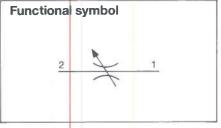
SK-20-2

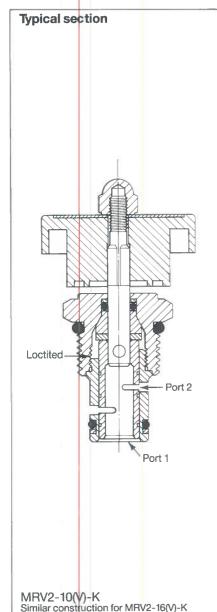
SK-20V-2

Flow restrictors, semi-rotary spool series, knob operated

MRV2-10/16-K







Model and ordering code MRV2-**(V)-K-***-** 1 2 3 4 1 Nominal size/rated flow

10 = 57 l/min (15 US gpm) 16 = 170 l/min (45 US gpm) 2 Fluid compatibility

3 Form

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

0 = Cartridge only In light-duty housing; 207 bar (3000 psi) max. MRV2-10 models 6T = With SAE 6 size ports MRV2-16 models 12T = With SAE 12 size ports

Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. MRV2-10 models 6H = With SAE 6 size ports

8H = With SAE 8 size ports 2G = With G1/4" (BSPF) size ports 3G = With G%" (BSPF) size ports MRV2-16 models 10H = With SAE 10 size ports

12H = With SAE 12 size ports 4G = With G1/2" (BSPF) size ports 6G = With G3/4" (BSPF) size ports

4 Maximum flow range, nominal, I/min (US gpm) At 5,5 bar (80 psi) pressure drop

under standard test conditions. MRV2-10 models 05 = 0-18,9(0-5)

10 = 0-37,8(0-10)15 = 0-56,7(0-15)MRV2-16 models 10 = 0-37,8(0-10)15 = 0.56,7(0.15)20 = 0-75,7(0-20)

25 = 0-94,6(0-25)30 = 0-113,5(0-30)35 = 0-132,4(0-35)40 = 0-151,4(0-40)

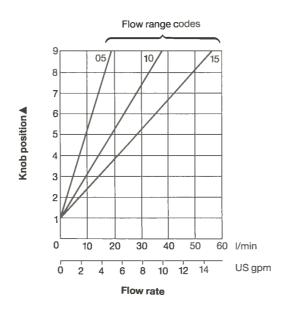
45 = 0-170,3(0-45)

Max. pressure, both ports	207 bar (3000 psi)
Rated flow	See 1 in "Model code" above
Flow range options	See 4 in "Model code" above
Performance characteristics	See graphs on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See two pages on
Cavity size: MRV2-10 MRV2-16	C-10-2 C-16-2 For dimensions see page 247
Mass, cartridge only: MRV2-10 MRV2-16	0,11 kg (0.24 lb) approx. 0,32 kg (0.71 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See two pages on

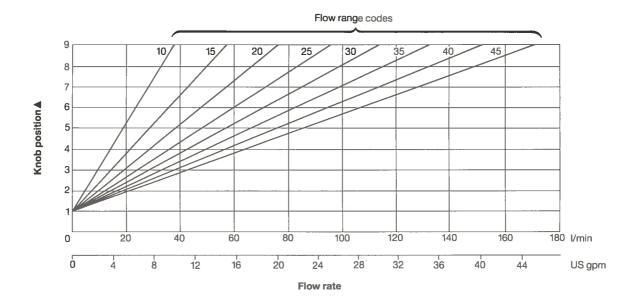
Performance characteristics

Cartridges only At 5,5 bar (80 psi) pressure drop and under standard test conditions

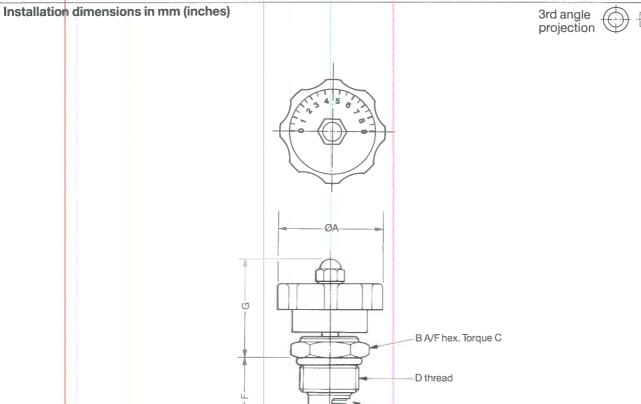
MRV2-10



MRV2-16



▲ See "Installation dimensions" on next page



Port 2

Model	ØA	В	С	D	ØE	F	G
MRV2-10	42 (1.65)	25,4 (1.0)	47-54 Nm (35-40 lbf ft)	0.875"-14 UNF	15,80 (0.622) 15,75 (0.620)	31,75 (1.250)	37 (1.45)
MRV2-16	6 (2.40)	38,1 (1.5)	109-122 Nm (80-90 lbf ft)	1.3125"-12 UN	28,55 (1.124) 28,50 (1.122)	44,45 (1.750)	46 (1.81)

-- ØE--

Port 1

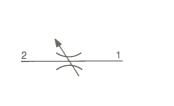
Spare parts	
The only parts available are seal kits comprising external	
seals and back-up rings for:	Kit no.
MRV2-10-K	SK-10-2
MRV2-10V-K	SK-10V-2
MRV2-16-K	SK-16-2
MRV2-16V-K	SK-16V-2

Flow restrictors, semi-rotary spool series, lever operated

MRV2-10/16-B/E/D/L

Functional symbol

Typical section



Model and ordering code

MRV2-**(V)- * - *** - **

12345

Nominal size/rated flow

10 = 57 l/min (15 US gpm)16 = 170 l/min (45 US gpm)

2 Fluid compatibility

Types B and E adjustments, r MRV2-10 models only

Loctited

Port 1

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

Types D and L adjustments

3 Adjustment

B = Friction lock ball-lever, MRV2-10 models only

= 10-position detent ball-lever, MRV2-10 models only

D = 10-position detent lever

L = Friction-lock lever

4 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. MRV2-10 models

6T = With SAE 6 size ports

MRV2-16 models

12T = With SAE 12 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

MRV2-10 models

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G3/6" (BSPF) size ports

MRV2-16 models

10H = With SAE 10 size ports

12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

5 Maximum flow range, nominal, I/min (US gpm)

At 5,5 bar (80 psi) pressure drop under standard test conditions.

MRV2-10 models

05 = 0-18,9 (0-5) 10 = 0-37,8 (0-10)

15 = 0-56,7(0-15)

MRV2-16 models

10 = 0-37,8(0-10)

15 = 0-56,7(0-15)

20 = 0-75,7(0-20)

25 = 0-94,6(0-25)

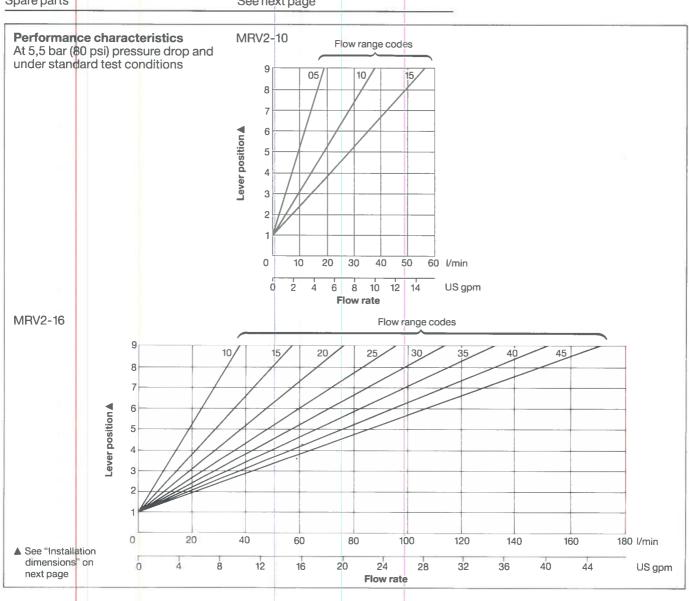
30 = 0-113,5(0-30)

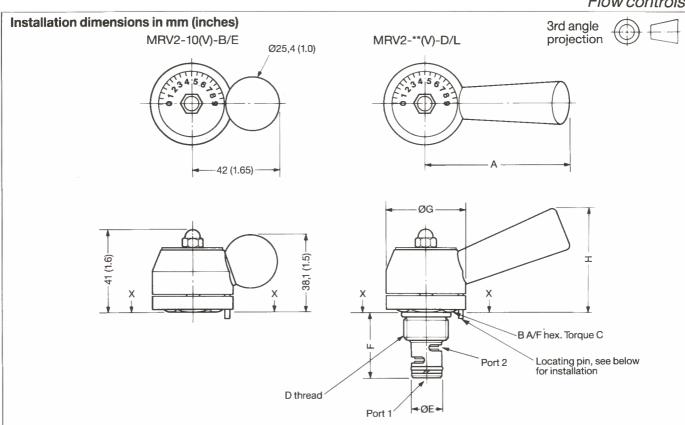
35 = 0-132,4(0-35)40 = 0-151,4(0-40)

45 = 0-170,3(0-45)



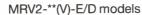
Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, both ports	207 bar (3000 psi)
Rated flow	See 1 in "Model code" on previous page
Flow range options	See 5 in "Model code" on previous page
Performance characteristics	See graphs below
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size: MRV2-10 MRV2-16	C-10-2 C-16-2 For dimensions see page 247
Mass, cartridge only: MRV2-10 MRV2-16	0,20 kg (0.45 lb) approx. 0,79 kg (1.74 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page



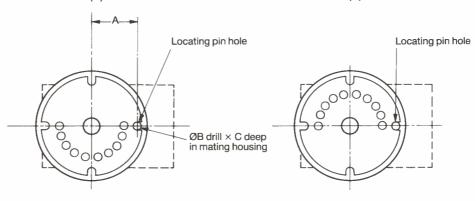


Model	Α	В	С	D	ØE	F	ØG	Н
MRV2-10	83 (3.26)	25,4 (1.0)	47-54 Nm (35-40 lbf ft)	0.875"-14 UNF	15,80 (0.622) 15,75 (0.620)	31,75 (1.250)	41 (1.6)	58 (2.28)
MRV2-16	105 (4.13)	38,1 (1.5)	109-122 Nm (80-90 lbf ft)	1.3125"-12 UN	28,55 (1.124) 28,50 (1.122)	44,45 (1.750)	58 (2.28)	76 (3.0)

Locating pin hole, views on X-X



MRV2-**(V)-B/L models



Model	Α	ØB	С
MRV2-10	17,07 (0.672)	3,45 3.50	4,76
MRV2-16	24,89 (0.980)	(#29 or 0.136 +0.002)	(0.187)

Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

MRV2-10-* MRV2-10V-* MRV2-16-* MRV2-16V-*

Kit no.

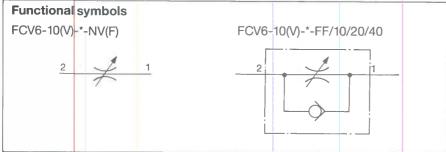
SK-10-2 SK-10V-2

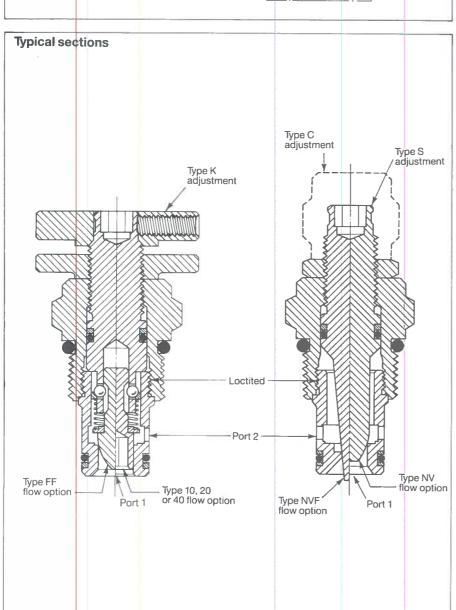
SK-16-2

SK-16V-2

Flow restrictors, adjustable needle series, with and without reverse free-flow check

FCV6-10





Model and ordering code

FCV6-10(V)- * -**-***

1 2 3 4

Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with

phosphate-ester (not alkyl type)

2 Adjustment

K = Knob

S = Screw

C = Cap

3 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max.

6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G3/6" (BSPF) size ports

4 Controlled flow option

(See graphs on next page for selection)

= Needle valve

NVF = Needle valve, fine needle

= Needle valve with free

reverse flow

= Flow range, type 10, with 10

free reverse flow

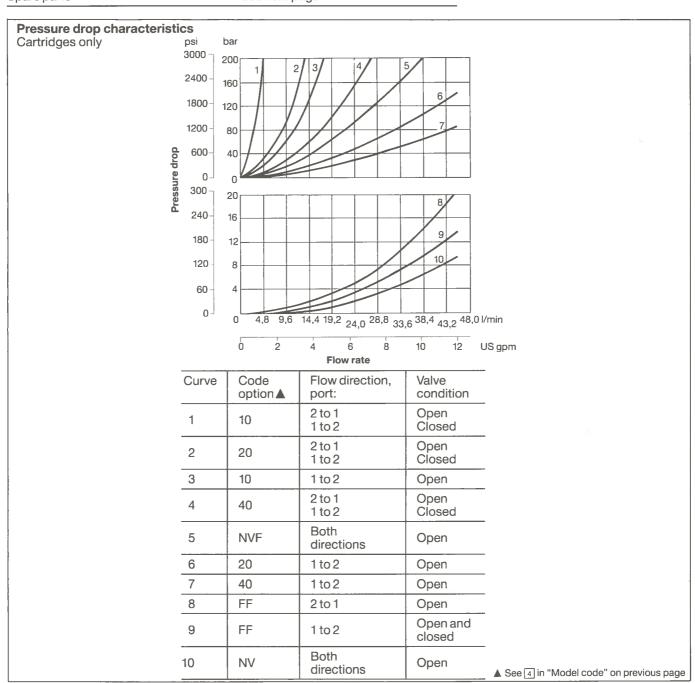
20 = Flow range, type 20, with

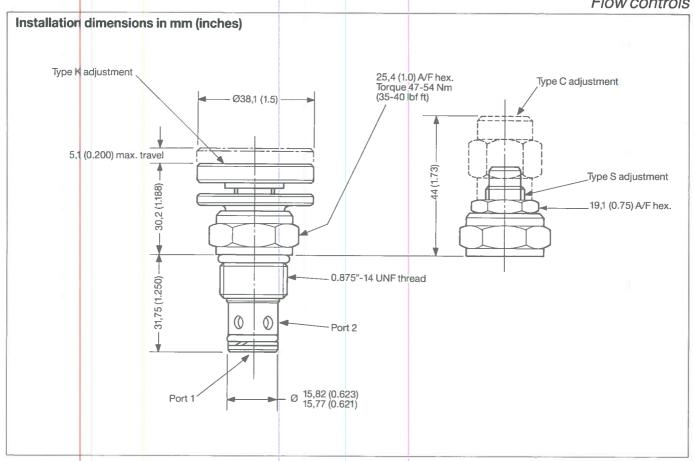
free reverse flow

40 = Flow range, type 40, with

free reverse flow

Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, both ports	207 bar (3000 psi)
Rated flow	45 l/min (12 US gpm)
Pressure drop characteristics	See graphs below
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" on previous page, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-2 For dimensions see page 247
Mass, cartridge only	0,13 kg (0.28 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page





Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

FCV6-10-FF/10/20/40

FCV6-10-NV(F) FCV6-10V-FF/10/20/40

FCV6-10V-NV(F)

Kit no.

SK-10-2

SK2-10-2

SK-10V-2

SK2-10V-2

Flow restrictors, adjustable needle series

FCV6-16

Functional symbol



Model and ordering code

FCV6-16(V)- * -***-NV

1 2 3

1 Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)

2 Adjustment

C = Cap K = Knob S = Screw

3 Form

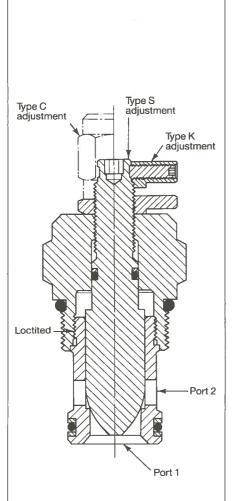
0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 12T = With SAE 12 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 10H = With SAE 10 size ports

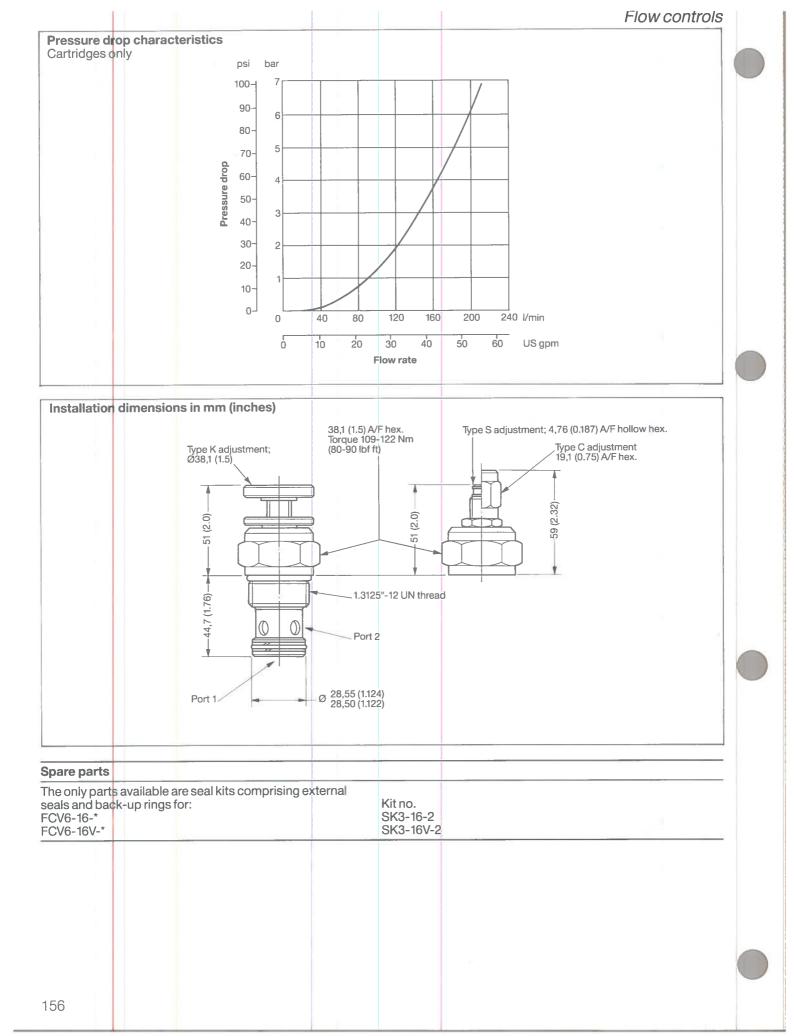
12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

Typical section



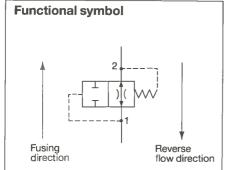
Operating data

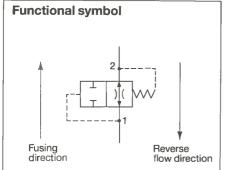
renormance data is typical with hold at	20 C31 (132 303) and 30 C (100 T)
Max. pressure, both ports	207 bar (3000 psi)
Rated flow	208 l/min (55 US gpm)
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-16-2 For dimensions see page 247
Mass, cartridge only	0,37 kg (0.81 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See next page



Velocity fuses (pipe-break valves)

VF1-10/16/20





Typical section 9 Loctited-Port 2 Port 1

Model and orde	ring code
----------------	-----------

VF1-**(V)-F-**-*** 12 3 4

1 Nominal size

10, 16 or 20. See 4 below

[2] Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

3 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. VF1-10 models

6T = With SAE 6 size ports

VF1-16 models

12T = With SAE 12 size ports

VF1-20 models

16T = With SAE 16 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

VF1-10 models

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports

3G = With G\(^3\)\size ports

Continued in next column

VF1-16 models

10H = With SAE 10 size ports

12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

VF1-20 models

12H = With SAE 12 size ports

16H = With SAE 16 size ports

6G = With G¾" (BSPF) size ports

8G = With G1" (BSPF) size ports

4 Factory-set maximum flow rate. nominal

Specify required flow code (US gpm value) (1 US gpm = 3,7853 l/min) e.g.

0.5 = 1.89 l/min (0.5 US gpm)

20 = 75,7 l/min (20 US gpm)

Required flow rates must be within: 1,9-22,7 l/min (0.5-6 US gpm), for VF1-10 valves 1,9-113 I/min (0.5-30 US gpm), for VF1-16 valves 3,8-227 I/min (1.0-60 US gpm), for VF1-20 valves

Minimum increment for factory-set flow = 1.9 l/min (0.5 US gpm)Accuracy of factory-set flow under standard test conditions

Allows fusing flow up to a preset

= +20%, -0

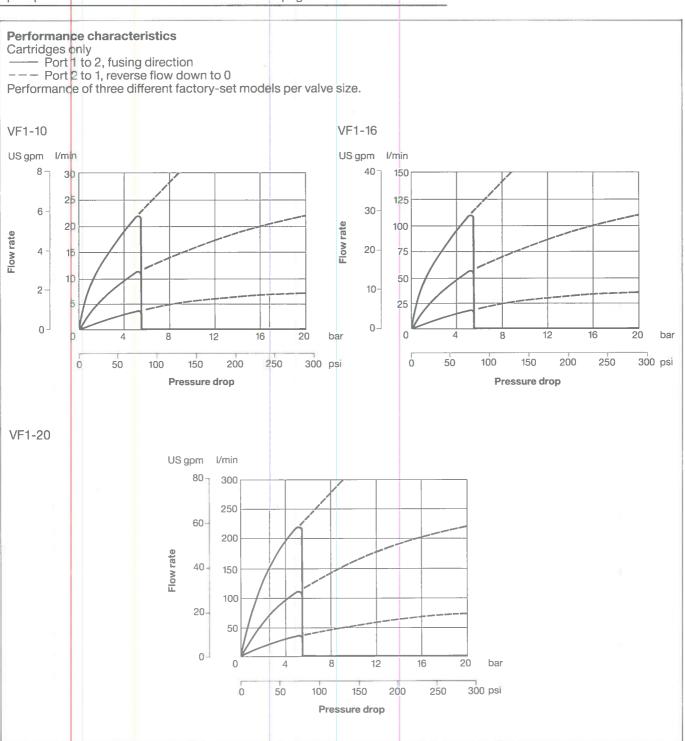
Operating data

Usage

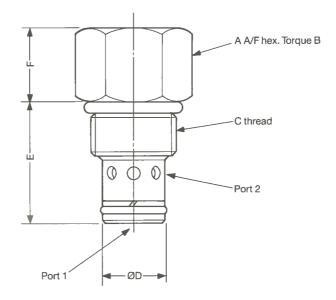
maximum at $\triangle p = 5,5$ bar (80 psi). The valve shuts at higher $\triangle p$ values thus preventing further flow in the fusing direction until $\triangle p$ falls below 5,5 bar (80 psi). Reverse flow is under normal conditions.
207 bar (3000 psi)
See 4 in "Model code" above
See graphs on next page
See 2 in "Model code" above, and also page 266
See two pages on

Cavity size for: VF1-10 VF1-16 VF1-20	C-10-2 C-16-2 C-20-2 For dimensions see page 247		
Mass, cartridge only: VF1-10 VF1-16 VF1-20	0,11 kg (0.25 lb) approx. 0,33 kg (0.72 lb) approx. 0,82 kg (1.80 lb) approx.		
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer		
Spare parts	See next page		

158



Installation dimensions in mm (inches)



Model	A	В	С	ØD	E	F
VF1-10	25,4 (1.0)	47-54 Nm (35-40 lbf ft)	0.875"-14 UNF	15,82 (0.623) 15,77 (0.621)	31,75 (1.250)	19 (0.75)
VF1-16	38,1 (1.5)	109-122 Nm (80-90 lbf ft)	1.3125"-12 UN	28,55 (1.124) 28,50 (1.122)	44,45 (1.750)	29 (1.13)
VF1-20	47,6 (1.875)	129-156 Nm (95-115 lbf ft)	1.625"-12 UN	36,47 (1.436) 36,40 (1.433)	57,15 (2.250)	38,1 (1.5)

Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

VF1-10-F VF1-10V-F

VF1-16-F

VF1-16V-F

VF1-20-F

VF1-20V-F

Kit no.

SK-10-2 SK-10V-2

SK-16-2

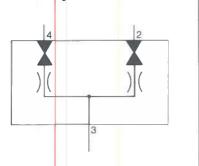
SK-16V-2

SK-20-2

Flow divider-combiners, pressure compensated series

FDC1-10/16





Model and ordering code

FDC1-**(V)-*** - **

12 3 4

Nominal size/rated flow

10 = 45 l/min (12 US gpm) 16 = 151 l/min (40 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraul c oil V = As above or with phosphate-ester (not alkyl type)

3 Form

0 = Cartridge only

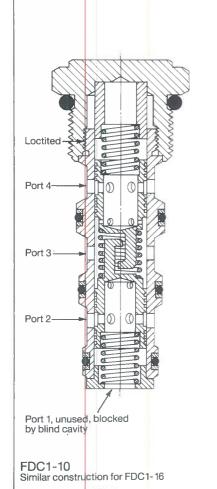
In light-duty housing; 207 bar (3000 psi) max. FDC1-10 models

6T = With SAE 6 size ports

FDC1-16 models

12T = With SAE 12 size ports

Typical section



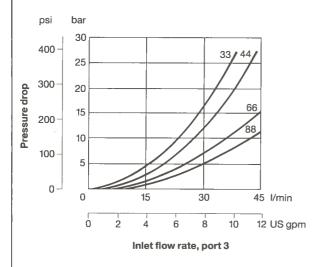
4 Flow division, nominal

Code	Flow divisi	on %	Inlet flow range, I/min (US gpm)
	Port 4	Port 2	FDC1-10 models
.5.5	50	50	1,3-4,9 (0.33-1.33) 2,8-10,9 (0.74-2.9) 5,7-22,7 (1.5-6) 8,4-34 (2.2-9) 11,4-43,5 (3-11.5) 17-68 (4.5-18) 23-87 (6-23) 14-56,7 (3.7-15) 14-56,7 (3.7-15) 12,5-51 (3.3-13.5) 12,5-51 (3.3-13.5) 9,9-39,7 (2.6-10.5) 9,9-39,7 (2.6-10.5)
11	50	50	
22	50	50	
33	50	50	
44	50	50	
66	50	50	
88	50	50	
64	60	40	
46	40	60	
63	67	33	
36	33	67	
43	57	43	
34	43	57	
Code	Flow divisi	on %	Inlet flow range, I/min (US gpm)
	Port 4	Port 2	FDC1-16 models
33	50	50	16,7-68 (4.4-18) 22,4-90 (5.9-24) 28-113 (7.4-30) 33,3-132 (8.8-35) 44,7-178 (11.8-47) 28-113 (7.4-30) 28-113 (7.4-30) 25-98 (6.6-26) 25-98 (6.6-26) 19,7-79 (5.2-21) 19,7-79 (5.2-21)
44	50	50	
55	50	50	
66	50	50	
88	50	50	
64	60	40	
46	40	60	
63	67	33	
36	33	67	
43	57	43	
34	43	57	

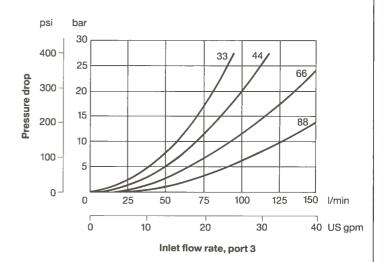
Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)	
Max. pressure, all ports	207 bar (3000 psi)	
Rated flow	See 1 in "Model code" on previous page	
Max. inlet flow: FDC1-10 FDC1-16	68 l/min (18 US gpm) 178 l/min (47 US gpm)	
Flow division: Nominal Accuracy	See 4 in "Model code" on previous page ± 10% under standard test conditions	
Pressure drop characteristics	See graphs below	
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266	
Installation dimensions, cartridge only	See next page	
Cavity size: FDC1-10 FDC1-16	C-10-4 C-16-4 For dimensions see page 247	
Mass, cartridge only: FDC1-10 FDC1-16	0,10 kg (0.22 lb) approx. 0,35 kg (0.78 lb) approx.	
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 258 Not suitable for FDC1 valves Consult your local sales engineer	
Spare parts	See next page	

Pressure drop characteristics Cartridges only

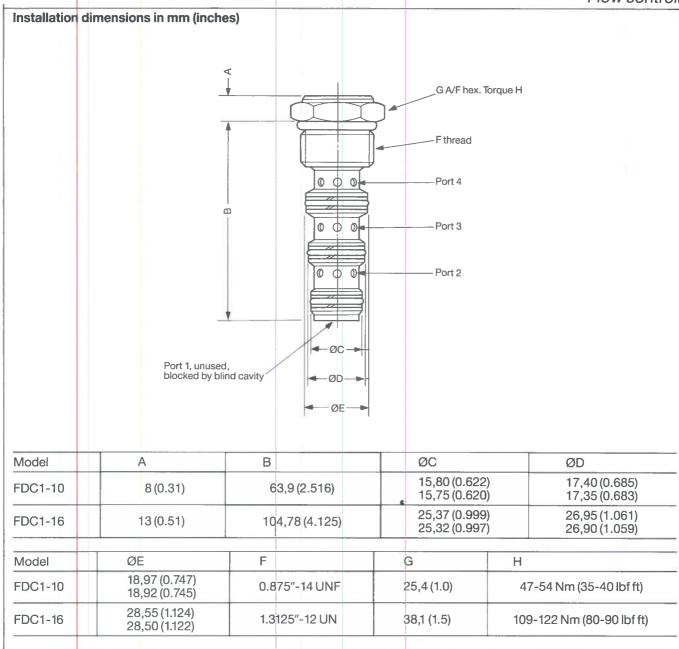
FDC1-10 Flow division codes 33, 44, 66 and 88



FDC1-16 Flow division codes 33, 44, 66 and 88







Spare	parts
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The only parts available are seal kits comprising exteri	nal
seals and back-up rings for:	
ED01 10 t	

FDC1-10-

FDC1-10V-*

FDC1-16-*

FDC1-16V-*

Kit no.

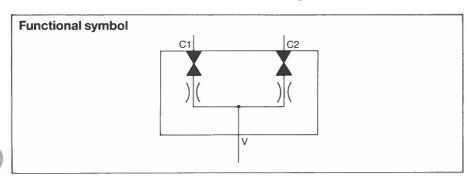
SK2-10-4 SK2-10V-4

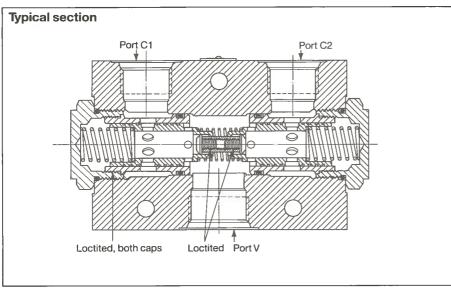
SK2-16-4

SK2-16V-4

Flow divider-combiners, pressure compensated series

FDC1-20





Model and ordering code

FDC1-20(V)-16T-**

1 2

1 Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)

2 Flow division, nominal

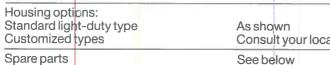
Code	Flow division % Port C1 Port C2		
	101101	101102	
33	50	50	
44	50	50	
66	50	50	
88	50	50	
46	40	60	
36	33	67	
34	43	57	

Code	Inlet flow range I/min (US gpm)
33 44	73,8-295 (19.5-78) 98,5-393 (26-104)
66	148-590 (39-156)
88 46	197-787 (52-208)
36	125-492 (33-130) 110-442 (29-117)
34	87-340 (23-90)

For other flow rates and flow divisions consult your local sales engineer.

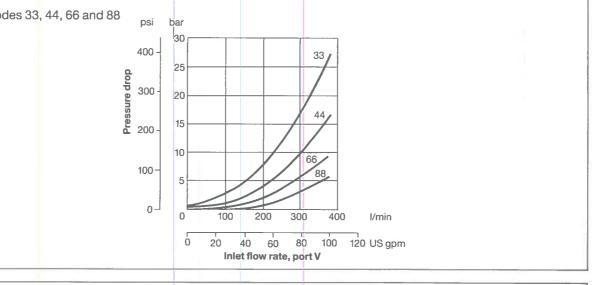
Operating data

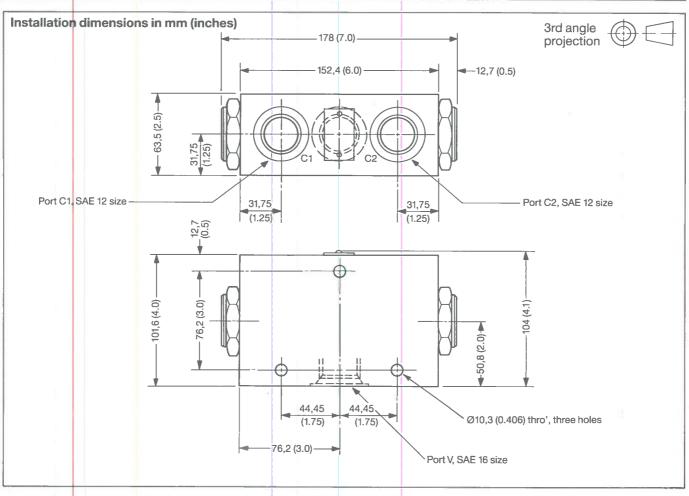
71	, , , , , , , , , , , , , , , , , , , ,	
Max. pressure, all ports	207 bar (3000 psi)	
Rated flow	378 l/min (100 US gpm)	
Max. inlet flow	568 l/min (150 US gpm)	
Flow division: Nominal Accuracy	See 2 in "Model code" above ± 10% under standard test conditions	
Pressure drop characteristics	See graph on next page	
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" and also page 266	
Installation dimensions	See next page	
Mass	2,6 kg (5.75 lb) approx.	
The state of the s		



Consult your local sales engineer

Pressure drop characteristics Cartridges only Flow division codes 33, 44, 66 and 88 psi bar 30 400 33 25 300 20



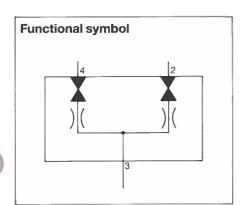


Spare parts

The only parts available are seal kits (two per valve) comprising Kit no. SK2-20-2 SK2-20V-2 cartridge seals and back-up rings for: FDC1-20-16 FDC1-20V-16T

Flow divider-combiners, pressure-compensated positive traction series for vehicle transmissions

FDC3-10/16



Model and ordering code

FDC3-**(V)-***-**

1 2 3 4

1 Nominal size/rated flow

10 = 45 l/min (12 US gpm)16 = 227 l/min (60 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

3 Form

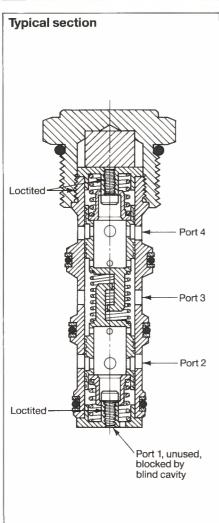
0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. FDC3-10 models 6T = With SAE 6 size ports

FDC3-16 models 12T = With SAE 12 size ports

4 Flow division, nominal

Code	Flow division % Port 4 Port 2		Max. inlet flow, port 3. I/min (US gpm FDC3-10 models FDC3-16 models	
33 44 66 88	50 50 50 50	50 50 50 50	22,7 (6) 30,2 (8) 45,4 (12) 60,5 (16)	76 (20) 106 (28) 151 (40) 227 (60)



FDC3-10 Similar construction for FDC3-16

Max. pressure, all ports	207 bar (3000 psi)
Rated flow	See 1 in "Model code" above
Max. inlet flow: FDC3-10 FDC3-16	61 I/min (16 US gpm) 227 I/min (60 US gpm)
Flow division; nominal	See 4 in "Model code" above
Pressure drop characteristics	See graphs on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See two pages on
Cavity size: FDC3-10 FDC3-16	C-10-4 C-16-4 For dimensions see page 247

Mass, cartric ge only: FDC3-10 FDC3-16 Housing options: Standard light-duty type

0,1 kg (0.22 lb) approx. 0,35 kg (0.78 lb) approx.

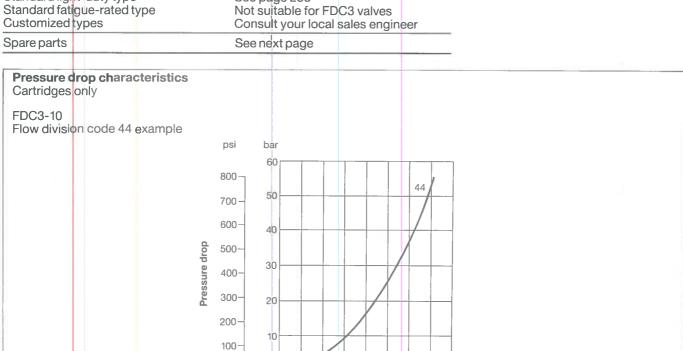
See page 258

0-

10 20 30 40 50

6

Not suitable for FDC3 valves Consult your local sales engineer



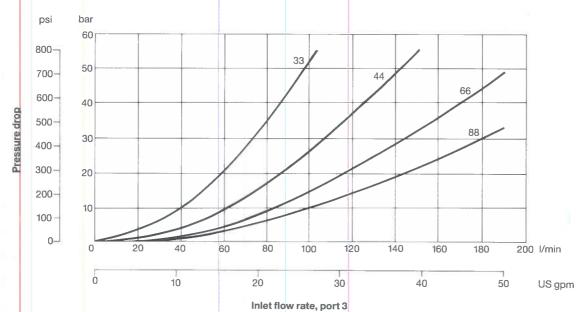
Inlet flow rate, port 3

70 80 l/min

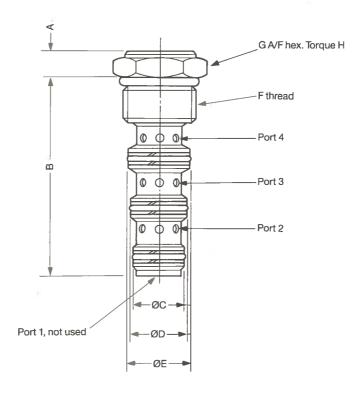
60

8 10 12 14 16 18 20 US gpm

FDC3-16 Flow division code 33, 44, 66 and 88 examples



Installation dimensions in mm (inches)



		5	~~	CD.	ar.
Model	A	B	ØC	ØD	ØE
FDC3-10	8 (0.31)	63,9 (2.516)	15,80 (0.622) 15,75 (0.620)	17,40 (0.685) 17,35 (0.683)	18,97 (0.747) 18,92 (0.745)
FDC3-16	13 (0.51)	104,78 (4.125)	25,37 (0.999) 25,32 (0.997)	26,95 (1.061) 26,90 (1.059)	28,55 (1.124) 28,50 (1.122)

Model	F	G	Н
FDC3-10	0.875"-14 UNF	25,4 (1.0)	47-54 Nm (35-40 lbf ft)
FDC3-16	1.3125"-12 UN	38,1 (1.5)	109-122 Nm (80-90 lbf ft)

Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

FDC3-10-* FDC3-10V-* FDC3-16-*

FDC3-16V-*

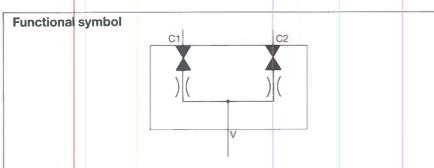
Kit no.

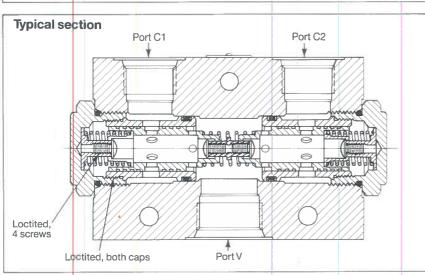
SK2-10-4 SK2-10V-4 SK2-16-4

SK2-16V-4

Flow divider-combiners, pressure-compensated positive traction series for vehicle transmissions

FDC3-20





Model and ordering code

FDC3-20(V)-16T-**

1 2

1 Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)

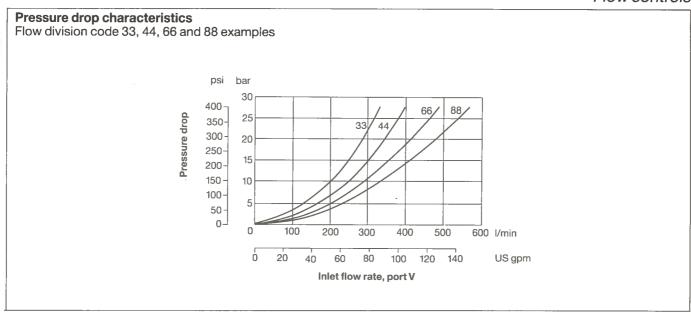
2 Flow division, nominal

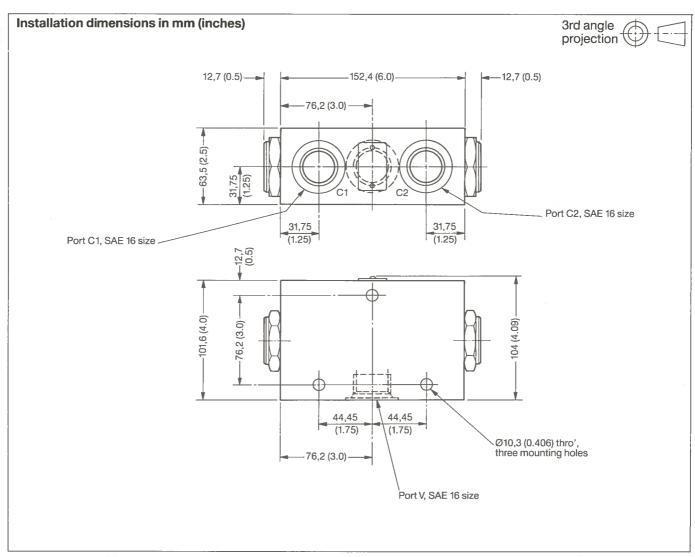
Code	Flow division % Port C1 Port C2		
33	50	50	
44	50	50	
66	50	50	
88	50	50	

Code	Max. inlet flow, port V. I/min (US gpm)
33 44 66 88	189 (50) 265 (70) 378 (100) 567 (150)

Operating data

Max. pressure, all ports	207 bar (3000 psi) Light duty housing, not fatigue-rated		
Rated flow	378 l/min (100 US gpm)		
Max. inlet flow	568 l/min (150 US gpm)		
Flow division; nominal	See 2 in "Model code" above		
Pressure drop characteristics	See graph on next page		
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266		
Installation dimensions	See next page		
Mass	2,6 kg (5.75 lb) approx.		
Housing options: Standard light-duty type Customized types	As shown Consult your local sales engineer		
Spare parts	See next page		
The state of the s			





Spare parts

The only parts available are seal kits (two per valve) comprising external seals and back-up rings for: FDC3-20-16T FDC3-20V-16T

Kit no. SK2-20-2 SK2-20V-2

Check valves

The Vickers Modular range of direct and pilot operated check valves provides the hydraulic circuit designer with a wide selection of cartridge and in-line products.

All cartridges have hardened and ground poppets (other than CVI-10(V)-B models which utilize a ball) and sharp-edged ground steel seats providing excellent dirt-tolerant and reliable seating, suitable for fast-cycling and long life.

For all products the maximum leakage which may be expected across the seated valve is no more than 0.5 cm³/min (0.03 in³/min) under standard test conditions.

Direct operated check valves

A wide selection of cracking pressures is available (see the following pages) from 0,21 to 20,7 bar (3 to 300 psi). Thus the opportunity exists to use the valves not only as conventional checks but also as low pressure relief valves.

Cartridges fit into standard Vickers Modular cavities and may be supplied for customers to install in manifolds, or be provided in standard housings having SAE or G(BSPF) ports suitable for in-line mounting.

One series of size 10 valves has reverse flow paths, providing additional flexibility in manifold layout.

The RV4-10 valve incorporates a free flow check function and a reverse thermal-expansion relief valve. This valve may be installed to protect parts of circuits having trapped fluid volumes subject to temperature rises.

Pilot operated check valves

The range includes cartridges that can be supplied loose or in standard housings having SAE or G(BSPF) tapped ports. Other models are formed as standard valve packages for single or dual-line functions, and have SAE ports.

Any of the products can be customized into MCD packages for in-line mounting or for mounting directly on to actuators.

The poppet/seat arrangement is designed for positive load locking until the required pilot pressure signal is applied; formulae for calculating pilot pressures are included on the appropriate following pages.

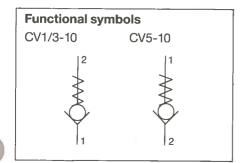
Seals on the pilot piston are an option on most models, minimizing leakage between pilot and main ports.

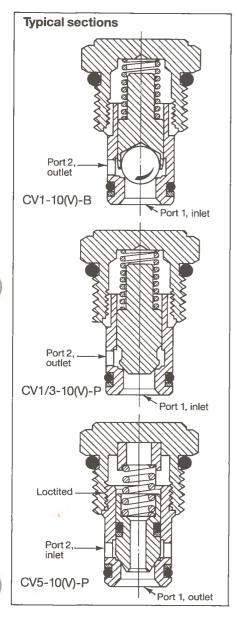
Check valves, direct operated series

CV1/3/5-10

6H = With SAE 6 size ports

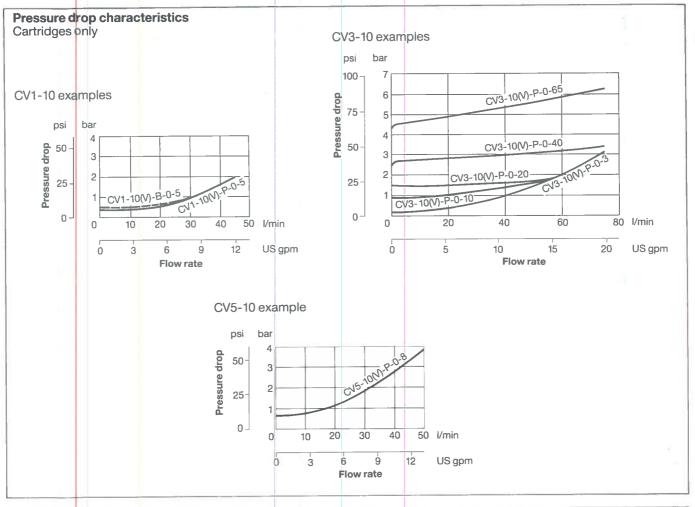
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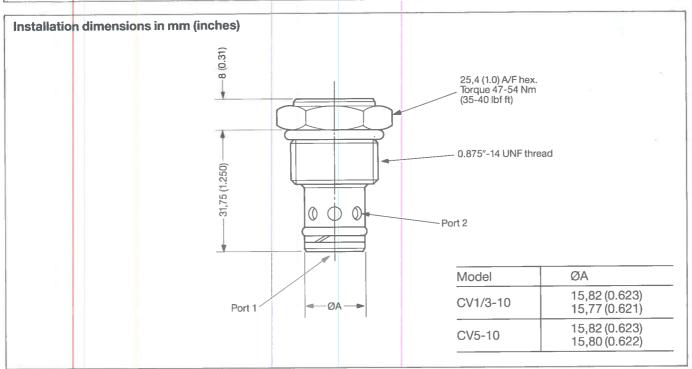




Model and ordering code	8H = With SAE 8 size ports 2G = With G1/4" (BSPF) size ports		
CV*-10V- * - ** - *** 1 2 3 4 5	3G = With G%" (BSPF) size ports		
1 Type 1, 3 or 5. See "Functional symbols" and "Typical sections", left.	5 Cracking pressure; bar (psi) CV1-10(V)-B models 5 = 0,34 (5)		
2 Fluid compatibility Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not alkyl type)	CV1-10(V)-P models 5 = 0,34 (5) 15 = 1,03 (15) 30 = 2,07 (30) 65 = 4,48 (65) 100 = 6,9 (100) 300 = 20,7 (300)		
3 Seating type B = Ball, CV1-10(V)-B-***-5 models only P = Poppet, all other models	CV3-10(V)-P models 3 = 0,207 (3) 10 = 0,69 (10) 20 = 1,38 (20)		
Form 0 = Cartridge only In light-duty housing; 207 bar (3000 psi) max.	40 = 2,76 (40) $65 = 4,48 (65)$ $100 = 6,9 (100)$ $180 = 12,4 (180)$ $210 = 14,5 (210)$		
6T = With SAE 6 size ports In NFPA fatigue-rated housing; 207 bar (3000 psi) max.	CV5-10(v)-P models 25 = 1,72 (25) 47 = 3,24 (47)		

Max. pressure, both ports	207 bar (3000 psi)	
Rated flow: CV1/5 models CV3 models	45 I/min (12 US gpm) 76 I/min (20 US gpm)	
Cracking pressure	See 5 in "Model code" above	
Pressure drop characteristics	See graphs on next page	
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266	
Installation dimensions, cartridge only	See next page	
Cavity size	C-10-2 For dimensions see page 247	
Mass, cartridge only	0,08 kg (0.17 lb) approx.	
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer	
Spare parts	See next page	





Spare parts		
The only parts available are seal kits comprising external seals and back-up rings for: CV*-10-* CV*-10V-*	Kit no. SK-10-2 SK-10V-2	
172		

Check valves, direct operated series

CV1-16

Functional symbol



Model and ordering code

CV1-16(V)-P-***-**

2 3

Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with

phosphate-ester (not alkyl type)

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max.

12T = With SAE 12 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

10H = With SAE 10 size ports

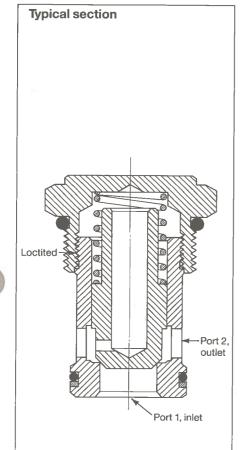
12H = With SAE 12 size ports 4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

3 Cracking pressure

5 = 0,34 bar (5 psi) 20 = 1,38 bar (20 psi)

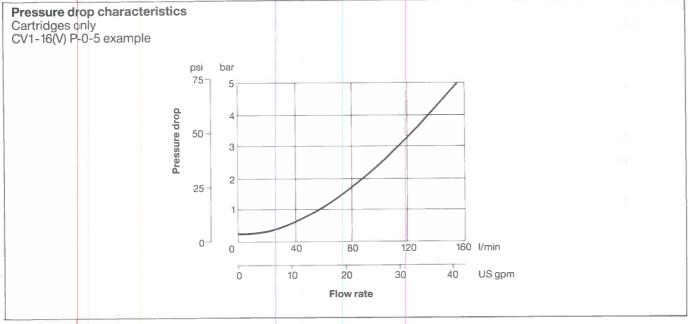
 $30 = 2,07 \, \text{bar} (30 \, \text{psi})$

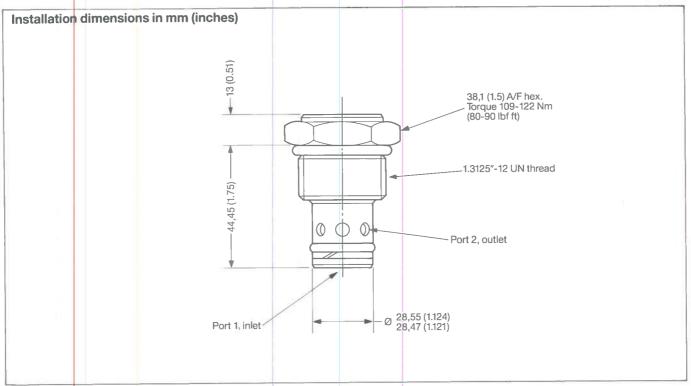
 $50 = 3,45 \, \text{bar} (50 \, \text{psi})$



Operating data

Performance data is typical with fluid at	128 cst (132 SUS) and 38°C (100°F)	
Max. pressure, both ports	207 bar (3000 psi)	
Rated flow	151 I/min (40 US gpm)	
Cracking pressure	See 3 in "Model code" above	
Pressure drop characteristics	See graph on next page	
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266	
Installation dimensions, cartridge only	See next page	
Cavity size	C-16-2 For dimensions see page 247	
Mass, cartridge only	0,26 kg (0.58 lb) approx.	
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer	
Spare parts	See next page	







Check valves, direct operated series

CV2-20

Functional symbol



Model and ordering code

CV2-20(V)-P-***-***

2 3

Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not

alkyl type)

2 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max.

16T = With SAE 16 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

12H = With SAE 12 size ports

16H = With SAE 16 size ports

 $6G = With G\frac{3}{4}$ " (BSPF) size ports 8G = With G1" (BSPF) size ports

3 Cracking pressure

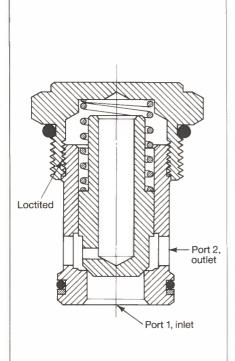
 $5 = 0.34 \, \text{bar} \, (5 \, \text{psi})$

 $15 = 1,03 \, \text{bar} (15 \, \text{psi})$ $30 = 2,07 \, \text{bar} (30 \, \text{psi})$

 $60 = 4,14 \, \text{bar} \, (60 \, \text{psi})$

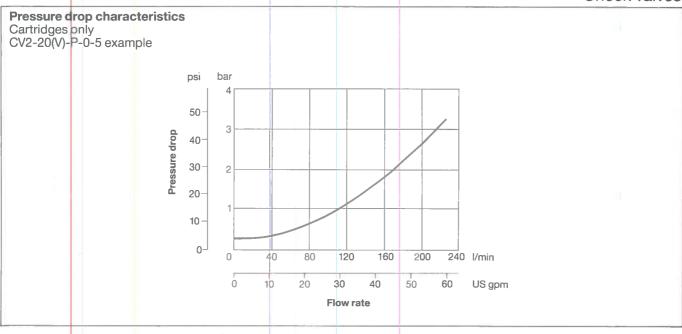
 $100 = 6.9 \, \text{bar} (100 \, \text{psi})$

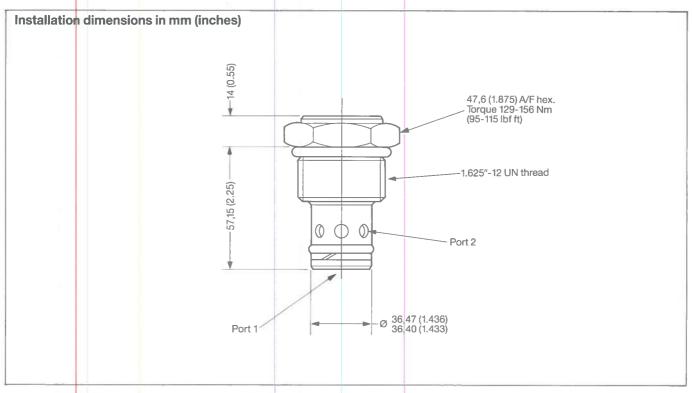




Operating data

i enormance data is typical with hold at	20 001 (102 000) and 00 0 (100 1)	
Max. pressure, both ports	207 bar (3000 psi)	
Rated flow	227 l/min (60 US gpm)	
Cracking pressure	See 3 in "Model code" above	
Pressure drop characteristics	See graph on next page	
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266	
Installation dimensions, cartridge only	See next page	
Cavity size	C-20-2 For dimensions see page 247	
Mass, cartridge only	0,49 kg (1.09 lb) approx.	
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer	
Spare parts	See next page	





0-			-4-
30	are	02	ITTS

The only parts available are seal kits comprising external seals and back-up rings for: CV2-20-P

CV2-20-P CV2-20V-P Kit no. SK-20-2 SK-20V-2

Pilot operated check valves, single-acting series

SPC2-10

Functional symbol

Typical section

Model and ordering code

SPC2-10(V)-P-**-***

1 2 3

1 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not

alkyl type)

Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max. 6H = With SAE 6 size ports

Continued in next column

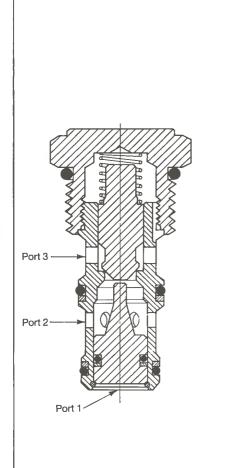
8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G3/4" (BSPF) size ports

3 Cracking pressure

 $25 = 1,72 \, \text{bar} \, (25 \, \text{psi})$ $50 = 3,45 \, \text{bar} \, (50 \, \text{psi})$

100 = 6.9 bar (100 psi)



Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

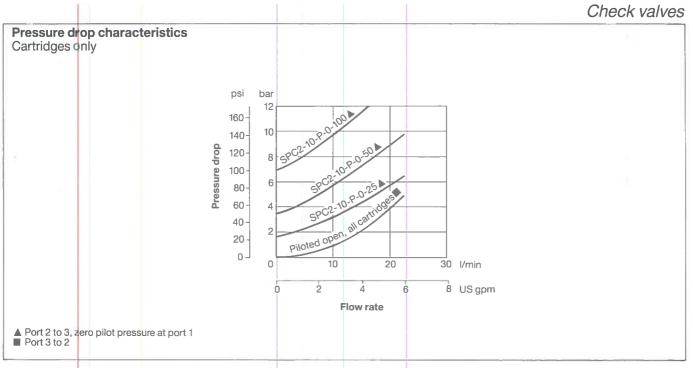
Max. pressure, all ports	207 bar (3000 psi)		
Rated flow	23 l/min (6 US gpm)		
Cracking pressure	See 3 in "Model code" above		
Pilot pressure calculation	See formula below		
Pressure drop characteristics	See graph on next page		
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266		
Installation dimensions, cartridge only	See next page		
Cavity size	C-10-3 For dimensions see page 247		
Mass, cartridge only	0,08 kg (0.18 lb) approx.		
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer		
Spare parts	See next page		

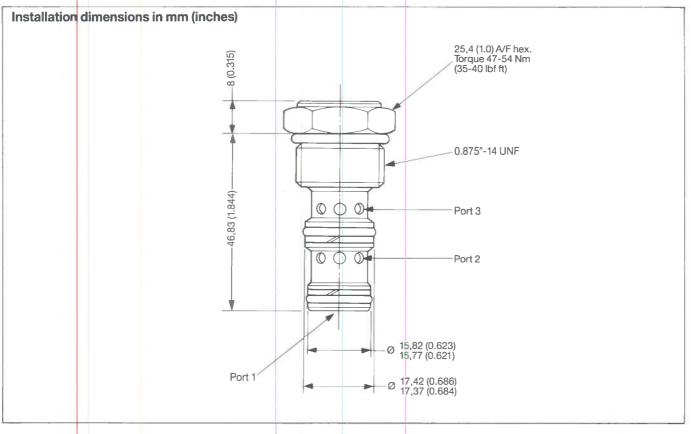
Pilot pressure calculation

Nominal pressure to open valve by remote control

Pilot pressure at port 1 =

Cracking pressure + Pressure at port 3 + (0.75 × Pressure at port 2)





Spare parts Spare parts		
The only parts available are seal kits comprising external seals and back-up rings for: SPC2-10-P SPC2-10V-P	Kit no. SK-10-3 SK-10V-3	

Pilot operated check valves, single-acting series

SPC2-16

Functional symbol

Model and ordering code

SPC2-16(V)-P-***

12H = With SAE 12 size ports

4G = With G½" (BSPF) size ports 6G = With G¾" (BSPF) size ports

1 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

2 Form

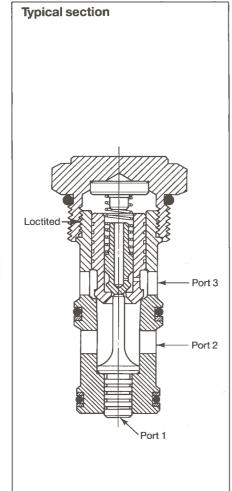
0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 12T = With SAE 12 size ports

In NFPA fatigue-rated housing;

207 bar (3000 psi) max. 10H = With SAE 10 size ports

Continued in next column



Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

i errormance data is typical with haid at	20 001 (102 000) and 00 0 (100 1)	
Max. pressure, all ports	207 bar (3000 psi)	
Rated flow	114 l/min (30 US gpm)	
Cracking pressure	0,55 bar (8 psi)	
Pilot pressure calculation	See formula below	
Pressure drop characteristics	See graph on next page	
Hydraulic fluids, temperature ranges and filtration recommendations	es See 1 in "Model code" above, and also page 266	
Installation dimensions, cartridge only	See next page	
Cavity size	C-16-3 For dimensions see page 247	
Mass, cartridge only	0,26 kg (0.58 lb) approx.	
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 257 See page 253 Consult your local sales engineer	
Spare parts	See next page	

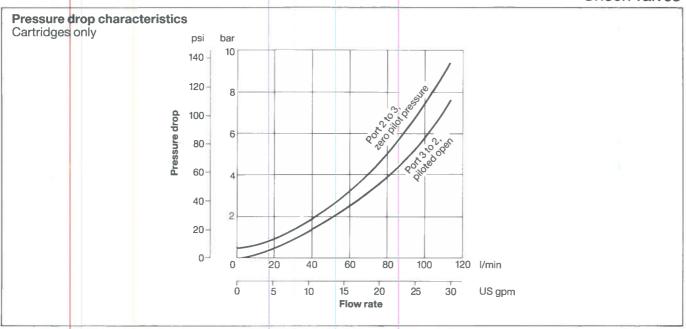
Pilot pressure calculation

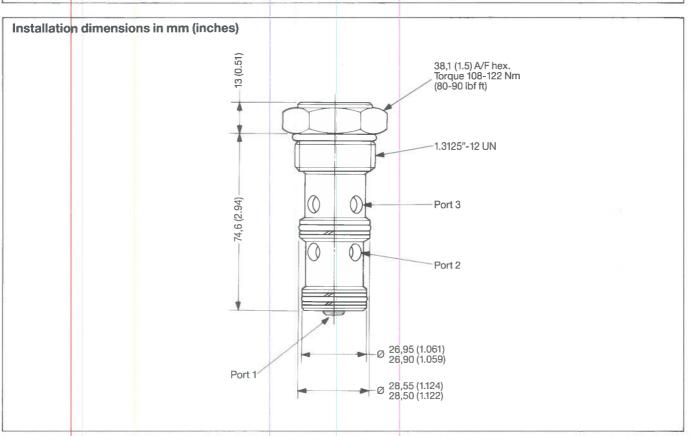
Nominal pressure to open valve by remote control

Pilot pressure at port 1 =

Cracking pressure + Pressure at port 3

+ (0.75 × Pressure at port 2)





Spare parts		
The only parts available are seal kits comprising external		
seals and back-up rings for:	Kit no.	
SPC2-16-P	SK3-16-3	
SPC2-16V-P	SK3-16V-3	3

Pilot operated check valves, single-acting series

SPC1-10

Functional symbol CYL VALVE PILOT

Typical section

Model and ordering code

SPC1-10(S)(V)-P-**

1 2

Pilot piston seal

Blank = No seal

S = With seal

2 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with

phosphate-ester (not

alkyl type)

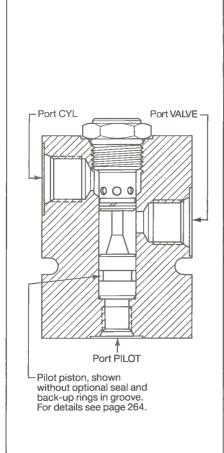
3 Form

In light-duty housing;

207 bar (3000 psi) max.

6T = With SAE 6 size main ports and SAE 4 size pilot port

8T = With SAE 8 size main ports and SAE 4 size pilot port



Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

to the finance data to typical with hard at 25 det (152 dee), and de different	
Max. pressure, all ports	207 bar (3000 psi). See in "Model code" above
Rated flow	45 l/min (12 US gpm)
Cracking pressure	1,03 bar (15 psi)
Pilot pressure calculation	See formula below
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions	See next page
Mass	0,52 kg (1.14 lb) approx.
Spare parts	See next page

Pilot pressure calculation

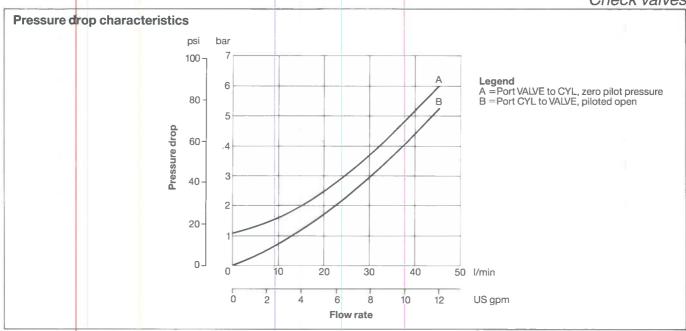
Nominal pressure to open valve by remote control

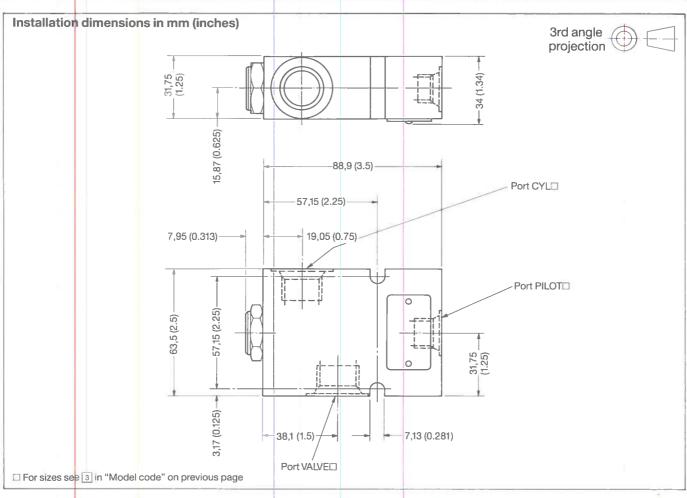
Pilot pressure at port PILOT =

Cracking pressure + Pressure at port CYL

+ (0.75 × Pressure at port VALVE)







The only parts available are cartridges and seal kits comprising external seals and back-up rings

For model	Cartridge▲	Seal kit(s) for: Cartridge■	Pilot piston⊿
SPC1-10-P	3		1 not pistoria
SPC1-10-P SPC1-10V-P	CV1-10-P-0-15 CV1-10V-P-0-15	SK-10-2 SK-10V-2	
SPC1-10S-P	CV1-10-P-0-15	SK-10-2	SK3-014
SPC1-10SV-P	CV1-10V-P-0-15	SK-10V-2	SK3-014V

[▲] One per SPC1 valve. See page 171.

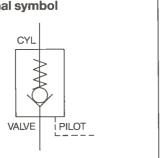
One per cartridge

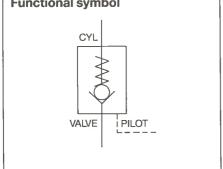
[☑] One per SPC1 valve

Pilot operated check valves, single-acting series

SPC1-16

Functional symbol CYL PILOT VALVE





Typical section

Model and ordering code

SPC1-16(S)(V)-P-**

1 2

Pilot piston seal

Blank = No seal

= With seal

2 Fluid compatibility

Blank = Antiwear hydraulic oil

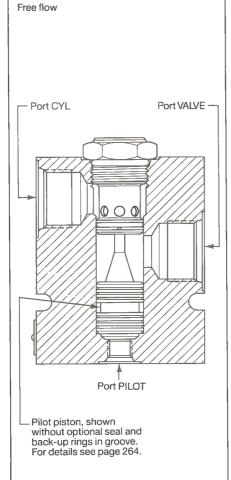
= As above or with phosphate-ester (not alkyl type)

3 Form

In light-duty housing;

207 bar (3000 psi) max.

12T = SAE 12 size main ports and SAE 6 size pilot port



Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F) 207 bar (3000 psi). See 3 in Max. pressure, all ports

"Model code" above Rated flow 151 I/min (40 US gpm) Cracking pressure 1,38 bar (20 psi) See formula below Pilot pressure calculation See graph on next page Pressure drop characteristics Hydraulic fluids, temperature ranges See 2 in "Model code" above, and also page 266 and filtration recommendations Installation dimensions See next page 1,83 kg (4.03 lb) approx. Mass Spare parts See next page

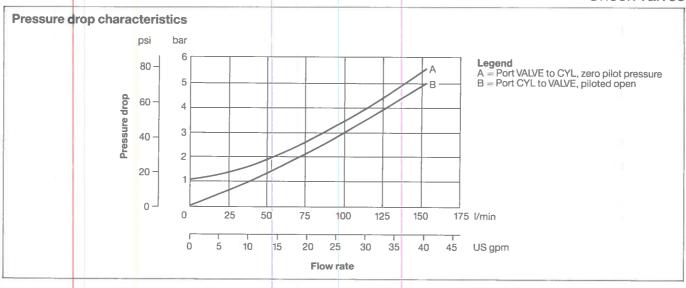
Pilot pressure calculation

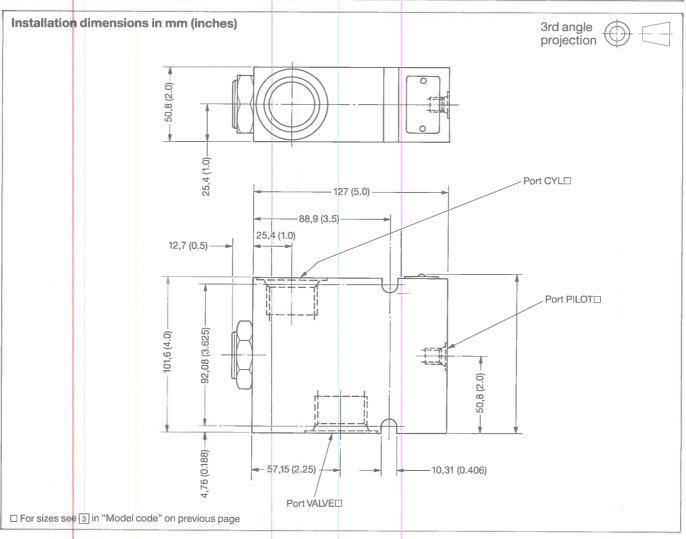
Nominal pressure to open valve by remote control

Pilot pressure at port PILOT =

Cracking pressure + Pressure at port CYL

+ (0.75 × Pressure at port VALVE)





The only parts available are cartridges and seal kits comprising external seals and back-up rings

For model	Cartridge▲	Seal kit(s) for: Cartridge■	Pilot piston ✓
SPC1-16-P	CV1-16-P-0-20	SK-16-2	_
SPC1-16V-P	CV1-16V-P-0-20	SK-16V-2	
SPC1-16S-P	CV1-16-P-0-20	SK-16-2	SK3-119
SPC1-16SV-P	CV1-16V-P-0-20	SK-16V-2	SK3-119V

▲ One per SPC1 valve. See page 173. ■ One per cartridge ☑ One per SPC1 valve

Pilot operated check valves, single-acting series

SPC1-20

CYL VALVE PILOT

Model and ordering code

SPC1-20(S)(V)-P-**

1 2

Pilot piston seal

Blank = No seal

S = With seal

2 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not

alkyl type)

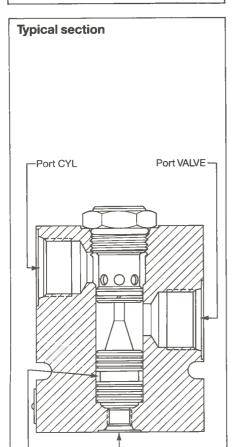
3 Form

In light-duty housing;

207 bar (3000 psi) max. 16T = SAE 16 size main ports

and SAE 6 size pilot port

20T = SAE 20 size main ports and SAE 6 size pilot port



Pilot piston, shown without optional seal and back-up rings in groove. For details see page 264.

Port PILOT

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports	207 bar (3000 psi). See 3 in "Model code" above
Ratedflow	227 1/min (60 US gpm)
Cracking pressure	1,03 bar (15 psi)
Pilot pressure calculation	See formula below
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions	See next page
Mass	3,17 kg (6.98 lb) approx.
Spare parts	See next page

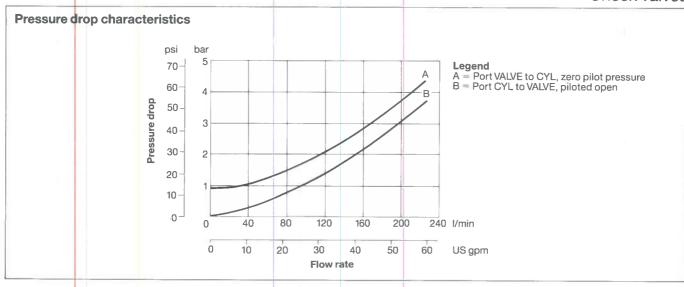
Pilot pressure calculation

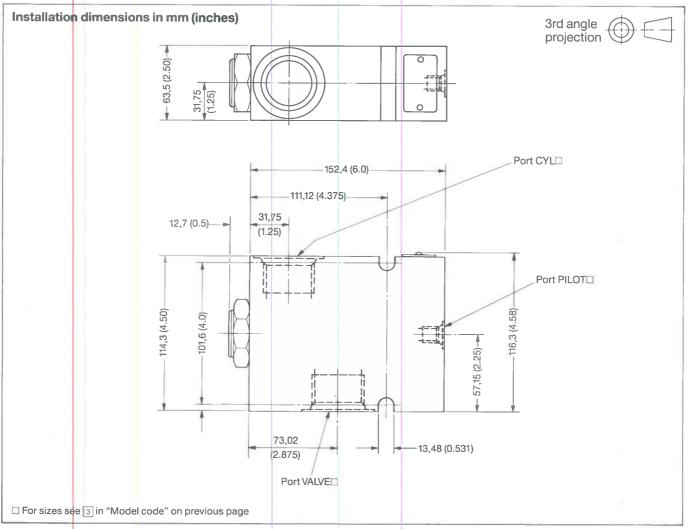
Nominal pressure to open valve by remote control

Pilot pressure at port PILOT =

Cracking pressure + Pressure at port CYL

+ (0.75 × Pressure at port VALVE)





The only parts available are cartridges and seal kits comprising external seals and back-up rings

For model	Cartridge▲	Seal kit(s) for: Cartridge■	Pilot piston ⊿
SPC1-20-P	CV2-20-P-0-15	SK-20-2	_
SPC1-20V-P	CV2-20V-P-0-15	SK-20V-2	
SPC1-20S-P	CV2-20-P-0-15	SK-20-2	SK3-124
SPC1-20SV-P	CV2-20V-P-0-15	SK-20V-2	SK3-124V

▲ One per SPC1 valve. See page 175. ■ One per cartridge ☑ One per SPC1 valve

Pilot operated check valves, double-acting series

DPC1-10

Functional symbol

C1

V1

Model and ordering code

DPC1-10(S)(V)-P-**

1 2

1 Pilot piston seal

Blank = No seal

S = With seal

2 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not

alkyl type)

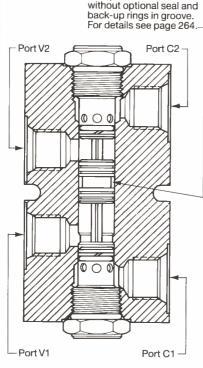
3 Form

In light-duty housing; 207 bar (3000 psi) max.

6T = With SAE 6 size ports

8T = With SAE 8 size ports





Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

207 bar (3000 psi). See ③ in "Model code" above	
45 l/min (12 US gpm)	
1,03 bar (15 psi)	
See formulae below	
See graph on next page	
See 2 in "Model code" above, and also page 266	
See next page	
0,7 kg (1.54 lb) approx.	
See next page	

Pilot pressure calculations

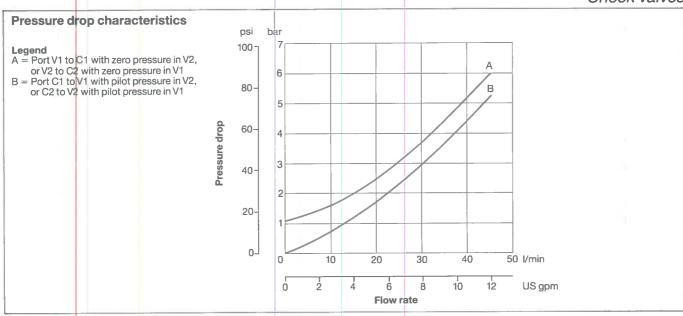
Nominal pilot pressures to open valves

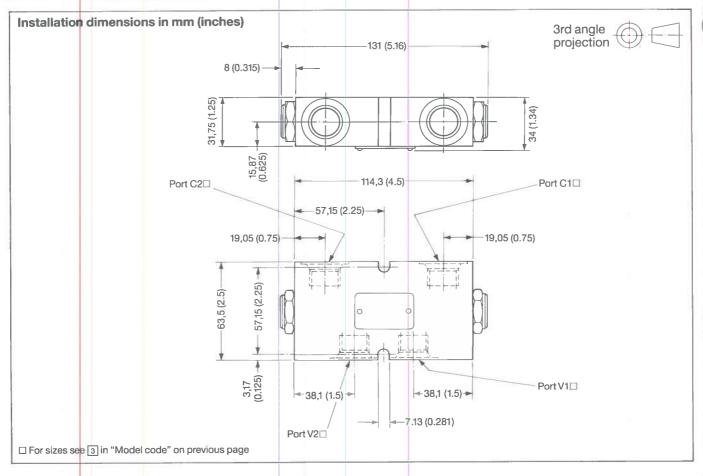
1. Pilot pressure at V1 for flow from C2 to V2 =

 $\frac{\text{Cracking pressure} + \text{Pressure at C2}}{^4} + (0.75 \times \text{Pressure at V2})$

2. Pilot pressure at V2 for flow from C1 to V1 =

Cracking pressure + Pressure at C1 + (0.75 × Pressure at V1)





The only parts available are cartridges and seal kits comprising external seals and back-up rings

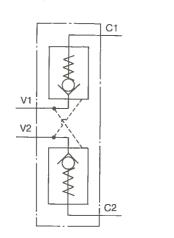
For model	Cartridges▲	Seal kit(s) for: Cartridges■	Pilot piston
DPC1-10-P	CV1-10-P-0-15	SK-10-2	_
DPC1-10V-P	CV1-10V-P-0-15	SK-10V-2	_
DPC1-10S-P	CV1-10-P-0-15	SK-10-2	SK3-014
DPC1-10SV-P	CV1-10V-P-0-15	SK-10V-2	SK3-014V

Two per DPC1 valve. See page 171. One per cartridge One per DPC1 valve

Pilot operating check valves, double-acting series

DPC1-16

Functional symbol



Model and ordering code

DPC1-16(S)(V)-P-**

1 2

1 Pilot piston seal

Blank = No seal

= With seal

2 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with

phosphate-ester (not alkyl type)

In light-duty housing;

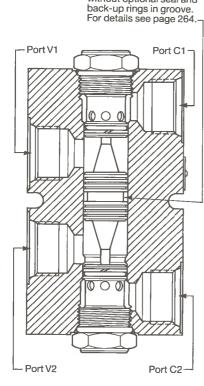
207 bar (3000 psi) max.

12T = With SAE 12 size ports

16T = With SAE 16 size ports

Typical section

Pilot piston, shown without optional seal and back-up rings in groove. For details see page 264.



Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

	, , , , , , , , , , , , , , , , , , , ,	
Max. pressure, all ports	207 bar (3000 psi). See 3 in "Model code" above	
Rated flow	151 I/min (40 US gpm)	
Cracking pressures	1,38 bar (20 psi)	
Pilot pressure calculation	See formulae below	
Pressure drop characteristics	See graph on next page	
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266	
Installation dimensions	See next page	
Mass	2,61 kg (5.75 lb) approx.	
Spare parts	See next page	

Pilot pressure calculations

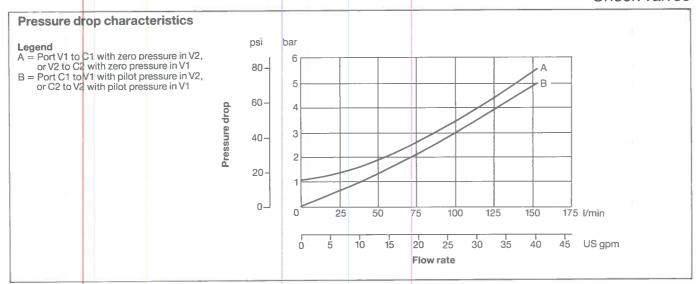
Nominal pilot pressures to open valves

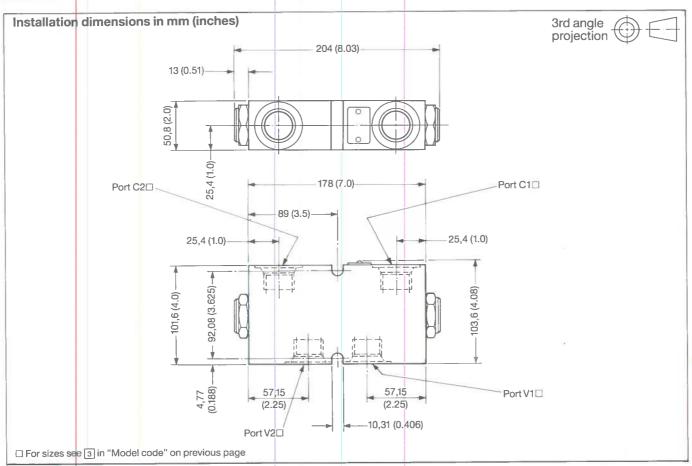
1. Pilot pressure at V1 for flow from C2 to V2 =

Cracking pressure + Pressure at C2 + (0.75 \times Pressure at V2)

2. Pilot pressure at V2 for flow from C1 to V1 =

Cracking pressure + Pressure at C1 + (0.75 × Pressure at V1)





The only parts available are cartridges and seal kits comprising external seals and back-up rings

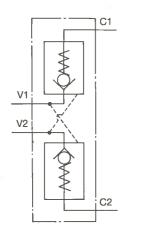
For model Programme Technology	Cartridges▲	Seal kit(s) for: Cartridges■	Pilot piston ✓
DPC1-16-P	CV1-16-P-0-20	SK-16-2	_
DPC1-16V-P	CV1-16V-P-0-20	SK-16V-2	
DPC1-16S-P	CV1-16-P-0-20 CV1-16V-P-0-20	SK-16-2	SK3-119
DPC1-16SV-P		SK-16V-2	SK3-119V

Two per DPC1 valve. See page 173. One per cartridge One per DPC1 valve

Pilot operated check valves, double-acting series

DPC1-20





Model and ordering code

DPC1-20(S)(V)-P-**

1 2 3

1 Pilot piston seal

Blank = No seal

= With seal

[2] Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with

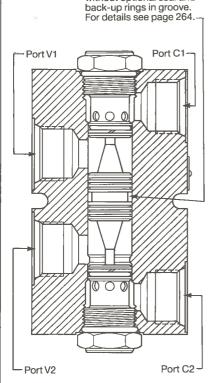
phosphate-ester (not alkyl type)

In light-duty housing; 207 bar (3000 psi) max.

20T = With SAE 20 size ports

Typical section

Pilot piston, shown without optional seal and



Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports	207 bar (3000 psi). See 3 in "Model code" above
Rated flow	227 I/min (60 US gpm)
Cracking pressures	1,03 bar (15 psi)
Pilot pressure calculation	See formulae below
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See [2] in "Model code" above, and also page 266
Installation dimensions	See next page
Mass	4,45 kg (9.8 lb) approx.
Spare parts	See next page

Pilot pressure calculations

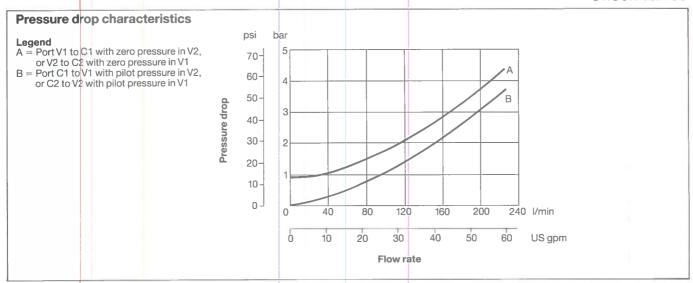
Nominal pilot pressures to open valves

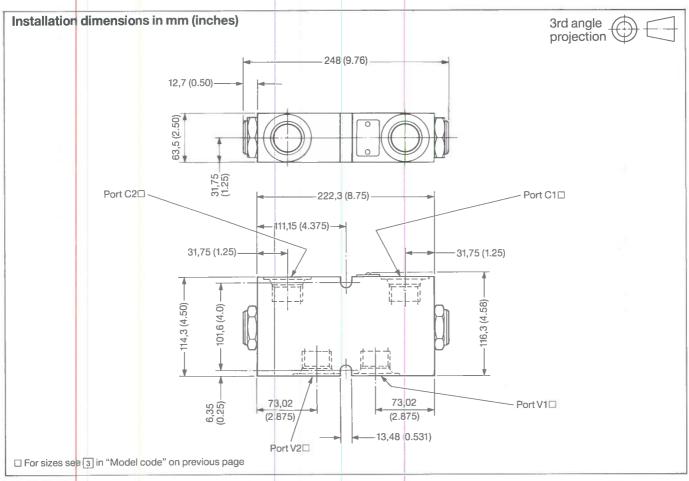
1. Pilot pressure at V1 for flow from C2 to V2 =

Cracking pressure + Pressure at C2 + (0.75 × Pressure at V2)

2. Pilot pressure at V2 for flow from C1 to V1 =

Cracking pressure + Pressure at C1 $+ (0.75 \times Pressure at V1)$





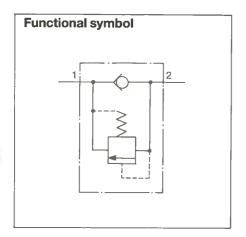
The only parts available are cartridges and seal kits comprising external seals and back-up rings

-	Contridence	Seal kit(s) for:	Pilot piston✓
Formodel	Cartridges ▲	Cartridges■	Pilot pistoria
DPC1-20-P	CV2-20-P-0-15	SK-20-2	_
DPC1-20V-P	CV2-20V-P-0-15	SK-20V-2	
DPC1-20S-P	CV2-20-P-0-15	SK-20-2	SK3-124
DPC1-20SV-P	CV2-20V-P-0-15	SK-20V-2	SK3-124V

Two per DPC1 valve. See page 175. One per car ridge One per DPC1 valve

Check valves with thermal expansion relief function

RV4-10



Model and ordering code

RV4-10(V)-F-**-50/**

1 2

Fluid compatibility

Blank = Antiwear hydraulic oil

As above or with phosphate-ester (not alkyl type)

2 Form

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports

8H = With SAE 8 size ports

 $2G = With G\frac{1}{4}$ " (BSPF) size ports $3G = With G\frac{3}{4}$ " (BSPF) size ports

3 Thermal expansion relief factory-setting

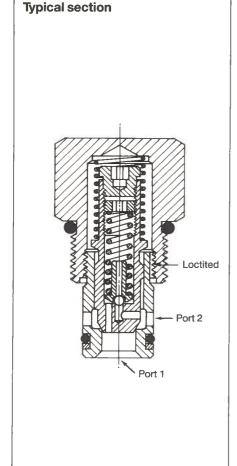
Cracking pressures between 27,6-206 bar (400-3000 psi). Consult your local sales engineer if higher pressures are required.

User-requested settings in 6,9 bar (100 psi) steps, coded as in following examples:

 $10 = 68,9 \, \text{bar} (1000 \, \text{psi})$

 $11 = 75.9 \, \text{bar} \, (1100 \, \text{psi})$

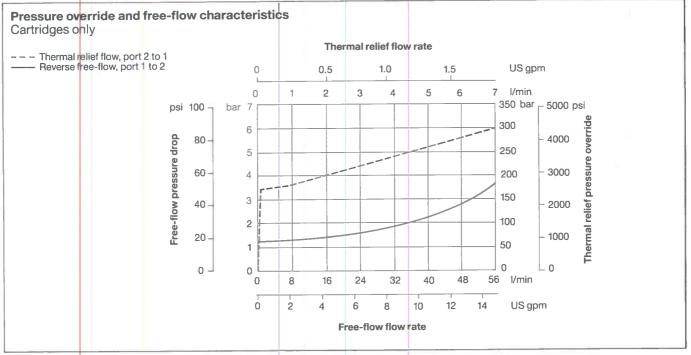
Insert required code when ordering.

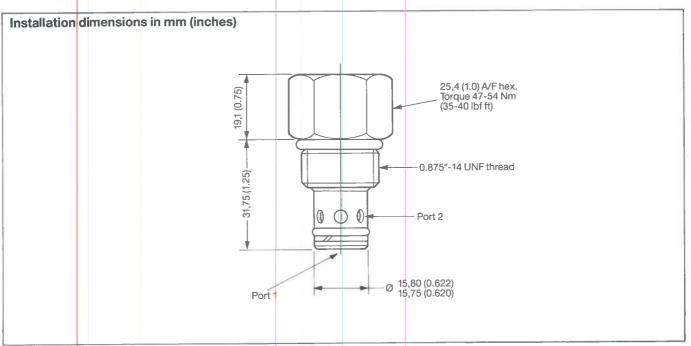


Operating data

Performance data is typical with fluid at 28 cSt (132 SLIS) and 38°C (100°F)

Performance data is typical with fluid at	28 cst (132 sus) and 38°C (100°F)	
Max. pressure, both ports, cartridge only	207 bar (3000 psi) See ③ in "Model code" above	
Rated flow	45 l/min (12 US gpm)	
Thermal expansion relief factory-set cracking pressure	See 3 in "Model code" above	
Free-flow direction cracking pressure	1,24 bar (18 psi)	
Pressure override and free-flow characteristics	See graph on next page	
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266	
Installation dimensions, cartridge only	See next page	
Cavity size	C-10-2 For dimensions see page 247	
Mass, cartridge only	0,11 kg (0.25 lb) approx.	
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer	
Spare parts	See next page	





Spare parts Spare parts		
The only parts available are seal kits comprising external seals and back-up rings for: RV4-10-F RV4-10V-F	Kit no. SK-10-2 SK-10V-2	

Proportional controls

Vickers Modular proportional pressure and flow control valves are designed to be easily controlled by the simplest of DC electrical devices such as a 12 volt battery and a potentiometer.

However, the valves may also be simply controlled directly (in most cases) by even the most sophisticated of control circuits, such as the "analog out" of a computer control system. In many cases, because of the coil's low current draw, the valve can be operated accurately and directly without intermediate power supplies. Current draw at the coil can be less than 1 amp when a 12 volt rated coil is used, or less than 0.5 amp when a 24 volt rated coil is used.

Varying the voltage at the coil is one of the simplest means of control available. Any of the Vickers Modular DC coils will work on one of the following proportional valves by simply varying the voltage between 0 and 75% of the rated coil voltage. It should be noted that as the operating temperature of a coil increases, the solenoid force decreases. Therefore, if the voltage is held constant as the coil heats up then valve pressure (or flow) will decrease. Electrical current controls significantly overcome this problem, but not totally. Closed-loop electrical control with feedback from the parameter to be monitored will provide the most accurate control.

Proportional pressure controls These valves will vary the effective pressure setting in response to the voltage supplied to the coil; see performance graphs on the following pages.

ERV1 valves are available in two sizes to handle flows of up to 132 l/min (35 US gpm) and 207 bar (3000 psi).

ERV2 valves are produced for controlling pilot flow rates up to 2,8 i/min (0.75 US gpm) and 35 bar (500 psi). They are ideal for use with Vickers Modular MOS1 modulating orifice cartridges, to provide for pressure compensated proportional flow, and

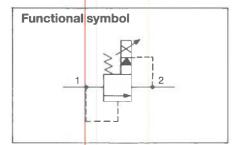
are also incorporated into the EFPR1 models providing proportional priority flow control, with bypass, for controlled flows up to 132 l/min (35 USgpm)

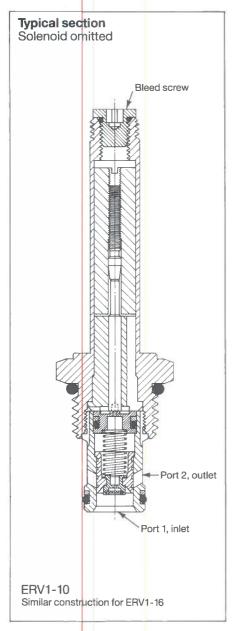
Proportional flow controls

EFPR1 valves will vary the effective orifice setting in response to voltage applied to the coil. When the priority circuit is receiving the required pressure-compensated flow rate, any excess flow is bypassed to a secondary circuit or tank, depending on the application.

Proportional relief valves, two-stage series

ERV1-10/16





Model and ordering code

ERV1-**(V)-**-**-***

123456

Nominal size/max. flow range 10 = 3.8-57 l/min (1-15 US gpm)

16 = 7,6-132 l/min (2-35 US gpm)

Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

3 Factory-set maximum controlled pressure

Customer to specify setting, in increments of 6,89 bar (100 psi) but coded in 100 psi units, within the 34,5-207 bar (500-3000 psi) range

 $5.0 = 34,5 \, \text{bar} \, (500 \, \text{psi})$

4 Form 0 = Cartridge only

> In light-duty housing; 207 bar (3000 psi) max.

ERV1-10 models

6T = With SAE 6 size ports

ERV1-16 models

12T = With SAE 12 size ports

Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

ERV1-10 models

6H = With SAE 6 size ports

8H = With SAE 8 size ports

2G = With G1/4" (BSPF) size ports 3G = With G3/6" (BSPF) size ports

ERV1-16 models

10H = With SAE 10 size ports

12H = With SAE 12 size ports

4G = With G1/2" (BSPF) size ports

6G = With G3/4" (BSPF) size ports

5	Voltage rating		Amps	Lead color
	00D	= No coil	_	_
	12D	= 12VDC	1,50	Red
	24D	= 24VDC	0,75	Black
	36D	= 36VDC	0,50	Blue

6 Connector types

Blank = No coil

= ISO 4400 (DIN 43650) connector. Order requisite connector plug separately; see "Spare

parts" three pages on. 1/2" NPT conduit port

Q = Spade terminal = Leadwire

Operating data

Performance is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

· orrormanioono typrodi minimore di =o o	01(10 <u>2</u> 000) and 00 0 (100 1)
Max. pressure, both ports	207 bar (3000 psi)
Max. controlled pressure range: ERV1-10 ERV1-16	2,07-207 bar (30-3000 psi) 3,5-207 bar (50-3000 psi)
Max. flow range	See 1 in "Model code" above
Performance characteristics	See graphs on next two pages
Electrical characteristics and options	See 5 and 6 in "Model code" above
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See three pages on
Cavity size: ERV1-10 ERV1-16	C-10-2 C-16-2 For dimensions see page 247

Mass, cartridge including solenoid

ERV1-10 ERV1-16

0,44 kg (0.98 lb) approx. 0.66 kg (1.45 lb) approx.

Housing options:

Standard light-duty type Standard fatigue-rated type

See page 251

See page 255

Customized types

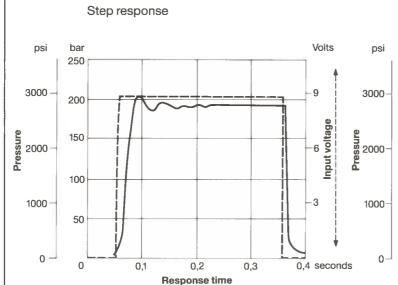
Consult your local sales engineer

Spare parts

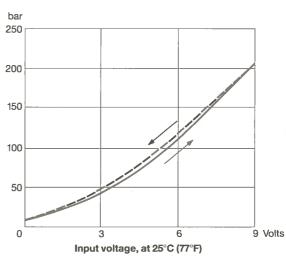
See two pages on



Cartridges only Zero outlet pressure

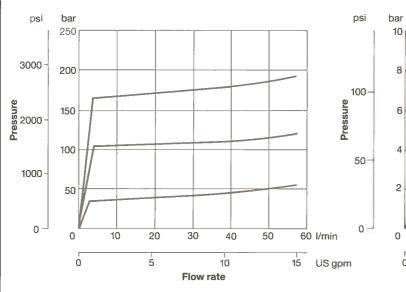


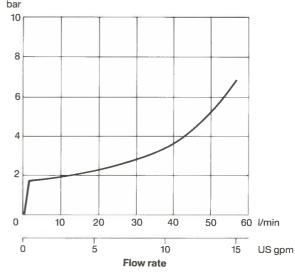
Pressure gain



Pressure override, energized

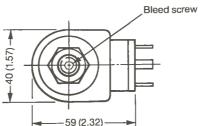
Pressure override, de-energized

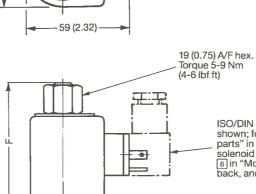




3rd angle projection

Installation dimensions in mm (inches)





ISO/DIN connector option shown; for details see "Spare parts" in table below. Alternative solenoid connections shown in 6) in "Model code" three pages back, and also on page 49.

Model	Α	В	С	ØD	Е	F
ERV1-10	25,4 (1.0)	47-54 Nm (35-40 lbf ft)	0.875"-14 UNF	15,82 (0.623) 15,77 (0.621)	33,3 (1.31)	73 (2.87)
ERV1-16	38,1 (1.5)	108-122 Nm (80-90 lbf ft)	1.3125"-12 UN	28,55 (1.124) 28,52 (1.123)	44,45 (1.75)	79 (3.1)

A A/F hex. Torque B

C thread

ØD

Port 2, outlet

Port 1, inlet

Spare parts

The only parts available are:

a.	Seal kits comprising external seals and back-up rings for:	Kit no.
	ERV1-10	SK-10-2
	ERV1-10V	SK-10V-2
	ERV1-16	SK-16-2
	EDV/1 16V/	CK 16V 2

ERV1-16V	SK-16V-2	
b. Solenoid coil and ancillary parts	See page 49, for DC voltage coils only	
c. ISO/DIN connector plug options: Black, marked B Gray, marked A	Part no. 710775 710776 For dimensions see page 50	

Proportional relief valves, direct acting series

ERV2-10

Fu

nctional	symbol
_1	2

Model and ordering code ERV2-10(V)-**-***-

1 2 3 4 5

Fluid compatibility Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

2 Factory-set maximum controlled

Customer to specify setting, in increments of 6,89 bar (100 psi) but coded in 100 psi units, within the 6,9-34,5 bar (100-500 psi) range

5.0 = 34,5 bar (500 psi)

0 = Cartridge only

In light-duty housing; 207 bar (3000 psi) max. 6T = With SAE 6 size ports Continued in next column

In NFPA fatigue-rated housing; 207 bar (3000 psi) max.

6H = With SAE 6 size ports

8H = With SAE 8 size ports

 $2G = With G\frac{1}{4}$ " (BSPF) size ports

3G = With G\(^y\)" (BSPF) size ports

4	Volta	ge rating	Amps	Lead color
	00D	= No coil	_	_
	12D	= 12VDC	1,50	Red
	24D	= 24VDC	0,75	Black
	36D	= 36VDC	0,50	Blue

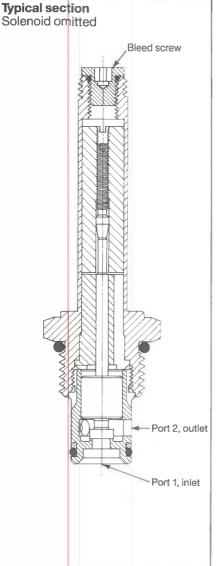
5 Connector types

Blank = No coil

= ISO 4400 (DIN 43650) connector. Order requisite connector plug separately; see "Spare

parts" two pages on. 1/2" NPT conduit port = Spade terminal

= Leadwire



Operating data

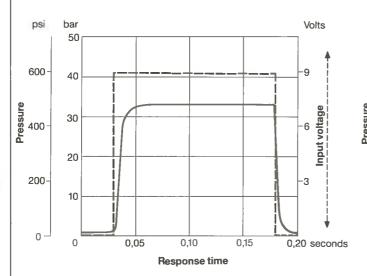
Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, both ports	207 bar (3000 psi)
Rated flow	2,8 l/min (0.75 US gpm)
Max. controlled pressure drop range	0-34,5 bar (0-500 psi)
Max. flow range	0,2-2,8 l/min (0.05-0.75 US gpm)
Performance characteristics	See graphs on next page
Electrical characteristics and options	See 4 and 5 in "Model code" above
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See two pages on
Cavity size	C-10-2 For dimensions see page 247
Mass, cartridge including solenoid	0,43 kg (0.95 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 255 See page 251 Consult your local sales engineer
Spare parts	See two pages on

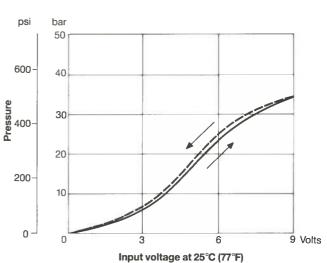
Performance characteristics

Cartridges only Zero outlet pressure



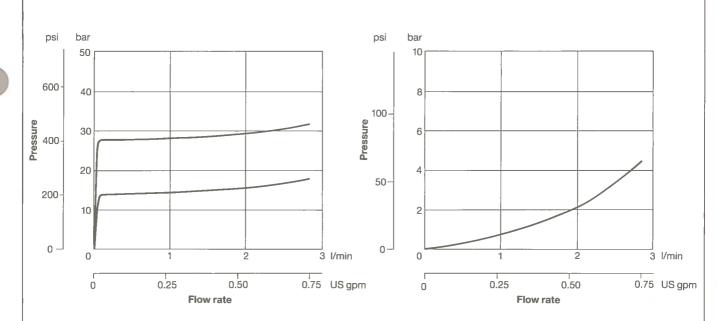


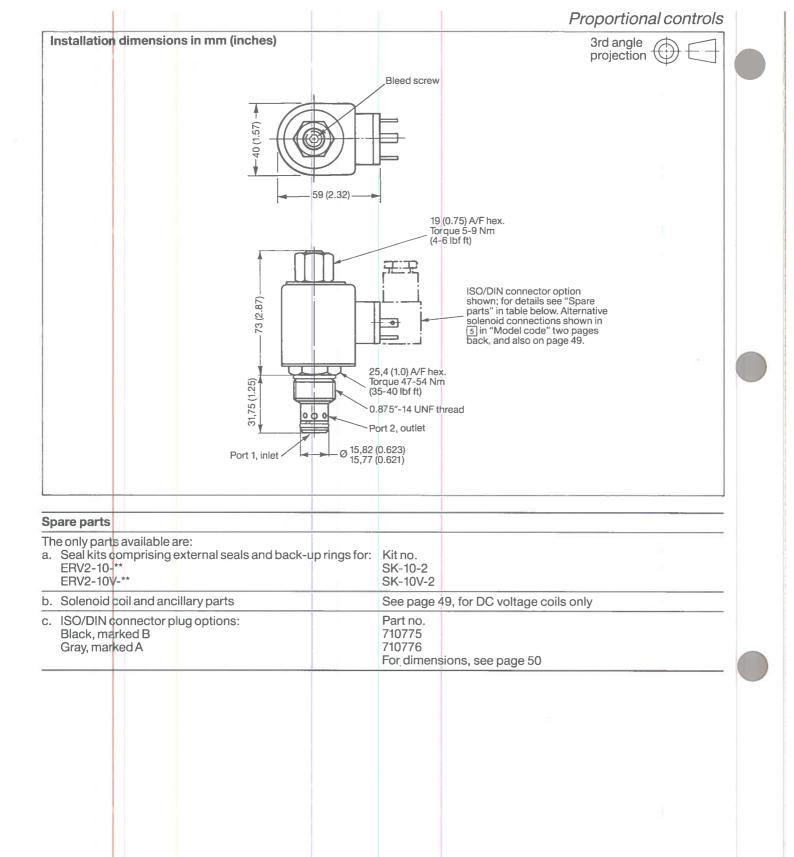
Pressure gain



Pressure override, energized

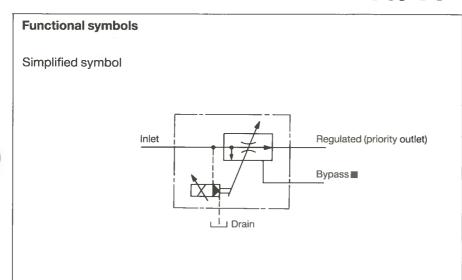
Pressure override, de-energized



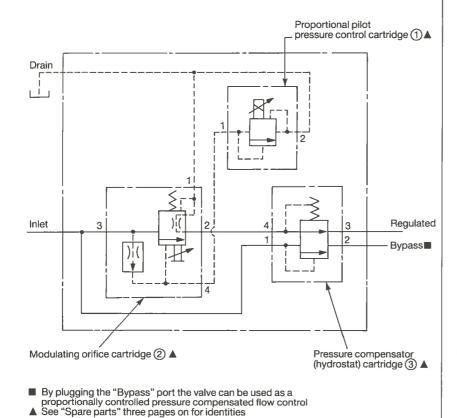


Pressure compensated priority flow controls, electroproportionally controlled series

EPFR1-10/16



Detailed symbol



Model and ordering code

EPFR1-**(V)-** **-***- *** * 1234567

Nominal size

10 or 16; see 3 below

2 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

3 Regulated priority flow range

10 = 0-37.8 l/min (0-10 US gpm),for EPFR1-10 models 35 = 0-132 I/min (0-35 US gpm), for EPFR1-16 models

Minimum priority flow setting

Blank = Zero flow setting = Manual adjustment

5 Form

10T = With SAE 10 size main ports**□**; EPFR1-10 models

16T = With SAE 16 size main ports**□**; EPFR1-16 models

SAE 4 size drain port

6	Volta	ge rating	Amps	Lead color
	00	No coil	_	_
	12D	= 12VDC	1,50	Red
	24D	= 24VDC	0,75	Black
	36D	= 36VDC	0,50	Blue

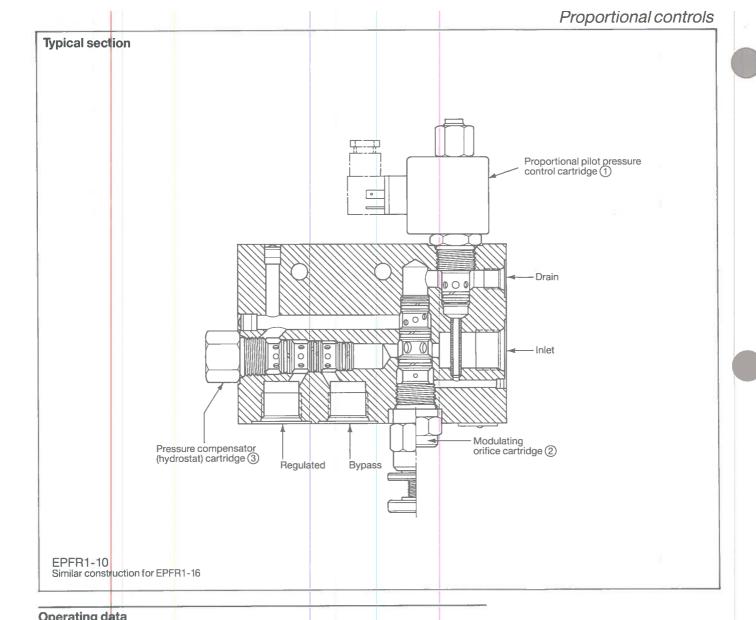
Connector types

Blank = No coil

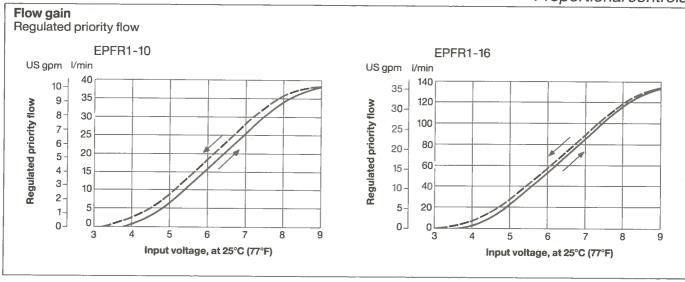
= ISO 4400 (DIN 43650) connector. Order requisite connector plug separately; see "Spare parts" three pages on.

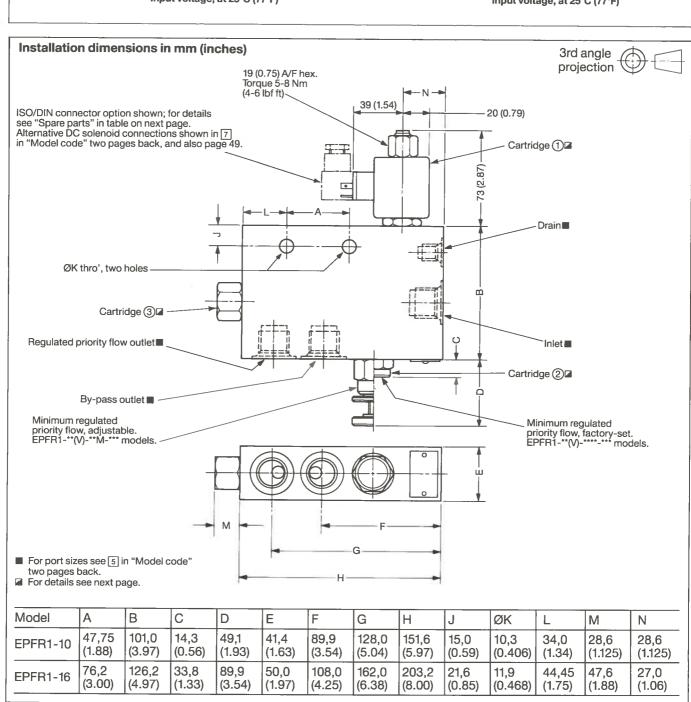
= ½" NPT conduit port = Spade terminal

= Leadwire



Performance is typical with fluid at 28 cs	St (132 SUS) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi)
Flow ratings: Inlet port, EPFR1-10 models Inlet port, EPFR1-16 models Priority outlet, EPFR1-10 models Priority outlet, EPFR1-16 models	57 I/min (15 US gpm) 170 I/min (45 US gpm) 38 I/min (10 US gpm) 132 I/min (35 US gpm)
Pilot flow, from drain port	1,1 I/min (0.3 US gpm) approx.
Electrical characteristics and options	See 6 and 7 in "Model code" on previous page
Flow gain, regulated priority flow	See graphs on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
Installation d mensions	See next page
Mass, complete assembly including solenoid: EPFR1-10 EPFR1-16	0,75 kg (1.66 lb) approx. 1,72 kg (3.78 lb) approx.
Housing options: Standard light-duty type Customized types	As shown Consult your local sales engineer
Spare parts	See two pages on





			Proportional controls
Spare parts			
The only parts available are:			
a. Cartridges			
For model	Cartridges ① ▲	②■	③□
EPFR1-10-10-M-10T-**D* EPFR1-10-10-**-10T-**D* EPFR1-10V-10-M-10T-**D* EPFR1-10V-10-**-10T-**D* EPFR1-16-35-M-16T-**D* EPFR1-16-35-**-16T-**D* EPFR1-16V-35-**-16T-**D*	ERV2-10-2.1-0-**D* ERV2-10-2.1-0-**D* ERV2-10V-2.1-0-**D* ERV2-10V-2.1-0-**D* ERV2-10-2.1-0-**D* ERV2-10-2.1-0-**D* ERV2-10V-2.1-0-**D* ERV2-10V-2.1-0-**D*	MOS1-10-M-0-10 MOS1-10-F-0-10 MOS1-10V-M-0-10 MOS1-10V-F-0-10 MOS1-16-M-0-35 MOS1-16-F-0-35 MOS1-16V-M-0-35 MOS1-16V-F-0-35	PCS4-10V-0-160 PCS4-16-0-160 PCS4-16-0-160 PCS4-16V-0-160 PCS4-16V-0-160
b. Seal kits for cartridges, complicating ERV2-10-2.1 ERV2-10V-2.1 MOS1-10+* MOS1-10V-* MOS1-16+* MOS1-16V-* PCS4-10-0 PCS4-16-0 PCS4-16V-0		k-up rings; one kit per cartrido Kit no. SK-10-2 SK-10V-2 SK-10-4 SK-10V-4 SK2-16-4 SK2-16V-4 SK3-10V-4 SK3-10V-4 SK3-16-4 SK3-16V-4	ge
c. Solenoid coil and ancillary par	ts	See page 49, for DC voltage o	coils only
d. ISO/DIN connector plug optio Black, marked B Gray, marked A		Part no. 710775 710776 For dimensions see page 50	
For full details see page 239 For full details see page 236			
206			

Load controls

The prime function of Vickers Modular load control valves is to efficiently prevent loads running ahead of pump supply and provide positive load holding. In doing this they help prevent cavitation in the inlet side of the machine actuator. Operating basically as piloted counterbalance valves with reverse free-flow checks, they can provide these added benefits:

- Only a minimum pump/supply pressure needed to maintain positive control of machine actuator movements.
- Positive load-holding in any position (see below regarding hydraulic motors).
- Thermal expansion relief.
- Full flow overload relief function.

The following product pages include formulae for determining pilot pressures for various conditions. Optimum performance is usually attained when the cracking pressure is set at approximately $1.3 \times load$ -induced pressure.

Vickers Modular load control valves are produced in a variety of forms to meet the majority of load control requirements, e.g.:

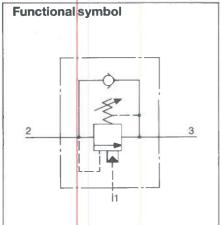
- Single cartridges may be installed directly into cavities machined in the actuator body. This is the safest installation as any pipe line failure would not affect load holding.
- Line mounting of single or dual functions can simplify installation of load control valves in many applications.
- Dual function models which can introduce low-pressure make-up flow to prevent cavitation, can be line mounted in hydrostatic split transmissions.
- Dual function models with brake control are available for hydraulic motor drives. Because all hydraulic motors have a degree of internal

leakage under load, many applications require a hydraulically released brake to prevent shaft creep under load when it should be held stationary. The brake control always directs pilot flow to or from the brake. It also has a customerspecified orifice and check function, controlling brake application but allowing rapid release.

 Customized models can be designed and made by Vickers Modular, e.g. for direct installation on cylinders or motors.

Counterbalance or holding valves, with reverse flow check and remote control pilot port

MCV9-10



Model and ordering code MCV9-10(V)- * -0-50/**

1 2

3

1 Fluid compatibility

Blank = Antiwear hydraulic oil V = As above or with phosphate-ester (not

alkyl type)

2 Cracking pressure adjustment

S = Screw type

C = Car

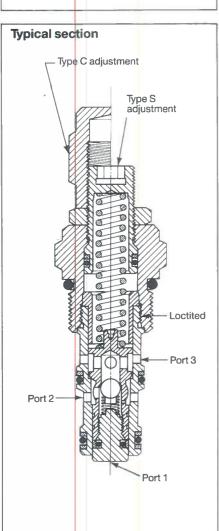
3 Factory-set cracking pressure, port 2

Within range in table below
Blank = Normal factory setting,
at approx. mid-range.

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

10 = 68,9 bar (1000 psi) 10.5 = 72,4 bar (1050 psi)

Insert required code when ordering.



Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

Max. pressure, all ports	345 bar (5000 psi)
Rated flow	15 I/min (4 US gpm)
Cracking pressure adjustment range, port 2 (Ports 1 and 3 at zero pressure)	34,5-344 bar (500-5000 psi)
Pilot pressure calculation	See formula below
Pressure drop characteristics	See graph on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See next page
Cavity size	C-10-3 For dimensions see page 247
Mass, cartridge only	0,15 kg (0.33 lb)
Housing options: Customized types only, suitable for 345 bar (5000 psi) max. pressure	Consult your local sales engineer
Spare parts	See next page

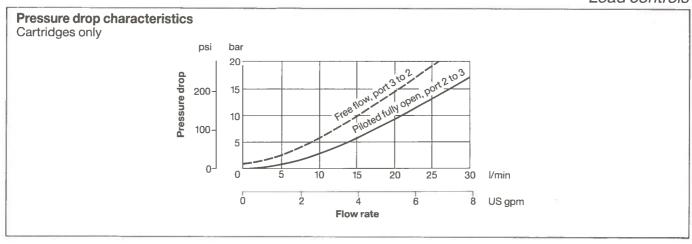
Pilot pressure calculation

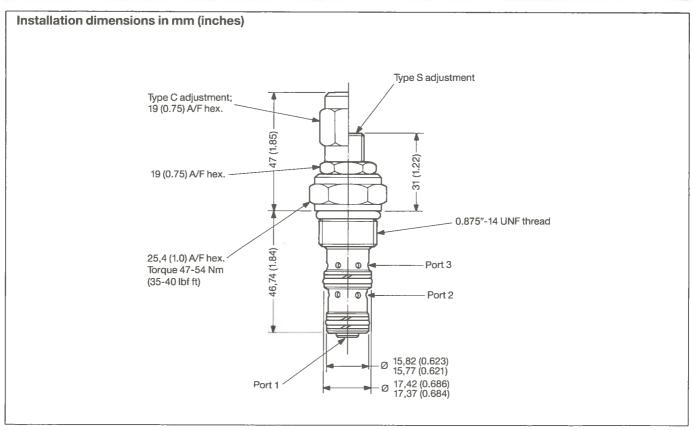
To open valve by remote control.

Pilot pressure, nominal at port 1 =

Cracking pressure + (9,25 × Port 3 pressure) - Port 2 pressure

8.25





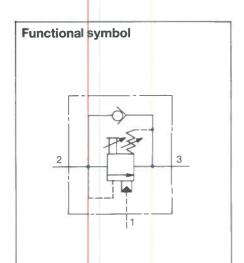
The only parts available are seal kits comprising external seals and back-up rings for:

MCV9-10-* MCV9-10V-*

Kit no. SK3-10-3 SK3-10V-3

Counterbalance or holding valves, with reverse flow check and remote control pilot port

MCV3-16



Model and ordering code

MCV3-16(V)-C***-0-50/**

1 2

Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with

phosphate-ester (not

alkyl type)

Throttle stroke

See page 00

125 = 3,2mm (0.125"); standard setting.

Alternatively, a customer can specify his requirement in the same way.

3 Factory-set cracking pressure,

Within range in table below Blank = Normal factory setting,

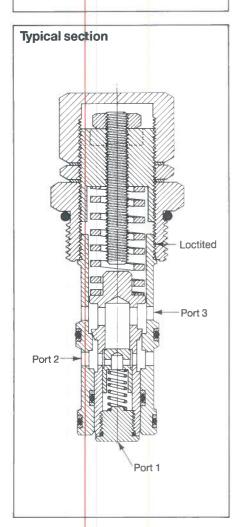
at approx. mid-range.

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

10 = 68,9 bar (1000 psi)

 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$

Insert required code when ordering.



Operating data

Max. pressure, all ports

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

345 bar (5000 psi)

See next page

Wax. procodio, all porto	0 10 000 (0000)		
Rated flow	95 l/min (25 US gpm)		
Cracking pressure adjustment range, port 2 (ports 1 and 3 at zero pressure)	34,5-344 bar (500-5000 psi)		
Pilot pressure calculation	See formula below		
Pressure drop characteristics	See graph on next page		
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" above, and also page 266		
Installation dimensions, cartridge only	See next page		
Cavity size	C-16-3 For dimensions see page 247		
Mass, cartridge only	0,47 kg (1.04 lb)		
Housing options: Customized types only, suitable for 345 bar (5000 psi) max, pressure	Consult your local sales engineer		

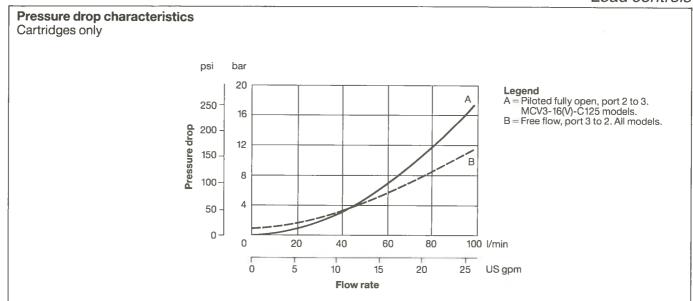
Pilot pressure calculation

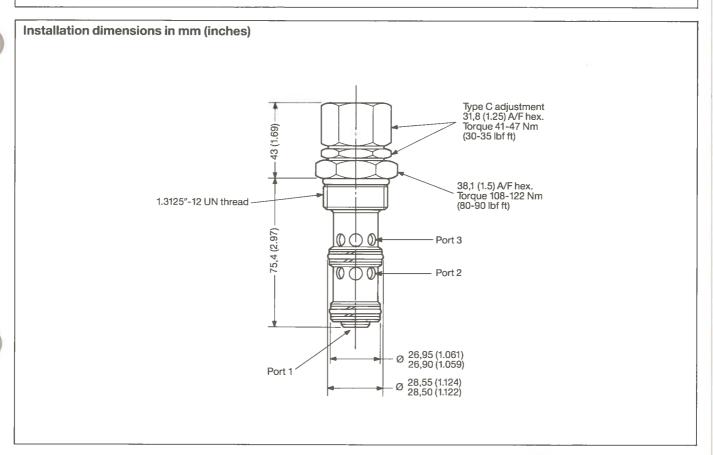
Spare parts

To open valve by remote control.

Pilot pressure, nominal at port 1 =

Spring-set pressure + (10,6 × Port 3 pressure) - Port 2 pressure







The only parts available are seal kits comprising external seals and back-up rings for:

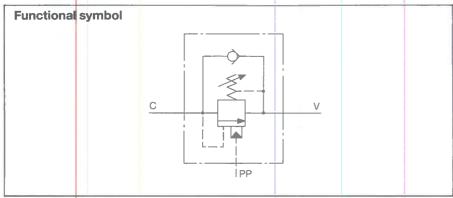
MCV3-16-C

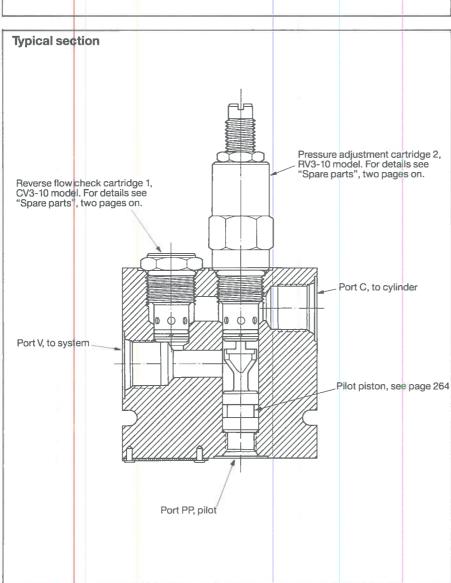
MCV3-16V-C

Kit no. SK2-16-3 SK2-16V-3

Counterbalance or holding valves, two-stage design with reverse flow check and remote control pilot port

MCV1-10





Model and ordering code

MCV1-10(V)- * -***-**/**

1 2 3 4 5

Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not alkyl type)

Cracking pressure adjustment

S = Screw

F = Factory-set

3 Form

In light-duty housing;

207 bar (3000 psi) max.

8T = With SAE 8 size ports ▲ 10T = With SAE 10 size ports ▲

▲ Ports C and V only, port PP is always of SAE 6 size

4 Cracking pressure adjustment

range, port C, bar (psi) 3 = 3,45-20,6(50-300)

6 = 6,90-41,3(100-600)

9 = 13,8-62,0(200-900)

18 = 20,7-124(300-1800)

27 = 0-189(0-2750)

For higher pressure models, consult your local sales engineer.

5 Factory-set cracking pressure, port C

. Within ranges in 4 above

Blank = Normal factory setting;

at approx. mid-range User-requested settings in 3,45 bar (50 psi) steps, coded as in following

examples:

 $10 = 68,9 \, \text{bar} \, (1000 \, \text{psi})$

 $10.5 = 72,4 \, \text{bar} \, (1050 \, \text{psi})$

Insert required code when ordering.

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

renormance data is typical with huld at	26 CSt (132 303) and 36 C (100 F)		
Max. pressure, all ports	207 bar (3000 psi) ▲		
Rated flow	76 l/min (20 US gpm)		
Cracking pressure adjustment range, port C (Ports PP and Vat zero pressure)	See 4 and 5 in "Model code" on previous page		
Pilot pressure calculation	See formula below		
Pressure drop characteristics	See graph below		
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" on previous page and also page 26		
Installation dimensions	See next page		
Mass	0,92 kg (2.02 lb) approx.		
Spare parts	See next page		

▲ For higher pressures, consult your local sales engineer

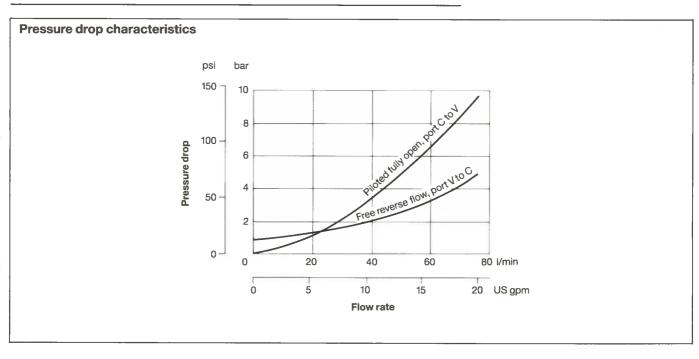
Pilot pressure calculation

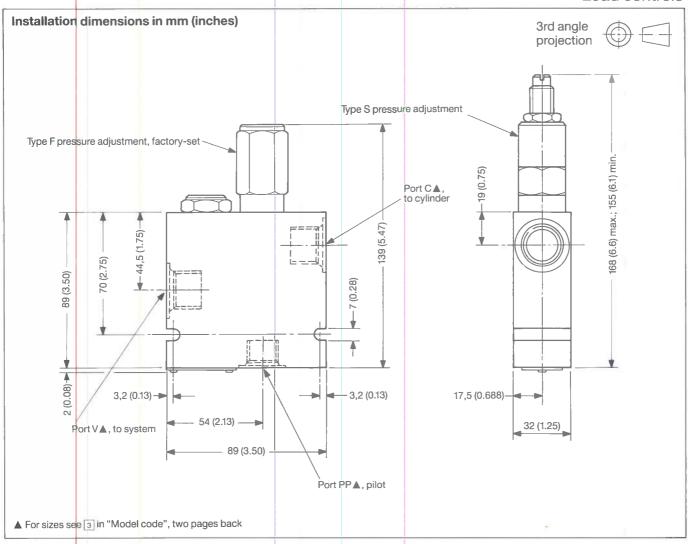
To open valve by remote control.

Pilot pressure, nominal at port PP =

Valve set pressure + (5 \times Port V pressure) - Port C pressure

4





The only parts available are cartridges and seal kits (comprising external seals and back-up rings)

For model■	Cartridge	1△	Cartridge 2 △	
	Model	Seal kit ✓	Model■	Seal kit⊿
MCV1-10-F-***-**/**	CV3-10-P-0-10	SK-10-2	RV3-10-F-0-**/**	SK-10-2
MCV1-10-S-***-**/**	CV3-10-P-0-10	SK-10-2	RV3-10-S-0-**/**	SK-10-2
MCV1-10V-F-***-**/**	CV3-10V-P-0-10	SK-10V-2	RV3-10V-F-0-**/**	SK-10V-2
MCV1-10V-S-***-**/**	CV3-10V-P-0-10	SK-10V-2	RV3-10V-S-0-**/**	SK-10V-2

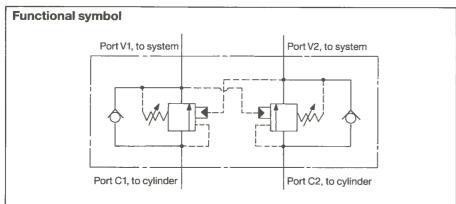
Asterisks in bold type denote the pressure adjustment range code common to the model designation of a given MCV1 assembly and related RV3 cartridge.

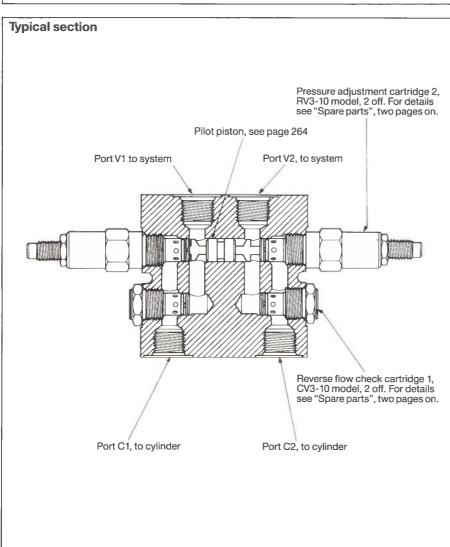
One per MCV1 valve. For details, see page 171 for CV3-10 valves and page 84 for RV3-10 valves.

One per cartridge.

Dual counterbalance or holding valves, with reverse flow checks and internal cross-line piloting

MCV2-10





Model and ordering code

MCV2-10(V)- * -***-**/**

1 2 3 4 5

1 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

2 Cracking pressure adjustment

S = Screw

= Factory-set

3 Form

In light-duty housing; 207 bar (3000 psi) max.

8T = With SAE 8 size ports 10T = With SAE 10 size ports

4 Cracking pressure adjustment range, ports C1 and C2, bar (psi)

3 = 3,45-20,6(50-300)

6 = 6,90-41,3(100-600)

9 = 13,8-62,0(200-900)

18 = 20,7-124 (300-1800)

27 = 0-189(0-2750)

For higher pressure models, consult your local sales engineer.

5 Factory-set cracking pressure, ports C1 and C2

Within ranges in 4 above. Both RV3 cartridges set at the same pressure.

Blank = Normal factory setting; at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

 $= 68,9 \, \text{bar} \, (1000 \, \text{psi})$

 $10.5 = 72,4 \, \text{bar} \, (1050 \, \text{psi})$

Insert required code when ordering.

Operating data Performance data is typical with fluid at	t 28 cSt (132 SUS) and 38°C (100°F)
Max. pressure, all ports	207 bar (3000 psi)▲
Ratedflow	76 l/min (20 US gpm)
Cracking pressure adjustment range, ports C1 and C2 (ports V1 and V2 at zero pressure)	See and in "Model code" on previous page
Pilot pressure calculations	See formulae below
Pressure drop characteristics	See graph below
Hydraulic fluids, temperature ranges and filtration recommendations	See 1 in "Model code" on previous page, and also page 266
Installation d mensions	See next page
Mass	1,65 kg (3.62 lb) approx.
Spare parts	See next page
A For higher pressures, consult your local sales a	enginger

▲ For higher pressures, consult your local sales engineer

Pilot pressure calculations

1. Internal pilot pressure, nominal at port V2 =

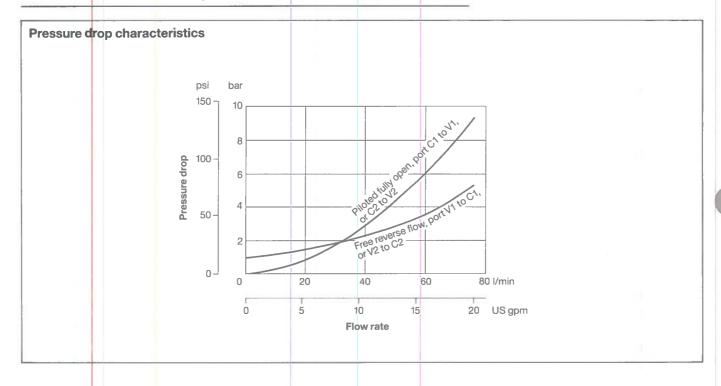
Valve set pressure + (5 × Port V1 pressure) − Port C1 pressure

4

2. Internal plot pressure, nominal at port V1

Valve set pressure + (5 × Port V2 pressure) - Port C2 pressure

4



Installation dimensions in mm (inches) 3rd angle projection 213 (8.375) 115 (4.5) Pressure adjustment cartridge 2, type Fadjustment Port V1 Port V2▲ . 272 (10.7) max./246 (9.68) min. -38,1 (1.5) 38,1 (1.5) 115 (4.5) Pressure adjustment cartridge 2, type S adjustment 57,2 (2.25) -3 (0.125) 19 (0.75) 76,2 (3.0) Reverse flow check cartridge 1 Port C1 ▲ Port C2▲ ▲ For sizes see 3 in "Model code", two pages back

Spare parts

The only parts available are cartridges and seal kits (comprising external seals and back-up rings)

For model ■	Cartridge 1 △		Cartridge 2 △	
	Model	Seal kit⊿	Model■	Seal kit⊿
MCV2-10-F-***-**/**	CV3-10-P-0-10	SK-10-2	RV3-10-F-0-**/**	SK-10-2
MCV2-10-S-***-**/**	CV3-10-P-0-10	SK-10-2	RV3-10-S-0-**/**	SK-10-2
MCV2-10V-F-***-**/**	CV3-10V-P-0-10	SK-10V-2	RV3-10V-F-0-**/**	SK-10V-2
MCV2-10V-S-***-**/**	CV3-10V-P-0-10	SK-10V-2	RV3-10V-S-0-**/**	SK-10V-2

Asterisks in bold type denote the pressure adjustment range code common to the model designation of a given standard MCV2 assembly and related

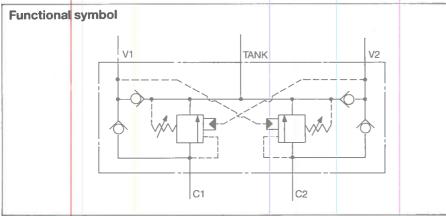
NV3 cartridge.

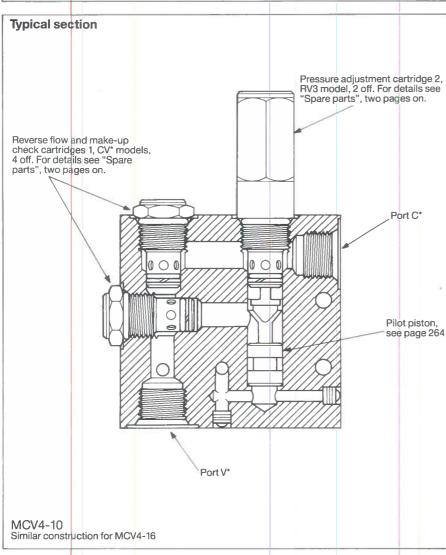
△ Two per MCV2 valve. For details, see page 171 for CV3-10 valves and page 84 for RV3-10 valves.

☑ One per cartridge.

Dual counterbalance or holding valves, with reverse flow checks and low-pressure make-up inlet

MCV4-10/16





Model and ordering code

MCV4-**(V)- * -***-**/**

1 2 3 4 5 6

Nominal size/rated flow

10 = 76 l/min (20 US gpm)

16 = 151 l/min (40 US gpm)

2 Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with

phosphate-ester (not alkyl type)

Cracking pressure adjustment

S = Screw

= Factory-set (option for MCV4-10 only)

In light-duty housing; 207 bar (3000 psi) max.

MCV4-10 models

8T = With SAE 8 size ports 10T = With SAE 10 size ports

MCV4-16 models

12T = With SAE 12 size ports

16T = With SAE 16 size ports

5 Cracking pressure adjustment range, ports C1 and C2, bar (psi) MCV4-10 models

3 = 3,45-20,6(50-300)

6 = 6,90-41,3(100-600)

9 = 13.8-62.0(200-900)

18 = 20,7-124(300-1800)27 = 0-189(0-2750)

MCV4-16 models

13 = 3,45-89,6(50-1300)

For higher pressure models in

MCV4-10 or 16 series, consult your

local sales engineer.

6 Factory-set cracking pressure, ports C1 and C2

Within ranges in 5 above. Both RV3 cartridges set at the same pressure.

Blank = Normal factory setting; at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

 $10 = 68,9 \, \text{bar} \, (1000 \, \text{psi})$

 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$

Insert required code when ordering.

Operating data

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

renormance data is typical with huld al	120 CSI (132 303) and 36 C (100 F)
Max. pressure, all ports	207 bar (3000 psi) ▲
Rated flow	See in "Model code" on previous page
Cracking pressure adjustment range, ports C1 and C2 (Ports V1 and V2 at zero pressure)	See 5 and 6 in "Model code" on previous page
Pilot pressure calculations	See formulae below
Pressure drop characteristics	See graphs below
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
Installation dimensions	See next page
Mass: MCV4-10 MCV4-16	3,04 kg (6.7 lb) approx. 6,54 kg (14.4 lb) approx.
Spare parts	See next page

▲ For higher pressure models, consult your local sales engineer

Pilot pressure calculations

1. For MCV4-10 models

Internal pilot pressure, nominal at port V2 =

Valve set pressure + (5 × Port V1 ■ pressure) – Port C1 pressure

4

Internal pilot pressure, nominal at port V1 =

Valve set pressure + (5 × Port V2 ■ pressure) - Port C2 pressure

4

2. For MCV4-16 models

Internal pilot pressure, nominal at port V2 =

Valve set pressure + (12 × Port V1 ■ pressure) – Port C1 pressure

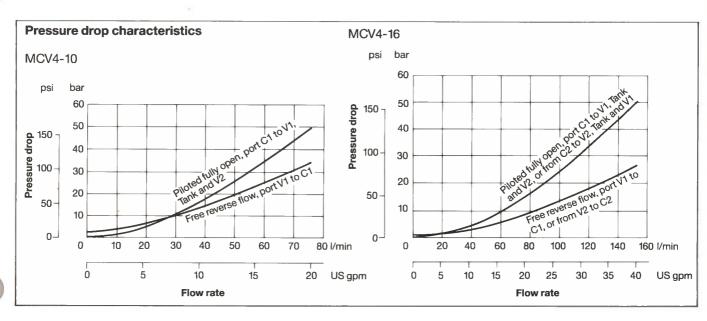
11

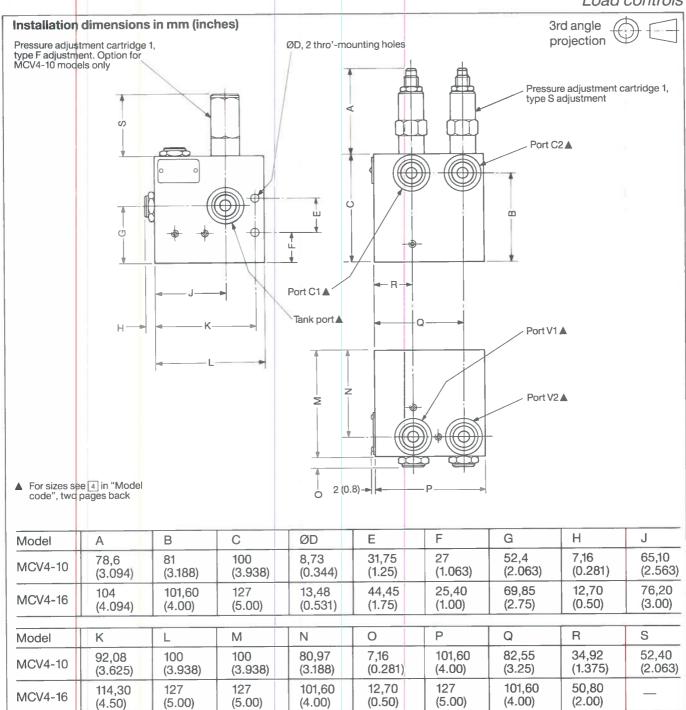
Internal pilot pressure, nominal at port V1 =

Valve set pressure + (12 × Port V2 pressure) – Port C2 pressure

11

Or Tank port, whichever is at the lowest pressure.





Spare parts

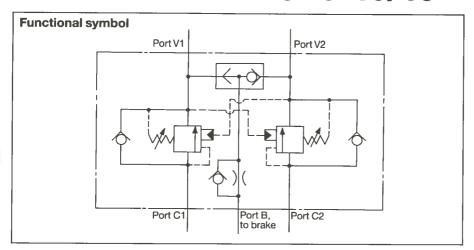
The only parts available are cartridges and seal kits (comprising external seals and back-up rings)

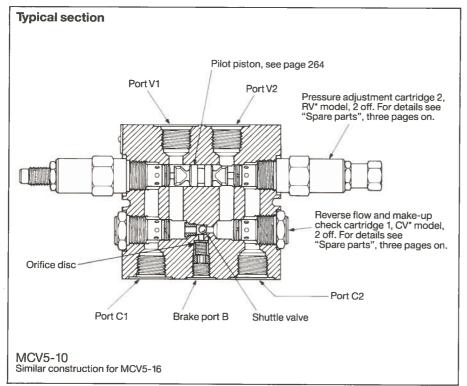
	Cartridge	1 🗆	Cartridge 2	
For model■	Model	Seal kit △	Model■	Seal kit △
MCV4-10-F-***-**/**	CV3-10-P-0-10	SK-10-2	RV3-10-F-0-**/**	SK-10-2
MCV4-10-S-***-**/**	CV3-10-P-0-10	SK-10-2	RV3-10-S-0-**/**	SK-10-2
MCV4-10V-F-***-**/**	CV3-10V-P-0-10	SK-10V-2	RV3-10V-F-0-**/**	SK-10V-2
MCV4-10V-S-***-**/**	CV3-10V-P-0-10	SK-10V-2	RV3-10V-S-0-**/**	SK-10V-2
MCV4-16-S-***-**/**	CV1-16-P-0-5	SK-16-2	RV3-16-S-0-**/**	SK-16-2
MCV4-16V-S-***-**/**	CV1-16V-P-0-5	SK-16V-2	RV3-16V-S-0-**/**	SK-16V-2

Asterisks in bold type denote the pressure adjustment range code common to the model designations of a given standard MCV4 assembly and related RV3 cartridge.
 Four per MCV4 valve. For details see page 171 for CV3-10 valves and page 173 for CV1-16 valves.
 Two per MCV4 valve. For details, see page 84 for RV3-10 valves and page 88 for RV3-16 valves.
 ∆ One per car tridge.

Dual counterbalance or holding valves, with reverse flow checks, cross-line piloting and brake control

MCV5-10/16





Model and ordering code

MCV5-**(V)-* - * -*** - ***-**/**
12 3 4 5 6 78

1 Nominal size/rated flow 10 = 76 l/min (20 US gpm) 16 = 151 l/min (40 US gpm)

[2] Fluid compatibility

Blank = Antiwear hydraulic oil
V = As above or with
phosphate-ester (not
alkyl type)

3 Cracking pressure adjustment

S = Screw

F = Factory-set

Options for MCV5-10

C = Cap

only

4 Piston seals

O = Seals omitted

A = Seals compatible with MCV5-**-* models

B = Seals compatible with MCV5-**V-* models

5 Brake release orifice diameter

Specify in thousandths of an inch (up to a maximum of 0.185") e.g.

100 = 2,54 mm (0.100'')

 $125 = 3,17 \, \text{mm} \, (0.125'')$

6 Form

In light-duty housing;

207 bar (3000 psi) max.

12T = SAE 12 size main ports ▲
 16T = SAE 16 size main ports ▲
 (Option for MCV5-16

models only)

▲ Brake port is SAE 5 size

Cracking pressure adjustment range, ports C1 and C2, bar (psi)

MCV5-10 models

4 = 3,45-31,0(50-450)

12 = 6,9-86,2 (100-1250)

25 = 17,2-172(250-2500)

MCV5-16 models

13 = 3,45-89,6(50-1300)

For higher pressure models in MCV5-10 or 16 series, consult your local sales engineer.

8 Factory-set cracking pressure, ports C1 and C2

Within ranges in 7 above. Both RV3 cartridges set at the same

pressure.

Blank = Normal factory setting; at approx. mid-range

User-requested settings in 3,45 bar (50 psi) steps, coded as in following examples:

10 = 68,9 bar (1000 psi)

 $10.5 = 72.4 \, \text{bar} \, (1050 \, \text{psi})$

Insert required code when ordering.

	-		4:	-	40	40
U	De	era	UП	IQ.	ua	ta

Performance data is typical with fluid at 28 cSt (132 SUS) and 38°C (100°F)

(20 CSt (132 303) and 30 O (100 T)
207 bar (3000 psi) ▲
See i in "Model code" on previous page
See formulae below
See graphs below
See [2] in "Model code" on previous page, and also page 266
See next page
1,95 kg (4.3 lb) approx. 4,68 kg (10.3 lb) approx.
See next page

[▲] For higher pressure models, consult your local sales engineer

Pilot pressure calculations

1. For MCV4-10 models

Internal pilot pressure, nominal at port V2 =

Valve set pressure + (7,25 × Port V1 pressure) – Port C1 pressure

6,25

Internal pilot pressure, nominal at port V1 =

Valve set pressure + (7,25 × Port V2 pressure) – Port C2 pressure

6,25

2. For MCV4-16 models

222

Internal pilot pressure, nominal at port V2 =

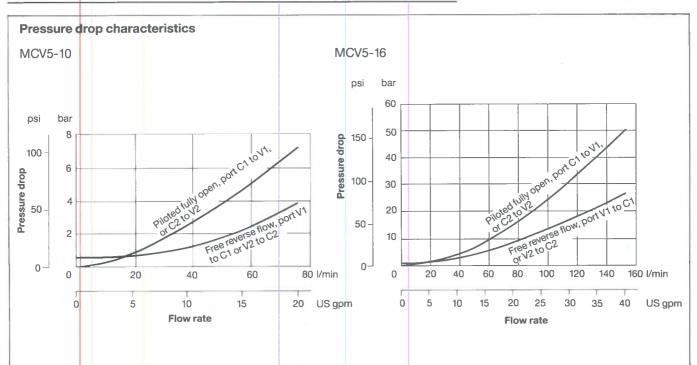
Valve set pressure + (12 × Port V1 pressure) – Port C1 pressure

11

Internal pilot pressure, nominal at port V1 =

Valve set pressure + (12 × Port V2 pressure) – Port C2 pressure

11

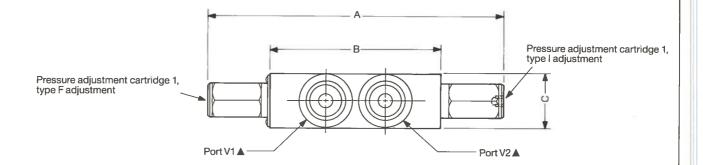


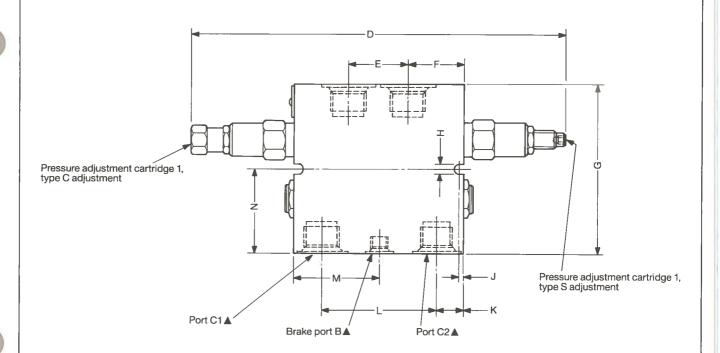
Installation dimensions in mm (inches)

3rd angle projection









▲ For sizes see 6 in "Model code", two pages back

Model	Α	В	С	D		E	F
MCV5-10	219 (8.625)	127 (5.00)	41,3 (1.625)	278 (10.9 252 (9.9		44,45 (1.75)	41,3 (1.625)
MCV5-16	N/A	178 (7.00)	51 (2.00)		410 (16.125) max. 384 (15.125) min.		57,2 (2.25)
5.41 - 1	Т о П					1	1 1.
Model	G	H	J	K	L	M	N
MCV5-10	127 (5.00)	7,1 (0.281)	3,2 (0.125)	20,6 (0.813)	85,7 (3.375)	63,5 (2.50)	63,5 (2.50)
MCV5-16	153 (6.00)	10,3 (0,406)	4,8 (0,188)	25,4 (1,00)	127 (5.00)	88,9 (3.50)	76,2 (3.00)

Spare parts

The only parts available are cartridges, seal kits (external seals and back-up rings) and orifice discs.

a. Cartridge:	and	their	seal	kits
---------------	-----	-------	------	------

	Cartridge	1 🗆	Cartridge 2□		
For model	Model	Seal kit ▲	Model■	Seal kit ▲	
MCV5-10-*-O/A-***-**/**	CV3-10-P-0-10	SK-10-2	RV8-10-*-0-**/**	SK-10-2	
MCV5-10V-*-O/B-**-**-**/**	CV3-10V-P-0-10	SK-10V-2	RV8-10V-*-0-**/**	SK-10V-2	
MCV5-16- S -O/A-***-**/**	CV1-16-P-0-5	SK-16-2	RV3-16- S -0-**/**	SK-16-2	
MCV5-16V- S -O/B-***-***	CV1-16V-P-0-5	SK-16V-2	RV3-16V- S -0-**/**	SK-16V-2	

b. Pilot piston seal kits	
For model	Seal kit
MCV5-10-*-A	SK3-014
MCV5-10V-*-B	SK3-014V
MCV5-16-*-A	SK3-119
MCV5-16V-*-B	SK3-119V

See page 262 Orifice discs Asterisks in bold type denote codes common to the model designations of a given standard MCV5 assembly and related RV* cartridge.

Two per MCV5 valve. For details see pages: 171 for CV3- 0 cartridges 173 for CV1- 6 cartridges 84 for RV8- 0 cartridges 88 for RV3- 6 cartridges

▲ One per cartridge.

Logic elements

These Vickers Modular cartridges provide the system designer with a most versatile range of elements for use in MCD packages for controlling pressure, flow and direction.

The range includes:

- Pressure compensators (hydrostats)
- Pressure compensators with priority and bypass outlets
- Differential-pressure controlled elements
- Pressure modulated orifice cartridges

The correct selection of these products can enhance machine performance, shorten the design process and minimize manufacturing costs of manifold blocks.

Pressure compensators (hydrostats) (PCS3)

An essential component of a pressure compensated flow control which, with an external fixed or variable orifice, provides the required compensated flow characteristic. Excess fluid upstream must be diverted e.g. through a relief to tank.

Examples:

Element – see page 233 Usage – see page 227

Pressure compensator with priority and bypass outlets (PCS4)

Similar in function to the PCS3 above but with the excess flow diverted at basically priority flow pressure, instead of at maximum system pressure as is the case with PCS3 compensators. The excess flow can pass to a secondary circuit or to tank.

Examples:

Element – see page 236 Usage – see page 228

Pressure modulated orifice cartridges (MOS1)

These cartridges are particularly effective when used with an external pressure compensator (hydrostat) such as a PCS3 or PCS4 type, the former providing normal pressure compensation and the latter providing it for priority flow arrangements.

MOS1 cartridges can also be used purely as modulated orifices.

The low pilot pressure required allows proportional control when used with an ERV2 proportional pilot relief. An example of this is the EPFR1 valve type, arranged as a pressure-compensated priority flow control in an MCD package.

Examples:

MOS1 – see page 239 EPFR1 – see page 203 Usages – see pages 227 and 228

Differential-pressure controlled elements (DPS2)

For controlling pressure, flow or direction (including 3 and 4-way bridge circuits) with the aid of external pilot operators. DPS2 elements are function building blocks which respond to pressure differential signals, providing the capacity to switch or modulate flows up to 378 l/min (100 US gpm) and pressure to 345 bar (5000 psi).

Many of the size 8 and 10 cartridges make excellent pilot operators while the choice of pilot arrangements related to DPS2 variants can minimize the number of construction holes in a manifold, thus simplifying design and reducing cost.

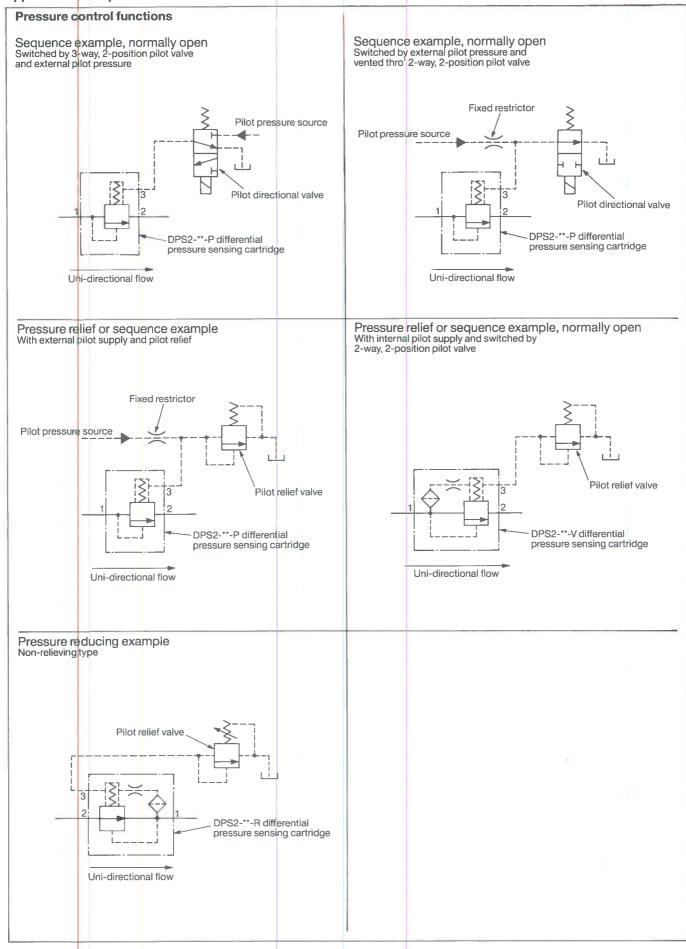
Examples:

Elements – see page 242 Pressure control functions – see page 226

Flow control functions – see pages 227 thro' 229

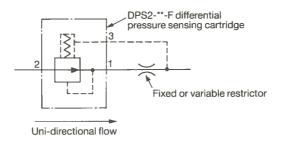
Directional control functions – see pages 230 thro' 232

226

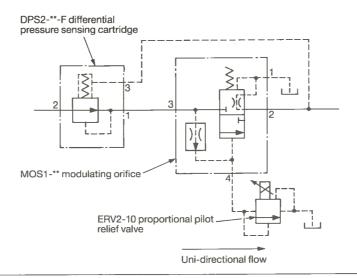


Flow control functions

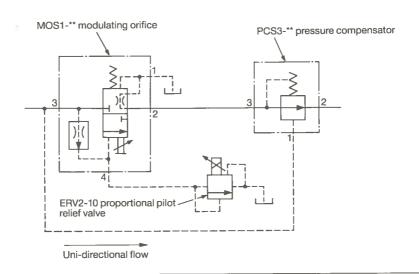
Pressure compensated flow control example With downstream fixed or variable control

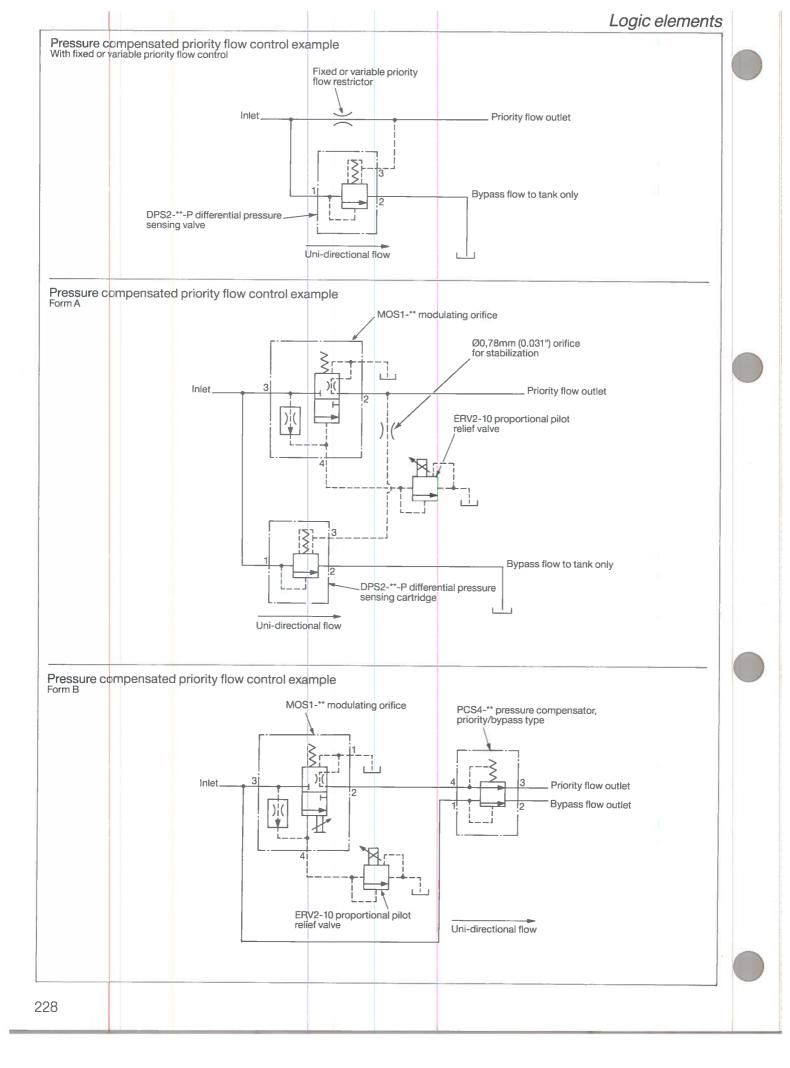


Pressure compensated flow control example With electrohydraulic proportional control downstream

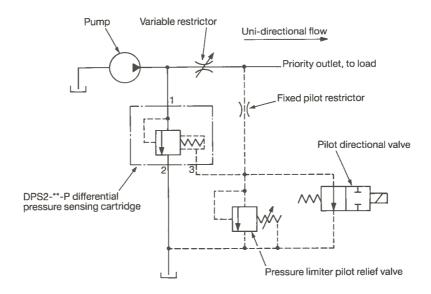


Pressure compensated flow control example With electrohydraulic proportional control upstream

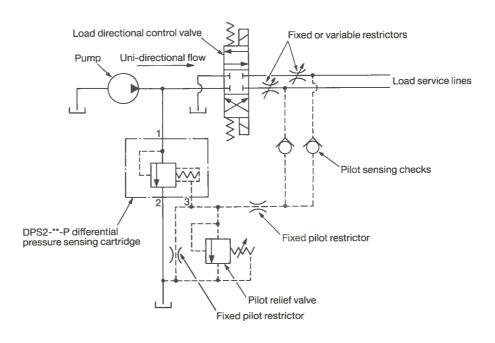


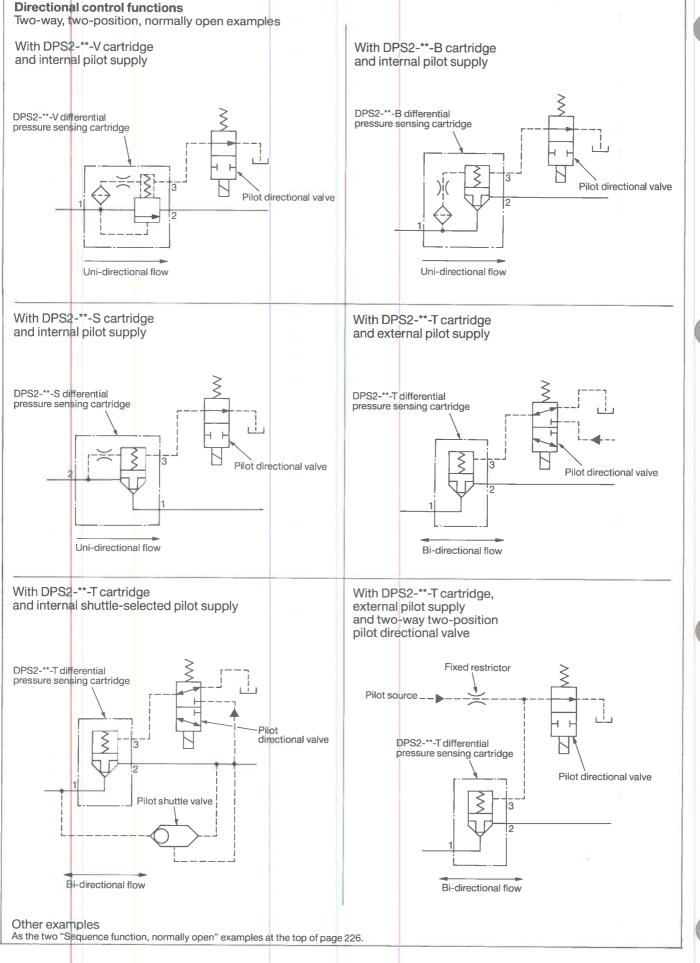


Load-sensing priority flow control example, with pressure limiter and venting



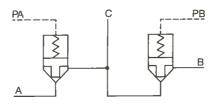
Load-sensing priority flow control example, double acting version with pressure limiter



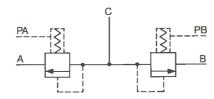


Three-way bridge circuits

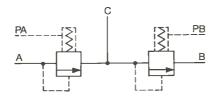
Form 1, with DPS2-**-T differential pressure sensing cartridges



Form 2, with DPS2-**-P differential pressure sensing cartridges



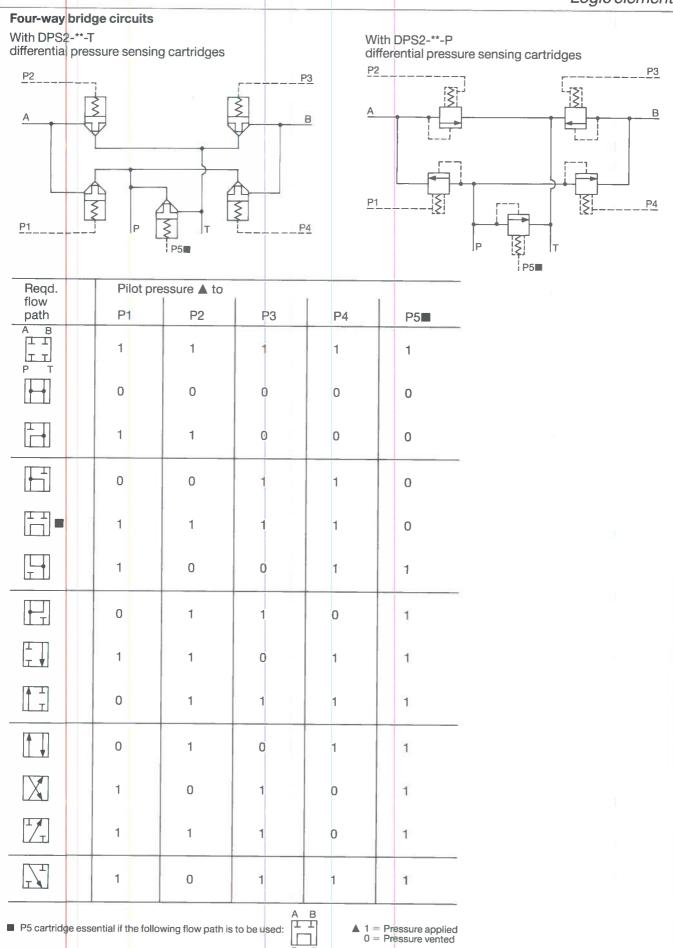
Form 3, with DPS2-**-P differential pressure sensing cartridges



Reqd.	Pilot pre	ssure ▲ to	Available		
flow path	PA	PB	1	2	3
A B C	0	0	Yes	Yes	No
	1	0	Yes	Yes	Yes
T	0	1	Yes	Yes	No
	0	1	Yes	No	Yes

▲ 1 = Pressure applied 0 = Pressure vented

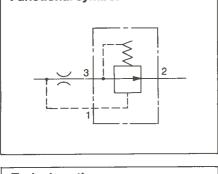
Note: Pilot pressure, modified by valve area ratio (if any), must exceed load pressure at valve in order to close valve.

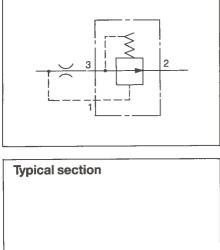


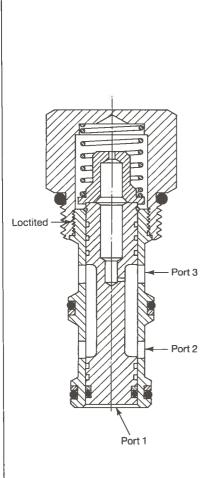
Pressure compensators (hydrostats), two-way series

PCS3-10/16/20

Functional symbol
3 2







PCS3-10 Similar construction for PCS3-16 and PCS3-20

Model and ordering code

PCS3-**(V)-0 * -*** 12 3 4

1 Nominal size/rated flow

10 = 38 l/min (10 US gpm)16 = 114 l/min (30 US gpm) 20 = 189 l/min (50 US gpm)

[2] Fluid compatibility

Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

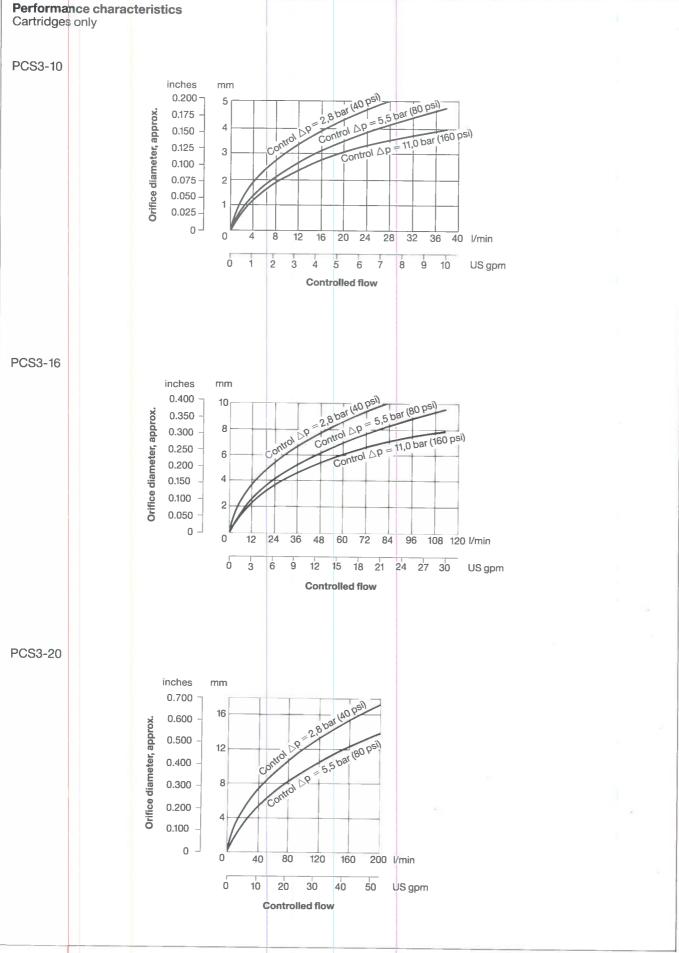
3 Form

Blank = No seal on spool = Seal on spool. For load holding applications where leakage from port 1 to 2 could cause cylinder drift. Use of seal will increase hysteresis.

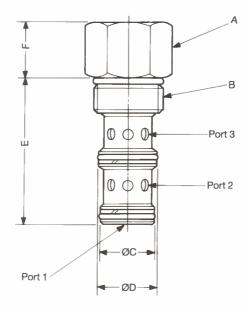
[4] Pressure differential, nominal

 $40 = 2.8 \, \text{bar} \, (40 \, \text{psi})$ $80 = 5.5 \, \text{bar} \, (80 \, \text{psi})$ 160 = 11,0 bar (160 psi). Not available with PCS3-20.

Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)		
Usage	To provide pressure compensation of flow when close-coupled in series with a fixed or variable external orifice. Customized housings are necessary for close-coupling the hydrostat and orifice.		
Max. pressure, all ports	207 bar (3000 psi)		
Rated flow	See 1 in "Model code" above		
Performance characteristics	See graphs on next page		
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" and also page 266		
Installation dimensions, cartridge only	See two pages on		
Cavity size: PCS3-10 PCS3-16 PCS3-20	C-10-3 C-16-3 C-20-3 For dimensions see page 247		
Mass, cartridge only: PCS3-10 PCS3-16 PCS3-20	0,12 kg (0.26 lb) approx. 0,38 kg (0.84 lb) approx. 0,88 kg (1.94 lb) approx.		
Spare parts	See two pages on		



Installation dimensions in mm (inches)



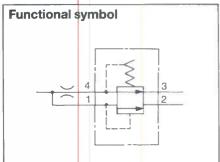
Model	A	В	ØC	ØD	Ε	F
PCS3-10	25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft)	0.875″-14 UNF	15,80 (0.622) 15,75 (0.620)	17,40 (0.685) 17,35 (0.683)	46 (1.812)	19 (0.75)
PCS3-16	38,1 (1.5) A/F hex. Torque 108-122 Nm (80-90 lbf ft)	1.3125″-12 UN	26,95 (1.061) 26,90 (1.059)	28,55 (1.124) 28,50 (1.122)	73 (2.875)	28,6 (1.125)
PCS3-20	47,6 (1.875) A/F hex. Torque 129-156 Nm (95-115 lbf ft)	1.625″-12 UN	33,30 (1.311) 33,22 (1.308)	36,47 (1.436) 36,40 (1.433)	98,4 (3.875)	41,3 (1.625)

Spare parts

The only parts available are:	seal kits comprising external	
seals and back-up rings for:		Kit no.
PCS3-10-0*		SK-10-3
PCS3-10V-0*		SK-10V-3
PCS3-16-0*		SK-16-3
PCS3-16V-0*		SK-16V-3
PCS3-20-0*	1.5	SK-20-3
PCS3-20V-0*		SK-20V-3

Pressure compensators (hydrostats), three-way, priority (bypass) series

PCS4-10/16/20



Model and ordering code

PCS4-**(V)-0- ***

1 2

3 Pressure differential, nominal

 $40 = 2.8 \, \text{bar} \, (40 \, \text{psi})$ $80 = 5.5 \, \text{bar} \, (80 \, \text{psi})$

160 = 11,0 bar (160 psi). Notavailable with PCS4-20.

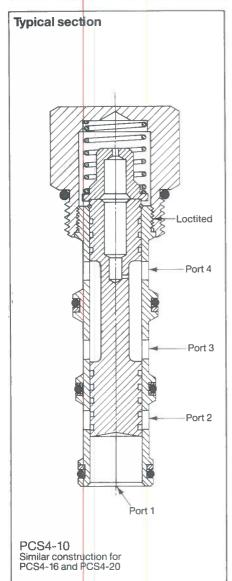


Nominal size/rated input flow 10 = 57 l/min (15 US gpm)

16 = 151 l/min (40 US gpm) 20 = 265 l/min (70 US gpm)

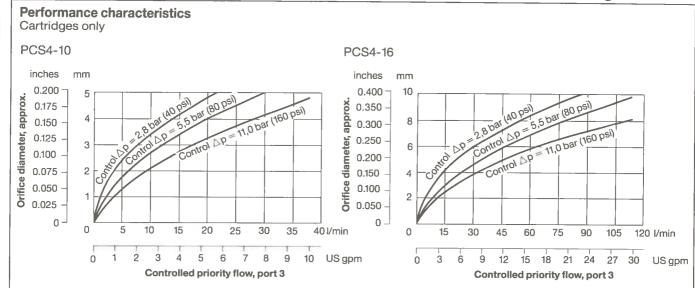
2 Fluid compatibility

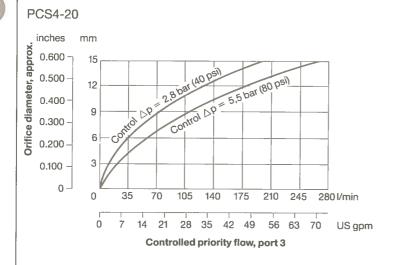
Blank = Antiwear hydraulic oil = As above or with phosphate-ester (not alkyl type)

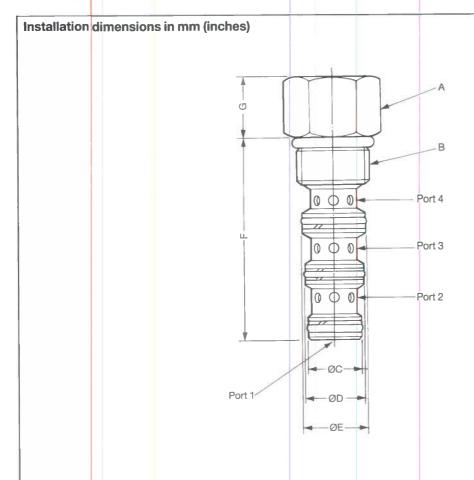


Operating data

Performance data is typical with fluid a	at 28 cSt (132 SUS) and 38°C (100°F)
Usage	To provide pressure compensation of priority flow (from port 3) while excess input flow is diverted via port 1 to 2. Priority flow rate is controlled by a fixed or variable external orifice closecoupled in series with port 4. A customized housing is necessary for close-coupling the orifice and hydrostat.
Max. pressure	207 bar (3000 psi)
Rated input flow (priority plus excess)	See 1 in "Model code" above
Max. controlled flow: PCS4-10 PCS4-16 PCS4-20	38 I/min (10 US gpm) 114 I/min (30 US gpm) 189 I/min (50 US gpm)
Performance characteristics	See graphs on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See two pages on
Cavity size: PCS4-10 PCS4-16 PCS4-20	C-10-4 C-16-4 C-20-4 For dimensions see page 247
Mass, cartridge only: PCS4-10 PCS4-16 PCS4-20	0,14 kg (0.32 lb) approx. 0,50 kg (1.12 lb) approx. 1,0 kg (2.22 lb) approx.
Spare parts	See two pages on





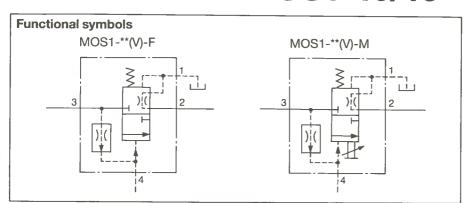


Model	Α	В	ØC	ØD	ØE	F	G		
PCS4-10	25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft)	0.875"-14 UNF	15,80 (0.622) 15,75 (0.620)	17,40 (0.685) 17,35 (0.683)	18,97 (0.747) 18,92 (0.745)	61,93 (2.438)	19 (0.75)		
PCS4-16	38,1 (1.5) A/F hex. Torque 108-122 Nm (80-90 lbf ft)	1.3125"-12 UN	25,37 (0.999) 25,32 (0.997)	26,95 (1.061) 26,90 (1.059)	28,55 (1.124) 28,50 (1.122)	101,6 (4.00)	28,6 (1.125)		
PCS4-20	47,6 (1.875) A/F hex. Torque 129-156 Nm (95-115 lbf ft)	1.625″-12 UN	31,70 (1.248) 31,62 (1.245)	33,30 (1.311) 33,22 (1.308)	36,47 (1.436) 36,40 (1.433)	139,7 (5.50)	41,3 (1.625)		
			E-1						

Spare parts	
The only parts available are seal kits comprising external	
seals and back-up rings for:	Kit no.
PCS4-10-0	SK3-10-4
PCS4-10V-0	SK3-10V-4
PCS4-16-0	SK3-16-4
PCS4-16V-0	SK3-16V-4
PCS4-20-0	SK3-20-4
PCS4-20V-0	SK3-20V-4

Modulating orifice cartridges, pilot operated series

MOS1-10/16



Type M adjustment

Port 4, pilot

Port 3, inlet

Port 2, outlet

Typical section

Type F adjustment

Loctited

Port 1, drain

Similar construction for MOS1-16

MOS1-10

Model and ordering code

MOS1-**(V)- * -0-**

1234

1 Nominal size

10 or 16; see also 4 below

2 Fluid compatibility

Blank = Antiwear hydraulic oil

= As above or with phosphate-ester (not

alkyl type)

3 Spring-offset spool position adjustment

F = Fixed

M = Manual override

Controlled flow range, port 3 to 2 10 = 0-38 l/min (0-10 US gpm)

for MOS1-10 models

35 = 0-132 l/min (0-35 US gpm)

for MOS1-16 models



is typical with fluid at 29 act (122 CLIS) and 2000 (1000E

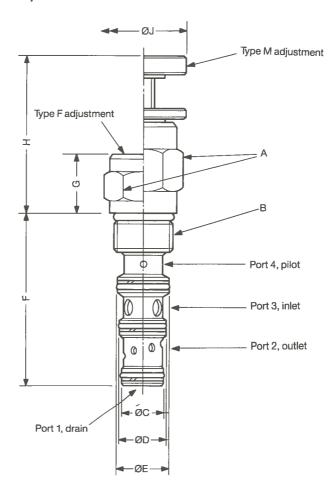
To modulate flow from port 3 to 2
proportional to a back pressure applied to pilot port 4. When used in series with a PCS3 or PCS4 pressure compensator (see pages 233 and 236 respectively), and a suitable back-pressure pilot valve connected to port 4, modulated flow is pressure compensated. The essential close-coupling with a pressure compensator necessitates a customized housing to accommodate both cartridges.
207 bar (3000 psi)
See 4 in "Model code" above
1,38-13,79 bar (20-200 psi)

········· p············ p············	201 bai (0000 poi)
Controlled flow range	See 4 in "Model code" above
Pilot pressure adjustment range	1,38-13,79 bar (20-200 psi)
Rated pilot flow, from port 4	1,13 l/min (0.3 US gpm)
Performance characteristics	See graphs on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" above, and also page 266
Installation dimensions, cartridge only	See two pages on
Cavity size: MOS1-10 MOS1-16	C-10-4 C-16-4 For dimensions see page 247

Continued on next page

Mass, cartridge only: MOS1-10 MOS1-16 0,15 kg (0.32 lb) approx. 0,52 kg (1.14 lb) approx. Spare parts See next page Performance characteristics Cartridges only MOS1-10 US gpm I/min 100 24 Typical flow, from port 2 80 20 16 60 12 -40 8 -20 4 -0 = 0 12 8 10 14 bar Ö 25 50 75 100. 125 150 175 200 psi Pilot pressure, port 4 MOS1-16 US gpm I/min 200 50-Typical flow, from port 2 160 40 120 30-80 Control $\Delta p = 2.8 \, \text{bar} \, (40 \, \text{psi})$ 20-10-40 0 0 10 14 bar 0 25 50 75 100 125 150 200 psi 175 Pilot pressure, port 4

Installation dimensions in mm (inches)



Model	А	В	ØC	ØD		
MOS1-10	25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft)	0.875″-14 UNF	15,82 (0.623) 15,77 (0.621)	17,42 (0.686) 17,37 (0.684)		
MOS1-16	38,1 (1.5) A/F hex. Torque 108-122 Nm (80-90 lbf ft)	1.3125″-12 UN	25,37 (0.999) 25,32 (0.997)	26,95 (1.061) 26,90 (1.059)		

Model	ØE	F	G	Н	۵٦
MOS1-10	19,00 (0.748)	61,9	22,2	57,2	31,75
	18,95 (0.746)	(2.437)	(0.875)	(2.25)	(1.25)
MOS1-16	28,55 (1.124)	101,5	38	105	38,1
	28,50 (1.122)	(3.997)	(1.50)	(4.125)	(1.50)

Spare parts

The only parts available are seal kits comprising external

seals and back-up rings for: MOS1-10-*

MOS1-10V-* MOS1-16-*

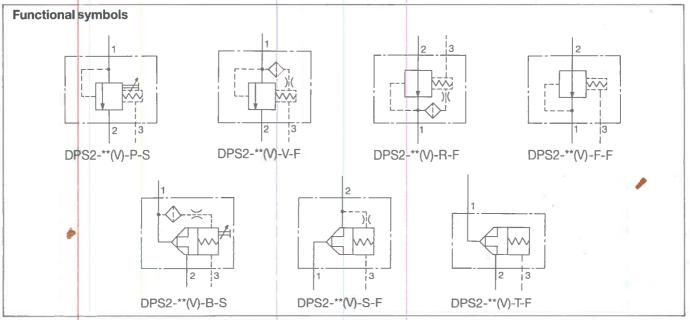
MOS1-16V-*

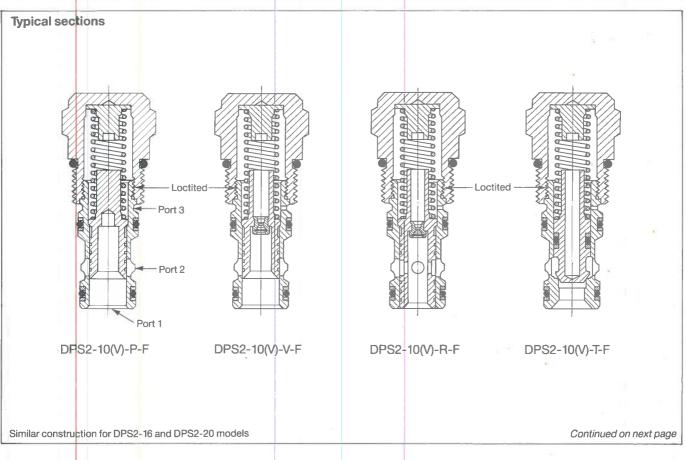
Kit no. SK-10-4

SK-10V-4 SK2-16-4 SK2-16V-4

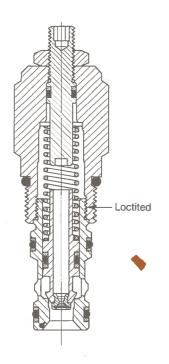
Differential pressure sensing valves

DPS2-10/16/20

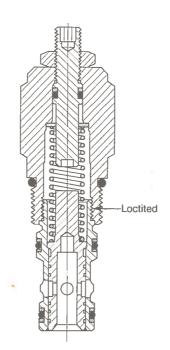




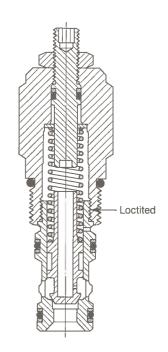
242







DPS2-10(V)-F-S



DPS2-10(V)-S-S

Similar construction for DPS2-16 and DPS2-20 models

Model and ordering code

DPS2-**(V)- * - * -*** - ***

123456

- Nominal size/rated flow
 - 10 = 57 l/min (15 US gpm)
 - 16 = 189 l/min (50 US gpm)
 - 20 = 303 l/min (80 US gpm)
- 2 Fluid compatibility
 - Blank = Antiwear hydraulic oil
 - V = As above or with phosphate-ester (not alkyl type)
- 3 Spool type

See "Functional symbols" section on previous page for full details

- P = Spool; normally closed
- V = Spool; normally closed
- R = Spool; pressure reducing, normally open
- F = Spool; flow control, normally open
- B = Poppet; vent to open, normally closed
- S = Poppet; vent to open, normally closed
- T = Poppet; bi-directional pilot to close, 2:1 ratio, normally closed
- 4 Stroke adjustment
 - F = Fixed stroke
 - S = Screw adjustment

- 5 Form
 - 0 = Cartridge only

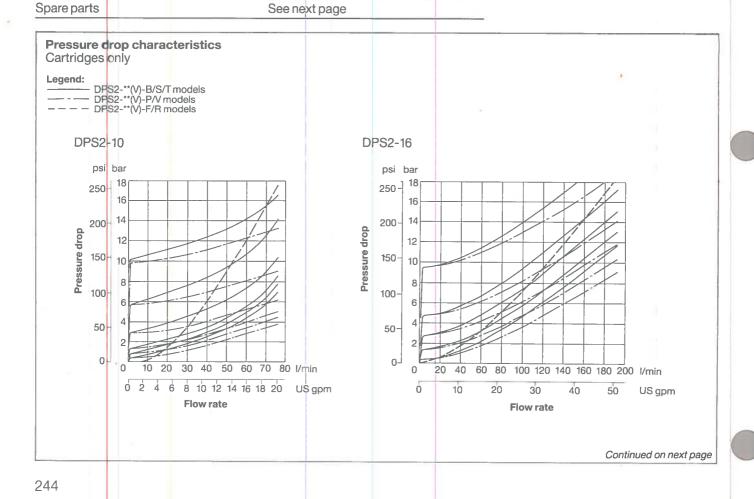
Code Port sizes For Ports 1 & 2 Port 3 In light-duty housing; 207 bar (3000 psi) max. 6T = SAE6 SAE4 DPS2-10	
12T = SAE12 SAE6 DPS2-16 16T = SAE16 SAE6 DPS2-20	2
In NFPA fatigue-rated housing; 207 bar (3000 psi) 6H = SAE 6 SAE 6 DPS2-10 8H = SAE 8 SAE 6 DPS2-10 2G = G½" (BSPF) G½" (BSPF) DPS2-10 3G = G¾" (BSPF) G½" (BSPF) DPS2-10	
10H = SAE 10 SAE 6 DP\$2-16 12H = SAE 12 SAE 6 DPS2-16 $4G = G^{1}/2'' (BSPF)$ G\$\(^{3}/6'' (BSPF) DPS2-16 $6G = G^{3}/4'' (BSPF)$ G\$\(^{8}/6'' (BSPF) DPS2-16	
12H = SAE 12 SAE 6 DPS2-20 16H = SAE 16 SAE 6 DPS2-20 $6G = G^{3}/4'' (BSPF)$ G $^{3}/6'' (BSPF)$ DPS2-20 $8G = G1'' (BSPF)$ G $^{3}/6'' (BSPF)$ DPS2-20	

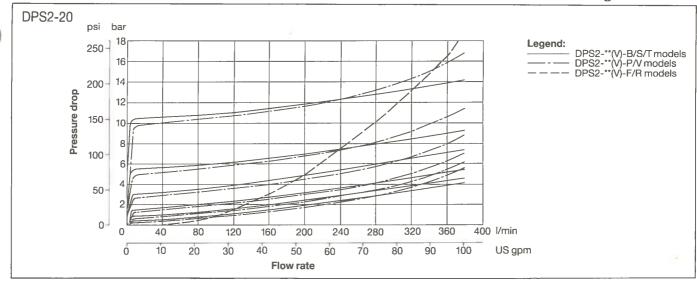
- 6 Differential pressure, nominal
 - 5 = 0,35 bar (5 psi) ▲
 - 10 = 0,69 bar (10 psi) ▲

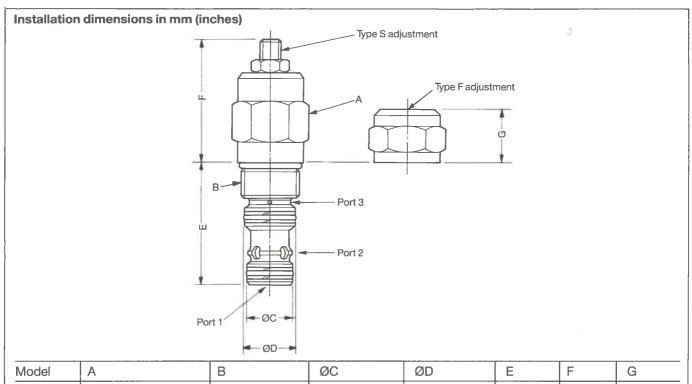
Option for DPS2-10 and 20

- models only
- 20 = 1,4 bar (20 psi) ▲
- 40 = 2.8 bar (40 psi)
- 80 = 5.5 bar (80 psi), standard
- 160 = 11,0 bar (160 psi)
- ▲ The operating back-pressure at port 3 should never be less than 1.5 x the spring-set pressure

Operating data Performance data is typical with fluid at	28 cSt (132 SUS) and 38°C (100°F)
Usage	To sense differential pressures in a system while using them to open or close a flow path between ports 1 and 2 of a DPS2 cartridge. Dependent on the model, either port 1 or 2 senses on pressure while port 3 senses the other for examples of use see pages 226 thro' 232.
Max. pressure, all ports: Cartridge on y In standard housings, see below	345 bar (5000 psi) 207 bar (3000 psi)
Rated flow	See 1 in "Model code" on previous page
Performance characteristics	See graphs below and on next page
Hydraulic fluids, temperature ranges and filtration recommendations	See 2 in "Model code" on previous page, and also page 266
Installation d mensions, cartridge only	See next page
Cavity size for: DPS2-10 DPS2-16 DPS2-20	C-10-3S C-16-3S C-20-3S For dimensions see page 247
Mass, cartridge only: DPS2-10 DPS2-16 DPS2-20	0,14 kg (0.30 lb) approx. 0,35 kg (0.78 lb) approx. 0,81 kg (1.78 lb) approx.
Housing options: Standard light-duty type Standard fatigue-rated type Customized types	See page 256 See page 252 Consult your local sales engineer







Model	Α	В	ØC	ØD	Е	F	G
DPS2-10	25,4 (1.0) A/F hex. Torque 47-54 Nm (35-40 lbf ft)	0.875"-14 UNF	17,45 (0.687) 17,40 (0.685)	19,02 (0.749) 18,97 (0.747)	47,25 (1.860)	48 (1.89)	21 (0.827)
DPS2-16	38,1 (1.5) A/F hex. Torque 108-122 Nm (80-90 lbf ft)	1.3125"-12 UN	25,37 (0.999) 25,32 (0.997)	28,55 (1.124) 28,50 (1.122)	55,58 (2.188)	56 (2.2)	27 (1.063)
DPS2-20	47,6 (1.875) A/F hex. Torque 129-156 Nm (95-115 lbf ft)	1.625"-12 UN	33,30 (1.311) 33,25 (1.309)	36,47 (1.436) 36,42 (1.434)	76,2 (3.00)	62 (2.44)	29 (1.142)

Spare parts

The only parts available are seal kits comprising external seals and back-up rings for:

DPS2-10-* DPS2-10V-*

DPS2-16-*

DPS2-16V-*

DPS2-20-* DPS2-20V-*

Kit no.

SK3-10-3S SK3-10V-3S

SK3-16-3S

SK3-16V-3S

SK3-20-3S

SK3-20V-3S

Supporting products and information

Every cartridge in this catalog is designed to fit into an appropriate cavity selected from the range of standard cavities, fully dimensioned on the next three pages.

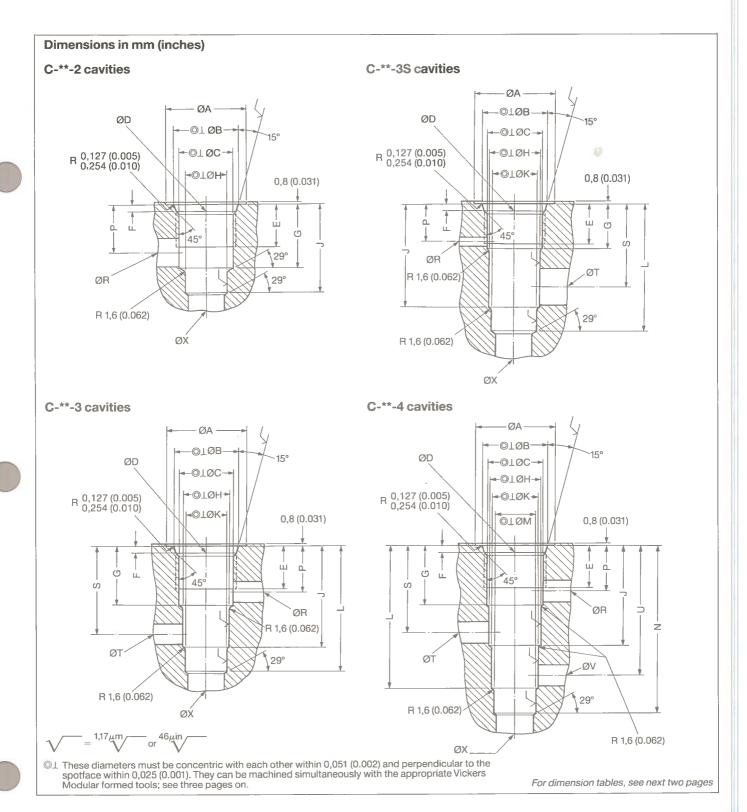
Cavity bores can be machined accurately in aluminium, steel or cast iron with the aid of Vickers Modular roughing and finishing tools shown on page 250. The necessary UNF, or UN, threads can be machined using standard small tools, possibly already in your own tool stores or obtainable from local tool suppliers. For in-depth advice on the machining of cavities, consult your local sales engineer.

Simple or prototype systems can be speedily and cost-effectively built using housings selected from the two ranges of standard single-cavity housings (light-duty and NFPA fatigue-rated series) shown on pages 251 thro' 258. The fatigue-rated series is available with a choice of G (BSPF; ISO 228/1) or SAE size tapped ports, while the light-duty type is available with SAE ports only. To help you select the right sizes of tubing connectors, page 259 lists the size ranges and their full-thread tapping depths.

Either you, our customer, or Vickers Modular can design and manufacture customized manifolds or housings dedicated to individual applications. We call the resulting valve packages Modular Circuit Designs (MCDs). Cartridges selected for your application can be accommodated in one or more MCDs, according to your requirements. Where necessary, the cartridges can be complemented with accessories such as orifice discs, pilot piston assemblies, pilot sensing checks and blank cartridges, selected from pages 260 thro' 265.

Finally, and of equal importance in ensuring your complete satisfaction with Vickers Modular cartridge products and systems, there are recommendations about hydraulic fluids, temperature ranges, filtration and contaminant control, spare parts, repairs and warranty.

Standard cavity dimensions and tooling



Metric									Sı	uppc	orting p	roducts	and info	rmation
Cavity	ØA spotface	ØB +0, 0	051 +0	,051	ØI	D read		E full thre	ad	F		G	ØH ±0,0254	J
C1-8-2	30,16	20,6	65 17	,47	0.	750″-16 UI	VF	12,7	70	2,54	1/2,92	19,05	12,72	30,17
C2-8-2	30,16	20,6	35 17	47	0.	750″-16 UI	٧F	12,7	70	2,54	1/2,92	22,22	15,90	32,54
C-10-2	30,16	24,0	00 20	62	0.8	875"-14 UI	٧F	15,8	38	2,54	1/2,92	23,80	15,90	33,32
C-10-3S	30,16	24,0	00 20	62	0.8	875"-14 UI	٧F	14,2	29	2,54	1/2,92	16,51	19,08	38,48
C-10-3	30,16	24,0	00 20	62	0.8	875"-14 UI	٧F	15,8	38	2,54	1/2,92	21,59	17,50	38,10
C-10-4	30,16	24,0	00 20	62	0.8	875″-14 UI	٧F	15,8	38	2,54	1/2,92	22,22	19,08	38,10
C-16-2	44,45	35,5	58 31	34	1.3	312"-12 UI	V	22,2	22	3,30)/3,68	34,14	28,62	46,84
C-16-3S	44,45	35,5	8 31	34	1.3	312"-12 UI	V	17,4	16	3,30)/3,68	20,62	28,62	46,02
C-16-3	44,45	35,5	31	34	1.0	312"-12 U	V	22,2	22	3,30)/3,68	34,14	28,62	62,71
C-16-4	44,45	35,5	8 31	34	1.3	312"-12 U	V	22,2	22	3,30)/3,68	34,14	28,62	62,71
C-20-2	57,66	43,5	39	12	1.6	1.625"-12 UN		20,6	64 3,35		5/3,73	44,45	36,55	58,72
C-20-3S	57,66	43,5	9 39	12	1.625"-12 UN		٧	20,64 3,3		5/3,73	23,82	36,55	64,29	
C-20-3	57,66	43,5	59 39	12	1.625"-12 UN		V	20,64 3,3		3,35	5/3,73	44,45	36,55	85,72
C-20-4	57,66	43,5	59 39	12 1	1.6	625"-12 U	1	20,6	64	3,35	5/3,73	44,45	36,55	85,72
Cavity	ØK ±0,0254	L	ØM ±0,0254	N		Р	Ø	R ax.	S		ØT max.	U	ØV max.	ØX max.
C1-8-2						14,29	6	,52	_	,	_	_		11,11
C2-8-2		_	_	_		15,87	11	,11	_		_	_	_	14,29
C-10-2	75	_				18,26	11	,11	_	•	_			14,29
C-10-3S	17,50	47,62				14,29	3	3,18	30	,96	13,49	_	—	15,88
C-10-3	15,90	47,62		_		18,26	6	3,35	34	,13	6,35		-	14,29
C-10-4	17,50	53,98	15,90	63	,50	18,26	6	3,35	34	,13	6,35	50,00	6,35	14,29
C-16-2		_				24,60	19	,05	_	,		_	_	19,05
C-16-3S	25,45	55,58				16,67	6	3,35	37	',31	15,88	_		19,05
C-16-3	27,02	75,39	_			24,60	15	,88	53	,18	15,88	_		19,05
C-16-4	27,02	91,29	25,45	103	,99	24,60	15	,88	53	,18	15,88	81,76	15,88	19,05
C-20-2		-		<u> -</u>		30,96	25	,40	_					30,16
C-20-3S	33,38	77,77	_	-		19,84	6	,35	50	,00	25,40			30,16
C-20-3	33,38	100,02		-		30,96	25	,40	71	,44	25,40			30,16
C-20-4	33,38	127,00	31,78	141	,27	30,96	25	,40	71	,44	25,40	112,71	25,40	30,16

Supporting products and information

	uliolo
Enc	IIISN

C-20-3S

C-20-3

C-20-4

1.314"

1.314"

1.314"

3.062"

3.938"

5.000"

1.251"

5.562"

	English											
	Cavity	A dia. spotface	B dia. +0.00 0	C dia +0.00			E full thread	F		G	H dia. ±0.001"	J
	C1-8-2	1.188"	0.813"	0.688	0.75	0"-16 UNF	0.500"	0.100%	/0.115"	0.750"	0.501"	1.188"
i	C2-8-2	1.188"	0.813"	0.688	0.75	0"-16 UNF	0.500"	0.100%	/0.115"	0.875"	0.626"	1.281"
	C-10-2	1.188"	0.945	0.812	0.87	5″-14 UNF	0.625"	0.100%	/0.115"	0.937"	0.626"	1.312"
	C-10-3S	1.188"	0.945"	0.812	0.87	5"-14 UNF	0.562"	0.100%	/0.115"	0.650"	0.751"	1.515"
	C-10-3	1.188"	0.945"	0.812	0.87	5″-14 UNF	0.625"	0.100%	/0.115"	0.850"	0.689"	1.500"
i	C-10-4	1.188"	0.945"	0.812	0.87	5″-14 UNF	0.625"	0.100%	/0.115"	0.875"	0.751"	1.500"
-	C-16-2	1.750"	1.401"	1.234	" 1.31	2"-12 UN	0.875"	0.130%	/0.145"	1.344"	1.127"	1.844"
(C-16-3S	1.750"	1.401"	1.234	″ 1.31	2"-12 UN	0.687"	0.130"/	/0.145"	0.812"	1.127"	1.812"
(C-16-3	1.750"	1.401"	1.234	" 1.31	2"-12 UN	0.875"	0.130%	0.145"	1.344"	1.127"	2.469"
(C-16-4	1.750"	1.401"	1.234	″ 1.31	2"-12 UN	0.875"	0.130%	0.145"	1.344"	1.127"	2.469"
(C-20-2	2.270"	1.716"	1.540	" 1.62	5"-12 UN	0.812"	0.132"/	0.147"	1.750"	1.439"	2.312"
(C-20-3S	2.270"	1.716"	1.540	" 1.62	5"-12 UN	0.812"	0.132"/	0.147"	0.938"	1.439"	2.531"
Ī	C-20-3	2.270"	1.716"	1.540	" 1.62	5"-12 UN	0.812"	0.132"/	0.147"	1.750"	1.439"	3.375"
N	C-20-4	2.270"	1.716"	1.540	" 1.62	5"-12 UN	0.812"	0.132"/	0.147"	1.750"	1.439"	3.375"
y								_				
	Cavity	K dia. ±0.001"	L	M dia. ±0.001"	N	Р	R dia. max.	S	Tdia. max.	U	V dia. max.	X dia. max.
	C1-8-2	_	_		_	0.562"	0.375"	_	—	-	—	0.437"
	C2-8-2	-	_	—	_	0.625"	0.437"		_		_	0.562"
	C-10-2	_		_	_	0.719"	0.437"	_	_		-	0.562"
	C-10-3S	0.689"	1.875"	-	_	0.562"	0.125"	1.219"	0.531"	· —	-	0.625"
	C-10-3	0.626"	1.875"	_	_	0.719"	0.250"	1.344"	0.250"	-		0.562"
	C-10-4	0.689"	2.125"	0.626"	2.500"	0.719"	0.250"	1.344"	0.250"	1.969"	0.250"	0.562"
	C-16-2	_	_	—)2	0.969"	0.750"	_	_	_	—	0.750"
	C-16-3S	1.002"	2.188"	—	_	0.656"	0.250"	1.469"	0.625"	_		0.750"
	C-16-3	1.064"	2.968"		-	0.969"	0.625"	1.094"	0.625"			0.750"
	C-16-4	1.064"	3.594"	1.002"	4.094"	0.969"	0.625"	1.094"	0.625"	3.219"	0.625"	0.750"
	C-20-2	-	_	_	_	1.219"	1.000"		_	_	_	1.187"
		1										

0.781"

1.219"

1.219"

0.250"

1.000"

1.000"

1.969"

1.812"

1.812"

1.000"

1.000"

1.000"

4.437"

1.000"

1.187"

1.187"

1.187"

Tooling for machining standard cavities

Customers wishing to manufacture their own housings or manifolds can purchase Vickers Modular cavity tools, designed to ensure exactly the right cavity dimensions and surface finishes. For in-depth advice on the machining of cavities consult your local sales engineer.

The range covers roughing tools that create the basic shape of the whole cavity, and separate finishing tools for a) the cylindrical bores and b) the spotface plus O-ring recess. Cavity thread forms (UNF or UN) can be machined by standard tooling available from local tool suppliers.

Roug	hing	tools
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For cavity size	Tool designation, for r	machining: Steel or cast iron	Shank diameter mm (inches)
C1-8-2	RT1-8-2-A-8028	RT1-8-2-S-8033	17,46 (0.687)
C2-8-2	RT2-8-2-A-8029	RT2-8-2-S-8034	
C-10-2	RT-10-2-A-8030	RT-10-2-S-8035	20,6 (0.812)
C-10-3S	RT-10-3S-A-8099	RT-10-3S-S-8209	
C-10-3	RT-10-3-A-8038	RT-10-3-S-8043	
C-10-4	RT-10-4-A-8072	RT-10-4-S-8073	
C-16-2	RT-16-2-A-8031	RT-16-2-S-8036	25 4/1 000)
C-16-3S	RT-16-3S-A-8040	RT-16-3S-S-8045	
C-16-3	RT-16-3-A-8039	RT-16-3-S-8044	
C-16-4	RT-16-4-A-8074	RT-16-4-S-8075	
C-20-2	RT-20-2-A-8032	RT-20-2-S-8037	25,4 (1.000)
C-20-3S	RT-20-3S-A-8042	RT-20-3S-S-8047	
C-20-3	RT-20-3-A-8041	RT-20-3-S-8046	
C-20-4	RT-20-4-A-8076	RT-20-4-S-8077	

Finishing tools

For cavity size	Tool designation	Shank diameter mm (inches)	For machining:		
Tools for c	ylindrical bores	'			
C1-8-2	FT1-8-2-A-8023		Aluminium		
C1-0-2	FT1-8-2-AS-8070	10.05 (0.750)	Aluminium/steel/cast iron		
C2-8-2	FT2-8-2-A-8024	19,05 (0.750)	Aluminium		
02-0-2	FT2-8-2-AS-8071]	Aluminium/steel/cast iron		
C-10-2	FT-10-2-A-8010	25,4 (1.000)	Aluminium		
0-10-2	FT-10-2-AS-8048	19,05 (0.750)	Aluminium/steel/cast iron		
C-10-3S	FT-10-3S-A-8098		Aluminium		
C-10-55	FT-10-3S-AS-8210	25,4 (1.000)	Aluminium/steel/cast iron		
C-10-3	FT-10-3-A-8049]	Aluminium		
C-10-5	FT-10-3-AS-8050	19,05 (0.750)	Aluminium/steel/cast iron		
C 10 1	FT-10-4-A-8051	25,4 (1.000)	Aluminium		
C-10-4	FT-10-4-AS-8052	10.05 (0.750)	Aluminium/steel/cast iron		
C-16-2	FT-16-2-AS-8078	19,05 (0.750)			
C-16-3S	FT-16-3S-AS-8081	25 4 (1 000)			
C-16-3	FT-16-3-AS-8080	25,4 (1.000)			
C-16-4	FT-16-4-AS-8084	19,05 (0.750)			
C-20-2	FT-20-2-AS-8079	19,05 (0.750)			
C-20-3S	FT-20-3S-AS-8083	25 4 (4 000)			
C-20-3	FT-20-3-AS-8082	25,4 (1.000)			
C-20-4	FT-20-4-AS-8085	19,05 (0.750)			
Tools for sp	ootface plus O-ring rece	ess			
0.40.4(0)	FTPF-10-H-8093		Aluminium		
C-10-*(S)	FTPF-10-I-8102	19,05 (0.750)	Steel/cast iron		
C-16-†(S)	FTPF-16-H-8066	18,00 (0.700)	Aluminium		
0-10-(0)	FTPF-16-C-8067]	Steel/cast iron		

25,4 (1.000)

Aluminium

Steel/cast iron

FTPF-20-H-8068

FTPF-20-C-8069

C-20-*(S)

Standard fatigue-rated housings, single cavity type

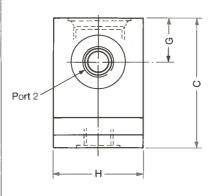
NFPA pressure-rated (10 million cycle fatigue rating) to 207 bar (3000 psi) max.

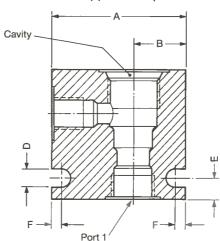
Dimensions in mm (inches)

Order housings either complete with the cartridge required, see the cartridge's "Model code", or as separate items by "Part no." below. Supplied complete with

nameplate and rivets.







Mass approx. kg (lb) 0,45 (1.0) 1,25 (2.75)

1,8

(4.0)

82,55

(3.250)

3rd angle projection	

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Cavity	Part no.	MC ref. no.	Port 1	Port 2	A	В
0.10.0	566096	23035	SAE 6	SAE 6		
	566097	23036	SAE 8	SAE8	63,50	25,4
C-10-2	566098	23037	G¹⁄₄″▲	G¹⁄₄″ ▲	(2.500)	(1.000)
	566099	23038	G%″▲	G¾″▲	1	
	566112	30695	SAE 10	SAE 10		
0.40.0	566113	30697	SAE 12	SAE 12	88,90	34,92
C-16-2	566114	30694	G¹⁄₂″▲	G¹⁄₂″▲	(3.500)	(1.375)
	566115	30696	G¾″ ▲	G³⁄₄″ ▲	1	
	566128	30711	SAE 12	SAE 12		
0.00.0	566129	30713	SAE 16	SAE 16	101,60	38,10
C-20-2	566130	30710	30710 G³⁄4″▲ G³⁄4″▲		(4.000)	(1.500)
	566131	30712	G1″ ▲	G1″ ▲	1	
▲ BSPF	•		•			1

Cavity	С	D	E	F	G	Н
C-10-2	63,50	7,14	19,05	9,52	20,80	50,80
	(2.500)	(0.281)	(0.750)	(0.375)	(0.819)	(2.000)
C-16-2	88,90	8,74	25,4	10,31	28,42	63,50
	(3.500)	(0.344)	(1.000)	(0.406)	(1.119)	(2.500)

25,4

(1.000)

10,31

(0.406)

36,04

(1.419)

8,74

(0.344)

101,60

(4.000)

C-20-2

C-**-3S cavity-size models, standard fatigue-rated housings Cavity В Ġ Port 3 Port 2 ш * Port 1 MC Port 2 В Port 1 Port 3 Cavity Part no. ref. no. 566100 23039 SAE 6 SAE 6 SAE 6 SAE8 SAE 8 SAE 6 566101 23111 76,20 38,10 C-10-3S (3.000)(1.500)566102 23040 G1/4"▲ G¹/4″ ▲ G1/4″▲ 566103 23114 G3/8" ▲ G3/8"▲ G1/4"▲ 566116 30699 SAE 10 SAE 10 SAE 6 SAE 12 SAE 12 SAE 6 566117 30701 114,30 60,32 C-16-3S (4.500)(2.375)G1/2"▲ 566118 30698 G1/2"▲ G3/8" ▲ G³⁄4″ ▲ G³/₄″▲ G3/8″ ▲ 566119 30700 SAE 12 SAE 12 SAE 6 566132 30715 566133 30717 SAE 16 SAE 16 SAE 6 127,00 63,50 C-20-3S (5.000)(2.500)566134 30714 G3/4" ▲ G3/4" ▲ G3/8" ▲ G1″▲ G1" G3/8"▲ 566135 30716 **▲** BSPF D Ε F G Н J Cavity C Mass approx. kg (lb) 33,50 50,80 0,75 76,20 19,05 9,52 16,84 7,14 C-10-3S (0.750)(0.375)(0.663)(1.319)(2.000)(1.65)(3.000)(0.281)20,47 2,0 114,30 8,74 25,40 10,31 41,12 63,50 C-16-3S (4.500)(0.344)(1.000)(0.406)(0.806)(1.619)(2.500)(4.4)

24,92

(0.981)

10,31

(0.406)

3,63

(8.0)

82,55

(3.250)

55,09

(2.169)

C-20-3S

127,00

(5.000)

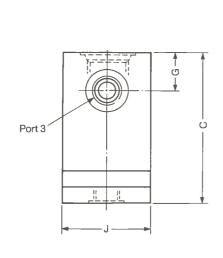
8,74

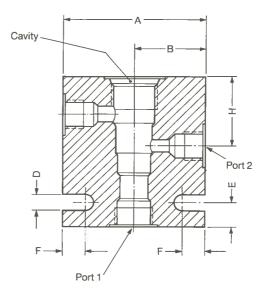
(0.344)

25,40

(1.000)

C-**-3 cavity-size models, standard fatigue-rated housings





Cavity	Part no.	MC ref. no.	Port 1	Port 2	Port 3	A	В
	566100	23039	SAE 6	SAE 6	SAE 6		
0.40.0	566101	23111	SAE 8	SAE8	SAE 6	76,20	38,10
C-10-3	566102	23040	G¹⁄₄″ ▲	G1⁄4″ ▲	G¼″▲	(3.000)	(1.500)
	566103	23114	G%″ ▲	G%″▲	G¾″ ▲		
	566116	30699	SAE 10	SAE 10	SAE 10		60,32 (2.375)
0.40.0	566117	30701	SAE12	SAE 12	SAE12	114,30	
C-16-3	566118	30698	G¹⁄₂″ ▲	G¹⁄₂″ ▲	G½″▲	(4.500)	
	566119	30700	G¾″ ▲	G¾″ ▲	G¾″ ▲]	
	566132	30715	SAE 12	SAE 12	SAE 12		
C-20-3	566133	30717	SAE 16	SAE 16	SAE 16	127,00	63,50
	566134	30714	G¾″ ▲	G³⁄₄″ ▲	G³⁄₄″ ▲	(5.000)	(2.500)
	566135	30716	G1″ ▲	G1″ ▲	G1″ ▲		

▲ BSPF

122								
Cavity	С	D	Ε	F	G	Н	J	Mass approx. kg (lb)
C-10-3	76,20 (3.000)	7,14 (0.281)	19,05 (0.750)	9,52 (0.375)	20,80 (0.819)	36,68 (1.444)	50,80 (2.000)	0,75 (1.65)
C-16-3	114,30 (4.500)	8,74 (0.344)	25,4 (1.000)	10,31 (0.406)	28,42 (1.119)	57,00 (2.244)	63,50 (2.500)	2,04 (4.5)
C-20-3	139,70 (5.500)	8,74 (0.344)	25,4 (1.000)	10,31 (0.406)	36,04 (1.419)	76,53 (3.013)	82,55 (3.250)	3,5 (7.71)

Port 3

C-**-4 cavity-size models, standard fatigue-rated housings Cavity -Ö Port 4 Port 2 Port 1 Cavity Part no. MC Port 1 Port 2 Port 3 Port 4 Α В ref. no. 566108 23043 SAE 6 SAE 6 SAE 6 SAE 6 23113 SAE8 SAE8 566109 SAE8 SAE 8 76,20 38,10 C-10-4 (3.000) (1.500) 566110 G1/4"▲ 23044 G1/4"▲ G1/4"▲ G1/4"▲ G3/8"▲ 566111 23116 G3/8" ▲ G3/8"▲ G3/8" ▲ 566124 30707 SAE 10 SAE 10 SAE 10 SAE 10 566125 30709 SAE 12 SAE12 SAE 12 SAE 12 114,30 60,32 C-16-4 (4.500) (2.375) G1/2"▲ 566126 30706 G1/2″▲ G1/2"▲ G1/2"▲ G³⁄4" ▲ 566127 30708 G³⁄4″▲ G³⁄₄"▲ G³/4″ ▲ 566140 SAE12 SAE 12 30723 **SAE 12** SAE 12 30725 SAE 16 SAE 16 SAE 16 566141 SAE 16 127,00 63,50 C-20-4 (5.000) | (2.500)566142 30722 G³/4″ ▲ G³⁄4″ ▲ G³/4" ▲ G³⁄4″ ▲ 566143 30724 G1″▲ G1″▲ G1"▲ G1″▲ **▲** BSPF D Ε F G Н j K Cavity Mass approx. kg (lb) 88,90 7,14 12,70 9,52 20,80 36,68 52,55 50,8 0,91 C-10-4 (3.500)(0.281)(0.500)(0.375)(0.819) (1.444) (2.069) (2.000) (2.0) 139,70 8,74 25,4 10.31 28.42 57.00 85.57 63.50 2,4 C-16-4 (1.000)(0.406)(1.119) (2.244) (3.369) (2.500) (5.29) (5.500)(0.344)177,80 8,74 10,31 36,04 76,53 117,80 82,55 4,77 19,05 C-20-4 (7.000)(0.344)(0.750)|(1.419)|(3.013)|(4.638)|(3.250)|(10.5) (0.406)

Standard light-duty housings, single cavity type Max. operating pressure 207 bar (3000 psi)

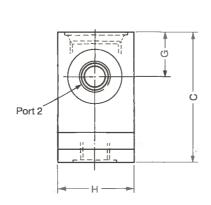
Dimensions in mm (inches)

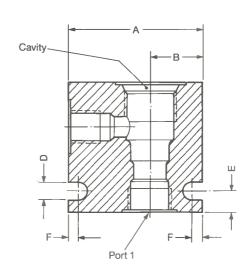
Order housings either complete with the cartridge required, see the cartridge's "Model code", or as separate items by "Part no." below. Supplied complete with nameplate and rivets.

3rd angle projection



C-**-2 cavity-size models

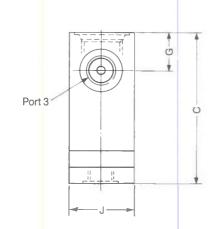


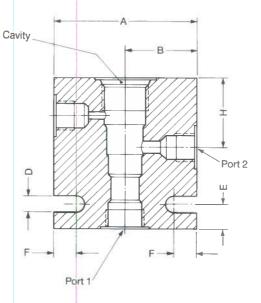


Cavity	Part no.	MC ref. no.	Port 1	Port 2	А	В
C-10-2	566151	20057A	SAE 6	SAE 6	50,8 (2.0)	19,05 (0.75)
C-16-2	566149	20460A	SAE 12	SAE 12	76,2 (3.0)	28,57 (1.125)
C-20-2	566409	20822	SAE 16	SAE 16	88,9 (3.5)	34,29 (1.35)

Cavity	С	D	E	F	G	Н	Mass approx. kg (lb)
C-10-2	50,8	7,11	12,7	3,17	19,05	31,75	0,16
	(2.0)	(0.28)	(0.5)	(0.125)	(0.75)	(1.25)	(0.35)
C-16-2	76,2	8,64	19,05	4.06	25,4	47,63	0,55
	(3.0)	(0.34)	(0.75)	(0.16)	(1.0)	(1.875)	(1.21)
C-20-2	88,9	8,64	21,6	4,06	36,83	68,58	0,86
	(3.5)	(0.34)	(0.85)	(0.16)	(1.45)	(2.7)	(1.90)

C-**-3S cavity-size models, standard light-duty housings





Cavity	Part no.	MC ref. no.		Port	1	Por	t a	2	Po	rt 3	3	Α	В
C-10-3S	566413	30472		SAE	6	SAE	Ξ(6	SA	ÆΔ	1	63,5 (2.5)	34,93 (1.375)
C-16-3S	566414	30282		SAE	12	SAE	= -	12	SA	ΕŒ	3	88,9 (3.5)	47,63 (1.875)
C-20-3S	566415	30286		SAE	16	SAE	= -	16	SA	ΕŒ	3	101,6 (4.0)	57,15 (2.250)
Cavity	С	D	E		F			G		Н		J	Mass approx. kg (lb)
C-10-3S	69,85 (2.75)	7,14 (0.28)		2,7 0.5)	3, (0.	17 125)		12, (0.5			1,75 .25)	38,1 (1.5)	0,23 (0.51)

4,06

(0.16)

4,06

(0.16)

17,47

(0.688)

20,65 (0.813) 38,1

(1.5)

50,8 (2.0) 60,33

69,85 (2.75)

(2.375)

0,75

(1.66)

1,19

(2.62)

88,9

(3.5)

107,95

(4.25)

C-16-3S

C-20-3S

8,74

8,74

(0.344)

(0.344)

19,05

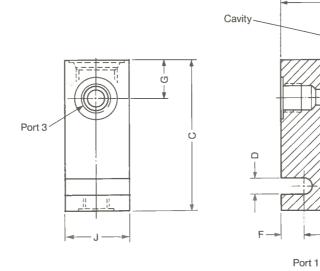
(0.75)

19,05

(0.75)

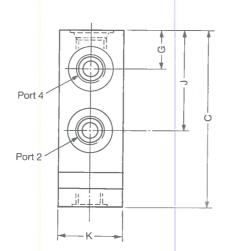
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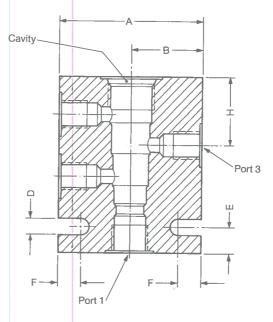
C-**-3 cavity-size models, standard light-duty housings



Cavity	Part no.	MC ref. no		Poi	rt 1	Р	ort 2	Port 3	A	В		
C-10-3	566407	20197	Α	SAE 6		S	AE6	SAE 6	63,5 (2.5)	31,75 (1.25)		
C-16-3	566152	30343	Α	SAE 12		12 SAE 12		SAE 12	101,6 (4.0)	50,8 (2.0)		
C-20-3	566408	30223		SA	E 16	S	AE 16	SAE 16	114,3 (4.5)	57,15 (2.25)		
Cavity	С	D	E		F		G	Н	J	Mass approx. kg (lb)		
C-10-3	66,67 (2.625)	7,11 (0.28)	1	2,7 .5)	3,17 (0.12	5)	19,05 (0.75)	34,92 (1.375)	31,75 (1.25)	0,29 (0.64)		
C-16-3	107,95 (4.25)	8,64 (0.34)	1	5,4 .0)					25,4 (1.0)	53,98 (2.125)	50,8 (2.0)	1,04 (2.3)
C-20-3	139,7 (5.5)	10,41 (0.41)		5,4 .0)	4,06 (0.16	١	31,75 (1.25)	72,14 (2.84)	63,5 (2.5)	1,78 (3.92)		

C-**-4 cavity-size models, standard light-duty housings





Cavity	Part no.	MC ref. no.	Port 1	Port 2	Port 3	Port 4	А	В
C-10-4	566410	20207B	SAE6	SAE 6	SAE 6	SAE 6	63,5 (2.5)	31,75 (1.25)
C-16-4	566411	30211A	SAE 12	SAE 12	SAE 12	SAE 12	101,6 (4.0)	50,8 (2.0)
C-20-4	566412	30227	SAE 16	SAE 16	SAE 16	SAE 16	114,3 (4.5)	57,15 (2.25)

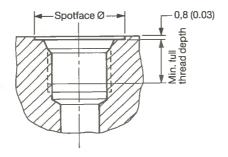
Cavity	С	D	Е	F	G	Н	J	K	Mass approx. kg (lb)
C-10-4	82,55	7,14	9,53	3,17	19,05	34,93	50,8	31,75	0,33
	(3.25)	(0.28)	(0.375)	(0.125)	(0.75)	(1.375)	(2.0)	(1.25)	(0.72)
C-16-4	133,35	8,74	22,23	3,81	25,4	53,98	82,55	50,8	1,47
	(5.25)	(0.344)	(0.875)	(0.15)	(1.0)	(2.125)	(3.25)	(2.0)	(3.24)
C-20-4	177,8	10,41	25,4	4,06	31,75	72,14	113,54	63,5	2,61
	(7.0)	(0.41)	(1.0)	(0.16)	(1.25)	(2.84)	(4.47)	(2.5)	(5.76)

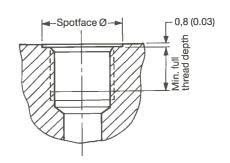
Port dimensions

Key dimensions in standard housings, in mm (inches)

SAE sizes

G sizes (BSPF, ISO 228)





SAE	Thread size	Min.	Min. full thrd.
size		spotfaceØ	depth
4	0.4375"-20 UNF-2B	21,1 (0.828)	11,5 (0.454)
6	0.5625"-18 UNF-2B	24,7 (0.969)	12,7 (0.500)
8	0.750"-16 UNF-2B	30,2 (1.188)	14,2 (0.562)
10	0.875"-14 UNF-2B	34,2 (1.344)	16,6 (0.656)
12	1.0625"-12 UN-2B	41,3 (1.625)	19,05 (0.750)
16	1.3125"-12 UN-2B	48,6 (1.910)	19,05 (0.750)

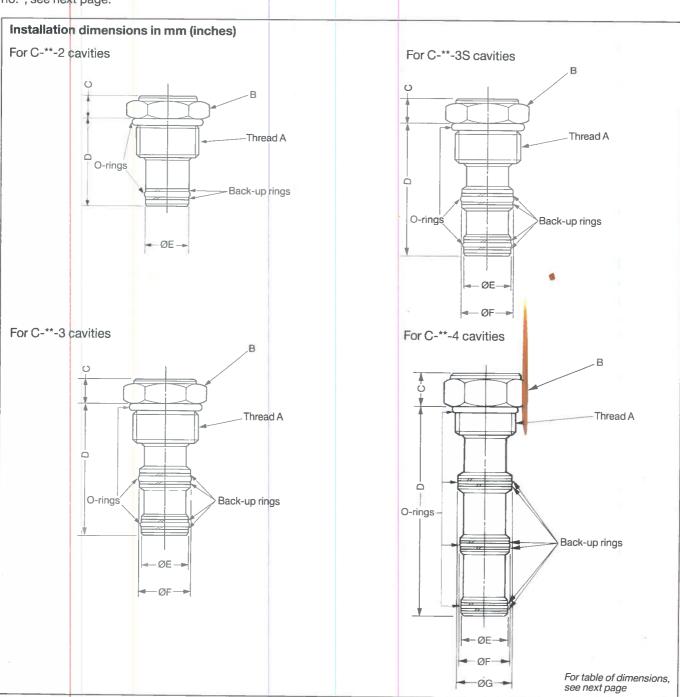
G (BSPF)	Min.	Min. full thrd.
thread size	spotfaceØ	depth
G ¹ / ₄ "	24 (0.94)	12,2 (0.48)
G ³ / ₈ "	27 (1.06)	12,2 (0.48)
G ¹ / ₂ "	33 (1.29)	15,0 (0.59)
G ³ / ₄ "	42 (1.65)	16,3 (0.64)
G ¹ "	47 (1.85)	19,1 (0.75)

Accessories for MCD valve packages

Blank cartridges

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To block flow between the ports in any unused standard cavity, in a housing or manifold. Order cartridges by "Part no."; see next page.



Supporting products and information

					Supp	orting p	roducts	s and info	rmation
To fit cavity size	А	В	С	D	ØE	ØF	ØG	Part no. ▲	MC ref. no. ▲
C-10-2				31,75 (1.25)	15,82 15,77 (0.623) (0.621)	_		565814	20601
C-10-3S		25,4 (1.0) A/F hex.	7,95	74,25 (1.860)	17,45 17,40 (0.687) (0.685)	19,02 18,97 (0.749) (0.747)	_	566436	22723
C-10-3	0.875″-14 UNF	Torque 47-54 Nm (35-40 lbf ft)	(0.313)	46,03 (1.812)	15,82 15,77 (0.623) (0.621)	17,42 17,37 (0.686) (0.684)	_	565815	20602
C-10-4				61,93 (2.438)	15,82 15,77 (0.623) (0.621)	17,42 17,37 (0.686) (0.684)	19,00 18,95 (0.748) (0.746)	566244	20603
C-16-2				44,5 (1.75)	28,58 28,50 (1.125) (1.122)	_	_	565816	21025
C-16-3S	4 0405" 40 1101	38,1 (1.50) A/F hex. Torque 109-122 Nm (80-90 lbf ft)	12,7 (0.50)	55,6 (2.188)	25,37 25,32 (0.999) (0.997)	28,55 28,50 (1.124) (1.122)	_	566438	21026
C-16-3	- 1.3125″-12 UN			73,1 (2.875)	26,95 26,90 (1.061) (1.059)	28,55 28,50 (1.124) (1.122)	_	566437	21027
C-16-4				101,6 (4.0)	25,37 25,32 (0.999) (0.997)	26,95 26,90 (1.061) (1.059)	28,55 28,50 (1.124) (1.122)	566439	21028
C-20-2				57,2 (2.25)	36,47 36,42 (1.436) (1.434)	_	_	566440	21316
C-20-3S	4 005" 401"	47,63 (1.875) A/F hex. Torque 129-156 Nm (95-115 lbf ft)	13,5	76,2 (3.0)	33,30 33,22 (1.311) (1.308)	36,47 36,42 (1.436) (1.433)	_	566442	21318
C-20-3	- 1.625″-12 UN		(0.531)	98,5 (3.875)	33,30 33,22 (1.311) (1.308)	36,47 36,42 (1.436) (1.433)	_	566441	21317
C-20-4	1			139,7 (5.50)	31,70 31,62 (1.248) (1.245)	33,30 33,22 (1.311) (1.308)	36,47 36,42 (1.436) (1.433)	566443	21319

▲ Important – The cartridges listed are complete with seals compatible with antiwear hydraulic oil. If cartridges are to be compatible with both antiwear oil and phosphate ester then order cartridges, by part number above, plus the appropriate and separate SK2-**V seal kit, as listed in "Spare parts" on next page. Before using the cartridge, change the fitted seals to those in the separate seal kit.

Spare parts for blank cartridges

The only parts available are seal kits comprising seals and back-up rings

	Cartridge	Seal kit cor	npatible with
Part no.	MC ref. no.	Antiwear oil	Antiwear oil and phosphate ester
565814	20601	SK2-10-2	SK2-10V-2
565815	20602	SK2-10-3	SK2-10V-3
565816	21025	SK2-16-2	SK2-16V-2
566244	20603	SK2-10-4	SK2-10V-4
566436	22723	SK2-10-3S	SK2-10V-3S
566437	21027	SK2-16-3	SK2-16V-3
566438	21026	SK2-16-3S	SK2-16V-3S
566439	21028	SK2-16-4	SK2-16V-4
566440	21316	SK2-20-2	SK2-20V-2
566441	21317	SK2-20-3	SK2-20V-3
566442	21318	SK2-20-3S	SK2-20V-3S
566443	21319	SK2-20-4	SK2-20V-4

Orifice discs

An orifice disc can be installed at the bottom of a standard cavity to create a local pressure drop in the flow to or from port 1 of the cartridge.

Two series of discs are available according to the maximum pressure drop required:

- 1. Flat discs Max. pressure drop 13,8 bar (200 psi)
- 2. Conical discs Max. pressure drop 207 bar (3000 psi)

Orifice sizing

Given a required flow rate at a particular pressure drop under standard test conditions, the recommended size of orifice can be calculated in metric or English dimensions as below:

D = 1,35
$$\frac{Q}{(\triangle p)^{0.5}}$$

Where D Orifice diameter (mm) = Flow rate (I/min) △p |= Pressure drop (bar)

$$D = 0.203$$
 Q $(\triangle p)^{0.5}$

Where D Orifice diameter (inches) Flow rate (US gpm) = Pressure drop (psi)

Available discs

Current production includes those listed below, and others are available on request

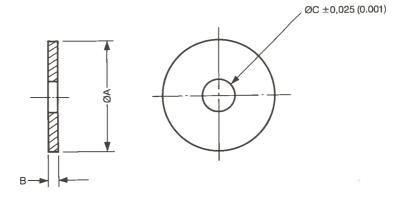
For cavity size(s)	Orifice diameter mm (inches)	Max. pressure drop bar (psi)	Part no.	MC ref. no.
C-10-2 C-10-3 C-10-4	Blank ▲ 0,51 (0.020) 0,71 (0.028) 0,76 (0.030) 0,81 (0.032) 1,32 (0.052) 1,57 (0.062) 1,60 (0.063) 1,65 (0.065) 1,78 (0.070) 2,28 (0.090) 2,36 (0.093) 2,44 (0.096) 2,49 (0.098) 2,77 (0.109) 3,17 (0.125) 3,25 (0.128) 3,30 (0.130) 3,43 (0.135) 3,55 (0.140) 3,58 (0.141) 3,96 (0.156) 4,21 (0.166) 4,75 (0.187) 5,15 (0.203) 7,14 (0.281)	13,8 (200)	565817 566452 566453 566454 566455 566456 566457 566458 566459 566460 566461 566462 566463 566464 566465 566466 566467 566468 566469 566470 566471 566473 566474 566475 566476 566477	20351-/ 20351-/020 20351-/028 20351-/030 20351-/052 20351-/062 20351-/065 20351-/065 20351-/070 20351-/090 20351-/098 20351-/109 20351-/125 20351-/128 20351-/135 20351-/140 20351-/141 20351-/140 20351-/166 20351-/187 20351-/203 20351-/281
C-10-2 C-10-3 C-10-4	Blank ▲ 0,78 (0.031) 1,09 (0.043) 1,19 (0.047) 1,52 (0.060) 2,28 (0.090) 2,36 (0.093)	207 (3000)	566478 566479 566480 566481 566482 566483 566484	21821-/ 21821-/031 21821-/043 21821-/047 21821-/060 21821-/090 21821-/093
C-16-2	Blank ▲ 7,52 (0.296)	13,8 (200)	566247. 566485	21139-/ 21139-/296
C-16-3	Blank▲	13,8 (200)	566248	21140-/
C-16-3S■ C-16-4	Blank▲	13,8 (200)	566249	21141-/

For drilling by customer.
Discs not usable when DPS2-16 valves (see page 242) are used in this cavity.

Installation dimensions in mm (inches)

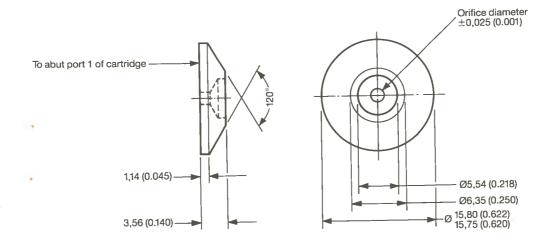
Flat discs

Max. pressure drop 13,8 bar (200 psi)



MC ref. no. series	ØA	В	ØC	Cavity size
20351	15,80/15,75 (0.622/0.620)	1,52 (0.0598)		C-10-2/3/4
21139	28,58/28,52 (1.125/1.123)	2,03 (0.08)	User to	C-16-2
21140	26,97/26,92 (1.062/1.060)	2,03 (0.08)	specify	C-16-3
21141	25,4/25,35 (1.000/0.998)	2,03 (0.08)		C-16-3S/4

Conical discs Max. pressure drop 207 bar (3000 psi) 21821 MC ref. no. series



Spare parts

For cartridges, with or without standard single-cavity housings
Cartridge seal kits, comprising external seals and back-up rings, are the only parts available. For details see the "Spare parts" paragraph in the product pages for the particular cartridges.

While standard single-cavity housings (see pages 251 to 258 inclusive) can be ordered separately, they are unlikely to be needed as spare parts.

For standard valve packages and MCD packages

Seal kits for cartridges are available, as indicated above, while any of the accessories detailed in pages 260 to 265 inclusive can also be ordered.

MCD packages may include products not covered by this catalog. Spare parts for such products will be detailed in any relevant spare parts publications.

Repair and warranty

After calling for Return Authorization, any unit for factory repair, or to be returned under warranty, should be sent with a description of the fault to the Vickers Modular or distributor location in your area.

Supporting products and information

Dedicated support for exporters

Worldwide availability of genuine Vickers replacement parts, local service and repair facilities is our commitment to your export business.

Program
your success –
with programmed
productivity from
Vickers

Hydraulics, electro-hydraulics, électronics: high performance products with quality standards second to none – for enhanced productivity and economy.

Vickers components and systems are used extensively for in-plant-machinery, mobile vehicles, automotive equipment, aerospace and marine applications.



